

#### 9-CHANNEL LIGHT EFFECT LED DRIVER

#### December 2013

#### **GENERAL DESCRIPTION**

IS31FL3199 is a 9-channel light effect LED driver which features two-dimensional auto breathing mode and an audio modulated display mode. It has One Shot Programming mode and PWM Control mode for RGB lighting effects. The maximum output current can be adjusted in 8 levels (5mA~40mA).

In PWM Control mode, the PWM duty cycle of each output can be independently programmed and controlled in 256 steps to simplify color mixing. In One Shot Programming mode, the timing characteristics for output current - current rising, holding, falling and off time, can be adjusted individually so that each output can independently maintain a pre-established pattern achieving mixing color breathing or a single color breathing without requiring any additional interface activity, thus saving valuable system resources.

The IS31FL3199 includes an audio modulated display mode, wherein the brightness of LED can be modulated by audio signal. There is a cascade pin for the synchronization of two chips.

IS31FL3199 is available in QFN-20 (3mm  $\times$  3mm). It operates from 2.7V to 5.5V over the temperature range of -40°C to +85°C.

#### **FEATURES**

- 2.7V to 5.5V supply voltage
- I2C interface, automatic address increment function
- Three groups RGB, single color LED breathing system-free pre-established pattern
- 9 independently controlled automatic and semiautomatic breathing system-free pre-established pattern
- 9 independently controlled outputs of 256 PWM steps
- 8 levels programmable output current
- Audio mode with AGC function
- Cascade for the synchronization of chips
- Over-temperature protection
- QFN-20 (3mm × 3mm) package

#### **APPLICATIONS**

- Mobile phones and other hand-held devices for LED display
- LED in home appliances

#### TYPICAL APPLICATION CIRCUIT

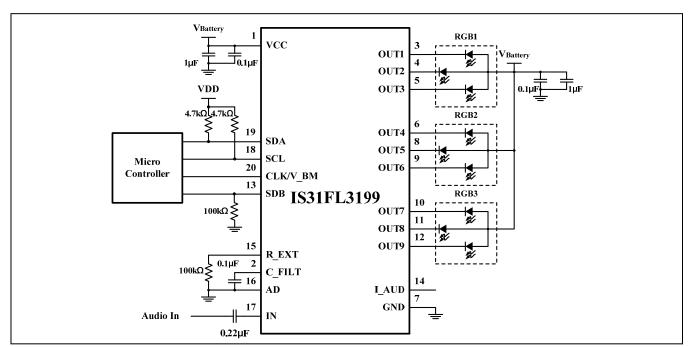


Figure 1 Typical Application Circuit



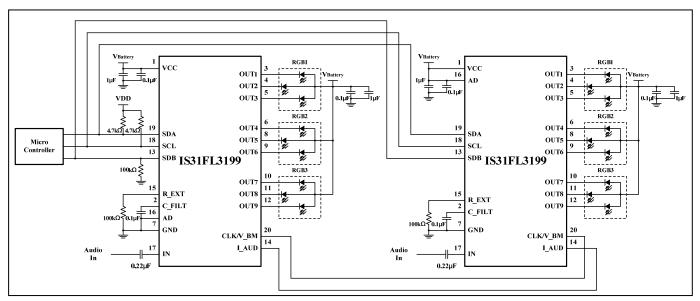


Figure 2 Typical Application Circuit (Cascade Mode)



#### **PIN CONFIGURATION**

Package	Pin Configuration (Top View)
QFN-20	OUT2 4   OUT9   OUT8   OUT8   OUT8   OUT9   OUT8   OUT8   OUT8   OUT9   OUT9

#### **PIN DESCRIPTION**

No.	Pin	Description
1	VCC	Power supply.
2	C_FILT	Filter capacitor for audio control.
3~6	OUT1~OUT4	Current source outputs.
7	GND	Ground.
8~12	OUT5~OUT9	Current source outputs.
13	SDB	Shutdown the chip when pulled to low.
14	I_AUD	Audio current input or output for cascade.
15	R_EXT	Input terminal used to connect an external resistor. The value must be about $100 k\Omega$ .
16	AD	I2C address setting.
17	IN	Audio input.
18	SCL	I2C serial clock.
19	SDA	I2C serial data.
20	CLK/V_BM	CLK input or output for cascade. When breathing mark function enable, this pin is V_BM pin.
	Thermal Pad	Connect to GND.





# ORDERING INFORMATION Industrial Range: -40°C to +85°C

Order Part No.	Package	QTY/Reel
IS31FL3199-QFLS2-TR	QFN-20, Lead-free	2500

Copyright © 2013 Integrated Silicon Solution, Inc. All rights reserved. ISSI reserves the right to make changes to this specification and its products at any time without notice. ISSI assumes no liability arising out of the application or use of any information, products or services described herein. Customers are advised to obtain the latest version of this device specification before relying on any published information and before placing orders for products. Integrated Silicon Solution, Inc. does not recommend the use of any of its products in life support applications where the failure or malfunction of the product can reasonably be expected to cause failure of the life support system or to significantly affect its safety or effectiveness. Products are not authorized for use in such applications unless Integrated Silicon Solution, Inc. receives written assurance to its satisfaction, that:

a.) the risk of injury or damage has been minimized;

b.) the user assume all such risks; and

c.) potential liability of Integrated Silicon Solution, Inc is adequately protected under the circumstances



#### **ABSOLUTE MAXIMUM RATINGS**

Supply voltage, V <sub>CC</sub>	-0.3V ~ +6.0V
Voltage at any input pin	$-0.3V \sim V_{CC} + 0.3V$
GND terminal current	400mA
Maximum junction temperature, T <sub>JMAX</sub>	150°C
Storage temperature range, T <sub>STG</sub>	−65°C ~ +150°C
Operating temperature range, T <sub>A</sub>	−40°C ~ +85°C
ESD (HBM)	2kV
ESD (CDM)	1kV

#### Note:

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other condition beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

#### **ELECTRICAL CHARACTERISTICS**

 $T_A = -40^{\circ}\text{C} \sim +85^{\circ}\text{C}$ , unless otherwise noted. Typical value are  $T_A = 25^{\circ}\text{C}$ ,  $V_{CC} = 5\text{V}$ .

Symbol	Parameter	Condition	Min.	Тур.	Max.	Unit	
V <sub>CC</sub>	Supply voltage		2.7		5.5	V	
$I_{CC}$	Quiescent power supply current	$V_{SDB} = V_{CC}$		3		mA	
	Shutdown current	V <sub>SDB</sub> = 0V		1			
I <sub>SD</sub>	Shuldown current	$V_{SDB}$ = $V_{CC}$ , software shutdown		2		μA	
ı	Output ourront	PWM Control Mode, V <sub>DS</sub> = 0.4V PWM Register(07h~0Fh) = 0xFF		20 (Note 1)		mΛ	
I <sub>OUT</sub> Ot		Audio Mode, Gain = 12dB $V_{IN}$ = 0.8 $V_{P-P,}$ 1kHz square wave		18 (Note 1)		mA	
$V_{HR}$	Current sink headroom voltage	I <sub>OUT</sub> = 20mA		400		mV	
ogic Elec	ctrical Characteristics (SDA, SC	CL, SDB, AD)					
V <sub>IL</sub>	Logic "0" input voltage	V <sub>CC</sub> = 2.7V			0.4	V	
V <sub>IH</sub>	Logic "1" input voltage	V <sub>CC</sub> = 5.5V	1.4			V	
I <sub>IL</sub>	Logic "0" input current	V <sub>IN</sub> = 0V		5 (Note 2)		nA	
I <sub>IH</sub>	Logic "1" input current	$V_{IN} = V_{CC}$		5 (Note 2)		nA	



**DIGITAL INPUT SWITCHING CHARACTERISTICS (Note 3)** 

Symbol	Parameter	Condition	Min.	Тур.	Max.	Unit
f <sub>SCL</sub>	Serial-Clock frequency				400	kHz
t <sub>BUF</sub>	Bus free time between a STOP and a START condition		1.3			μs
t <sub>HD, STA</sub>	Hold time (repeated) START condition		0.6			μs
t <sub>SU, STA</sub>	Repeated START condition setup time		0.6			μs
t <sub>SU, STO</sub>	STOP condition setup time		0.6			μs
$t_{HD, DAT}$	Data hold time				0.9	μs
t <sub>SU, DAT</sub>	Data setup time		100			ns
t <sub>LOW</sub>	SCL clock low period		1.3			μs
t <sub>HIGH</sub>	SCL clock high period		0.7			μs
t <sub>R</sub>	Rise time of both SDA and SCL signals, receiving	(Note 4)		20+0.1Cb	300	ns
t <sub>F</sub>	Fall time of both SDA and SCL signals, receiving	(Note 4)		20+0.1Cb	300	ns

Note 1: The average current of each channel is  $I_{\text{OUT}}$ .

Note 2: All LEDs are on.

Note 3: Guaranteed by design.

Note 4: Cb = total capacitance of one bus line in pF.  $I_{SINK} \le 6mA$ .  $t_R$  and  $t_F$  measured between 0.3 ×  $V_{CC}$  and 0.7 ×  $V_{CC}$ .



#### **DETAILED DESCRIPTION**

#### **12C INTERFACE**

The IS31FL3199 uses a serial bus, which conforms to the I2C protocol, to control the chip's functions with two wires: SCL and SDA. The IS31FL3199 has a 7-bit slave address (A7:A1), followed by the R/W bit, A0. Since IS31FL3199 only supports write operations, A0 must always be "0". The value of bits A1 and A2 are decided by the connection of the AD pin.

The complete slave address is:

Table 1 Slave Address (Write only):

D.,		40.44	
Bit	A7:A3	A2:A1	A0
Value	11001	AD	0

AD connected to GND, AD = 00;

AD connected to VCC, AD = 11;

AD connected to SCL, AD = 01;

AD connected to SDA, AD = 10;

The SCL line is uni-directional. The SDA line is bi-directional (open-collector) with a pull-up resistor (typically 4.7k $\Omega$ ). The maximum clock frequency specified by the I2C standard is 400kHz. In this discussion, the master is the microcontroller and the slave is the IS31FL3199.

The timing diagram for the I2C is shown in Figure 3. The SDA is latched in on the stable high level of the SCL. When there is no interface activity, the SDA line should be held high.

The "START" signal is generated by lowering the SDA signal while the SCL signal is high. The start signal will alert all devices attached to the I2C bus to check the incoming address against their own chip address.

The 8-bit chip address is sent next, most significant bit first. Each address bit must be stable while the SCL level is high.

After the last bit of the chip address is sent, the master checks for the IS31FL3199's acknowledge. The master releases the SDA line high (through a pull-up resistor). Then the master sends an SCL pulse. If the IS31FL3199 has received the address correctly, then it holds the SDA line low during the SCL pulse. If the SDA line is not low, then the master should send a "STOP" signal (discussed later) and abort the transfer.

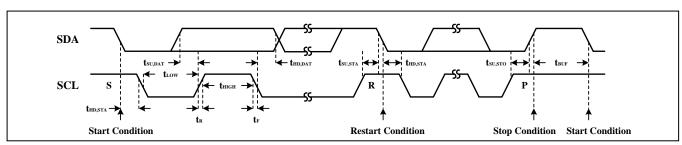
Following acknowledge of IS31FL3199, the register address byte is sent, most significant bit first. IS31FL3199 must generate another acknowledge indicating that the register address has been received.

Then 8-bit of data byte are sent next, most significant bit first. Each data bit should be valid while the SCL level is stable high. After the data byte is sent, the IS31FL3199 must generate another acknowledge to indicate that the data was received.

The "STOP" signal ends the transfer. To signal "STOP", the SDA signal goes high while the SCL signal is high.

#### ADDRESS AUTO INCREMENT

To write multiple bytes of data into IS31FL3199, load the address of the data register that the first data byte is intended for. During the IS31FL3199 acknowledge of receiving the data byte, the internal address pointer will increment by one. The next data byte sent to IS31FL3199 will be placed in the new address, and so on (Figure 6).



SDA

Data Line Stable Change of Data
Data Valid Allowed

Figure 4 Bit Transfer



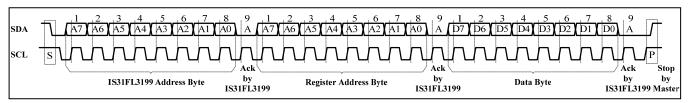


Figure 5 Writing to IS31FL3199(Typical)

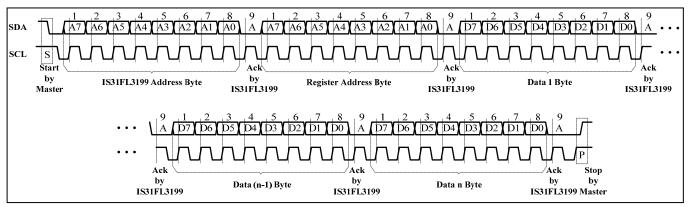


Figure 6 Writing to IS31FL3199(Automatic Address Increment)

#### **REGISTERS DEFINITIONS**

**Table 2 Register Function** 

Address	Name	Function	Table	Default
00h	Shutdown Register	Set software shutdown mode	3	0000 0000
01h	LED Control Register 1	OUT1~ OUT6 enable bit	4	0111 0111
02h	LED Control Register 2	OUT7~ OUT9 enable bit	5	0000 0111
03h	Configuration Register 1	Set operation mode	6	
04h	Configuration Register 2	Set output current and audio input gain	7	
05h	Ramping Mode Register	Set the ramping function mode	8	0000 0000
06h	Breathing Mark Register Set the breathing mark function		9	
07h ~ 0Fh	PWM Register	9 channels PWM duty cycle data registers	10	
10h	Data Update Register	te Register Load PWM Registers and LED Control Registers' data		xxxx xxxx
11h ~ 19h	T0 Register	Set the T0 time	11	
1Ah ~ 1Ch	T1~T3 Register	Set the T1~T3 time	12	0000 0000
1Dh ~ 25h	T4 Register	Register Set the T4 time		
26h	Time Update Register	Load time registers' data	-	V000 V000
FFh	Reset Register	Reset all registers to default value	-	XXXX XXXX



Table 3 00h Shutdown Register

14010 0		
Bit	D7:D1	D0
Name	-	SSD
Default	0000000	0

The Shutdown Register sets software shutdown mode of IS31FL3199.

SSD Software Shutdown Enable
O Software shutdown mode

1 Normal operation

Table 4 01h LED Control Register 1(OUT1~OUT6)

Bit	D7	D6:D4	D3	D2:D0
Name	-	OUT6:OUT4	-	OUT3:OUT1
Default	0	111	0	111

Table 5 02h LED Control Register 2(OUT7~OUT9)

Bit	D7:D3	D2:D0		
Name	-	OUT9:OUT7		
Default	Default 00000 111			

The LED Control Registers store the on or off state of each channel LED.

OUTx LED State

UED off

LED on

Table 6 03h Configuration Register 1

Bit	D7	D6:D4	D3	D2	D1	D0
Name	-	RGB3:1	-	AE	AGCE	AGCM
Default	0	000	0	0	0	0

The Configuration Register 1 sets operation mode.

RGBx RGB Mode Selection 0 PWM Control Mode

One Shot Programming Mode

**AE** Audio Modulate Enable

0 Disable1 Enable

AGCE AGC Function Enable

0 Enable1 Disable

AGCM AGC Mode Selection
0 Mode1 (Fast Modulation)
1 Mode2 (Slow Modulation)

Table 7 04h Configuration Register 2

Bit	D7	D6:D4	D3	D2:D0
Name	CM	CS	-	AGS
Default	0	000	0	000

The Configuration Register 2 stores the intensity control settings for all of the LEDs and the control mode.

CM Control Mode0 Master1 Slave

CS **Current Setting** 000 20mA 001 15mA 010 10mA 011 5mA 100 40mA 35mA 101 30mA 110 25mA 111

**AGS** Audio Gain Selection Gain= 0dB 000 Gain= 3dB 001 010 Gain= 6dB 011 Gain= 9dB 100 Gain= 12dB Gain= 15dB 101 110 Gain= 18dB 111 Gain= 21dB

Table 8 05h Ramping Mode Register

Bit	D7	D6:D4	D3	D2:D0
Name	-	RM(RGB3:1)	-	HT(RGB3:1)
Default	0	000	0	000

The Ramping Mode Register sets the ramping function.

**RM** Ramping Mode Enable

0 Disable 1 Enable

HT Hold Time Selection0 Breathing Hold on T21 Breathing Hold on T4



Table 9 06h Breathing Mark Register

Bit	D7:D5	D4	D3:D0
Name	-	BME	CSS
Default	000	0	0000

The Breathing Mark Register sets the breathing mark function (Detail information refers to Page 11).

<b>BME</b> Breathing Mark Enable	rk Enable
----------------------------------	-----------

0 Disable1 Enable

CSS	Channel	Selection
000	Onanici	OCICCION

0000 OUT1 0001 OUT2 0010 OUT3 0011 OUT4 0100 OUT5 0101 OUT6 0110 OUT7 0111 8TUO 1000 OUT9

Others Not available

Table 10 07h~0Fh PWM Register(OUT1~OUT9)

	<b>5</b> \ ,
Bit	D7:D0
Name	PWM
Default	0000 0000

The PWM Registers can modulate RGB light with 256 different items.

The value of PWM Registers decide the average output current of OUT1~OUT9. The average output current may be computed using the Formula (1):

$$I_{OUT} = \frac{I_{MAX}}{256} \cdot \sum_{n=0}^{7} D[n] \cdot 2^{n}$$
 (1)

Where "n" indicates the bit location in the respective PWM register.

For example: D7:D0 = 10110101,

$$I_{OUT} = I_{MAX} (2^0 + 2^2 + 2^4 + 2^5 + 2^7)/256$$

I<sub>MAX</sub> is set by Configuration Register2 (04h).

#### 10h Data Update Register

The data sent to the PWM Registers and the LED Control Registers will be stored in temporary registers. A write operation of "0000 0000" data to the Data Update Register is required to update the registers (01h~02h, 07h~0Fh).

Table 11 11h~19h T0 Register (OUT1~OUT9)

Bit	D7:D6	D5:D4	D3:D0
Name	-	В	Α
Default	00	00	0000

The T0 Registers set the T0 time in One Shot Programming Mode.

 $T0 = T \times A \times 2^B$ 

A = 0~15, B = 0~3 and  $\tau = 260$ ms (Typ.)

For example, the max T0 is  $260 \text{ms} \times 15 \times 2^3 = 31.2 \text{s}$ 

Table 12 1Ah~1Ch T1~T3 Register (RGB1~RGB3)

Bit	D7	D6:D4	D3	D2:D0
Name	DT	В	-	Α
Default	0	000	0	000

The T1~T3 Registers set the T1~T3 time in One Shot Programming Mode.

**DT** Double Time

0 T3 =T1

1 T3 = 2T1

If  $A = 0 \sim 4$ ,  $T1 = T3 = T \times 2^A$ , T = 260 ms (Typ.)

If  $A = 5\sim6$ , the breathing function disable.

If A = 7, T1 = T3 = 0.1 ms

If B =  $1 \sim 7$ , T2 =  $\tau \times 2^{B-1}$ ,  $\tau = 260$ ms (Typ.)

If B = 0, T2 = 0s.

For example, the max T1&T3 is  $260 \text{ms} \times 2^4 = 4.16 \text{s}$ 

The max T2 is  $260 \text{ms} \times 2^6 = 16.64 \text{s}$ 

Table 13 1Dh~25h T4 Register (OUT1~OUT9)

		- 5 1	
Bit	D7:D6	D5:D4	D3:D0
Name	1	В	Α
Default	00	00	0000

The T4 Registers set the T4 time in One Shot Programming Mode.

 $T4 = T \times A \times 2^B$ 

A = 0~15, B = 0~3 and  $\tau = 260$ ms (Typ.)

For example, the max T4 is  $260 \text{ms} \times 15 \times 2^3 = 31.2 \text{s}$ 

#### 26h Time Update Register

The data sent to the time registers (11h~25h) will be stored in temporary registers. A write operation of "0000 0000" data to the Time Update Register is required to update the registers (11h~25h).



#### FFh Reset Register

Once user writes "0000 0000" data to the Reset Register, IS31FL3199 will reset all registers to default value. On initial power-up, the IS31FL3199 registers are reset to their default values for a blank display.



#### TYPICAL APPLICATION

#### **GENERAL DESCRIPTION**

IS31FL3199 is a 9-channel LED driver with two-dimensional auto breathing and PWM Control mode. It can drive nine LEDs or three groups RGB.

#### **PWM CONTROL**

By setting the RGBx bits of the Configuration Register1 (03h) to "0", the IS31FL3199 will operate in PWM Control mode. The PWM Registers (07h~0Fh) can modulate LED brightness of 9 channels with 256 steps. For example, if the data in PWM Register is "0000 0100", then the PWM is the fourth step.

Writing new data continuously to the registers can modulate the brightness of the LEDs to achieve a breathing effect.

## RGB BREATHING CONTROL WITH AUTO COLOR CHANGING

By setting the RGBx bits of the Configuration Register1 (03h) to "1", the IS31FL3199 will operate in One Shot Programming mode. In this mode each group RGB can be modulated breathing cycle independently by T0~T4. The full cycle is T1 to T4 (Figure 7). Setting different T0~T4 can achieve RGB breathing with auto color changing. The maximum intensity of each RGB can be adjusted independently by the PWM Registers (07h~0Fh).

Note, if IS31FL3199 operates in the One Shot Programming mode and then enters into the shutdown mode, an 8-bit data write operation to the Time Update Register is required to restart the LED breathing effect after the IC is re-enabled.

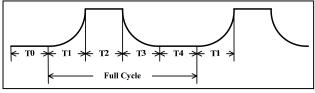


Figure 7 Breathing Timing

## RGB AUTO BREATHING CONTROL WITH COLOR SETTING

IS31FL3199 can pre-establish pattern achieving mixing color breathing. There are three groups RGB. Each RGB consists of three channels. Every channel has an 8-bit PWM data register. The color can be set by the PWM data register. For example, there are three PWM data: 20h, 80h, C8h, so the three data will determine a kind of color.

After setting the color, T0~T4 time register will be set to control the LED breathing panel. And T0~T4 time should be same for one RGB or the pre-established color will change.

#### SEMIAUTOMATIC BREATHING

By setting the RGBx bits of the Configuration Register1 (03h) to "1" and the RM bit of the Ramping Mode Register (05h) to "1", the ramping function is enabled. HT is the time select bit. When HT bit is set to "0", T2 will be held forever, and the LED will remain at the programmed maximum intensity. When HT bit is set to "1", T3 will continue and T4 will be held, causing the LED to complete one breathing cycle and then remain off.

## AUDIO MODULATE DISPLAY MODE WITH AGC FUNCTION

In audio modulate display mode the output current can be modulated by the audio input signal. An AGC automatically adjusts the audio input gain to improve the dynamic range of the LED current modulation, thus improving the visual effect. When the input signal is large such that the amplifier output begins to clip, the gain goes down. If the input signal is small, the gain increases, adjusting the output to provide a good dynamic response to the input signal.

The AGC can be disabled and the audio gain can be set by programming Configuration Register 1 (03h).

#### **BREATHING MARK FUNCTION**

By setting the BME bit of the Breathing Mark Register (06h) to "1", the breathing mark function is enabled. The CLK/V\_BM pin is used as V\_BM. If the BME bit sets to "0", the breathing mark function disabled. The CLK/V\_BM pin is used as CLK. V\_BM is an output pin. The breathing mark function is useful as a signal to notify the MCU when to update the color data. At the end of time period T1, V\_BM will induce a falling edge and hold logic low, so the new data can be sent by MCU at this time. At the end of T3, V\_BM will induce a rising edge and the MCU can send an update command to update all data simultaneously (Figure 8). The marking channel (OUT1~OUT9) is selected by the CSS bits of the Breathing Mark Register (06h).

When IS31FL3199 operates as slave, the breathing mark function is unavailable.

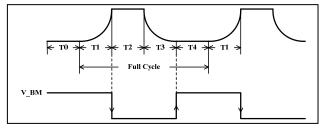


Figure 8 V\_BM Signal



#### **CASCADE FOR SYNCHRONIZATION OF CHIPS**

Operating in the cascade mode can make two chips synchronize. By setting the CM bit of Configuration Register 2 (04h) to "0", IS31FL3199 operates as a master. There are two pins (CLK, I\_AUD) for synchronization of chips. CLK pin can synchronize the breathing and I\_AUD pin can synchronize the audio current.

#### **SHUTDOWN MODE**

Shutdown mode can either be used as a means of reducing power consumption or generating a flashing display (repeatedly entering and leaving shutdown mode). During shutdown mode all registers retain their data.

#### **SOFTWARE SHUTDOWN**

By setting SSD bit of the Shutdown Register (00h) to "0", the IS31FL3199 will operate in software shutdown mode, wherein they consume only  $2\mu$ A (typ.) current. When the IS31FL3199 is in software shutdown mode, all current sources are switched off.

#### HARDWARE SHUTDOWN

The chip enters hardware shutdown mode when the SDB pin is pulled low, wherein they consume only 1µA (typ.) current.



#### **CLASSIFICATION REFLOW PROFILES**

Profile Feature	Pb-Free Assembly
Preheat & Soak Temperature min (Tsmin) Temperature max (Tsmax) Time (Tsmin to Tsmax) (ts)	150°C 200°C 60-120 seconds
Average ramp-up rate (Tsmax to Tp)  Liquidous temperature (TL)	3°C/second max. 217°C
Time at liquidous (tL)  Peak package body temperature (Tp)*	60-150 seconds Max 260°C
Time (tp)** within 5°C of the specified classification temperature (Tc)	Max 30 seconds
Average ramp-down rate (Tp to Tsmax)  Time 25°C to peak temperature	6°C/second max.  8 minutes max.

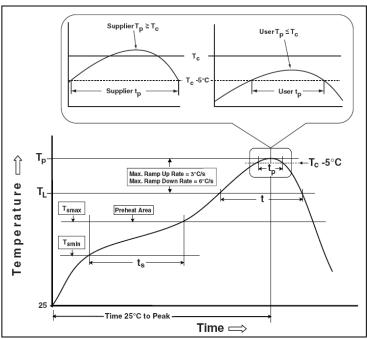
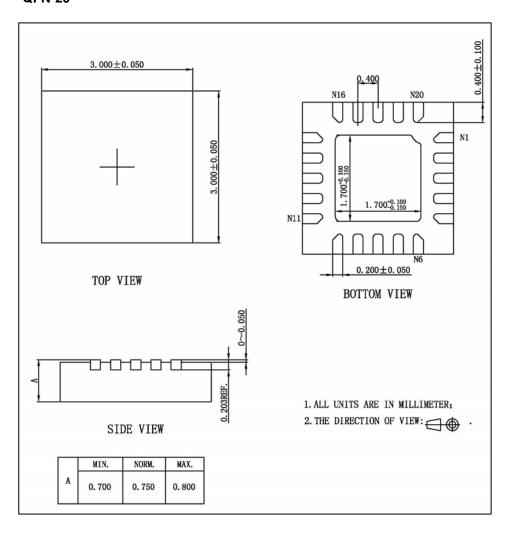


Figure 9 Classification Profile



#### **PACKAGE INFORMATION**

#### QFN-20



Note: All dimensions in millimeters unless otherwise stated.



OOO «ЛайфЭлектроникс" "LifeElectronics" LLC

ИНН 7805602321 КПП 780501001 P/C 40702810122510004610 ФАКБ "АБСОЛЮТ БАНК" (ЗАО) в г.Санкт-Петербурге К/С 3010181090000000703 БИК 044030703

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

#### Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный) Email: org@lifeelectronics.ru