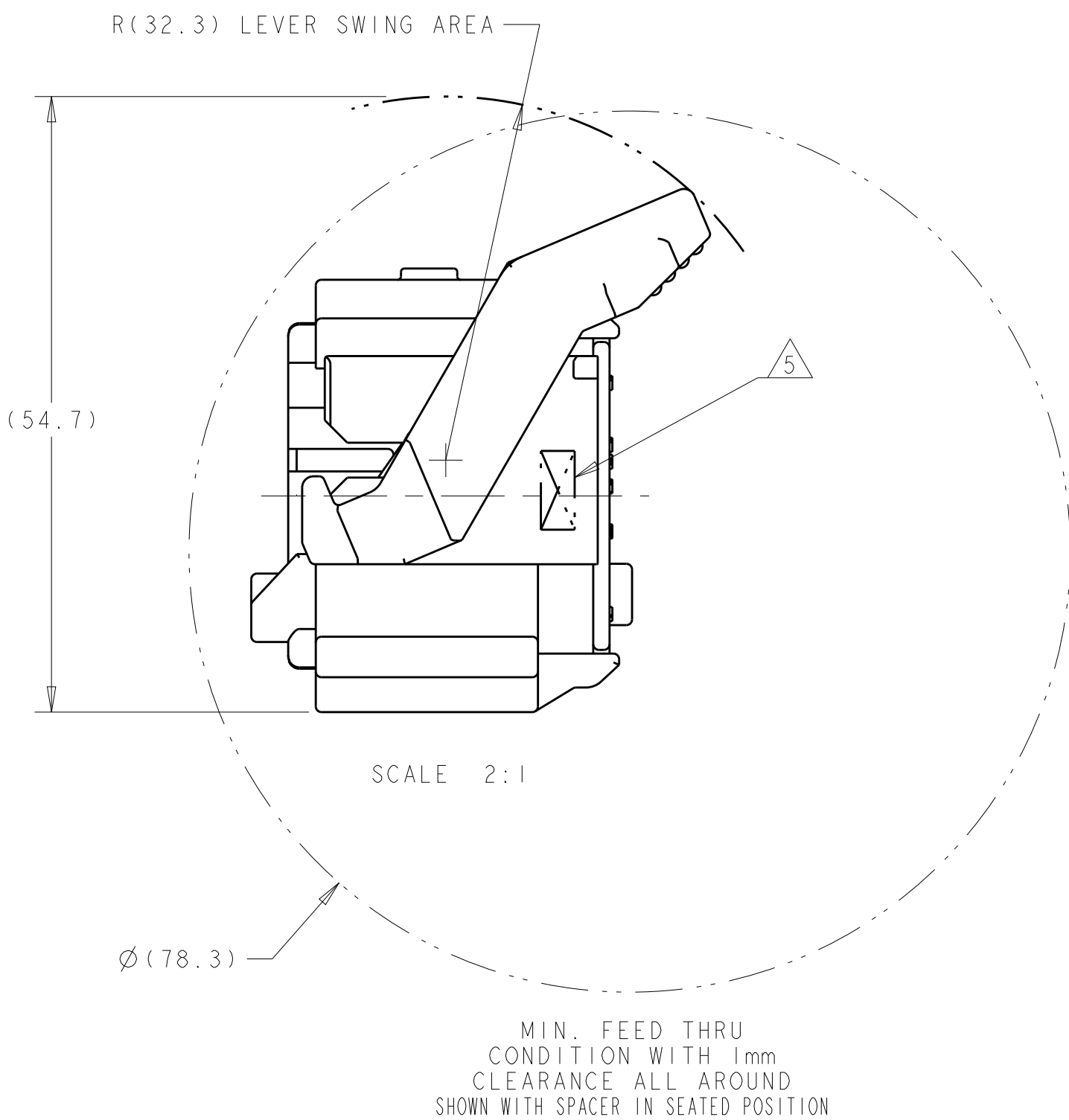




1438129-1
SHOWN WITH SPACER
IN SEATED POSITION

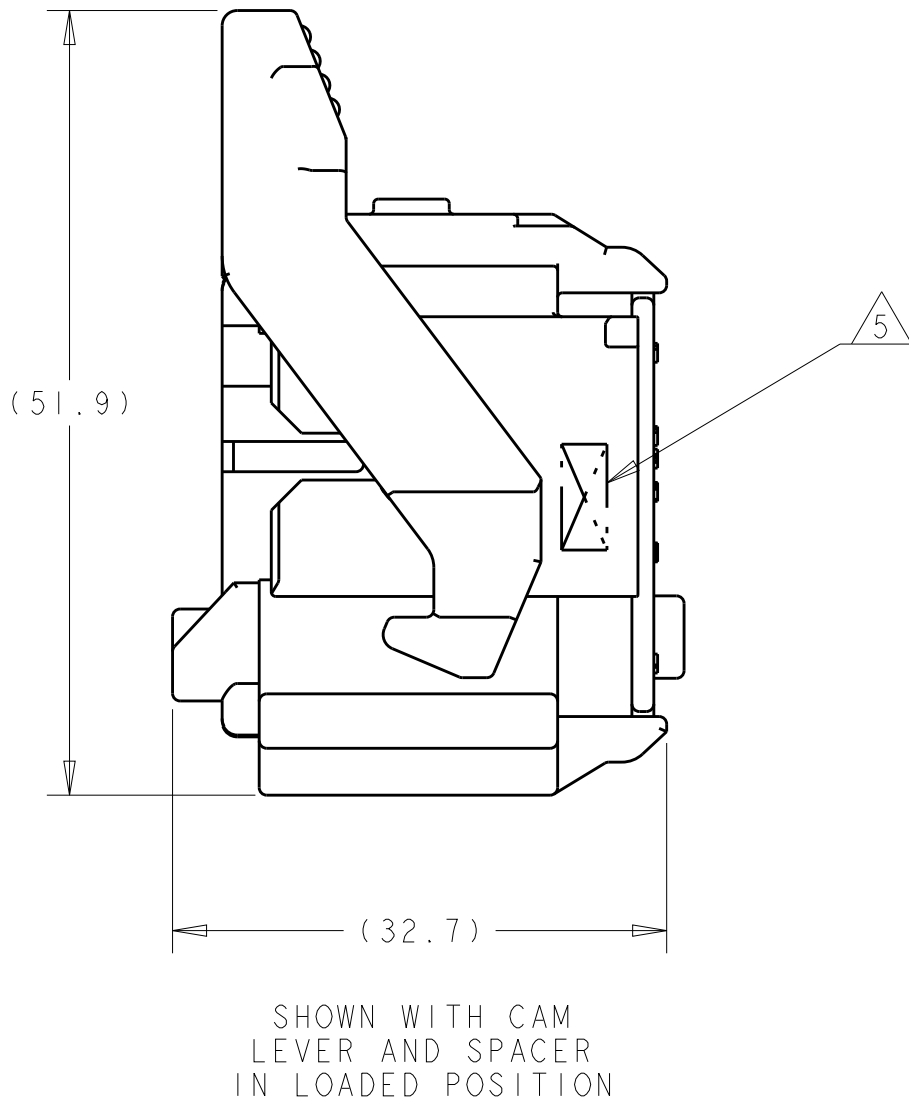
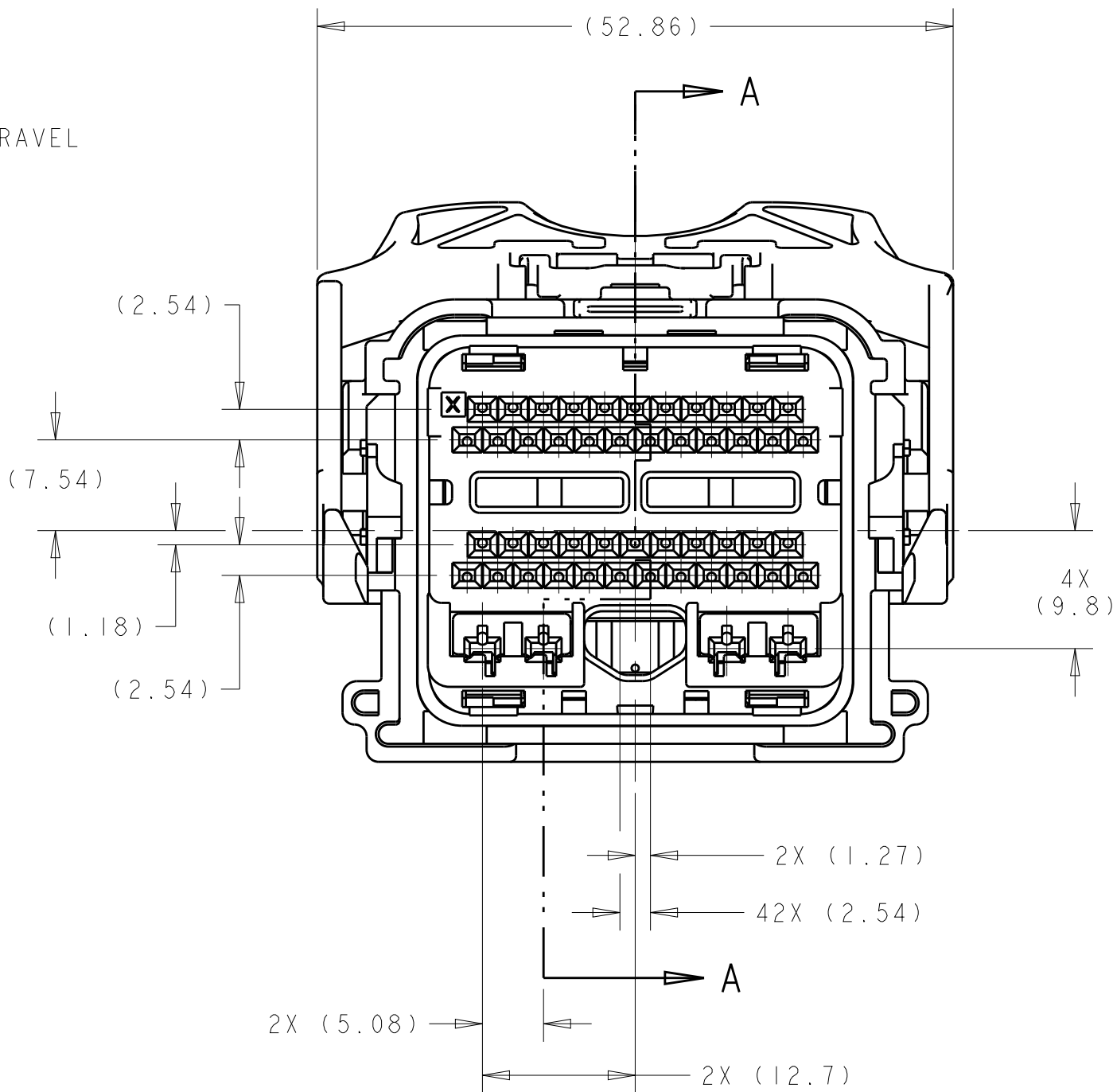


REVISIONS					
P.	LTR	DESCRIPTION	DATE	DWN	APVD
F31		REVISED PER ECO-15-012265	24AUG2015	DLD	DCM
F32		REVISED PER ECO-16-003418	08MAR2016	DLD	DCM

- 1 PRINT PART NUMBER (5S4T-14A464-L*-***, 5S4T-14A464-M*-***, 5S4T-14A464-N*-***) AND TRACEABILITY (YY : 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE IN THE LOCATION AT ASSEMBLY. SEE SHEET 3 THRU 7 (-*) PART NUMBERS.
- 2 APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²
- 3 CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
- 4 REFERENCE TE CONNECTIVITY INSTRUCTION SHEET 408-8893.
- 5 COMPANY LOGO.



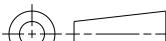
SECTION A-A
SPACER AND LEVER IN
PRE-SEATED POSITION
(DELIVERY CONDITION)



SCALE 1:1

APPLICABLE COMPONENTS (FOR REFERENCE ONLY)						
DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
						20AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	18AWG
						20AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
						20AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	18AWG
						20AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

ANY DESIGN CHANGES ON THIS ASSEMBLY MAY
ALSO BE REQUIRED ON ASSEMBLY DRAWING 1438691

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN 15APR2005		 TE Connectivity	
			R. VESTAL 15APR2005			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
mm		APVD 15APR2005		PCB		
		PRODUCT SPEC		50-WAY HARNESS		
		-		ASSEMBLY		
		APPLICATION SPEC				
		-				
		-				
MATERIAL		FINISH		SIZE		
-		-		CAGE CODE		
-		-		DRAWING NO		
-		-		A100779C1438129		
-		CUSTOMER DRAWING		RESTRICTED TO		
-		-		-		
-		-		SCALE		
-		-		1:1		
-		-		SHEET		
-		-		1 OF 10		
-		-		REV		
-		-		F32		

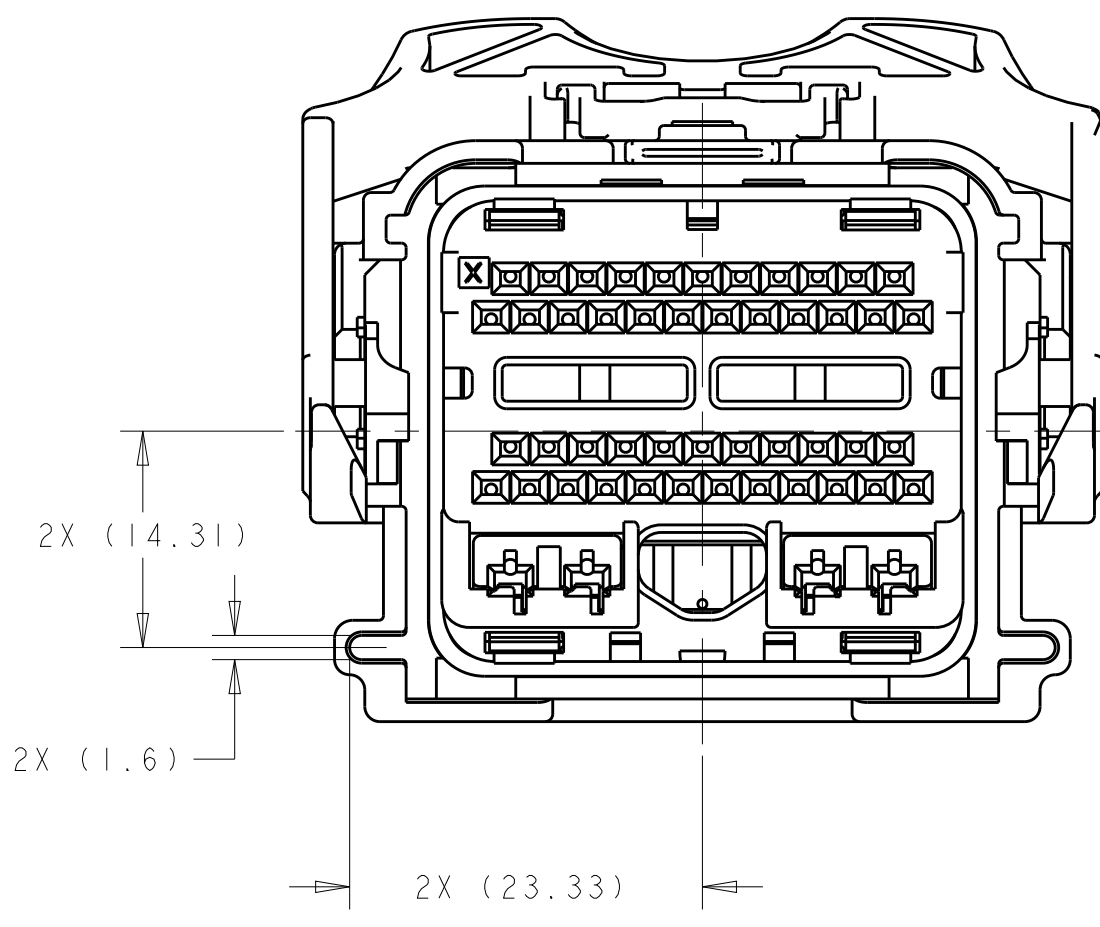
REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



1438129-1
KEYING OPTION "A"



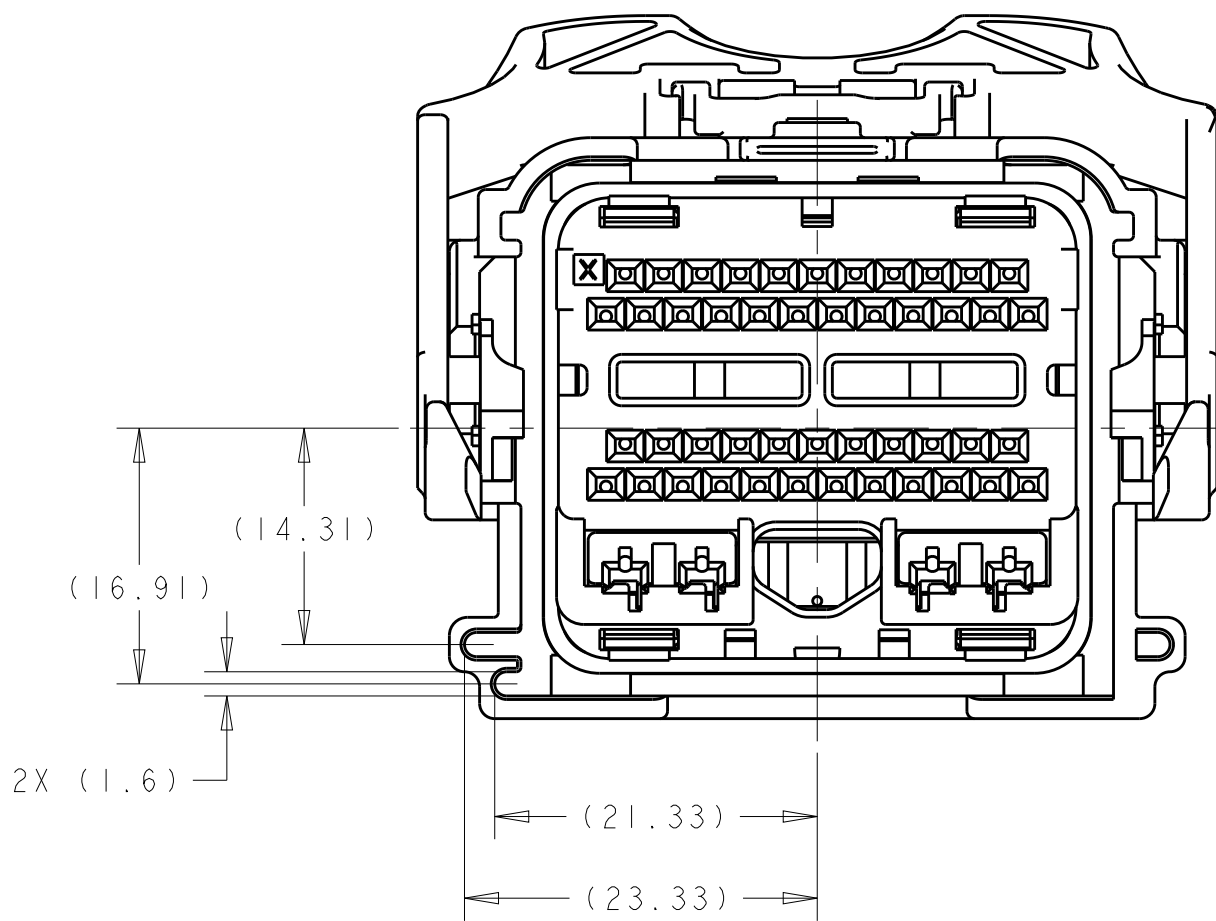
1438129-2
KEYING OPTION "B"



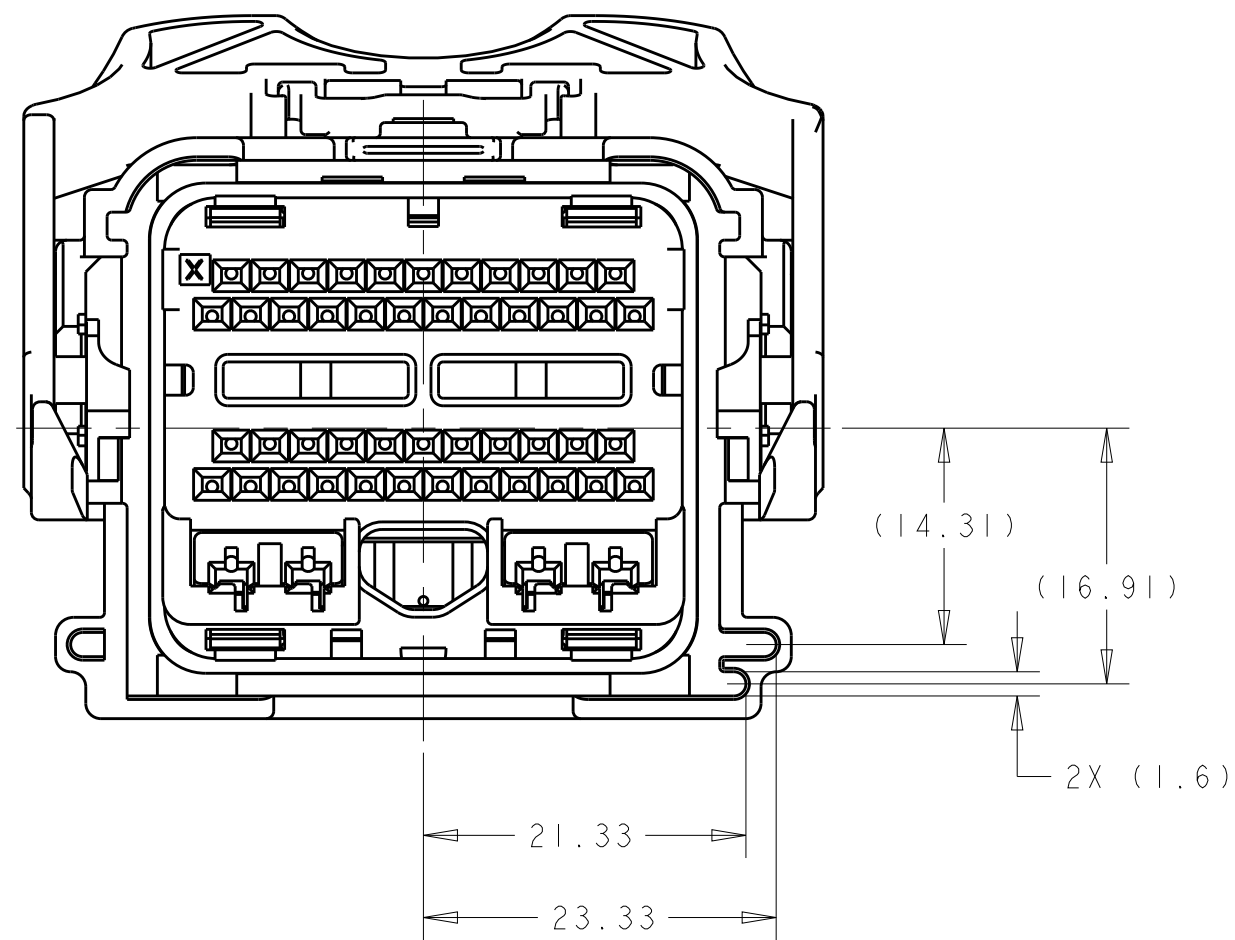
1438129-3
KEYING OPTION "C"



1438129-4
KEYING OPTION "D"



1438129-5
KEYING OPTION "E"



1438129-6
KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME	
	0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1° FINISH	PRODUCT SPEC APPLICATION SPEC	PCM 50-WAY HARNESS ASSEMBLY	
MATERIAL	-	WEIGHT	SIZE A100779	RESTRICTED TO
-	-	CUSTOMER DRAWING	CAGE CODE C=1438129	REV F32
		SCALE 2:1	SHEET 2 OF 10	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005		 TE Connectivity	
		CHG VALASEK 15APR2005			
DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
mm				PCM 50-WAY HARNESS ASSEMBLY	
		0 PLC ±		PRODUCT SPEC - APPLICATION SPEC - SIZE CASE CODE DRAWING NO A1 00779 C 1438129 RESTRICTED TO -	
		1 PLC ±0.3			
		2 PLC ±0.10			
		4 PLC ±			
ANGLES ±1°		WEIGHT -			
FINISH				SCALE 1:1 SHEET 3 OF 10 REF 32	
MATERIAL				CUSTOMER DRAWING	

REVISIONS				
P	LYR	DESCRIPTION	DATE	DWN APVD
-	-	SEE SHEET 1	-	-

KEYING OPTION B

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5S4T-14A464-M* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
CHK
T. VALASEK

15APR2005

DIMENSIONS:
mm

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC
ANGLES
FINISH

±
±0.3
±0.10
±
±
°

MATERIAL
-
-

WEIGHT
-

CUSTOMER DRAWING

DWN
CHK
T. VALASEK

15APR2005

PRODUCT SPEC
-

APPLICATION SPEC
-

NAME
PCM
50-WAY HARNESS
ASSEMBLY

SIZE
A1

CAGE CODE
00779

DRAWING NO
1438129

RESTRICTED TO
-

SCALE
1:1

SHEET
4

OF
10

REV
F32

TE Connectivity

[illegible]

REVISIONS					
P.	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

KEYING OPTION C

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	---	---	---	---	---	---	---	---	---

5S4T-14A464-N* PIN-OUT CHART

ASSEMBLY
PART
NUMBER

FORD PART
NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

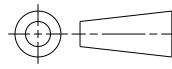
DWN
R. VESTAL

CHK
T. VALASEK

APVD
T. VALASEK

15APR2005
15APR2005
15APR2005

DIMENSIONS:
mm



0 PLC
1 PLC
2 PLC
3 PLC
4 PLC

±
±0.3
±0.10
±
±

ANGLES
FINISH

±1°
-
-

PRODUCT SPEC
APPLICATION SPEC
WEIGHT
CUSTOMER DRAWING

DWN
R. VESTAL

CHK
T. VALASEK

APVD
T. VALASEK

15APR2005
15APR2005
15APR2005

NAME
PCM
50-WAY HARNESS
ASSEMBLY

SIZE
A1

CAGE CODE
00779

DRAWING NO
C=1438129

RESTRICTED TO
-

SCALE
1:1

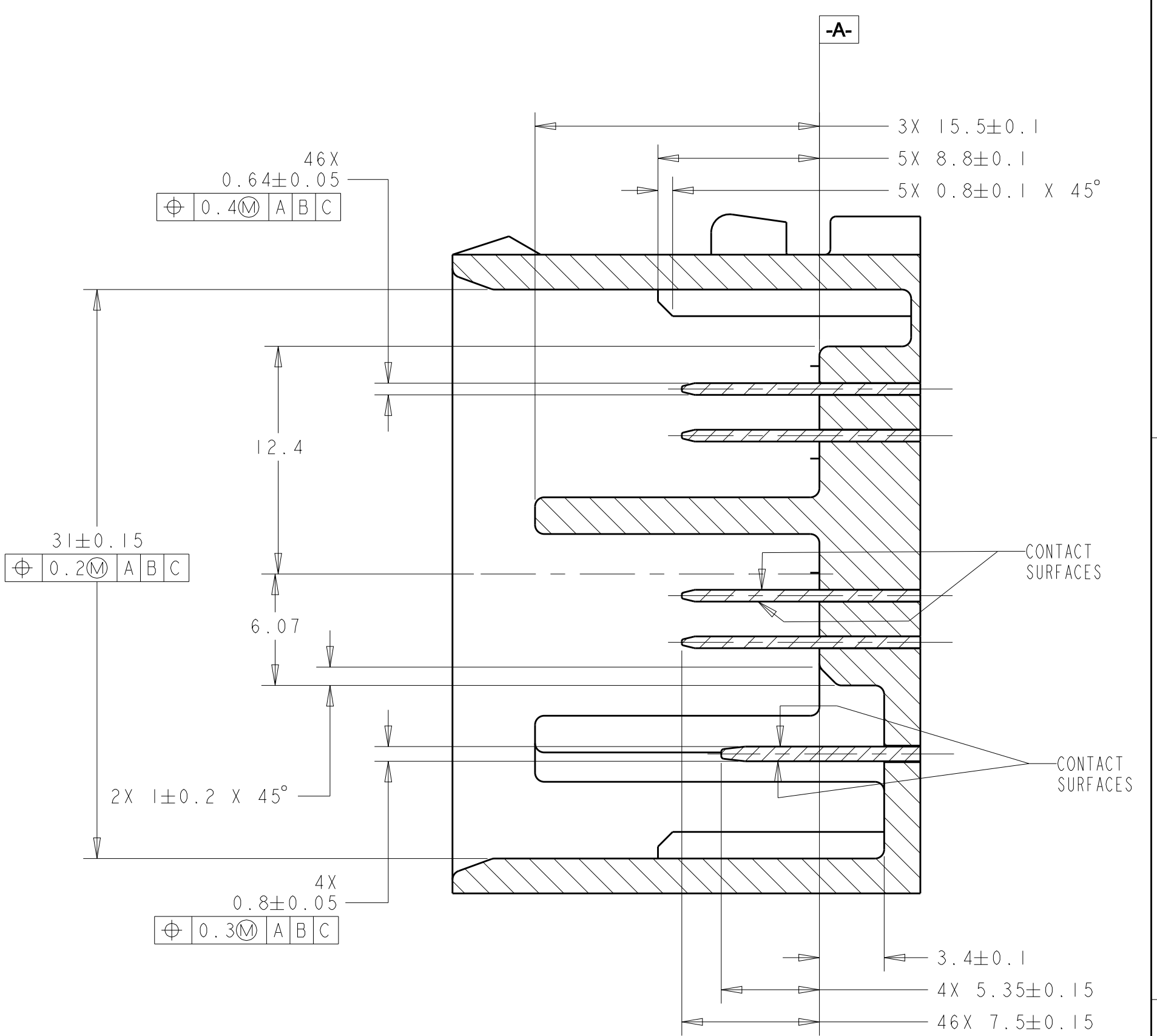
SHEET
8

OF
10

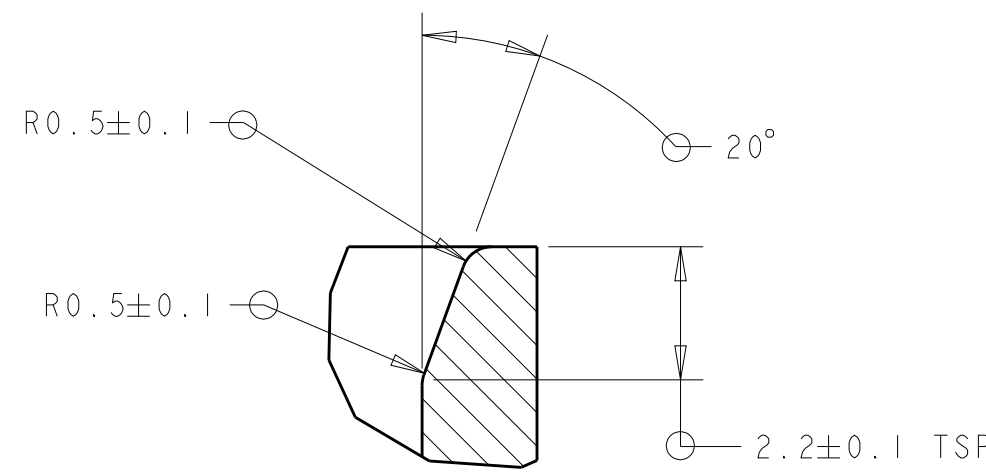
REV
F32



SCALE 2:1

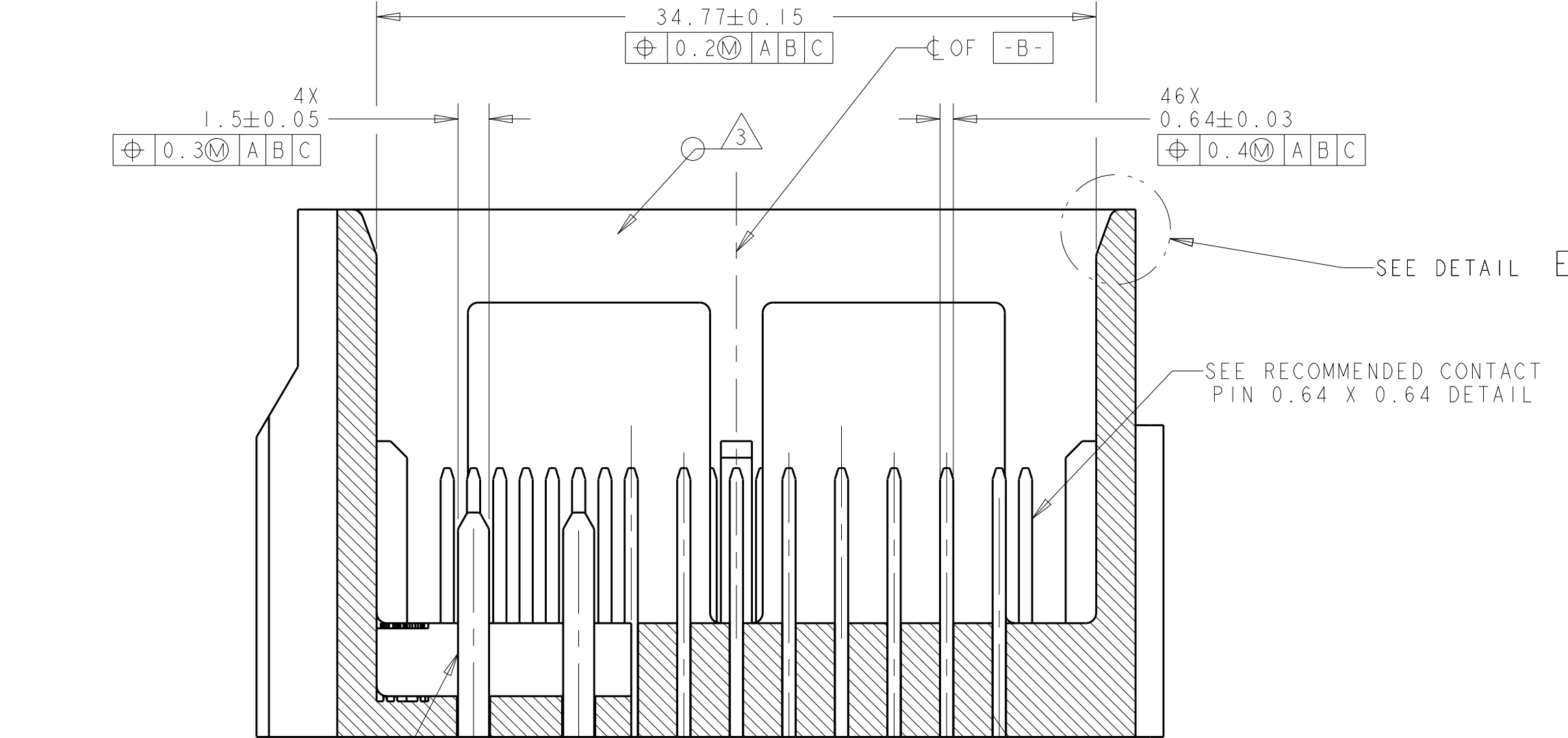


SECTION B-B



DETAIL E
SCALE 8:1

- NOTES: UNLESS OTHERWISE SPECIFIED
- GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS
 - DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
 - SEALING SURFACE, NO WITNESS LINES OR DAMAGE PERMITTED.
 - ALL UNMARKED RADIUS TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED.
 - VENT HOLE SIZE AND LOCATION IS OPTIONAL.
 - THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
 - TERMINAL POSITION IDENTIFICATION.
 - MATES WITH TYCO ELECTRONICS PART NUMBERS 1438129-# & 1438950-#



SECTION A-A

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL 15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME	
	0 PLC ±.3	PRODUCT SPEC	PCM 50-WAY HARNESS ASSEMBLY	
	1 PLC ±0.10	APPLICATION SPEC		
MATERIAL	FINISH	WEIGHT	SIZE	RESTRICTED TO
-	-	-	A100779C=1438129	-
CUSTOMER DRAWING		SCALE 1:1	SHEET 9 OF 10	REV F32

HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P	LTR	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL 15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME	
0 PLC ±0.3	1 PLC ±0.10	PRODUCT SPEC	PCM	
2 PLC ±0.10	3 PLC ±0.10	APPLICATION SPEC	50-WAY HARNESS ASSEMBLY	
4 PLC ±0.10	ANGLES ±1°	WEIGHT	SIZE CAGE CODE DRAWING NO	
MATERIAL	FINISH	CUSTOMER DRAWING	A100779C=1438129	
		SCALE 1:1	SHEET 10 OF 10	

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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Email: org@lifeelectronics.ru

www.lifeelectronics.ru