Qualcom

RF360 Europe GmbH

SAW components

SAW RF filter Short range devices

Series/type:	B4377
Ordering code:	B39871B4377P810

Date:January 05, 2018Version:2.0

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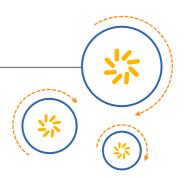
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SAW RF filter

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B4377 866.50 MHz

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1 Application

- Low-loss RF filter for remote control receivers
- No matching network required for operation at 50 Ω
- Usable pass band 7MHz

2 Features

- Package size 1.4±0.1 mm × 1.1±0.1 mm
- Package height 0.45 mm (max.)
- Approximate weight 3 mg
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Filter surface passivated
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 2a (MSL2a)
- AEC-Q200 qualified component family (Grade 1: -40 °C to +125 °C)



Figure 1: Picture of component with example of product marking.



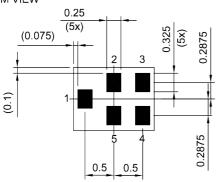
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3 Package

BOTTOM VIEW



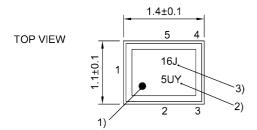
Pad and pitch tolerance ±0.05

4 Pin configuration

- ∎ 1 Input
- 4 Output
- 2, 3, 5 Ground

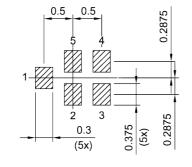
SIDE VIEW

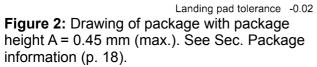




- 1) Marking for pad number 1
- 2) Example of encoded lot number
- 3) Example of encoded filter type number









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5 Matching circuit

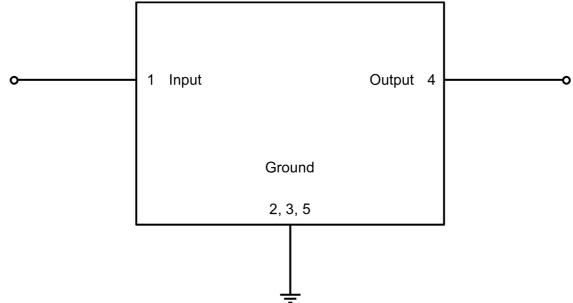


Figure 3: Schematic of matching circuit. No external matching components required.

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6 Characteristics

Temperature range for specification	T _{SPEC}	= −40 °C +85 °C
Input terminating impedance	Z _{IN}	= 50 Ω
Output terminating impedance	Z _{out}	= 50 Ω

Characteristics				$\begin{array}{c} {\rm min.} \\ {\rm for} \ {\rm T}_{_{\rm SPEC}} \end{array}$	typ. @ +25 °C	max. for $T_{_{\rm SPEC}}$	
Center frequency			f _c	—	866.5	—	MHz
Maximum insertion attenuation			$\alpha_{_{max}}$				
	863 870	MHz		_	2.3	3.5	dB
	865 868	MHz		_	1.8	2.6	dB
Amplitude ripple (p-p)			Δα				
	863 870	MHz		_	0.7	2.0	dB
	865 868	MHz		—	0.3	1.0	dB
Maximum VSWR			VSWR _{max}				
@ input port	863 870	MHz		—	1.7	2.0	
@ output port	863 870	MHz		—	1.7	2.0	
Minimum attenuation			$\alpha_{_{min}}$				
	10 830	MHz		40	48	_	dB
	830 845	MHz		40	48	_	dB
	845 853	MHz		42	48	_	dB
	853 856	MHz		13	45	—	dB
	880 884	MHz		25	44	—	dB
	884 887	MHz		42	65	—	dB
	887 965	MHz		48	56	—	dB
	965 1500	MHz		45	54	—	dB



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7 **Maximum ratings**

Operable temperature	<i>T</i> _{OP} = -40 °C +125 °C	
Storage temperature	$T_{\rm STG}^{1)} = -40 ^{\circ}{\rm C} \dots +125 ^{\circ}{\rm C}$	
DC voltage	$ V_{\rm DC} ^{2} = 0 V$	
Input power @ input port: 863 870 MHz	$P_{\rm IN} = 20 \rm dBm$	Continuous wave for 5000 h @ 50 °C.

1) Not valid for packaging material. Storage temperature for packaging material is -25 °C to +40 °C. In case of applied DC voltage blocking capacitors are mandatory.

2)

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8 Transmission coefficient

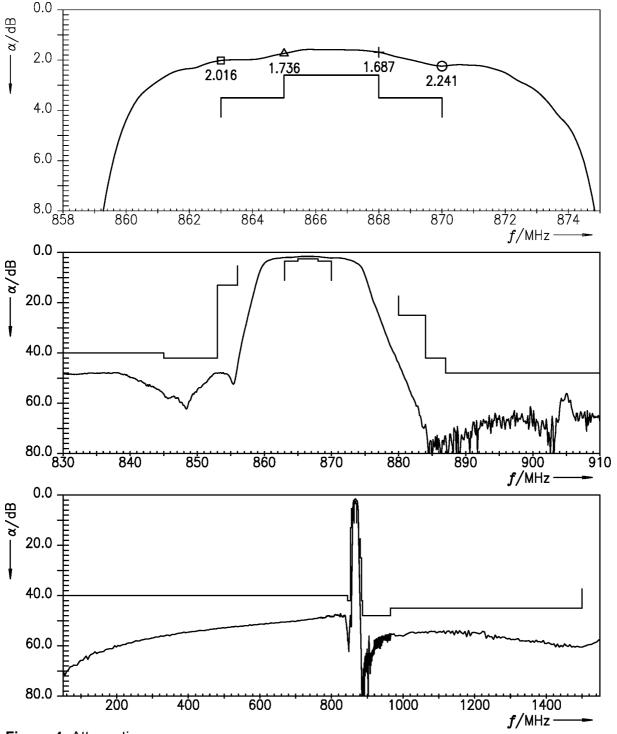


Figure 4: Attenuation.



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□ = 863.0 O = 870.0

Z_{IN}=50 Ω

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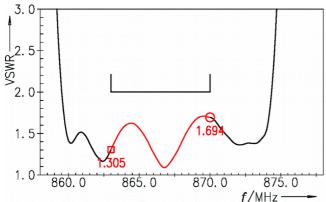
SAW RF filter

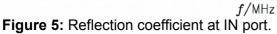
Data sheet

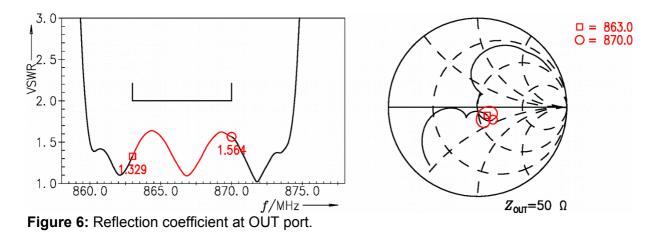
866.50 MHz

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9 Reflection coefficients







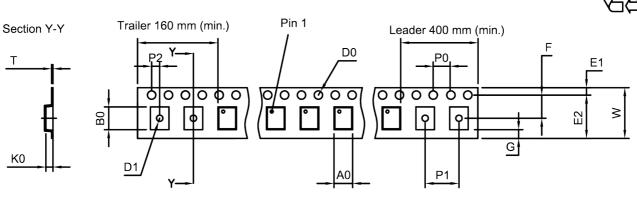
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10 Packing material

10.1 Tape



User direction of unreeling

Figure 7: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

A ₀	1.27±0.05 mm
B ₀	1.57±0.05 mm
D ₀	1.5 +0.1/-0 mm
D ₁	0.5±0.1 mm
E1	1.75±0.1 mm

Table 1: Tape dimensions.

E2	6.25 mm (min.)
F	3.5±0.05 mm
G	0.75 mm (min.)
K ₀	0.62±0.05 mm
P ₀	4.0±0.1 mm

P ₁	4.0±0.1 mm
P ₂	2.0±0.05 mm
Т	0.25±0.03 mm
W	8.0+0.3/-0.1 mm



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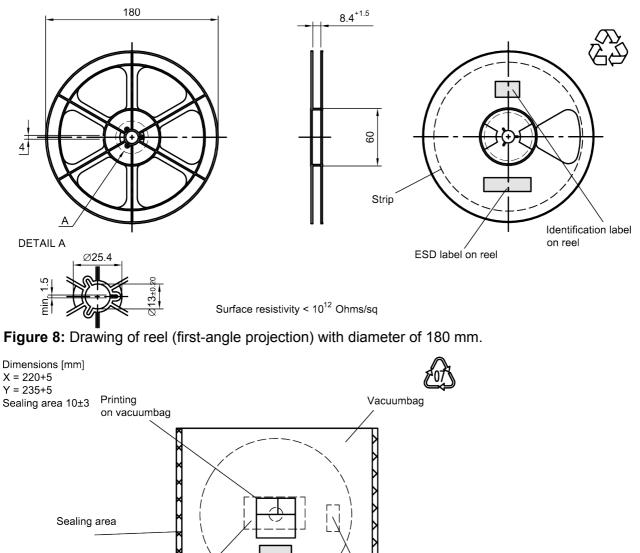
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10.2 Reel with diameter of 180 mm



Drypack in vacuumbag Figure 9: Drawing of moisture barrier bag (MBB) for reel with diameter of 180 mm.

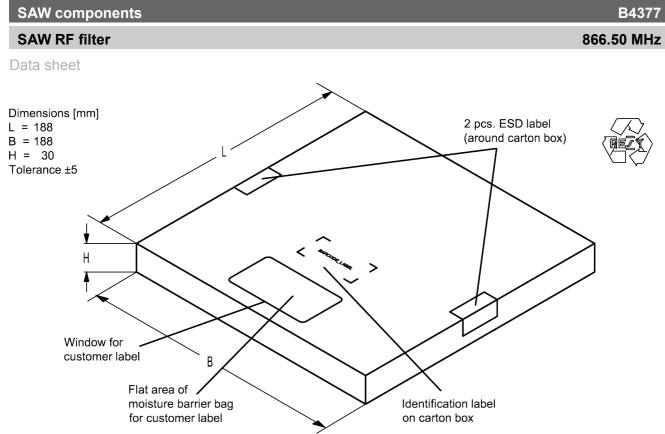


Figure 10: Drawing of folding box for reel with diameter of 180 mm.

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11 Marking

Products are marked with product type number and lot number encoded according to Table 2:

■ Type number:

The 4 digit type number of is encoded by a special E	of the ordering code, 3ASE32 code into a 3 digit marking.	e.g., B3xxxxl	B <u>1234</u> xxxx,
Example of decoding	type number marking on device		in decimal code.
16J	=>		1234
1 x 32 ² + 6 x	32 ¹ + 18 (=J) x 32 ⁰ =		1234
The BASE32 code for pro	oduct type B4377 is 48S.		

=>

=

Lot number:

The last 5 digits of the lot number, e.g., **12345**, are encoded based on a special BASE47 code into a 3 digit marking.

Example of decoding lot number marking on device

-	in decimal code.
	12345
	12345

Adopted BASE32 code for type number				
Decimal value	Base32 code	Decimal value	Base32 code	
0	0	16	G	
1	1	17	Н	
2	2	18	J	
3	3	19	K	
4	4	20	М	
5	5	21	N	
6	6	22	Р	
7	7	23	Q	
8	8	24	R	
9	9	25	S	
10	A	26	Т	
11	В	27	V	
12	С	28	W	
13	D	29	Х	
14	E	30	Y	
15	F	31	Z	

Adopted BASE47 code for lot number				
Decimal	Base47	Decimal	Base47	
value	code	value	code	
0	0	24	R	
1	1	25	S	
2	2	26	Т	
3	3	27	U	
4	4	28	V	
5	5	29	W	
6	6	30	X	
7	7	31	Y	
8	8	32	Z	
9	9	33	b	
10	А	34	d	
11	В	35	f	
12	С	36	h	
13	D	37	n	
14	E	38	r	
15	F	39	t	
16	G	40	v	
17	Н	41	١	
18	J	42	?	
19	К	43	{	
20	L	44	}	
21	М	45	<	
22	N	46	>	
23	Р			

 Table 2: Lists for encoding and decoding of marking.

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12 Soldering profile

The recommended soldering process is in accordance with IEC 60068-2-58 – 3rd edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s	
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s	
<i>T</i> > 220 °C	30 s to 70 s	
<i>T</i> > 230 °C	min. 10 s	
<i>T</i> > 245 °C	max. 20 s	
<i>T</i> ≥ 255 °C	-	
peak temperature T _{peak}	250 °C +0/-5 °C	
wetting temperature T _{min}	230 °C +5/-0 °C for 10 s ± 1 s	
cooling rate	≤ 3 K/s	
soldering temperature T	measured at solder pads	

Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).

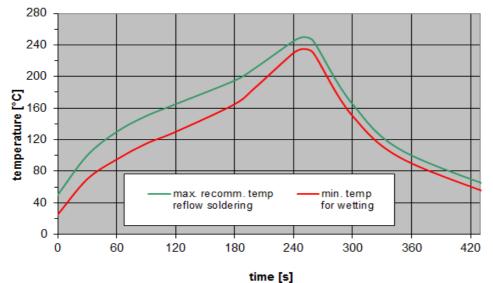


Figure 11: Recommended reflow profile for convection and infrared soldering – lead-free solder.

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13 ESD protection of SAW filters

SAW filters are Electro Static Discharge sensitive devices. To reduce the probability of damages caused by ESD, special matching topologies have to be applied.

In general, "ESD matching" has to be ensured at that filter port, where electrostatic discharge is expected.

Electrostatic discharges predominantly appear at the antenna input of RF receivers. Therefore, only the input matching of the SAW filter has to be designed to short circuit or to block the ESD pulse.

Below three figures show recommended "ESD matching" topologies.

For wide band filters the high-pass ESD matching structure needs to be at least of 3rd order to ensure a proper matching for any impedance value of antenna and SAW filter input. The required component values have to be determined from case to case.

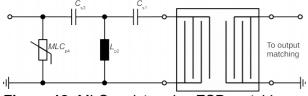


Figure 12: MLC varistor plus ESD matching.

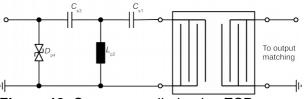
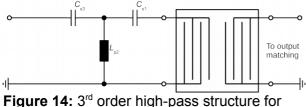


Figure 13: Suppressor diode plus ESD matching.

In cases where minor ESD occur, following simplified "ESD matching" topologies can be used alternatively.



basic ESD protection.

In all three figures the shunt inductor L_{p2} could be replaced by a shorted microstrip with proper length and width. If this configuration is possible depends on the operating frequency and available PCB space.

Effectiveness of the applied ESD protection has to be checked according to relevant industry standards or customer specific requirements.

For further information, please refer to RF360 Application report: **"ESD protection for SAW filters".** This report can be found under <u>www.rf360jv.com/rke</u>. Click on "Applications Notes".

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14 Annotations

14.1 Matching coils

See TDK inductor pdf-catalog <u>http://www.tdk.co.jp/tefe02/coil.htm#aname1</u> and Data Library for circuit simulation <u>http://www.tdk.co.jp/etvcl/index.htm</u>.

14.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

14.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.

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15 Cautions and warnings

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15.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

15.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

15.4 Package information

Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

Dimensions do not include burrs.

Projection method

Unless otherwise specified first-angle projection is applied.

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