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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002248	19FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2266014-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528273 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1528273

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV														
DIMENSIONS:		CHK	RAGHAVENDRA														
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RAGHAVENDRA														
<table border="0"> <tr><td>0 PLC</td><td>±</td></tr> <tr><td>1 PLC</td><td>±</td></tr> <tr><td>2 PLC</td><td>±</td></tr> <tr><td>3 PLC</td><td>±</td></tr> <tr><td>4 PLC</td><td>±</td></tr> <tr><td>ANGLES</td><td>±</td></tr> </table>		0 PLC	±	1 PLC	±	2 PLC	±	3 PLC	±	4 PLC	±	ANGLES	±	PRODUCT SPEC	NAME		
0 PLC	±																
1 PLC	±																
2 PLC	±																
3 PLC	±																
4 PLC	±																
ANGLES	±																
MATERIAL		APPLICATION SPEC	FINE ADJUST SIDE FEED HD-I APPLICATOR														
FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO												
			A3		©- 1528273												
		CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV A1												

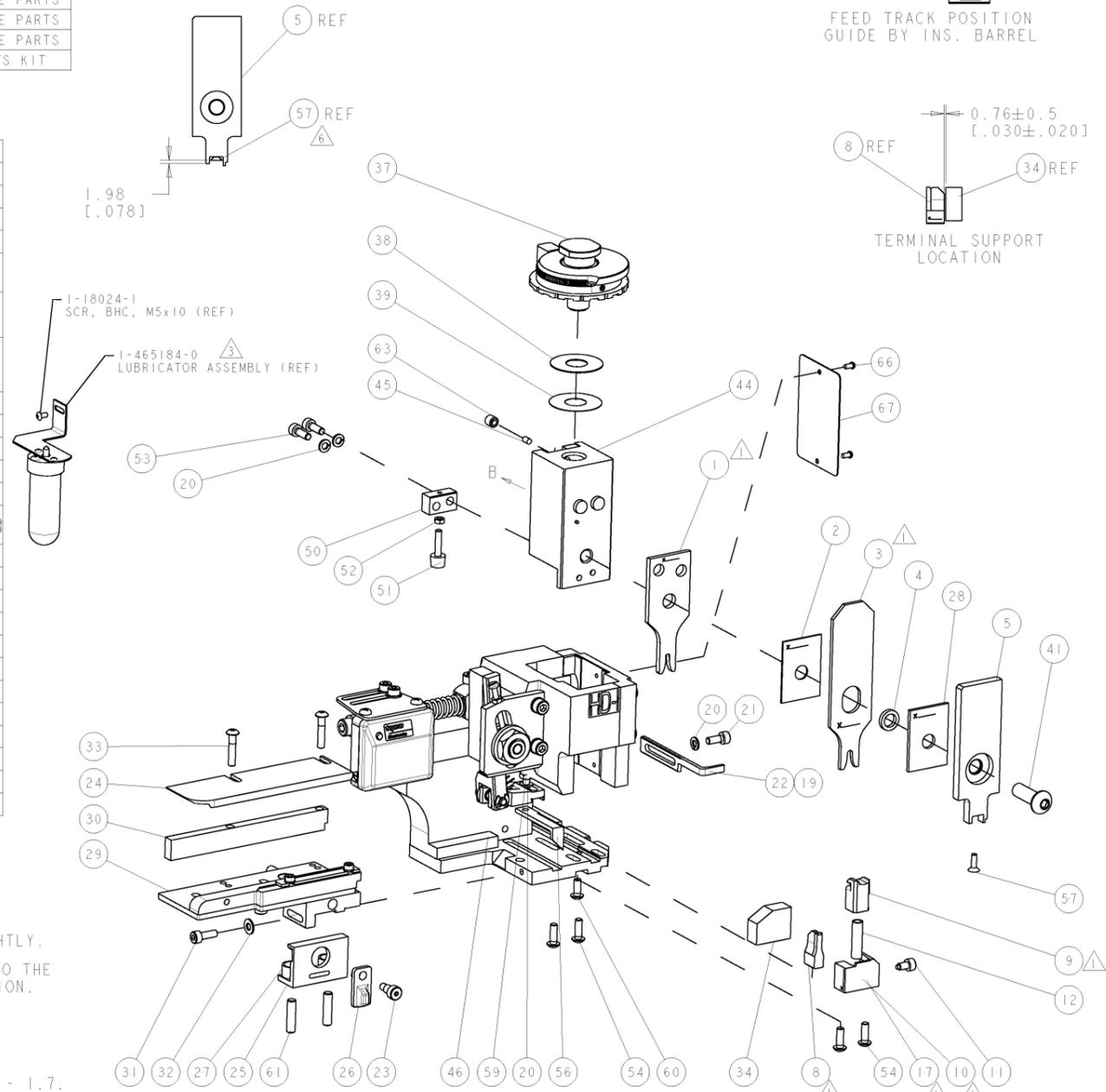


PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528273-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528273-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1528273-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528273-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528273-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528273-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528273-7	A	-	-	SPARE PARTS KIT

CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [.090 IN]	F	0.50-2.00mm ² or 20-14 AWG
INSUL	3.56 [.140 IN]	O	1.20-2.70 [.047-.106 IN]
WIRE STRIP LENGTH	4.00-4.50 [1.57-.177 IN]		

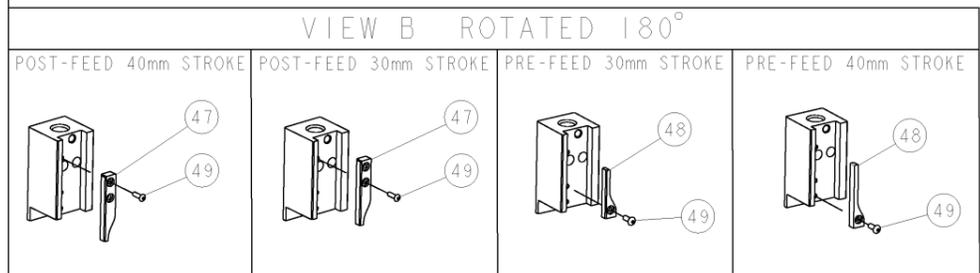
TERMINAL	SEAL		
184030	184139	-	-
184289	184140	-	-
-	184141	-	-

WIRE SIZE	CRIMP HEIGHT	REF SETTING
2.00mm ² or 14AWG	1.70 ±0.05 [.067 ±.002 IN]	B 2
1.50mm ²	1.50 ±0.05 [.059 ±.002 IN]	C 5
1.20mm ² or 16AWG	1.45 ±0.05 [.057 ±.002 IN]	C 8
1.00mm ²	1.29 ±0.05 [.051 ±.002 IN]	E 0
0.80mm ² or 18AWG	1.24 ±0.05 [.049 ±.002 IN]	E 2
0.75mm ²	1.24 ±0.05 [.049 ±.002 IN]	E 2
0.60mm ²	1.19 ±0.05 [.047 ±.002 IN]	E 5
0.50mm ² or 20AWG	1.17 ±0.05 [.046 ±.002 IN]	E 9



*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

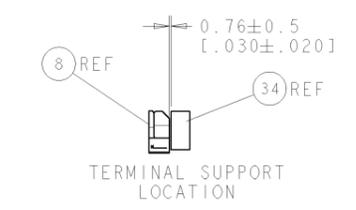
- △ RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. SEAL PART NO. 184139 INSULATION DIA. RANGE 1.2 - 1.7. SEAL PART NO. 184140 INSULATION DIA. RANGE 1.6 - 2.1. SEAL PART NO. 184141 INSULATION DIA. RANGE 2.2 - 2.7.
- △ APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- △ MIN. TENSILE VALUE FOR 0.50mm² & 0.60mm² TO BE 80 N.



-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74



FEED TRACK POSITION GUIDE BY INS. BARREL



REV	DATE	BY	CHK	DESCRIPTION
A	07NOV2008	M. CLEFFORD		SEE ECO-08-021762

REV	DATE	BY	CHK	DESCRIPTION	ITEM NO
-	-	-	-	-	73
-	-	-	-	-	72
-	-	-	-	-	71
-	-	-	-	-	70
-	-	-	-	-	69
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-	-	-	-	-	3
-	-	-	-	-	2
-	-	-	-	-	1

DIMENSIONS mm (IN)	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.015 2 PLC ±.02 3 PLC ±.025 4 PLC ±.03 5 PLC ±.04 6 PLC ±.05 7 PLC ±.06 8 PLC ±.07 9 PLC ±.08 10 PLC ±.09 11 PLC ±.10 12 PLC ±.12 13 PLC ±.15 14 PLC ±.20 15 PLC ±.25 16 PLC ±.30 17 PLC ±.38 18 PLC ±.48 19 PLC ±.60 20 PLC ±.75 21 PLC ±.95 22 PLC ±.125 23 PLC ±.16 24 PLC ±.20 25 PLC ±.25 26 PLC ±.32 27 PLC ±.40 28 PLC ±.50 29 PLC ±.63 30 PLC ±.80 31 PLC ±.100 32 PLC ±.125 33 PLC ±.160 34 PLC ±.200 35 PLC ±.250 36 PLC ±.315 37 PLC ±.400 38 PLC ±.500 39 PLC ±.630 40 PLC ±.800 41 PLC ±.1000 42 PLC ±.1250 43 PLC ±.1600 44 PLC ±.2000 45 PLC ±.2500 46 PLC ±.3150 47 PLC ±.4000 48 PLC ±.5000 49 PLC ±.6300 50 PLC ±.8000 51 PLC ±.10000 52 PLC ±.12500 53 PLC ±.16000 54 PLC ±.20000 55 PLC ±.25000 56 PLC ±.31500 57 PLC ±.40000 58 PLC ±.50000 59 PLC ±.63000 60 PLC ±.80000 61 PLC ±.100000 62 PLC ±.125000 63 PLC ±.160000 64 PLC ±.200000 65 PLC ±.250000 66 PLC ±.315000 67 PLC ±.400000 68 PLC ±.500000 69 PLC ±.630000 70 PLC ±.800000 71 PLC ±.1000000 72 PLC ±.1250000 73 PLC ±.1600000 74 PLC ±.2000000 75 PLC ±.2500000 76 PLC ±.3150000 77 PLC ±.4000000 78 PLC ±.5000000 79 PLC ±.6300000 80 PLC ±.8000000 81 PLC ±.10000000 82 PLC ±.12500000 83 PLC ±.16000000 84 PLC ±.20000000 85 PLC ±.25000000 86 PLC ±.31500000 87 PLC ±.40000000 88 PLC ±.50000000 89 PLC ±.63000000 90 PLC ±.80000000 91 PLC ±.100000000 92 PLC ±.125000000 93 PLC ±.160000000 94 PLC ±.200000000 95 PLC ±.250000000 96 PLC ±.315000000 97 PLC ±.400000000 98 PLC ±.500000000 99 PLC ±.630000000 100 PLC ±.800000000 101 PLC ±.1000000000 102 PLC ±.1250000000 103 PLC ±.1600000000 104 PLC ±.2000000000 105 PLC ±.2500000000 106 PLC ±.3150000000 107 PLC ±.4000000000 108 PLC ±.5000000000 109 PLC ±.6300000000 110 PLC ±.8000000000 111 PLC ±.10000000000 112 PLC ±.12500000000 113 PLC ±.16000000000 114 PLC ±.20000000000 115 PLC ±.25000000000 116 PLC ±.31500000000 117 PLC ±.40000000000 118 PLC ±.50000000000 119 PLC ±.63000000000 120 PLC ±.80000000000 121 PLC ±.100000000000 122 PLC ±.125000000000 123 PLC ±.160000000000 124 PLC ±.200000000000 125 PLC ±.250000000000 126 PLC ±.315000000000 127 PLC ±.400000000000 128 PLC ±.500000000000 129 PLC ±.630000000000 130 PLC ±.800000000000 131 PLC ±.1000000000000 132 PLC ±.1250000000000 133 PLC ±.1600000000000 134 PLC ±.2000000000000 135 PLC ±.2500000000000 136 PLC ±.3150000000000 137 PLC ±.4000000000000 138 PLC ±.5000000000000 139 PLC ±.6300000000000 140 PLC ±.8000000000000 141 PLC ±.10000000000000 142 PLC ±.12500000000000 143 PLC ±.16000000000000 144 PLC ±.20000000000000 145 PLC ±.25000000000000 146 PLC ±.31500000000000 147 PLC ±.40000000000000 148 PLC ±.50000000000000 149 PLC ±.63000000000000 150 PLC ±.80000000000000 151 PLC ±.100000000000000 152 PLC ±.125000000000000 153 PLC ±.160000000000000 154 PLC ±.200000000000000 155 PLC ±.250000000000000 156 PLC ±.315000000000000 157 PLC ±.400000000000000 158 PLC ±.500000000000000 159 PLC ±.630000000000000 160 PLC ±.800000000000000 161 PLC ±.1000000000000000 162 PLC ±.1250000000000000 163 PLC ±.1600000000000000 164 PLC ±.2000000000000000 165 PLC ±.2500000000000000 166 PLC ±.3150000000000000 167 PLC ±.4000000000000000 168 PLC ±.5000000000000000 169 PLC ±.6300000000000000 170 PLC ±.8000000000000000 171 PLC ±.10000000000000000 172 PLC ±.12500000000000000 173 PLC ±.16000000000000000 174 PLC ±.20000000000000000 175 PLC ±.25000000000000000 176 PLC ±.31500000000000000 177 PLC ±.40000000000000000 178 PLC ±.50000000000000000 179 PLC ±.63000000000000000 180 PLC ±.80000000000000000 181 PLC ±.100000000000000000 182 PLC ±.125000000000000000 183 PLC ±.160000000000000000 184 PLC ±.200000000000000000 185 PLC ±.250000000000000000 186 PLC ±.315000000000000000 187 PLC ±.400000000000000000 188 PLC ±.500000000000000000 189 PLC ±.630000000000000000 190 PLC ±.800000000000000000 191 PLC ±.1000000000000000000 192 PLC ±.1250000000000000000 193 PLC ±.1600000000000000000 194 PLC ±.2000000000000000000 195 PLC ±.2500000000000000000 196 PLC ±.3150000000000000000 197 PLC ±.4000000000000000000 198 PLC ±.5000000000000000000 199 PLC ±.6300000000000000000 200 PLC ±.8000000000000000000
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Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкуренспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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