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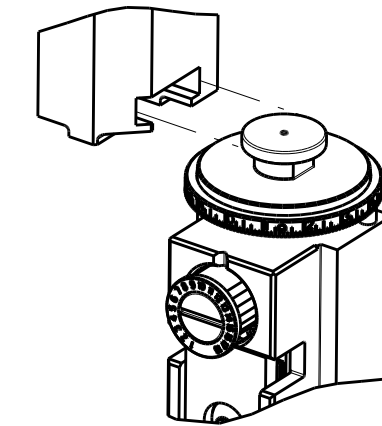
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER



PART NUMBER

2151853-2

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

PNEUMATIC

CONVERT TO

SERVO LATCH PLATE
SMART APPLICATOR

PART NUMBERS REQUIRED

2119951-1
2161326-1

2151853-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

4

PNEUMATIC FEED

2119950-1

1338683-8

5-18022-5

2119641-1

2119799-1

2063440-2

2151853-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

4

2

2151853-7

A

FINE CRIMP HEIGHT ADJUST

NONE

7-2151853-7

A

CRIMP TOOLING KIT

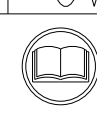
-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	4.06 mm [1.60]	F
INSUL	6.10 mm [1.240]	OV

APPLICATOR INSTRUCTIONS

408-10389



TERMINAL DATA: PRONER TERMINAL PRONER CRIMP SPECIFICATION

TERMINAL NAME: CLIP 8mm NG1 CAPACITE 3 A 6mm

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

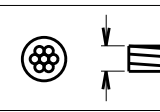
TERMINAL APPLICATION SPECIFICATION

PRONER SPEC

TERMINALS APPLIED

TE TERMINAL	PRONER TERMINAL	TE SEAL	PRONER SEAL
1544227-1	2398-D-001	1544316-1	

WIRE SIZE



CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

6.00mm2	3.10+/-0.05 [1.22+/-0.002]	5.8
5.00mm2	3.00+/-0.05 [1.18+/-0.002]	6.9
4.00mm2	2.72+/-0.05 [1.07+/-0.002]	9.5
3.00mm2	2.54+/-0.05 [1.00+/-0.002]	11.4

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151853-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151853-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151853-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 180 & 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.77.

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

14. APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

GRIND AT ASSEMBLY.

APPLICATOR STYLE CONVERSION CHART

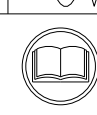
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SMART APPLICATOR	2161326-1	-	8-2151853-4	-	-	-
-	-	-	-	-	-	-
PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-2
-	-	-	-	-	-	-
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APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	4.06 mm [1.60]	F
INSUL	6.10 mm [1.240]	OV

APPLICATOR INSTRUCTIONS

408-10389



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TERMINAL NAME: CLIP 8mm NG1 CAPACITE 3 A 6mm

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

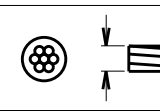
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PRONER SPEC

TERMINALS APPLIED

TE TERMINAL	PRONER TERMINAL	TE SEAL	PRONER SEAL
1544227-1	2398-D-001	1544316-1	

WIRE SIZE



CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

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3.00mm2	2.54+/-0.05 [1.00+/-0.002]	11.4

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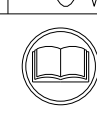
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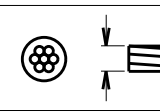
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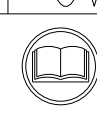
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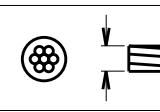
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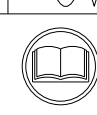
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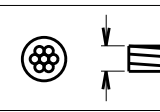
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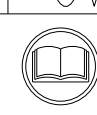
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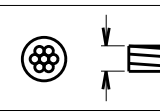
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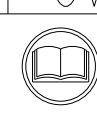
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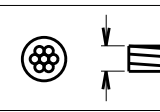
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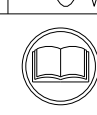
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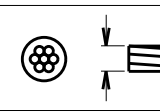
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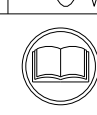
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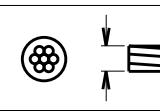
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-	-	-	-	-		

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2003

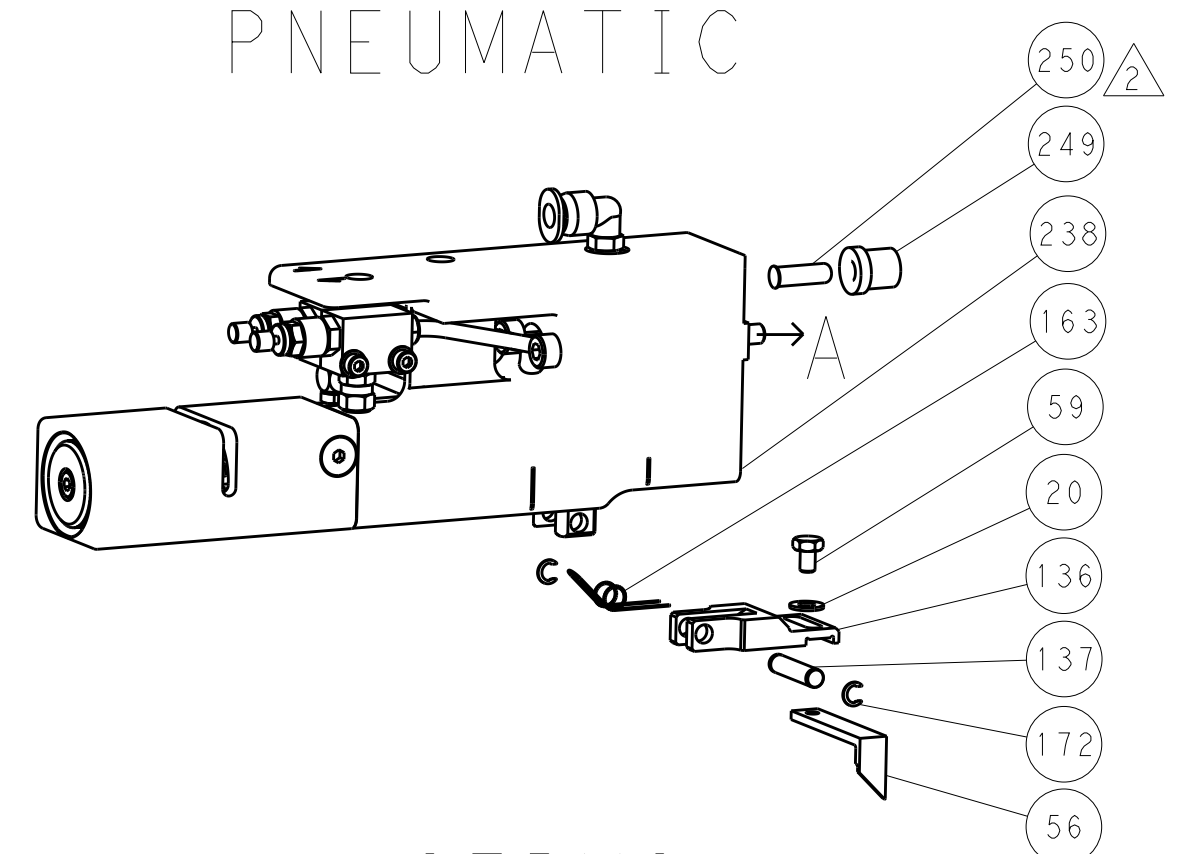
D

C

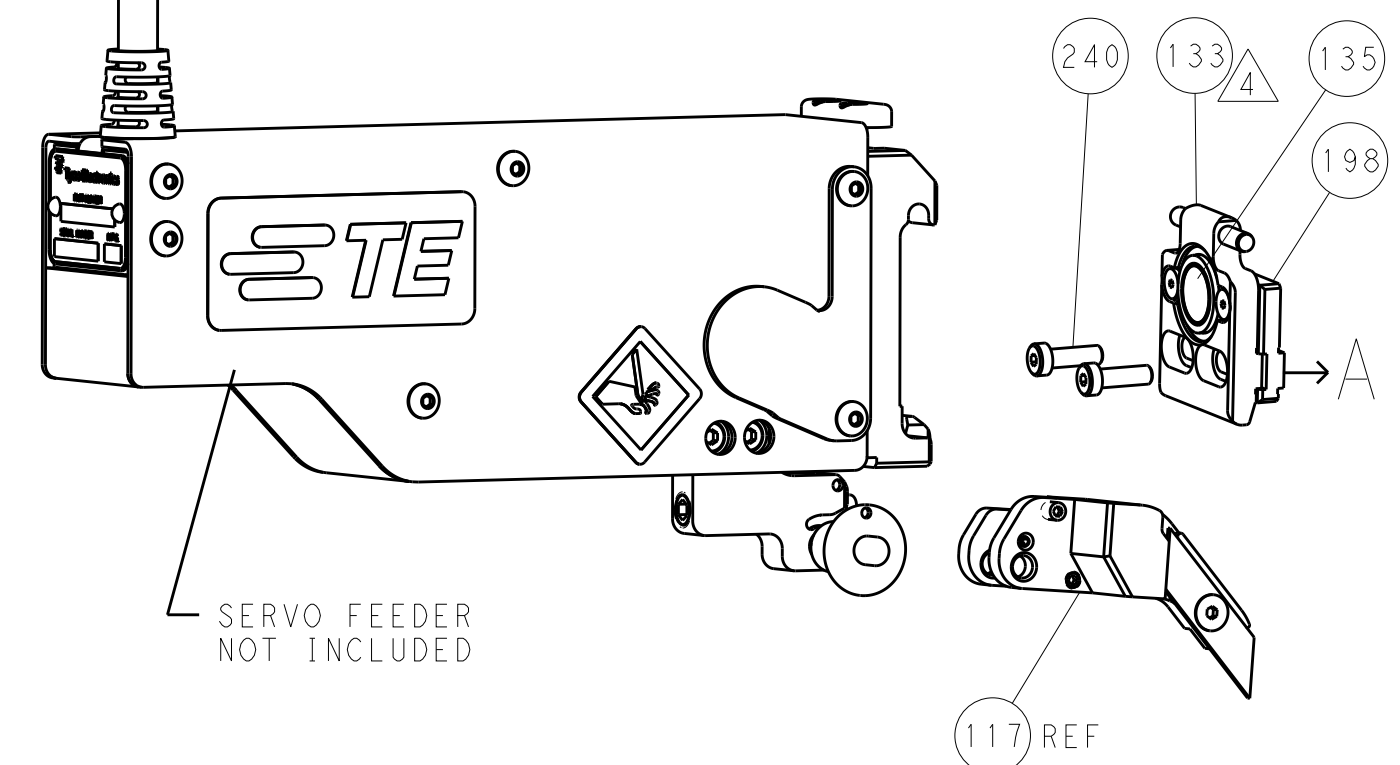
B

A

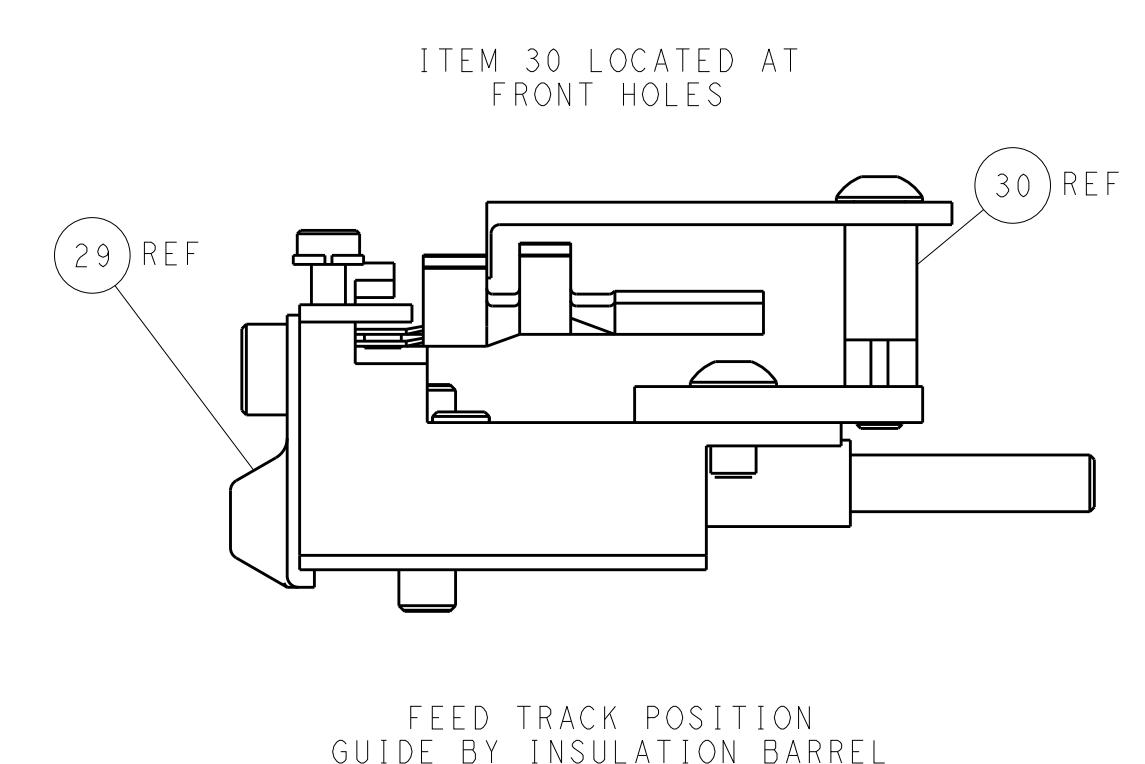
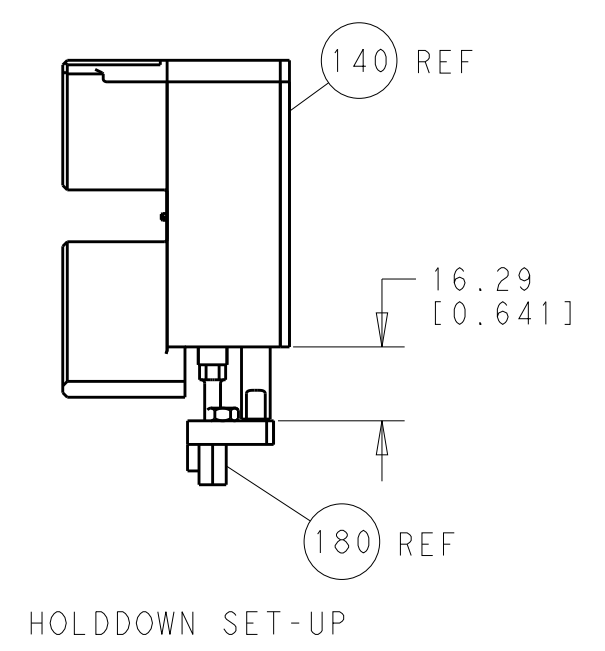
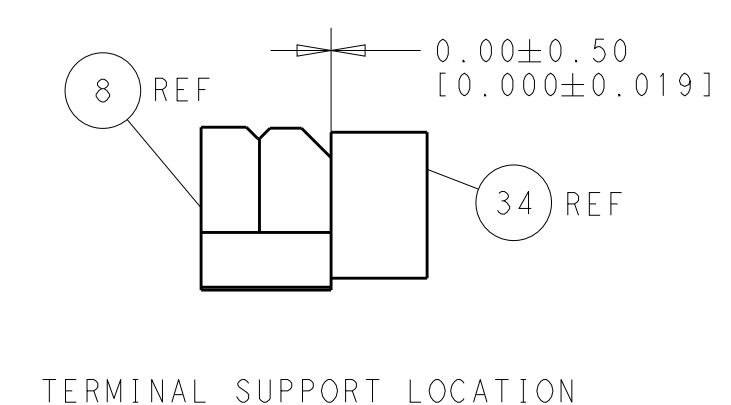
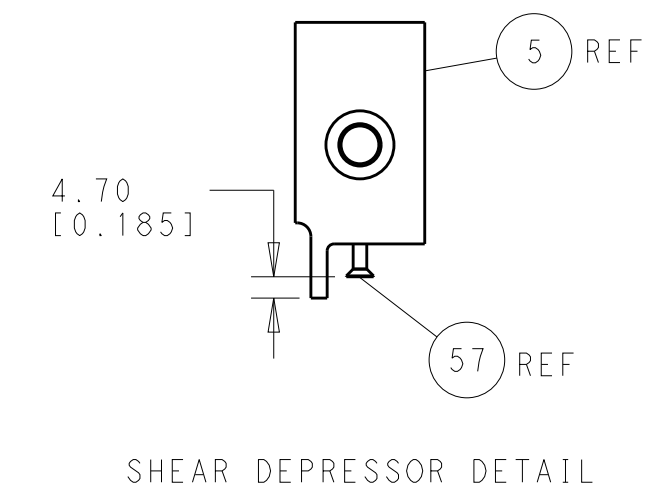
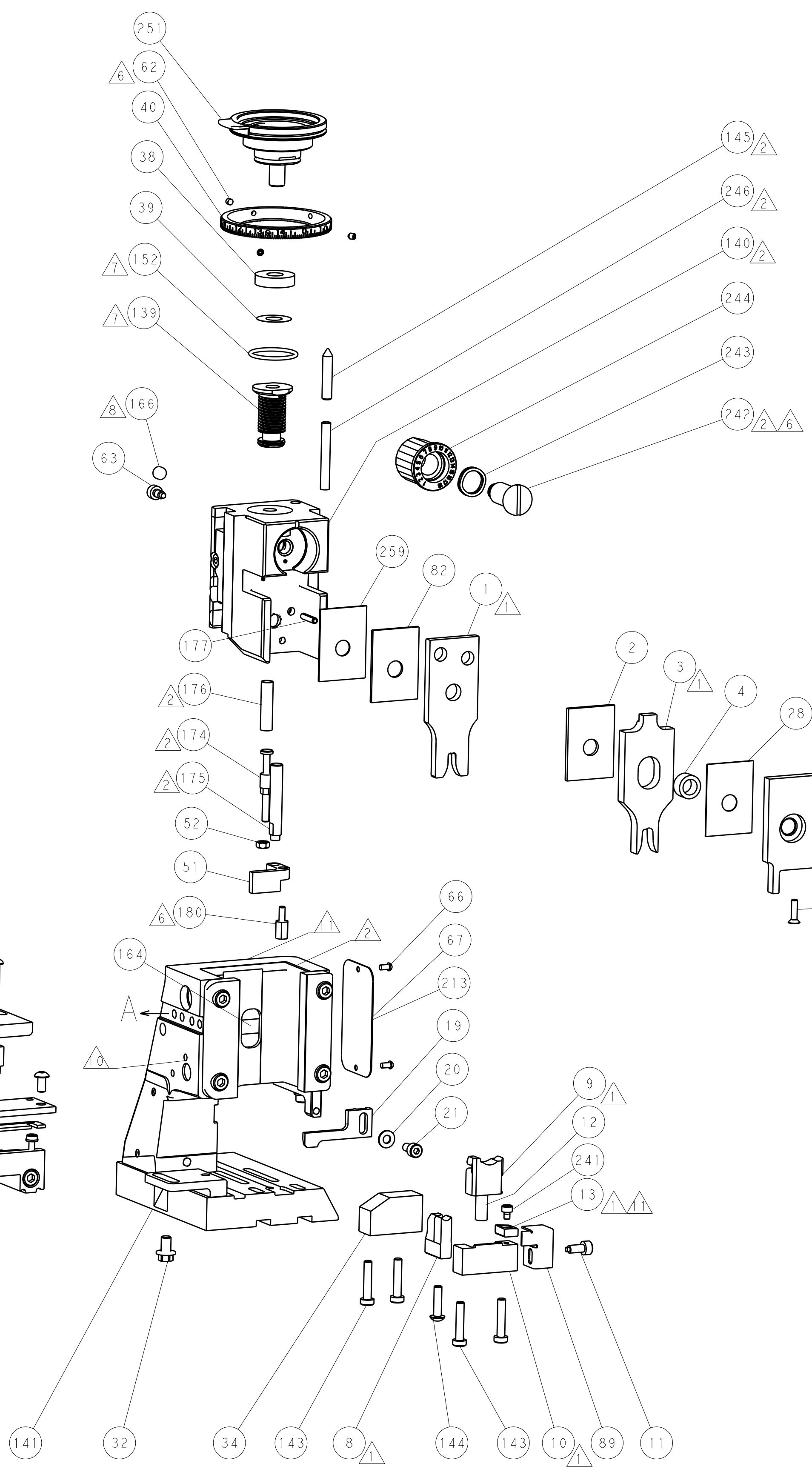
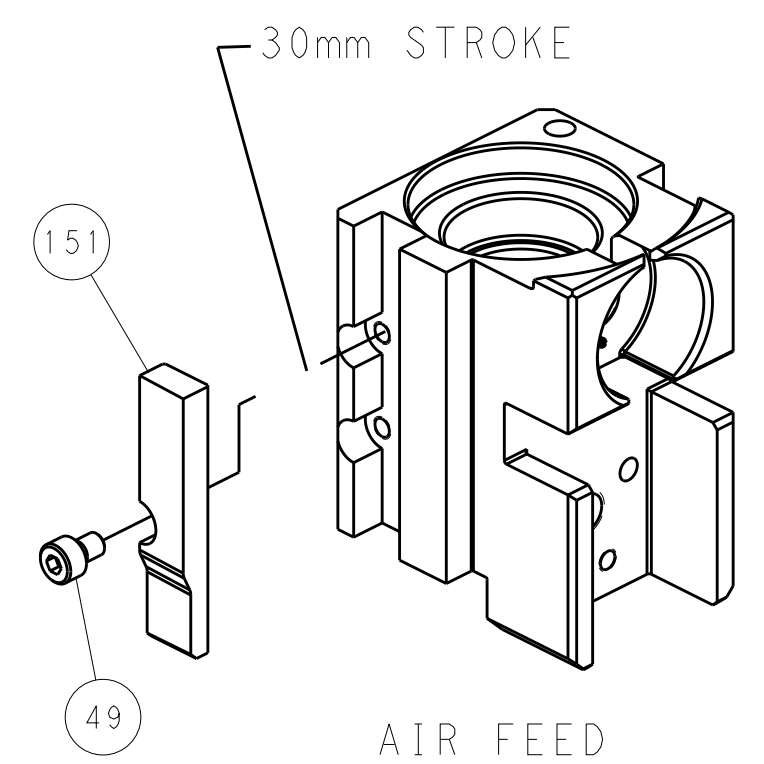
FEED TYPE PNEUMATIC



SERVO LATCH PLATE



CAM POSITION



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DOCUMENT IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE ORGANIZATION SHALL BE CONTACTED FOR THE LATEST EDITION.		OWN Y. YIN 14JAN2013	TE Connectivity Harrisburg, PA 17105-3608
DIMENSIONS: mm		CHK G. BAILEY 14JAN2013	NAME Ocean Side Feed Applicator
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.02 2 PLC ±.02 3 PLC ±.005 4 PLC ±.0005 ANGLES ±.1		APVD S. XI 14JAN2013	SIZE A1
MATERIAL -		PRODUCT SPEC -	CAGE CODE 00779
FINISH -		APPLICATION SPEC -	DRAWING NO C=2151853
Customer Accessible Production Drawing		WEIGHT -	RESTRICTED TO -
SCALE 1:1		SHEET 4	OF 4
REV A		REV A	

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



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