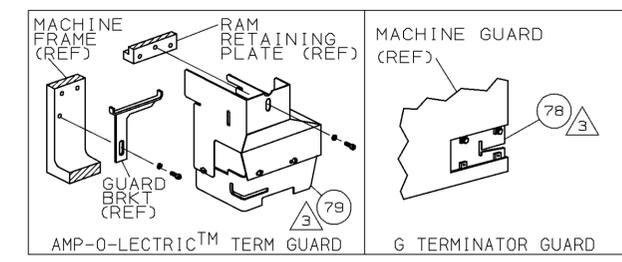
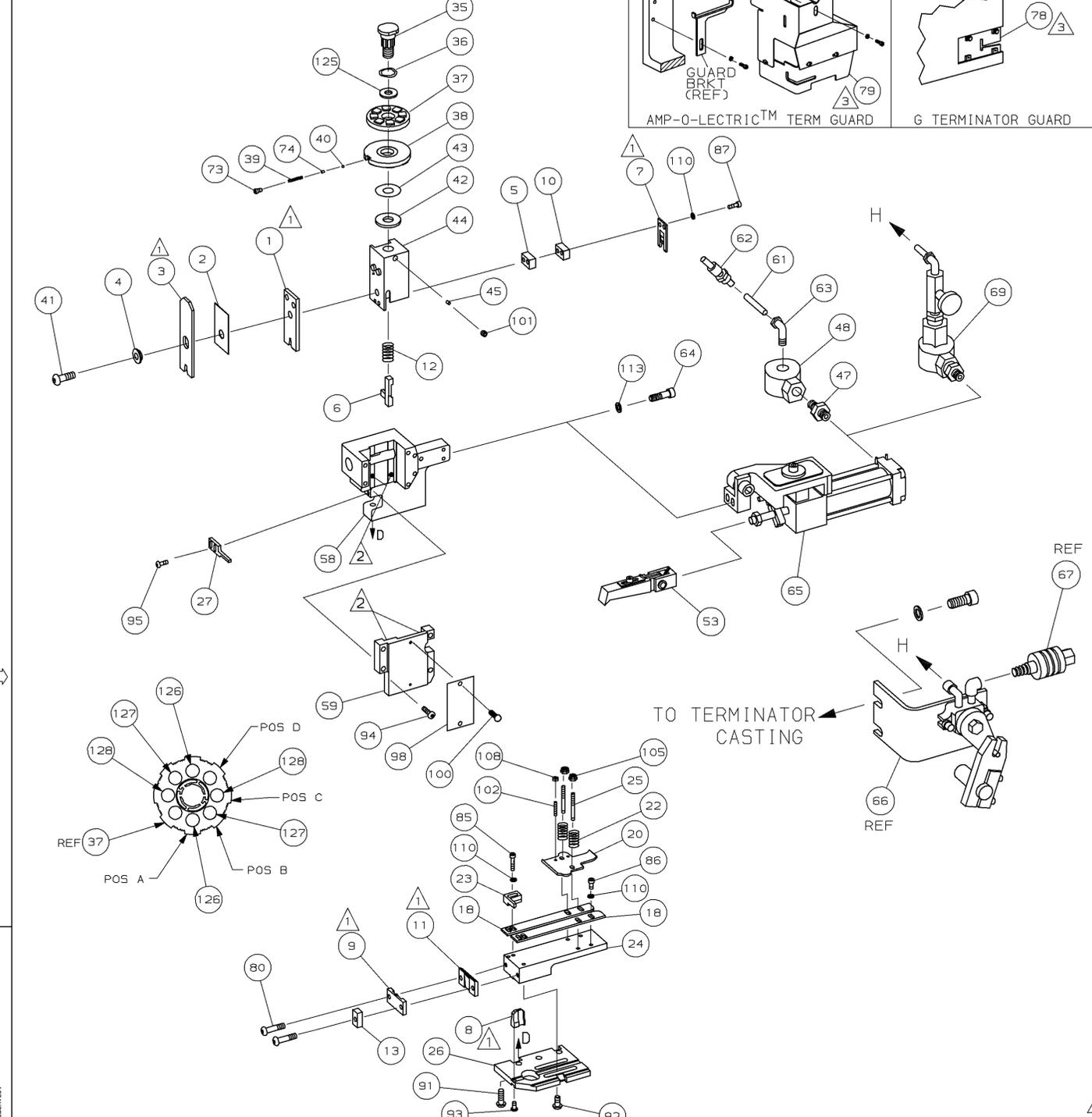


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 680756-1 | A | 122500-1 |
| 680756-2 | A | 565435-5 |



| CRIMP DATA (AMP TERMINAL) | | | |
|---------------------------|---------------------------|---------------------|---------------------------|
| PAD LTR | CRIMP HEIGHT | WIRE SIZE | |
| A | .086 ±.002 [2.18 ±0.05mm] | 2.50mm ² | |
| B | .081 ±.002 [2.05 ±0.05mm] | 2.00mm ² | |
| C | .076 ±.002 [1.92 ±0.05mm] | 1.50mm ² | |
| D | NOT | USED | |
| CRIMP | SIZE | TYPE | RANGE |
| WIRE | .120 [3.05mm] | F | 1.50-2.50mm ² |
| INSUL | .155 [3.94mm] | OV | ∅2.10-3.10mm ² |

| QTY | REV | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-------|-----|----------|---------------------------|-------------------------------|---------|
| -1 | | | | LEADMAKER & BENCH MODEL G | AIR FEED | |
| -2 | | | | BENCH MODEL K | AIR FEED | |
| 1 | - | - | C | 692655-5 | AIR FEED VALVE ASSY | 70 |
| REF | - | - | A | 24042-2 | VALVE, SHUT OFF | 67 |
| REF | - | - | C | 692655-6 | AIR FEED VALVE ASSY | 66 |
| 1 | 1 | - | B | 1-460277-9 | AIR FEED ASSY (2 INCH) | 65 |
| 2 | 2 | - | A | 3-21000-9 | SCR,SHC (10-32x2.00)AIR ASSY | 64 |
| - | 1 | - | A | 980285-2 | ELBOW, SWIVEL 1/8 NPT - 1/4 T | 63 |
| - | 1 | - | A | 23238-1 | QUICK DISCONNECT | 62 |
| - | 12.00 | IN | A | 27319-4 | TUBING, POLY-FLO ∅.25 | 61 |
| 1 | 1 | - | C | 454220-1 | CAP, RAM | 59 |
| 1 | 1 | - | D | 453736-1 | HOUSING | 58 |
| | | | | | | 57 |
| | | | | | | 56 |
| | | | | | | 55 |
| | | | | | | 54 |
| 1 | 1 | - | B | 460680-1 | FEED FINGER ASSY | 53 |
| | | | | | | 52 |
| | | | | | | 51 |
| | | | | | | 50 |
| | | | | | | 49 |
| - | 1 | - | A | 22374-7 | VALVE, QUICK EXHAUST | 48 |
| - | 1 | - | A | 22304-1 | NIPPLE, HEX 1/8 NPT | 47 |
| | | | | | | 46 |
| 1 | 1 | - | A | 690191-1 | PLUG, NYLON | 45 |
| 1 | 1 | - | C | 455674-1 | RAM | 44 |
| 1 | 1 | - | A | 690125-1 | WASHER, LAMINATED | 43 |
| 1 | 1 | - | A | 690124-1 | WASHER, RAM | 42 |
| 1 | 1 | - | A | 7-21002-9 | BOLT, CRIMPER (5/16-24x1.00) | 41 |
| 1 | 1 | - | A | 23241-6 | BALL, STEEL | 40 |
| 1 | 1 | - | A | 690170-1 | SPRING, COMPRESSION | 39 |
| 1 | 1 | - | C | 690142-1 | DISC, INSULATION | 38 |
| 1 | 1 | - | D | 354777-1 | WIRE DISC, PLASTIC | 37 |
| 1 | 1 | - | A | 22480-5 | WASHER, SPRING | 36 |
| 1 | 1 | - | B | 690212-1 | POST, RAM | 35 |
| | | | | | | 34 |
| | | | | | | 33 |
| | | | | | | 32 |
| | | | | | | 31 |
| | | | | | | 30 |
| | | | | | | 29 |
| | | | | | | 28 |
| 1 | 1 | - | A | 690455-6 | STRIPPER | 27 |
| 1 | 1 | - | D | 455676-1 | PLATE, BASE | 26 |
| 2 | 2 | - | A | 22354-8 | DRAG, STUD | 25 |
| 1 | 1 | - | B | 458803-7 | PLATE, STRIP GUIDE | 24 |
| 1 | 1 | - | C | 240825-2 | PLATE, STRIP HOLD DOWN | 23 |
| 2 | 2 | - | A | 4-22281-1 | SPRING, DRAG | 22 |
| | | | | | | 21 |
| 1 | 1 | - | A | 454177-1 | DRAG, STOCK | 20 |
| | | | | | | 19 |
| 2 | 2 | - | C | 454204-4 | GUIDE, STRIP (FRONT) | 18 |
| | | | | | | 17 |
| | | | | | | 16 |
| | | | | | | 15 |
| | | | | | | 14 |
| | | | | | | 13 |
| 1 | 1 | - | A | 23846-1 | SPRING, HOLD DOWN | 12 |
| 1 | 1 | - | B | 240833-2 | PLATE, REAR SHEAR | 11 |
| 1 | 1 | - | C | 1-240641-8 | SPACER, SLUG BLADE | 10 |
| 1 | 1 | - | B | 690482-5 | PLATE, FRONT SHEAR | 9 |
| 1 | 1 | - | D | 2-356038-9 | ANVIL | 8 |
| 1 | 1 | - | B | 690474-5 | BLADE, SLUG | 7 |
| 1 | 1 | - | D | 4-455892-0 | HOLD DOWN, TERMINAL | 6 |
| 1 | 1 | - | C | 2-240641-9 | SPACER, SLUG BLADE | 5 |
| 1 | 1 | - | B | 238009-1 | SPACER, BLOCK CRIMPER | 4 |
| 1 | 1 | - | C | 3-854830-0 | CRIMPER, INSULATION | 3 |
| 1 | 1 | - | B | 1-455888-7 | SPACER, CRIMPER | 2 |
| 1 | 1 | - | C | 456409-3 | CRIMPER, WIRE | 1 |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 78 USED WITH G TERMINATOR ONLY.
- 6 FLIP GUIDE ROD ON CYLINDER TO OPPOSITE SIDE TO MISS HOUSING. PIN ROD THROUGH THIRD HOLE TO AVOID DRAG SPRING.

| WIRE STRIP LENGTH | TERM APPL SPEC | FEED | APPL INSTRUCTION | SET UP GAGE | LAYOUT |
|-------------------|----------------|-------|------------------|-------------|--------|
| .218-.234 | 114-2065 | 1.134 | 408-8039 | 458638-1 | L2173 |

| QTY | REV | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|----------|------------|-----------------------------------|---------|
| 2 | 2 | - | C | 9-354778-1 | PIN, WIRE DISC (.2950)C | 129 |
| 2 | 2 | - | C | 7-354778-9 | PIN, WIRE DISC (.2890)B | 128 |
| 2 | 2 | - | C | 6-354778-9 | PIN, WIRE DISC (.2840)A | 126 |
| 1 | 1 | - | A | 986950-1 | WASHER, FLAT PRECISION | 125 |
| 1 | 1 | - | A | 217238-1 | GENERAL INSTRUCTION PACKAGE | 124 |
| 1 | 1 | - | - | 4088039 | EF APPL INST 408-8039 | 123 |
| | | | | | | 122 |
| | | | | | | 121 |
| | | | | | | 120 |
| | | | | | | 119 |
| | | | | | | 118 |
| | | | | | | 117 |
| | | | | | | 116 |
| | | | | | | 115 |
| | | | | | | 114 |
| 2 | 2 | - | A | 21024-5 | WASHER, LOCK (#10) AIR ASSY | 113 |
| | | | | | | 112 |
| | | | | | | 111 |
| 7 | 7 | - | A | 21024-4 | WASHER, LOCK (NO. 8) SHEAR BL | 110 |
| | | | | | | 109 |
| 2 | 2 | - | A | 21018-4 | NUT, HEX (4-40) DRAG | 108 |
| | | | | | | 107 |
| | | | | | | 106 |
| 2 | 2 | - | A | 21022-2 | NUT, HEX SL (8-32) DRAG STUD | 105 |
| | | | | | | 104 |
| | | | | | | 103 |
| 2 | 2 | - | A | 2-21006-6 | SCR, SKT SET (4-40x.62) DRAG | 102 |
| 1 | 1 | - | A | 21009-2 | SCR, SKT SET (1/4-20x.25) RAM | 101 |
| 2 | 2 | - | A | 21017-2 | SCR, DRIVE (#2x.19) ID PLATE | 100 |
| | | | | | | 99 |
| 1 | 1 | - | B | 461264-1 | PLATE, IDENTIFICATION | 98 |
| | | | | | | 97 |
| | | | | | | 96 |
| 2 | 2 | - | A | 2-21002-2 | SCR, BHC (8-32x.50) STRIPPER | 95 |
| 4 | 4 | - | A | 2-21002-9 | SCR, BHC (10-32x.75) CAP | 94 |
| 1 | 1 | - | A | 22733-8 | SCR, BHC (8-32x.38 LW) ANVIL | 93 |
| 4 | 4 | - | A | 3-21002-3 | SCR, BHC (1/4-20x.50) ST 6D PL | 92 |
| 3 | 3 | - | A | 2-22733-8 | SCR, BHC (1/4-20x.62) HSG | 91 |
| | | | | | | 90 |
| | | | | | | 89 |
| | | | | | | 88 |
| 2 | 2 | - | A | 2-21000-9 | SCR, SHC (8-32x.75) SLUG BLADE | 87 |
| 3 | 3 | - | A | 2-21000-6 | SCR, SHC (8-32x.38) STRIP GUIDE | 86 |
| 2 | 2 | - | A | 2-21000-8 | SCR, SHC (8-32x.62) R STRIP GUIDE | 85 |
| | | | | | | 84 |
| | | | | | | 83 |
| | | | | | | 82 |
| | | | | | | 81 |
| 2 | 2 | - | A | 3-21002-0 | SCR, BHC (10-32x.88) SHEAR PL | 80 |
| 1 | - | - | A | 455750-8 | GUARD ASSY | 79 |
| - | REF | - | A | 679532-1 | INSERT, GUARD | 78 |
| | | | | | | 77 |
| | | | | | | 76 |
| | | | | | | 75 |
| 1 | 1 | - | A | 690603-1 | SPRING, ASSIST | 74 |
| 1 | 1 | - | A | 23030-1 | SCR, SKT CAP (6-32x.25) CP DSC | 73 |
| | | | | | | 72 |
| | | | | | | 71 |

| QTY | REV | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|----------|---------|-------------|---------|
| -2 | -1 | | | | | |

LOC A
DIST 66

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

QTY REQD PER ASSY PARTS LIST

MATL HT TR FIN

DR W.HOOVER APP T.ELBIN

CHK OSNOV98 REL -

C.ERISMAN

NAME END FEED HDM APPLICATOR MACHINE REF MINI APPL

SCALE 1 OF 1

DWG NO 680756 SHEET REV A

REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

CUSTOMER AND ASSEMBLY DRAWING

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- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
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- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
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- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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