

4

3

2

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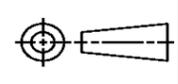
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| LOC | DIST | REVISIONS | | | |
|-----|------|---------------|---------|-----|------|
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | B1 | ECR-13-018177 | 29NOV13 | RS | LZ |
| | | | | | |
| | | | | | |

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151166-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911018
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1911018

| | | | | | |
|---|--|--------------|---|-----------|---------------------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN R.SHEN |  TE Connectivity | | |
| DIMENSIONS: | | CHK LJ.ZHANG | | | |
|  | | APVD U.GUO | NAME SIDE FEED SYSTEM III APPLICATOR | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | | PRODUCT SPEC | APPLICATION SPEC | | |
| 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± | | WEIGHT | SIZE A3 | CAGE CODE | DRAWING NO C-1911018 |
| MATERIAL | | FINISH | RESTRICTED TO | | |
| | | | CUSTOMER ACCESSIBLE PRODUCTION DRAWING | | SCALE SHEET 1 OF 2 REV B1 |

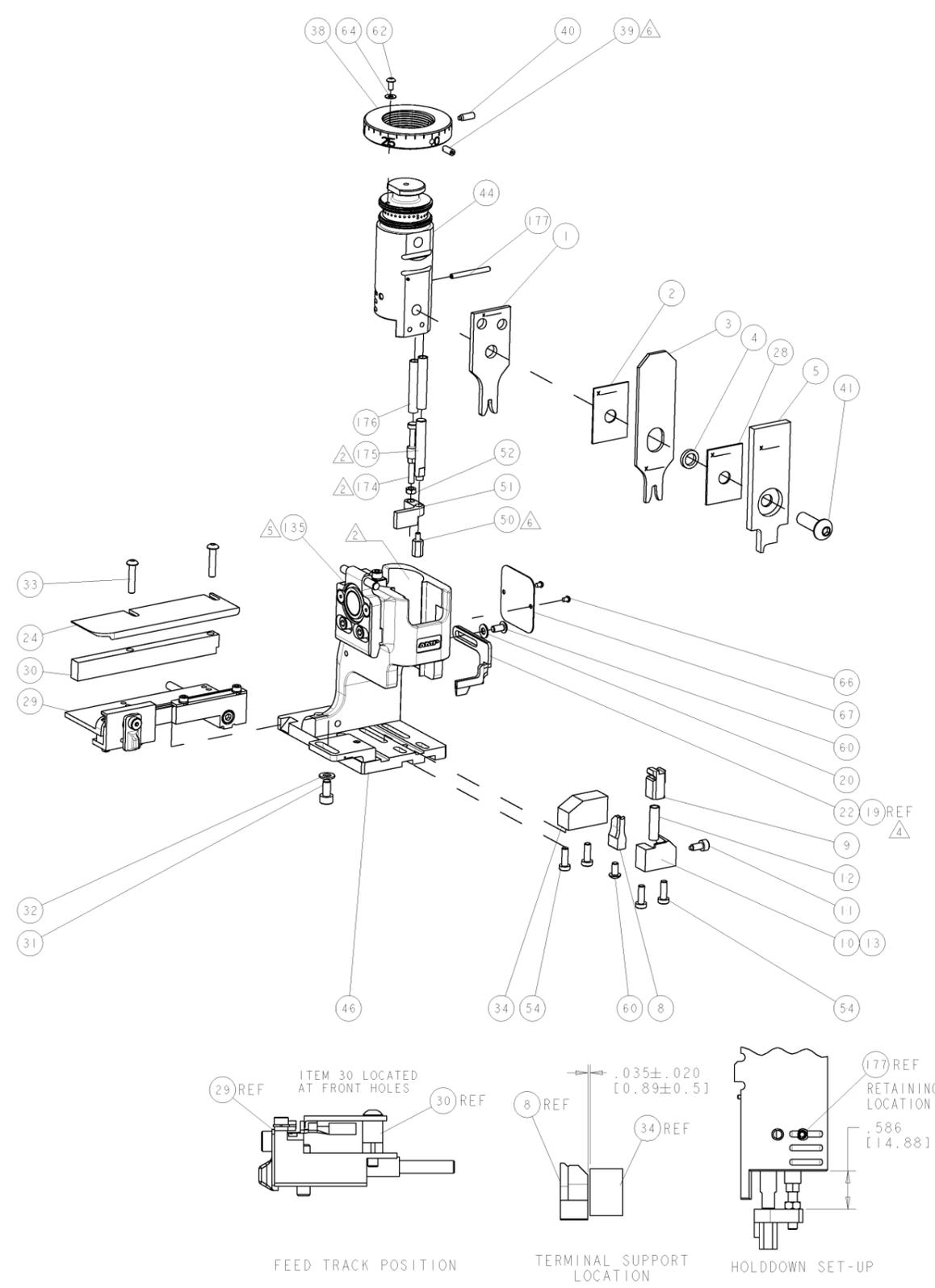
| PART NUMBER | REV | DESCRIPTION | PROGRAMMED MEMORY CHIP |
|-------------|-----|--------------------|------------------------|
| 1911018-1 | B | CUTS CARRIER | 8-1911018-1 |
| 1911018-6 | B | CONTINUOUS CARRIER | 8-1911018-6 |
| 7-1911018-1 | B | -1 AND SPARE PARTS | 9-1911018-1 |
| 7-1911018-6 | B | -6 AND SPARE PARTS | 9-1911018-6 |
| 7-1911018-7 | B | SPARE PARTS KIT | - |

| APPLICATOR DATA | | |
|-----------------|---------------|------|
| CRIMP | SIZE | TYPE |
| WIRE | .100 [2.54mm] | F |
| INSUL | .140 [3.56mm] | OV |

| TERMINAL DATA: TE TERMINAL TYCO ELECTRONICS CRIMP SPEC | | | |
|--|----------------------------------|-----------------|--------------|
| TERMINAL NAME: AMP MCP2.8 FLAT TYPE RECEPTACLE | | | |
| WIRE STRIP LENGTH | INSULATION DIAMETER RANGE | | |
| .177-.201 [4.5-5.1 mm] | .087-.118 [2.21-2.99mm] | | |
| TERMINAL APPL SPEC | 114-18148-1 (A) 114-18668 (B) | 114-18144-0 (C) | - |
| TERMINALS APPLIED | | | |
| 1-968851-1 (A) | 1-968851-2 (A) | 1-968851-3 (A) | 967703-1 (C) |
| 1241582-1 (B) | 1718188-1 (B) | - | - |

| WIRE SIZE | CRIMP HEIGHT |
|----------------------------------|----------------------|
| 2.5mm ² | .074±.002 [1.88±.05] |
| 1) 0.75 & (1) 1.0mm ² | .065±.002 [1.65±.05] |
| 1.5mm ² | .062±.002 [1.57±.05] |
| (2) 0.75mm ² | .062±.002 [1.57±.05] |

- ① RECOMMENDED SPARE PARTS.
- ② GREASE BEARING SURFACES LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ④ ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- ⑤ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- ⑥ APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



| | | | |
|-------------|-------------|-----|------|
| FEED FINGER | SET UP GAGE | LOC | DIST |
| 1901694-1 | 1901040-1 | A | 66 |

| REVISIONS | | | | |
|-----------|-----------|---------------|-----|-------|
| REV | DATE | DESCRIPTION | BY | APP'D |
| A | 15MAY2007 | RELEASED | DWW | ND |
| B | 15MAY2007 | ECR-07-010459 | DWW | ND |

| REV | DATE | DESCRIPTION | BY | APP'D | | | | |
|-----|------|-------------|-----|-------|-------------|-------------------------------------|-------------|---------|
| - | 1 | 1 | 1 | 1 | 1-993111-6 | PIN, SLOTTED SPRING 3.0 X 30.0 | 177 | |
| - | 2 | 2 | 2 | 2 | 3-22280-7 | SPRING, COMPRESSION | 176 | |
| - | 1 | 1 | 1 | 1 | 1752353-1 | GUIDE PIN, HOLDDOWN | 175 | |
| - | 1 | 1 | 1 | 1 | 1901680-1 | GUIDE PIN, HOLDDOWN | 174 | |
| - | REF | REF | REF | REF | SEE TABLE | MEMORY CHIP, PROGRAMMED | 135 | |
| - | 1 | 1 | 1 | 1 | 1633565-1 | DOCUMENTATION PACKAGE | 71 | |
| - | 1 | 1 | 1 | 1 | 1901048-1 | TAG, IDENTIFICATION | 67 | |
| - | 2 | 2 | 2 | 2 | 21017-1 | SCREW, DRIVE | 66 | |
| - | 1 | 1 | 1 | 1 | 18028-1 | WASHER, FLAT, REG M3 | 64 | |
| - | 1 | 1 | 1 | 1 | 1655785-9 | SCR, BTN SKT HD CAP (M3 X 6) | 62 | |
| - | 2 | 2 | 2 | 2 | 1655785-1 | SCR, BTN SKT HD CAP (M4 X 8) | 60 | |
| - | 4 | 4 | 4 | 4 | 1655783-3 | SCR, CAP, SOC HD, LOW HEAD, M4 X 12 | 54 | |
| - | 1 | 1 | 1 | 1 | 1-18030-0 | NUT, HEX, REG M3.5 | 52 | |
| - | 1 | 1 | 1 | 1 | 1901681-1 | HOLDDOWN, TERMINAL | 51 | |
| - | 1 | 1 | 1 | 1 | 2-1752354-6 | STANDOFF, HOLD-DOWN | 50 | |
| - | 1 | 1 | 1 | 1 | 1752300-1 | SF SYSTEM III APPLICATOR | 46 | |
| - | 1 | 1 | 1 | 1 | 1752308-1 | RAM | 44 | |
| - | 1 | 1 | 1 | 1 | 2-1655785-3 | SCR, BTN SKT HD CAP (M8 X 25) | 41 | |
| - | 1 | 1 | 1 | 1 | 993002-4 | SCREW, SET, SFT TIP | 40 | |
| - | 1 | 1 | 1 | 1 | 1962043-1 | PLUNGER, BALL, METRIC | 39 | |
| - | 1 | 1 | 1 | 1 | 1752309-3 | RING, INSULATION CRIMP | 38 | |
| - | 1 | 1 | 1 | 1 | 1752356-4 | SUPPORT, TERMINAL | 34 | |
| - | 2 | 2 | 2 | 2 | 3-1655785-3 | SCR, BTN SKT HD CAP (M4 X 20) | 33 | |
| - | 1 | 1 | 1 | 1 | 18028-3 | WASHER, FLAT, REG M5 | 32 | |
| - | 1 | 1 | 1 | 1 | 5-1655316-3 | SCR, SKT HD CAP, M5 X 10.0 | 31 | |
| - | 1 | 1 | 1 | 1 | 1320908-1 | SPACER, STRIP GUIDE | 30 | |
| - | 1 | 1 | 1 | 1 | 1901087-4 | ASSEMBLY, STRIP GUIDE | 29 | |
| - | 1 | 1 | 1 | 1 | 1-455888-0 | SPACER, CRIMPER | 28 | |
| - | 1 | 1 | 1 | 1 | 1320928-1 | PLATE, STRIP GUIDE | 24 | |
| - | 1 | 1 | 1 | 1 | 1976045-1 | STRIPPER | 22 | |
| - | 1 | 1 | 1 | 1 | 18028-2 | WASHER, FLAT, REG M4 | 20 | |
| - | REF | REF | REF | REF | 1752311-1 | STRIPPER | 19 | |
| ① | - | - | - | - | 1338684-6 | SHEAR HOLDER, FRONT | 13 | |
| - | 1 | 1 | 1 | 1 | 3-22280-3 | SPRING, COMPRESSION | 12 | |
| - | 1 | 1 | 1 | 1 | 356885-4 | STOP, SHEAR | 11 | |
| ③ | - | - | - | - | 1-1320921-3 | SHEAR HOLDER, FRONT, CUT | 10 | |
| - | 1 | 1 | 1 | 1 | 1-454276-9 | FLOATING SHEAR, FRONT | 9 | |
| ④ | 1 | 2 | 1 | 1 | 1333206-8 | ANVIL, COMBINATION | 8 | |
| - | 1 | 1 | 1 | 1 | 1-455889-8 | DEPRESSOR, SHEAR | 5 | |
| - | 1 | 1 | 1 | 1 | 1-238011-0 | BLOCK, CRIMPER SPACER | 4 | |
| ⑤ | 1 | 2 | 1 | 1 | 1-854830-2 | CRIMPER, INSULATION SPECIAL | 3 | |
| - | 1 | 1 | 1 | 1 | 455888-7 | SPACER, CRIMPER | 2 | |
| ⑥ | 1 | 2 | 1 | 1 | 9-657555-8 | CRIMPER, WIRE PREMIUM | 1 | |
| - | -77 | -76 | -71 | -6 | -1 | PART NO | DESCRIPTION | ITEM NO |

| | | | | | | | | | | | |
|-------------------------|--------|--|--|----------------------------|------------------|------------------------------|------------|-------------------------------|----------|--|---------------------|
| DIMENSIONS: INCHES (mm) | | TOLERANCES UNLESS OTHERWISE SPECIFIED: | | DRAWN: D. WRIGHT 23APR2007 | | CHECKED: N. DEMING 23APR2007 | | APPROVED: N. DEMING 23APR2007 | | NAME: Tyco Electronics Harrisburg, PA 17105-3688 | |
| Ø | PLC | ± | | PRODUCT SPEC | APPLICATION SPEC | | SEE TABLE | | SIZE: A | CASE CODE: 00779 | DRAWING NO: 1911018 |
| FINISH | FINISH | ± | | HEIGHT | CUSTOMER DRAWING | | SCALE: 3:5 | | SHEET: 1 | OF: 1 | REV: B |

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