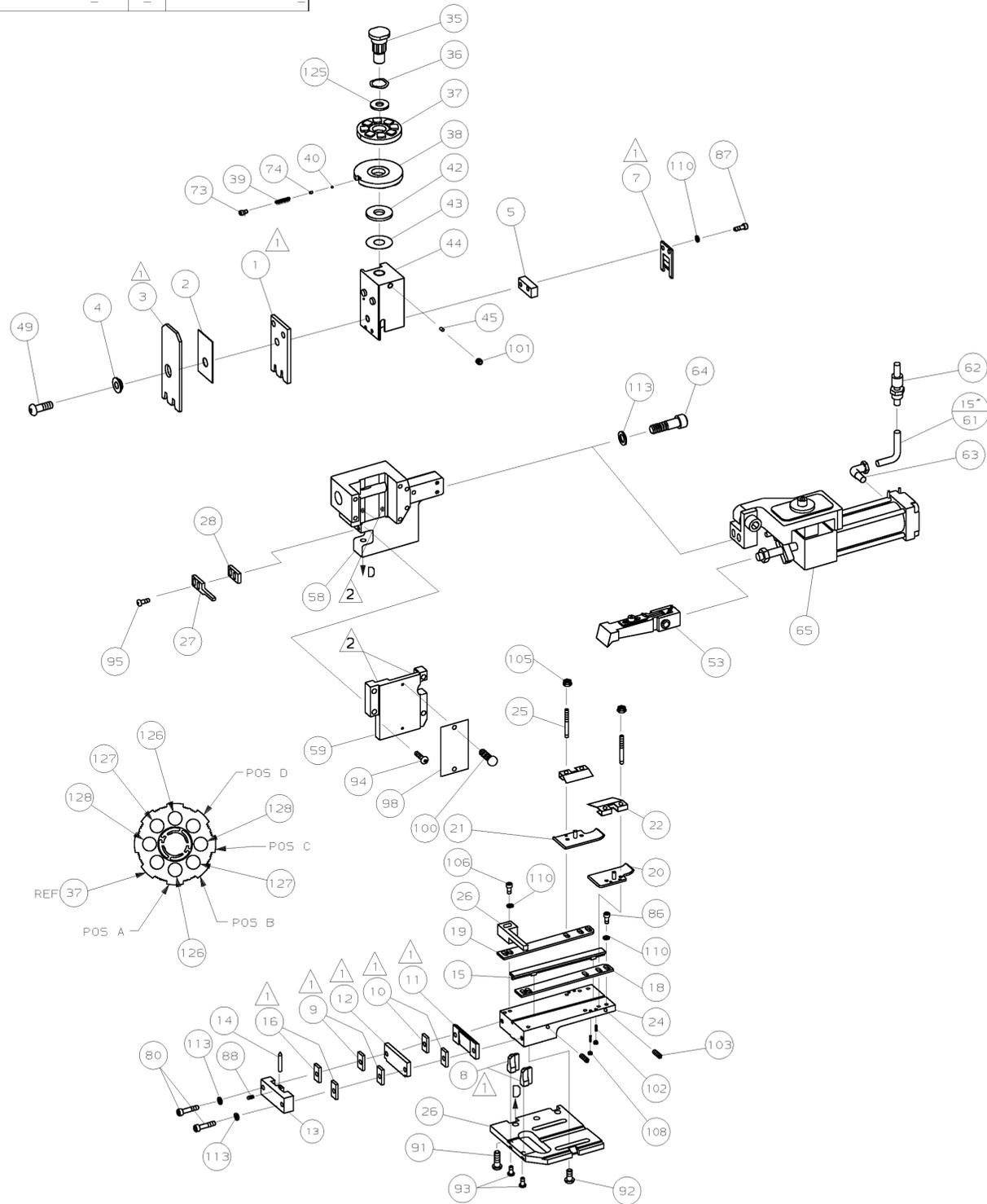


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 1385324-1 | D | |
| - | - | - |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 SEE DRAWING FOR COMPONENTS

| TERMINAL NAME: RING | | CRIMPING DATA | | | |
|---------------------|----------|-------------------|--------------|-------------|-----------|
| | 63750 | PAD LTR | CRIMP HEIGHT | WIRE SIZE | |
| | | A | .063±.002 | 18 | |
| | | B | NOT | USED | |
| | | C | NOT | USED | |
| | | D | NOT | USED | |
| | | CRIMP | SIZE | TYPE | RANGE |
| | | WIRE | .120 | F | 18-14 |
| | | INSUL | .180 | F | .120-.170 |
| | | FEED | .657 | APPL INST | 408-8039 |
| | | | | SET UP GAGE | LAYOUT |
| | | | | - | - |
| TERM APPL SPEC | 114-2084 | WIRE STRIP LENGTH | - | | |

| QTY | REV | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|----------|------------|---------------------------------------|---------|
| - | - | - | - | - | - | 129 |
| - | - | - | - | - | - | 128 |
| - | - | - | - | - | - | 127 |
| - | 2 | - | C | 2-354779-0 | PIN, WIRE DISC (.3090) | 126 |
| - | 1 | - | A | 986950-1 | WASHER, FLAT PRECISION | 125 |
| | | | | | | 124 |
| | | | | | | 123 |
| | | | | | | 122 |
| | | | | | | 121 |
| | | | | | | 120 |
| | | | | | | 119 |
| | | | | | | 118 |
| | | | | | | 117 |
| | | | | | | 116 |
| | | | | | | 115 |
| | | | | | | 114 |
| - | 4 | - | A | 21024-5 | WASHER, LOCK (NO.10) SHEAR PL | 113 |
| | | | | | | 112 |
| | | | | | | 111 |
| - | 6 | - | A | 21024-4 | WASHER, LOCK (NO.8) SHEAR BL | 110 |
| | | | | | | 109 |
| - | 4 | - | A | 21018-6 | NUT HEX (8-32) DRAG ADJ SCR | 108 |
| | | | | | | 107 |
| - | 2 | - | A | 3-21000-0 | SCR 5HC (8-32x.88) PL STR HLDWN | 106 |
| - | 4 | - | A | 21022-2 | NUT, HEX 5L (8-32) DRAG STUD | 105 |
| | | | | | | 104 |
| - | 2 | - | A | 3-21006-1 | SCR SKT SET (6-32x.38) CTRSTR GUIDE | 103 |
| - | 4 | - | A | 5-21061-5 | SCR SKT SET CONE PT (8-32x.88) DRAG | 102 |
| - | 1 | - | A | 21009-2 | SCR, SKT SET (1/4-20x.25) RAM | 101 |
| - | 2 | - | A | 21017-2 | SCR, DRIVE (#2x.19) ID PLATE | 100 |
| | | | | | | 99 |
| - | 1 | - | B | 461264-1 | PLATE, IDENTIFICATION | 98 |
| | | | | | | 97 |
| | | | | | | 96 |
| - | 2 | - | A | 2-21002-2 | SCR, BHC (8-32x.50) STRIPPER | 95 |
| - | 4 | - | A | 3-21002-1 | SCR, BHC (10-32x1.00) CAP | 94 |
| - | 2 | - | A | 22733-8 | SCR, BHC (8-32x.38 LW) ANVIL | 93 |
| - | 4 | - | A | 3-21002-3 | SCR, BHC (1/4-20x.50) 5T 6D PL | 92 |
| - | 3 | - | A | 2-22733-8 | SCR, BHC (1/4-20x.62) H5G | 91 |
| | | | | | | 90 |
| | | | | | | 89 |
| - | 1 | - | A | 2-21006-1 | SCR 50C SET (4-40x.25) WIRE SEPARATOR | 88 |
| - | 2 | - | A | 2-21000-6 | SCR, 5HC (8-32x.50) SLUG BLADE | 87 |
| - | 3 | - | A | 7-21000-4 | SCR, 5HC (8-32x.31) STRIP. GUIDE | 86 |
| | | | | | | 85 |
| | | | | | | 84 |
| | | | | | | 83 |
| | | | | | | 82 |
| | | | | | | 81 |
| - | 2 | - | A | 4-21000-1 | SCR, SKT CAP (10-32x1.00) 5H PL | 80 |
| | | | | | | 79 |
| | | | | | | 78 |
| | | | | | | 77 |
| | | | | | | 76 |
| | | | | | | 75 |
| - | 1 | - | A | 690603-1 | SPRING, ASSIST | 74 |
| - | 1 | - | A | 23030-1 | SCR, SKT CAP (6-32x.25) CP DSC | 73 |
| | | | | | | 72 |
| | | | | | | 71 |

| QTY | REV | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-------|-----|----------|------------|----------------------------------|---------|
| - | - | - | - | - | - | 70 |
| - | - | - | - | - | - | 69 |
| - | - | - | - | - | - | 68 |
| - | - | - | - | - | - | 67 |
| - | - | - | - | - | - | 66 |
| - | 1 | - | B | 460277-3 | AIR FEED ASSY | 65 |
| - | 2 | - | A | 3-21000-9 | SCR, 5HC (10-32x.75) AIR FD ASSY | 64 |
| - | 1 | - | A | 980285-2 | ELBOW, TUBING 1/8NPT - 1/4 T | 63 |
| - | 1 | - | A | 23238-1 | QUICK DISCONNECT | 62 |
| - | 15.00 | IN | A | 27319-4 | TUBING, POLY-FLO 1/4 DIA | 61 |
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| - | 1 | - | C | 458268-1 | CAP, RAM | 59 |
| - | 1 | - | D | 458267-1 | HOUSING | 58 |
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| | | | | | | 54 |
| - | 1 | - | B | 460680-3 | FEED FINGER ASSY | 53 |
| | | | | | | 52 |
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| - | 1 | - | A | 7-21002-9 | BOLT, CRIMPER (5/16-24x1.00) | 49 |
| | | | | | | 48 |
| | | | | | | 47 |
| | | | | | | 46 |
| - | 1 | - | A | 690191-1 | PLUG, NYLON | 45 |
| - | 1 | - | C | 458266-2 | RAM | 44 |
| - | 1 | - | A | 690125-1 | WASHER, LAMINATED | 43 |
| - | 1 | - | A | 690124-1 | WASHER, RAM | 42 |
| | | | | | | 41 |
| - | 1 | - | A | 23241-6 | BALL, STEEL | 40 |
| - | 1 | - | A | 690170-1 | SPRING, COMPRESSION | 39 |
| - | 1 | - | C | 1-690142-0 | DISC, INSULATION | 38 |
| - | 1 | - | D | 354777-1 | WIRE DISC, PLASTIC | 37 |
| - | 1 | - | A | 22480-5 | WASHER, SPRING | 36 |
| - | 1 | - | B | 690212-1 | POST, RAM | 35 |
| | | | | | | 34 |
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| | | | | | | 32 |
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| | | | | | | 30 |
| | | | | | | 29 |
| - | 1 | - | B | 1-690451-3 | SPACER, STRIPPER | 28 |
| - | 1 | - | A | 458265-1 | STRIPPER | 27 |
| - | 1 | - | D | 458263-1 | PLATE, BASE | 26 |
| - | 4 | - | A | 22354-7 | DRAG, STUD | 25 |
| - | 1 | - | B | 1-458262-6 | PLATE, STRIP GUIDE | 24 |
| - | 1 | - | C | 458261-6 | PLATE, STRIP, HOLD DOWN | 23 |
| - | 2 | - | A | 461389-1 | SPRING, DRAG | 22 |
| - | 1 | - | A | 458260-1 | DRAG, STOCK (LEFT) | 21 |
| - | 1 | - | A | 458259-1 | DRAG, STOCK (RIGHT) | 20 |
| - | 1 | - | B | 458256-1 | GUIDE, STRIP (REAR) | 19 |
| - | 1 | - | B | 458256-1 | GUIDE, STRIP (FRONT) | 18 |
| | | | | | | 17 |
| - | 2 | - | B | 2-240645-2 | SPACER, SHEAR PLATE | 16 |
| - | 1 | - | B | 238175-6 | GUIDE, CENTER STRIP | 15 |
| - | 1 | - | A | 1490818-1 | WIRE, SEPARATOR | 14 |
| - | 1 | - | C | 1490817-1 | HOLDER, SEPARATOR, WIRE | 13 |
| - | 1 | - | B | 461449-1 | PLATE, FRONT SHEAR | 12 |
| - | 1 | - | B | 458255-8 | PLATE, REAR SHEAR | 11 |
| - | 2 | - | C | 1-240645-6 | SPACER, SHEAR PLATE | 10 |
| - | 2 | - | B | 6-240645-9 | SPACER, SHEAR PLATE | 9 |
| - | 2 | - | D | 5-356038-6 | ANVIL | 8 |
| - | 1 | - | B | 458253-9 | BLADE, SLUG | 7 |
| | | | | | | 6 |
| - | 1 | - | C | 6-238075-3 | SPACER, SLUG BLADE | 5 |
| - | 1 | - | B | 238009-2 | SPACER, BLOCK CRIMPER | 4 |
| - | 1 | - | C | 1-458250-5 | CRIMPER, INSULATION | 3 |
| - | 1 | - | B | 455888-4 | SPACER, CRIMPER | 2 |
| - | 1 | - | C | 3-458249-7 | CRIMPER, WIRE | 1 |

| QTY | REV | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|----------|---------|-------------|---------|
| - | - | - | - | - | - | - |

| QTY | REV | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|----------|---------|-------------|---------|
| - | - | - | - | - | - | - |

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LOC A
 DIST 66
 AMP 1756 REV 3-92

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.
 TOLERANCES UNLESS OTHERWISE SPECIFIED:
 2 PLC DEC ± .25
 3 PLC DEC ± .125
 4 PLC DEC ± .0625
 ANGLES ± -
 SURF TEXTURE: ✓
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

| | | | |
|------------|---------|----------|---------|
| DR | 9/10/01 | APP | 9/12/01 |
| K. STAKEM | | T. ELBIN | |
| CHK | 9/10/01 | REL | - |
| C. ERISMAN | | | |

NAME: END FEED HDM DUAL APPLICATOR
 SCALE: - DWG NO: 1385324
 SHEET 1 OF 1 REV D
 MACHINE REF MINI APPL
 CUSTOMER AND ASSEMBLY DRAWING

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

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Мы предлагаем:

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- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
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- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

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- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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