

4

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1

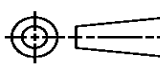
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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			G1	ECR-14-002428	22FEB2014	GK	HMR

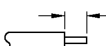
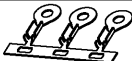
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151041-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528161
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528161

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV				TE Connectivity				
		CHK	RAGHAVENDRA								
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME						
				RAGHAVENDRA		FINE ADJ SIDE FD HD-I APPL					
		PRODUCT SPEC									
		MATERIAL		FINISH		APPLICATION SPEC		SIZE		CAGE CODE	DRAWING NO
						A3			C- 1528161		
						WEIGHT					
				CUSTOMER DRAWING				SCALE		SHEET 1 OF 2	REV G1

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528161-1	G	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528161-2	G	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528161-6	G	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528161-1	G	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528161-2	G	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528161-6	G	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528161-7	A	-	-	-	SPARE PARTS KIT

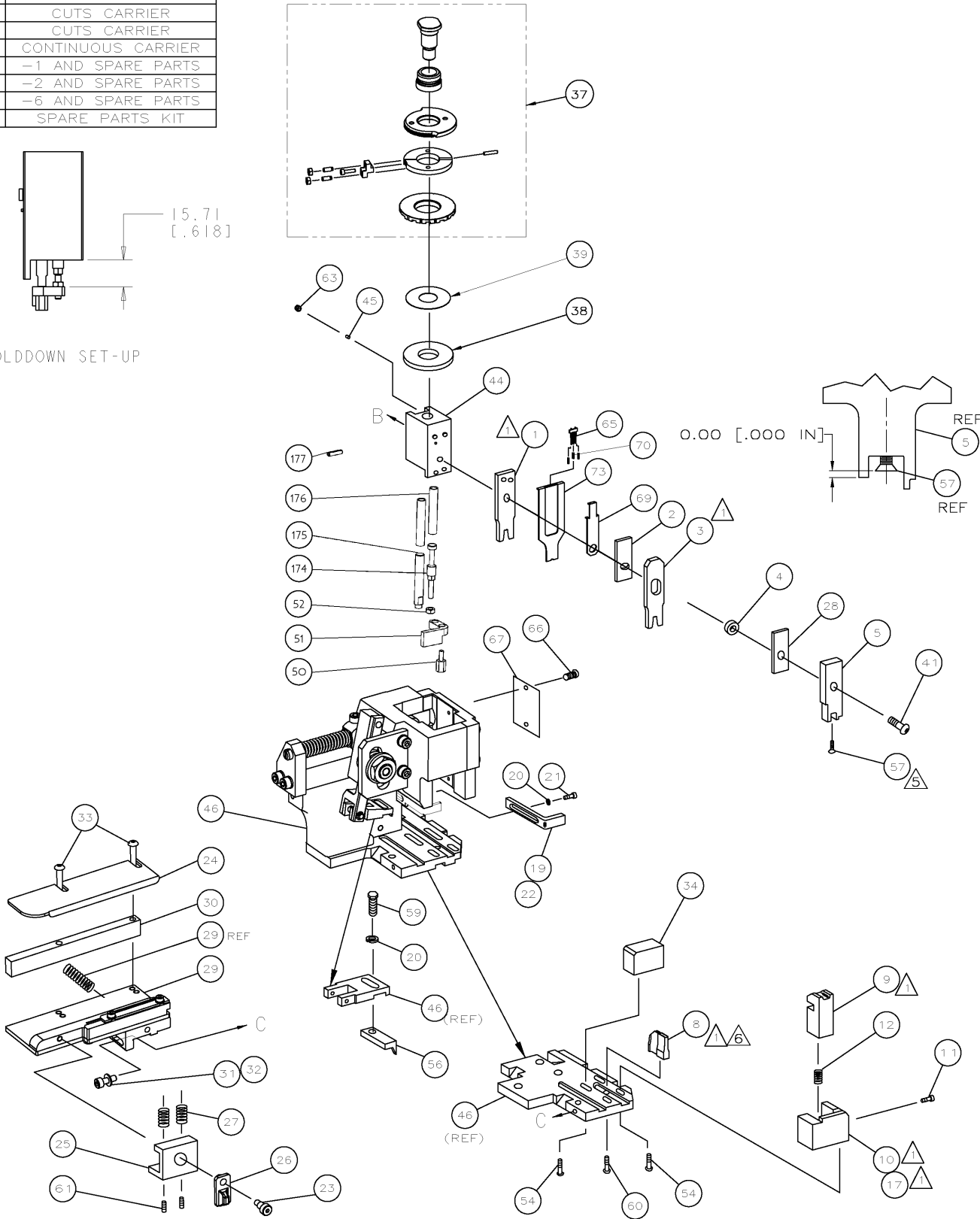
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: AMP MCP 1.2-LL				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.27 [.050 IN]	F	0.25mm ² –0.35mm ² (24–22 AWG)	
INSUL	3.05 [.120 IN]	0	1.10–1.75 [.043–.069 IN] 	
WIRE STRIP LENGTH		APPL INSTRUCTION		
3.00–3.60 [.118–.142 IN] 		408–8322 & 408–8490		
TERMINAL	–	–		FEED
APPL SPEC	114–18464	–	–	7.50 [.295 IN]
TERMINALS APPLIED				
TERMINAL	SEAL	–	–	–
1452665	967067–1	–	–	–
–	967067–2	–	–	–
–	963142–2	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
WIRE SIZE		CRIMP HEIGHT		REF SETTING 
mm ² AWG		*		
0.35mm ²		0.84 ±0.03 [.033 ±.001 IN]		B0
22 AWG		0.83 ±0.03 [.033 ±.001 IN]		B0
0.25mm ²		0.78 ±0.03 [.031 ±.001 IN]		B3
24 AWG		0.75 ±0.03 [.030 ±.001 IN]		B5
–		–		–
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1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. CHOICE OF SEAL IS DEPENDENT ON HOUSING CAVITY DIA. & WIRE APPLIED. REFER TO APPL. SPEC. FOR DETAILS.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. DUE TO THE DEMANDS OF APPLICATION SPEC 114-18464 IT IS IMPORTANT, IF THE ANVIL IS MOVED OR REPLACED, THAT IT IS BIASED TOWARDS THE OPERATOR'S POSITION AS FAR AS POSSIBLE WHEN RE-SECURING TO THE BASE PLATE.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A	LOC A	LOC A	LOC A
DIST 66	DIST 66	DIST 66	DIST 66

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TOOLING APPROVED BY GB GATD & TERMINAL PRODUCT ENGINEERING GERMANY.

QTY	1	1	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0X12.0	177
-	2	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1	1752353-1	GUIDE PIN, HOLD DOWN	175
-	1	1	1	1	1	1	1901680-1	GUIDE PIN, HOLD DOWN	174
-	1	1	1	1	1	1	1490525-1	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1528161	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	3	2-23147-2	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1490524-2	SPACER, DEPRESSOR	69
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
-	1	1	1	1	1	1	985575-3	SCR,FHC(M3X10)DEP	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-									55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-									53
-	1	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1	1901681-1	HOLD DOWN, TERMINAL	51
-	1	1	1	1	1	1	1-1752354-7	STANDOFF, HOLD-DOWN	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1633724-1	RAM	44
-									43
-									42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-									40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-7	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
-									36
-									35
-	1	1	1	1	1	1	1-1752356-8	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	455888-7	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	1424364-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
-									16
-									15
-									14
-									13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	318707-9	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	3-1333225-9	ANVIL	8
-									7
-									6
-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	1-1583690-1	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	2
-	1	2	2	2	1	1	1-1673600-0	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY							PARTS LIST		
							MATL	HT TR	FIN
							DR LLOTHOUSE	10JUN03 APP	10JUN03 F.BACKHURST
							CHK -	REL 26-05-04	M.CLIFFORD
							TE Connectivity Harrisburg, PA 17105-3608		
							NAME	FINE ADJ SIDE FD HD-I APPL	MACHINE REF HD-I APPL
							SCALE	DWG NO	1528161
							SHEET	1 of 1	REV G
							CUSTOMER AND ASSEMBLY DRAWING		
							RESTRICTED TO		

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