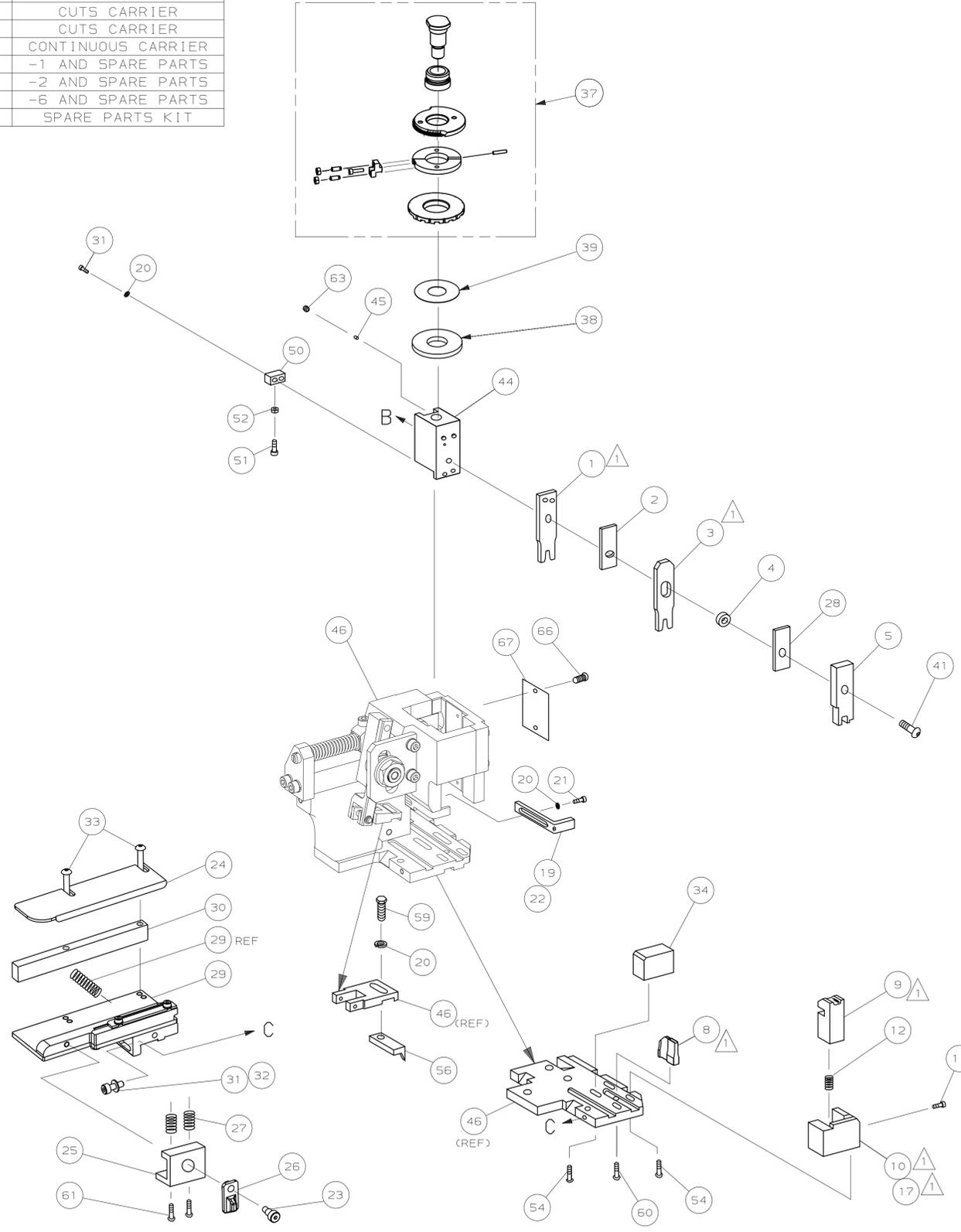
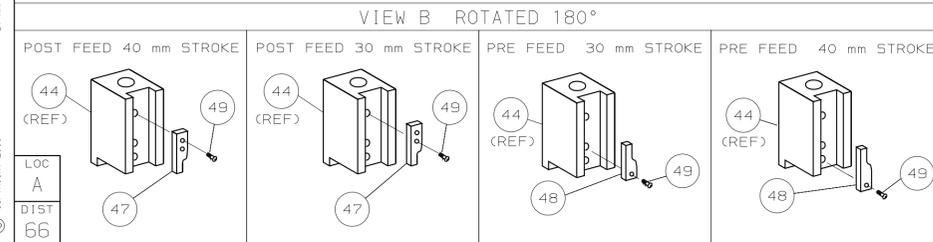


| PART NUMBER | REV | FIRST USED | TERMINATOR | FEED TYPE      | DESCRIPTION        |
|-------------|-----|------------|------------|----------------|--------------------|
| 1528039-1   | C   | -          | LEADMAKER  | MECH POST FEED | CUTS CARRIER       |
| 1528039-2   | C   | -          | BENCH      | MECH PRE FEED  | CUTS CARRIER       |
| 1528039-6   | C   | -          | LEADMAKER  | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1528039-1 | C   | -          | LEADMAKER  | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1528039-2 | C   | -          | BENCH      | MECH PRE FEED  | -2 AND SPARE PARTS |
| 7-1528039-6 | C   | -          | LEADMAKER  | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1528039-7 | A   | -          | -          | -              | SPARE PARTS KIT    |

| CRIMP DATA (AMP TERMINAL)                        |                              |                     |                            |
|--|------------------------------|---------------------|----------------------------|
| TERMINAL NAME: ASSY FOR CI II SOCKET WITH SPRING |                              |                     |                            |
| CRIMP  | SIZE                         | TYPE                | RANGE                      |
| WIRE   | 2.79 [1.110 IN]              | F                   | 1.50 - 2.50mm <sup>2</sup> |
| INSUL  | 3.56 [1.140 IN]              | 0V                  | 2.10-3.10 [1.083-.122 IN]  |
| WIRE STRIP LENGTH                                |                              | APPL INSTRUCTION    |                            |
| 3.50-4.10 [1.138-.161 IN]                        |                              | 408-8322 & 408-8490 |                            |
| TERMINAL   |                              | FEED                |                            |
| APPL SPEC 114-18056                              |                              | 12.70 [1.500 IN]    |                            |
| TERMINALS APPLIED                                |                              |                     |                            |
| 927890   | -                            | -                   | -                          |
| 927888   | -                            | -                   | -                          |
| -  | -                            | -                   | -                          |
| -  | -                            | -                   | -                          |
| -  | -                            | -                   | -                          |
| -  | -                            | -                   | -                          |
| -  | -                            | -                   | -                          |
| -  | -                            | -                   | -                          |
| -  | -                            | -                   | -                          |
| WIRE SIZE  | CRIMP HEIGHT                 | REF                 |                            |
| mm <sup>2</sup> AWG                              |                              | SETTING             |                            |
| 2.50mm <sup>2</sup>                              | 1.77 ±0.05 [1.070 ±0.002 IN] | C 3                 |                            |
| 2.00mm <sup>2</sup>                              | 1.64 ±0.05 [1.065 ±0.002 IN] | D 2                 |                            |
| 1.50mm <sup>2</sup>                              | 1.51 ±0.05 [1.059 ±0.002 IN] | E 0                 |                            |



- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
  - LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



**\* WARNING:**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

| QTY | REQD | PER ASSY | PART NO | DESCRIPTION | ITEM NG |            |                                |    |
|-----|------|----------|---------|-------------|---------|------------|--------------------------------|----|
| -   | 1    | 1        | 1       | 1           | 1       | 1528039    | PRINT, APPLICATOR LOG SHEET    | 73 |
| -   | 1    | 1        | 1       | 1           | 1       | 1338705-3  | DOCUMENTATION PACKAGE          | 71 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 70 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 69 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 68 |
| -   | 1    | 1        | 1       | 1           | 1       | 461264-5   | PLATE, IDENTIFICATION          | 67 |
| -   | 2    | 2        | 2       | 2           | 2       | 21017-2    | SCR,DRIVE (#2x.19) ID PLATE    | 66 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 65 |
| -   | 1    | 1        | 1       | 1           | 1       | 3-18031-0  | SCR,SKT SET (M6X6)RAM          | 63 |
| -   | 2    | 2        | 2       | 2           | 2       | 1-18024-5  | SCR,BHC (M5X25)DRAG            | 61 |
| -   | 1    | 1        | 1       | 1           | 1       | 18024-7    | SCR,BHC (M4X10)ANVIL           | 60 |
| -   | 1    | 1        | 1       | 1           | 1       | 5-18022-2  | SCR,HEX (M4X8)FEED FINGER      | 59 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 58 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 57 |
| -   | 1    | 1        | 1       | 1           | 1       | 1338685-1  | PAWL, FEED                     | 56 |
| -   | 4    | 4        | 4       | 4           | 4       | 18024-8    | SCR,BHC (M4X12)SHEAR HOLDER    | 54 |
| -   | 1    | 1        | 1       | 1           | 1       | 18030-1    | NUT,HEX (M3)HOLD DOWN          | 52 |
| -   | 1    | 1        | 1       | 1           | 1       | 811242-5   | BUMPER, HOLDDOWN               | 51 |
| -   | 1    | 1        | 1       | 1           | 1       | 690753-2   | SPACER, TONKER                 | 50 |
| -   | 1    | 1        | 1       | 1           | 1       | 18024-3    | SCR,BHC (M3X10)CAM             | 49 |
| -   | 1    | 1        | 1       | 1           | 1       | 1338675-1  | CAM, PRE FEED 30 & 40 mm ST    | 48 |
| -   | 1    | 1        | 1       | 1           | 1       | 1338676-1  | CAM, POST FEED 30 & 40 mm ST   | 47 |
| -   | 1    | 1        | 1       | 1           | 1       | 1320999-3  | APPLICATOR BASIC SUBASSY       | 46 |
| -   | 1    | 1        | 1       | 1           | 1       | 690191-1   | PLUG, NYLON                    | 45 |
| -   | 1    | 1        | 1       | 1           | 1       | 1338660-1  | RAM                            | 44 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 43 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 42 |
| -   | 1    | 1        | 1       | 1           | 1       | 2-18024-6  | SCR,BHC (M8X25)RAM             | 41 |
| -   | 1    | 1        | 1       | 1           | 1       | 690125-1   | SHIM SUBASSY                   | 39 |
| -   | 1    | 1        | 1       | 1           | 1       | 469367-1   | SPACER, FINE ADJUST            | 38 |
| -   | 1    | 1        | 1       | 1           | 1       | 879103-2   | FINE ADJUST HEAD SUBASSY       | 37 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 36 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 35 |
| -   | 1    | 1        | 1       | 1           | 1       | 1320934-1  | SUPPORT, TERMINAL              | 34 |
| -   | 2    | 2        | 2       | 2           | 2       | 1-18024-0  | SCR,BHC (M4X20)STRIP GUIDE     | 33 |
| -   | 1    | 1        | 1       | 1           | 1       | 18027-2    | WASHER, FLAT (M4)              | 32 |
| -   | 3    | 3        | 3       | 3           | 3       | 1-18023-2  | SCR,SKT CAP (M4X12)MOUNT BLOCK | 31 |
| -   | 1    | 1        | 1       | 1           | 1       | 1320908-6  | SPACER, STRIP GUIDE            | 30 |
| -   | 1    | 1        | 1       | 1           | 1       | 1633073-1  | STRIP GUIDE PLATE ASSY         | 29 |
| -   | 1    | 1        | 1       | 1           | 1       | 1-455888-4 | SPACER, FRONT SHEAR DEP        | 28 |
| -   | 2    | 2        | 2       | 2           | 2       | 1-22284-0  | SPRING, DRAG                   | 27 |
| -   | 1    | 1        | 1       | 1           | 1       | 356835-1   | LEVER, DRAG RELEASE            | 26 |
| -   | 1    | 1        | 1       | 1           | 1       | 240792-1   | DRAG, TERMINAL                 | 25 |
| -   | 1    | 1        | 1       | 1           | 1       | 1320928-1  | PLATE, STRIP GUIDE             | 24 |
| -   | 1    | 1        | 1       | 1           | 1       | 980371-4   | SCR,SHC SHLD                   | 23 |
| -   | 1    | 1        | 1       | 1           | 1       | 690472-2   | STRIPPER                       | 22 |
| -   | 1    | 1        | 1       | 1           | 1       | 1-18023-1  | SCR,SHC (M4X10)STRIPPER        | 21 |
| -   | 4    | 4        | 4       | 4           | 4       | 18025-2    | WASHER, LOCK (M4)STRIPPER      | 20 |
| -   | 1    | 1        | 1       | 1           | 1       | 690472-1   | STRIPPER                       | 19 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 18 |
| -   | 1    | 1        | 1       | 1           | 1       | 1338684-1  | HOLDER, SHEAR, FRONT (NO-CUT)  | 17 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 16 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 15 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 14 |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 13 |
| -   | 1    | 1        | 1       | 1           | 1       | 5-22280-0  | SPRING, SHEAR                  | 12 |
| -   | 1    | 1        | 1       | 1           | 1       | 356885-4   | STOP, SHEAR                    | 11 |
| -   | 1    | 1        | 1       | 1           | 1       | 1320921-1  | HOLDER, SHEAR, FRONT (CUT)     | 10 |
| -   | 1    | 1        | 1       | 1           | 1       | 454276-1   | SHEAR, FLOAT (FRONT)           | 9  |
| -   | 1    | 2        | 2       | 2           | 2       | 1333207-6  | ANVIL                          | 8  |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 7  |
| -   | 1    | 1        | 1       | 1           | 1       |            |                                | 6  |
| -   | 1    | 1        | 1       | 1           | 1       | 1-455889-4 | DEPRESSOR, SHEAR (FRONT)       | 5  |
| -   | 1    | 1        | 1       | 1           | 1       | 2-238011-2 | SPACER, BLOCK CRIMPER          | 4  |
| -   | 1    | 2        | 2       | 2           | 2       | 1-854830-0 | CRIMPER, INSULATION            | 3  |
| -   | 1    | 1        | 1       | 1           | 1       | 455888-4   | SPACER, CRIMPER                | 2  |
| -   | 1    | 2        | 2       | 2           | 2       | 4-456408-0 | CRIMPER, WIRE                  | 1  |

| DIMENSIONS: mm [INCHES]                   |  | MATL                          | HT TR           | FIN  |
|---|--|-------------------------------|-----------------|--|
| DO NOT SCALE PRINT.                       |  |                               |                 |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:    |  |                               |                 |  |
| 1 PLC DEC ±0.5 [1.02 IN]                  |  |                               |                 |  |
| 2 PLC DEC ±                               |  |                               |                 |  |
| 3 PLC DEC ±                               |  |                               |                 |  |
| ANGLES ±                                  |  |                               |                 |  |
| SURF TEXTURE: ✓                           |  |                               |                 |  |
| REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX |  |                               |                 |  |
| DR L.OFTHOUSE                             |  | OBAUG01                       | APP F.BACKHURST | AMP Incorporated Harrisburg, PA 17105-3608 |
| CHK -                                     |  | REL 12SEPT01                  | L.OFTHOUSE      |  |
| NAME                                      |  | SIDE FEED HD-I F/ADJ APPL     |                 | MACHINE REF HD-I APPL                      |
| SCALE                                     |  | DWG NO 1528039                |                 | SHEET REV 1 OF 1 C                         |
| CAGE CODE 00779                           |  | CUSTOMER AND ASSEMBLY DRAWING |                 | RESTRICTED TO                              |

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LAYOUT L1426060 SET UP GAGE 458637-3

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- Подбор аналогов.
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- Работу по проектам и поставку образцов.
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- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
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