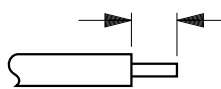
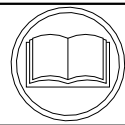
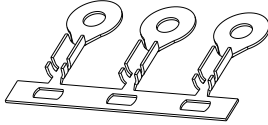
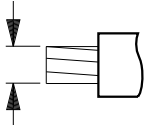
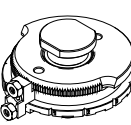


DRAWING MADE IN THIRD ANGLE PROJECTION

| PART NUMBER | REV | FIRST USED | TERMINATOR | FEED TYPE      | DESCRIPTION        |
|-------------|-----|------------|------------|----------------|--------------------|
| 1528291-1   | C   | -          | LEADMAKER  | MECH POST FEED | CUTS CARRIER       |
| 1528291-2   | C   | -          | BENCH      | MECH PRE FEED  | CUTS CARRIER       |
| 1528291-6   | C   | -          | LEADMAKER  | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1528291-1 | C   | -          | LEADMAKER  | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1528291-2 | C   | -          | BENCH      | MECH PRE FEED  | -2 AND SPARE PARTS |
| 7-1528291-6 | C   | -          | LEADMAKER  | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1528291-7 | A   | -          | -          | -              | SPARE PARTS KIT    |

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| CRIMP DATA AMP TERMINAL AMP CRIMP SPECS                                                             |                                                                                   |                                                                                   |                                                                                                       |                                                                                   |
|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| TERMINAL NAME: Ø4mm SOCKET CONTACT                                                                  |                                                                                   |                                                                                   |                                                                                                       |  |
| CRIMP                                                                                               | SIZE                                                                              | TYPE                                                                              | RANGE                                                                                                 |                                                                                   |
| WIRE                                                                                                | 2.54 [1.00 IN]                                                                    | F                                                                                 | 1.50-2.50mm <sup>2</sup>                                                                              |                                                                                   |
| INSUL                                                                                               | 6.35 [1.250 IN]                                                                   | 0                                                                                 | 6.00 [1.236 IN] MAX                                                                                   |                                                                                   |
| WIRE STRIP LENGTH                                                                                   |                                                                                   |  | APPL INSTRUCTION                                                                                      |                                                                                   |
| 5.00 [1.97 IN]                                                                                      |                                                                                   |                                                                                   | 408-8322 & 408-8490  |                                                                                   |
| TERMINAL                                                                                            |                                                                                   | -                                                                                 |                      | FEED                                                                              |
| APPL SPEC                                                                                           |                                                                                   | 114-18022                                                                         | -                                                                                                     | 19.80 [1.779 IN]                                                                  |
| TERMINALS APPLIED  |                                                                                   |                                                                                   |                                                                                                       |                                                                                   |
| TERMINAL                                                                                            | SEAL                                                                              | -                                                                                 | -                                                                                                     | -                                                                                 |
| 962954                                                                                              | 963244                                                                            | -                                                                                 | -                                                                                                     | -                                                                                 |
| -                                                                                                   | -                                                                                 | -                                                                                 | -                                                                                                     | -                                                                                 |
| -                                                                                                   | -                                                                                 | -                                                                                 | -                                                                                                     | -                                                                                 |
| -                                                                                                   | -                                                                                 | -                                                                                 | -                                                                                                     | -                                                                                 |
| -                                                                                                   | -                                                                                 | -                                                                                 | -                                                                                                     | -                                                                                 |
| -                                                                                                   | -                                                                                 | -                                                                                 | -                                                                                                     | -                                                                                 |
| -                                                                                                   | -                                                                                 | -                                                                                 | -                                                                                                     | -                                                                                 |
| WIRE SIZE                                                                                           |                                                                                   | CRIMP HEIGHT                                                                      |                                                                                                       | REF SETTING                                                                       |
| mm <sup>2</sup> AWG                                                                                 |  |  |                      |  |
| 2.50mm <sup>2</sup>                                                                                 |                                                                                   | 1.94 ±0.05 [1.076 ±.002 IN]                                                       |                                                                                                       | B 6                                                                               |
| 2.00mm <sup>2</sup>                                                                                 |                                                                                   | 1.79 ±0.05 [1.070 ±.002 IN]                                                       |                                                                                                       | C 7                                                                               |
| 1.50mm <sup>2</sup>                                                                                 |                                                                                   | 1.64 ±0.05 [1.065 ±.002 IN]                                                       |                                                                                                       | D 5                                                                               |
| -                                                                                                   |                                                                                   | -                                                                                 |                                                                                                       | -                                                                                 |
| -                                                                                                   |                                                                                   | -                                                                                 |                                                                                                       | -                                                                                 |
| -                                                                                                   |                                                                                   | -                                                                                 |                                                                                                       | -                                                                                 |
| -                                                                                                   |                                                                                   | -                                                                                 |                                                                                                       | -                                                                                 |
| -                                                                                                   |                                                                                   | -                                                                                 |                                                                                                       | -                                                                                 |
| -                                                                                                   |                                                                                   | -                                                                                 |                                                                                                       | -                                                                                 |
| -                                                                                                   |                                                                                   | -                                                                                 |                                                                                                       | -                                                                                 |
| -                                                                                                   |                                                                                   | -                                                                                 |                                                                                                       | -                                                                                 |
| -                                                                                                   |                                                                                   | -                                                                                 |                                                                                                       | -                                                                                 |
| -                                                                                                   |                                                                                   | -                                                                                 |                                                                                                       | -                                                                                 |
| -                                                                                                   |                                                                                   | -                                                                                 |                                                                                                       | -                                                                                 |

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LAYOUT  
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SET UP PAGE  
458637-3

- 
- 1

RECOMMENDED SPARE PARTS.
2.

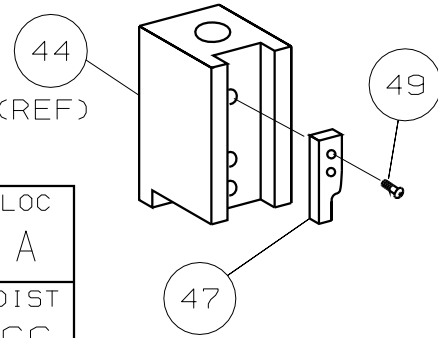
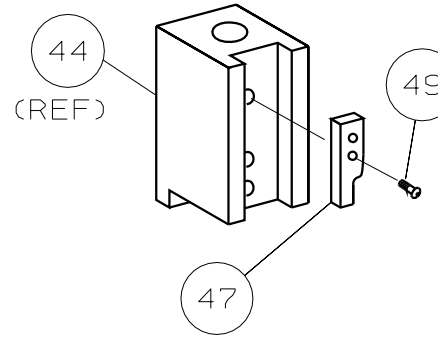
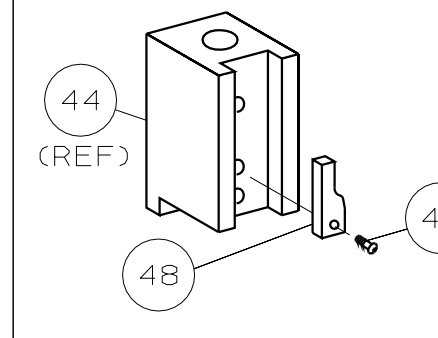
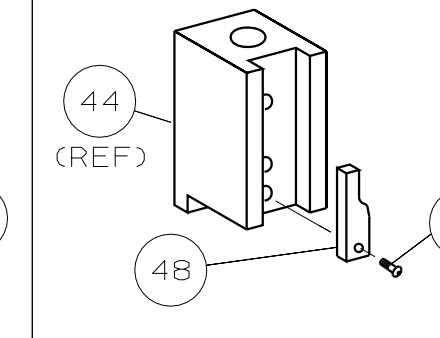
GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION Ø QUOTED IS OUTER Ø OF SEAL & THE INSULATION DIAMETER IS DEPENDENT UPON SEAL BEING APPLIED.
- 5

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6.

TERMINALS FED IN CARRIER STRIP SLOT, NOT THE HOLE.

| VIEW B ROTATED 180°                                                                 |                                                                                     |                                                                                     |                                                                                     |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| POST FEED 40 mm STROKE                                                              | POST FEED 30 mm STROKE                                                              | PRE FEED 30 mm STROKE                                                               | PRE FEED 40 mm STROKE                                                               |
|  |  |  |  |
| LOC A                                                                               |                                                                                     |                                                                                     |                                                                                     |
| DIST 66                                                                             |                                                                                     |                                                                                     |                                                                                     |

AMP 1756 REV 3-92

25-AUG-06

10:48:53

b8420

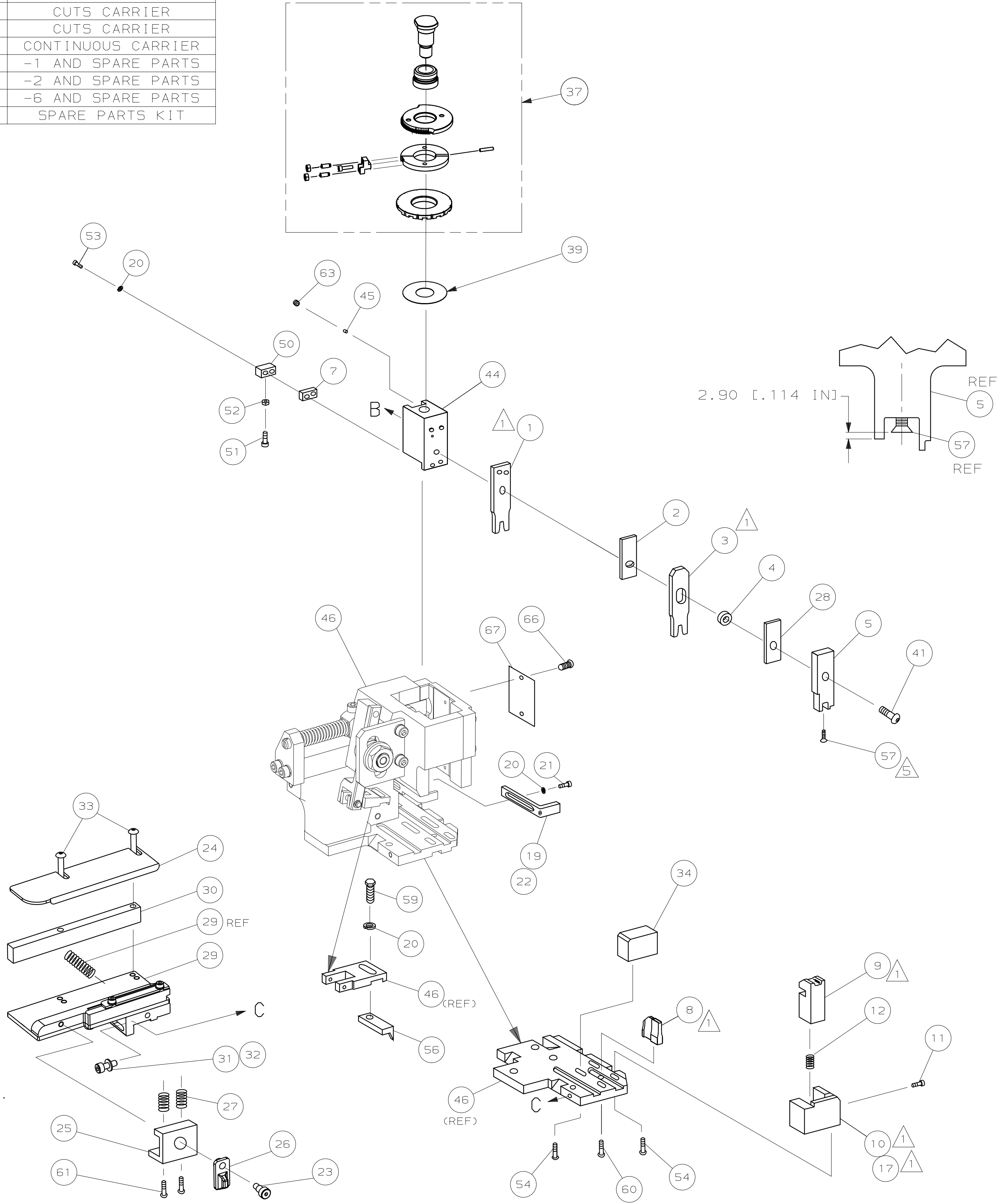
7

6

5

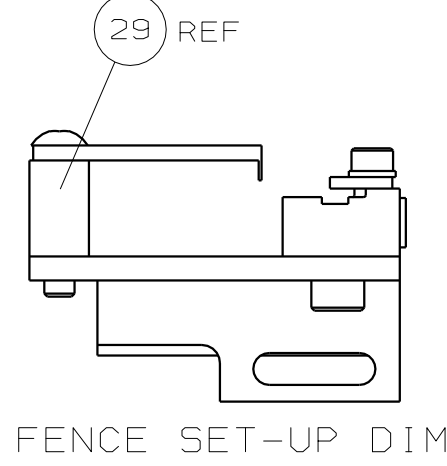
4

3



\* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



|               |  |  |  |                               |  |  |  |
|---------------|--|--|--|-------------------------------|--|--|--|
| CAGE CODE     |  |  |  | CUSTOMER AND ASSEMBLY DRAWING |  |  |  |
| 00779         |  |  |  | 1528291                       |  |  |  |
| RESTRICTED TO |  |  |  | -                             |  |  |  |

|                                           |     |     |     |              |    |                               |                                                         |                                 |         |
|-------------------------------------------|-----|-----|-----|--------------|----|-------------------------------|---------------------------------------------------------|---------------------------------|---------|
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1528291                                                 | PRINT, APPLICATOR LOG SHEET     | 73      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1338705-3                                               | DOCUMENTATION PACKAGE           | 72      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 71      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 70      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 69      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 68      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 461264-5                                                | PLATE, IDENTIFICATION           | 67      |
| -                                         | 2   | 2   | 2   | 2            | 2  | 2                             | 21017-2                                                 | SCR,DRIVE (#2x.19) ID PLATE     | 66      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 65      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 3-18031-0                                               | SCR,SKT SET (M6X6) RAM          | 64      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 63      |
| -                                         | 2   | 2   | 2   | 2            | 2  | 2                             | 2-18032-5                                               | SCR,SOC SET (M5X20) DRAG        | 62      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 18024-7                                                 | SCR,BHC (M4X10) ANVIL           | 61      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 5-18022-2                                               | SCR,HEX (M4X8) FEED FINGER      | 60      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 59      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 985575-3                                                | SCR,FHC (M3X10) DEP             | 58      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1338685-1                                               | PAWL, FEED                      | 57      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 56      |
| -                                         | 4   | 4   | 4   | 4            | 4  | 4                             | 18024-8                                                 | SCR,BHC (M4X12) SHEAR HOLDER    | 55      |
| -                                         | 2   | 2   | 2   | 2            | 2  | 2                             | 1-18023-3                                               | SCR,SHC (M4X16) TERM HLD DWN    | 54      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 18030-1                                                 | NUT,HEX (M3) HOLD DOWN          | 53      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 811242-5                                                | BUMPER, HOLDDOWN                | 52      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 690753-2                                                | SPACER, TONKER                  | 51      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 18024-3                                                 | SCR,BHC (M3X10) CAM             | 50      |
| -                                         | -   | 1   | -   | -            | 1  | -                             | 1338675-1                                               | CAM, PRE FEED 30 & 40 mm ST     | 49      |
| -                                         | 1   | -   | 1   | 1            | -  | 1                             | 1338676-1                                               | CAM, POST FEED 30 & 40 mm ST    | 48      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1320999-4                                               | APPLICATOR BASIC SUBASSY        | 47      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 690191-1                                                | PLUG, NYLON                     | 46      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1338660-1                                               | RAM                             | 45      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 44      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 43      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 992285-2                                                | SCR,CAP,LOW HD (M8X25) RAM      | 42      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 41      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 690125-1                                                | SHIM SUBASSY                    | 40      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 39      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 879103-2                                                | FINE ADJUST HEAD SUBASSY        | 38      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 37      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 36      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 35      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1-1320934-3                                             | SUPPORT, TERMINAL               | 34      |
| -                                         | 2   | 2   | 2   | 2            | 2  | 2                             | 1-18024-0                                               | SCR,BHC (M4X20) STRIP GUIDE     | 33      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 18027-2                                                 | WASHER, FLAT (M4)               | 32      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1-18023-2                                               | SCR,SKT CAP (M4X12) MOUNT BLOCK | 31      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1320908-7                                               | SPACER, STRIP GUIDE             | 30      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1633073-2                                               | STRIP GUIDE PLATE ASSY          | 29      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1-455888-5                                              | SPACER, FRONT SHEAR DEP         | 28      |
| -                                         | 2   | 2   | 2   | 2            | 2  | 2                             | 1-22284-0                                               | SPRING, DRAG                    | 27      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 356835-1                                                | LEVER, DRAG RELEASE             | 26      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 240792-1                                                | DRAG, TERMINAL                  | 25      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1320928-2                                               | PLATE, STRIP GUIDE              | 24      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 980371-4                                                | SCR,SHC (M4X10) STRIPPER        | 23      |
| -                                         | 1   | -   | 1   | 1            | -  | 1                             | 690472-2                                                | STRIPPER                        | 22      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1-18023-1                                               | SCR,SHC (M4X10) STRIPPER        | 21      |
| -                                         | 4   | 4   | 4   | 4            | 4  | 4                             | 18025-2                                                 | WASHER, LOCK (M4) STRIPPER      | 20      |
| -                                         | -   | 1   | -   | -            | 1  | -                             | 690472-1                                                | STRIPPER                        | 19      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 18      |
| -                                         | 1   | -   | -   | 1            | -  | -                             | 1338684-2                                               | HOLDER, SHEAR, FRONT (NO-CUT)   | 17      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 16      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 15      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 14      |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 13      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 3-22280-3                                               | SPRING, SHEAR                   | 12      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 356885-5                                                | STOP, SHEAR                     | 11      |
| -                                         | -   | 1   | 1   | -            | 1  | 1                             | 1-1320921-0                                             | HOLDER, SHEAR, FRONT (CUT)      | 10      |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 318707-1                                                | SHEAR, FLOAT (FRONT)            | 9       |
| 1                                         | 2   | 2   | 2   | 1            | 1  | 1                             | 1-1333206-0                                             | ANVIL                           | 8       |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 2-240641-9                                              | SPACER, DEPRESSOR (REAR)        | 7       |
| -                                         | -   | -   | -   | -            | -  | -                             | -                                                       | -                               | 6       |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1338680-1                                               | DEPRESSOR, SHEAR (FRONT)        | 5       |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 3-238011-5                                              | SPACER, BLOCK CRIMPER           | 4       |
| 1                                         | 2   | 2   | 2   | 1            | 1  | 1                             | 1-655830-7                                              | CRIMPER, INSULATION             | 3       |
| -                                         | 1   | 1   | 1   | 1            | 1  | 1                             | 1-455888-9                                              | SPACER, CRIMPER                 | 2       |
| 1                                         | 2   | 2   | 2   | 1            | 1  | 1                             | 456407-5                                                | CRIMPER, WIRE                   | 1       |
| -77                                       | -76 | -72 | -71 | -6           | -2 | -1                            | PART NO                                                 | DESCRIPTION                     | ITEM NO |
| -                                         | -   | -   | -   | -            | -  | -                             | REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) | -                               | -       |
| QTY REQD PER ASSY                         |     |     |     |              |    |                               |                                                         |                                 |         |
| PARTS LIST                                |     |     |     |              |    |                               |                                                         |                                 |         |
| DIMENSIONS: mm [INCHES]                   |     |     |     | MATL         |    | HT TR                         |                                                         | FIN                             |         |
| DO NOT SCALE PRINT.                       |     |     |     | -            |    | -                             |                                                         | -                               |         |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:    |     |     |     | DR           |    | APP                           |                                                         | MACHINE REF                     |         |
| 1 PLC DEC ±0.5 [1.02 IN]                  |     |     |     | L.L.OFTHOUSE |    | 21AUG03 F.BACKHURST           |                                                         | HD-I APPL                       |         |
| 2 PLC DEC ±                               |     |     |     | CHK          |    | REL 21AUG03 L.L.OFTHOUSE      |                                                         | REV                             |         |
| 3 PLC DEC ±                               |     |     |     | -            |    | -                             |                                                         | 1 OF 1                          |         |
| ANGLES ±                                  |     |     |     | NAME         |    | FINE ADJ SIDE FD HD-I APPL    |                                                         | C                               |         |
| SURF TEXTURE: ✓                           |     |     |     | SCALE        |    | DWG NO                        |                                                         | 1528291                         |         |
| REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX |     |     |     | P F LTR      |    | REVISION RECORD               |                                                         | DATE                            |         |
| CAGE CODE                                 |     |     |     | 00779        |    | CUSTOMER AND ASSEMBLY DRAWING |                                                         | RESTRICTED TO                   |         |

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SET UP GAGE 458637-3

2000

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/nd/mbaum/middleton

1528291

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C

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A

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

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[www.lifeelectronics.ru](http://www.lifeelectronics.ru)