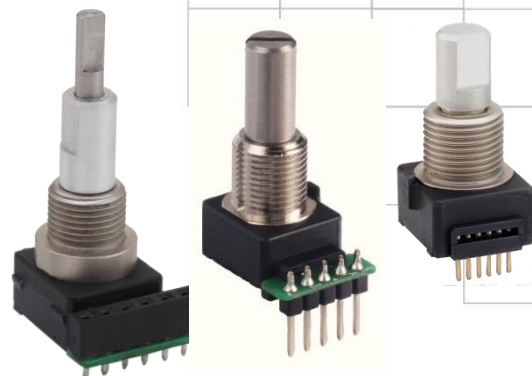




# Series 291

## Precision, Long-life 12mm Optical Encoder

- Available with 4, 6, 8, 24, 32, 64 Pulses per Revolution
- Optional Momentary Switch
- Multiple options for terminations, resolution, cable lengths, and operating voltage



### Description

The 291 Series allows versatility in design applications by providing highly reliable, precise digital output and long rotational life with our non-contacting design. This product provides flexibility in resolution, power consumption, and operating temperatures. The options of Schmitt trigger, detents, momentary switch, shaft & bushing length, dual shaft, termination styles, torque, operating voltage, and IP ratings provide flexibility to meet your exacting design requirements.

### Ordering Information

| Series | Termination | Bushing Length | Shaft Length | Shaft Trim | Output Combination | Operating Voltage | Switch | Schmitt Trigger & Locating Lug |
|--------|-------------|----------------|--------------|------------|--------------------|-------------------|--------|--------------------------------|
| 291    | V1          | 0              | 22           | F          | 832                | A                 | B      | A                              |

| Code | Termination                                                                    |
|------|--------------------------------------------------------------------------------|
| V1   | .050" pitch pins<br>Rear facing<br>.132" length(not for 64 PPR)                |
| P1   | .10" pitch pins<br>Rear facing<br>.236" length                                 |
| *C4  | 4" ribbon cable<br>With .050" pitch<br>connector terminals (not<br>for 64 PPR) |
| *C5  | 5" ribbon cable<br>With .050" pitch<br>connector terminals (not<br>for 64 PPR) |
| *C6  | 6" ribbon cable<br>With .050" pitch<br>connector terminals (not<br>for 64 PPR) |

| Code                   | Shaft Length "L"                                                                                                                       |
|------------------------|----------------------------------------------------------------------------------------------------------------------------------------|
| Single shaft structure |                                                                                                                                        |
| 22                     | .687"                                                                                                                                  |
| 24                     | .875"                                                                                                                                  |
| Dual shaft structure   |                                                                                                                                        |
| DD                     | Outer shaft: .685"<br>Inner shaft: 1.059"<br>(Not available with locating<br>lug, 32 and 64 PPR, see page<br>8 for additional details) |

| Code | Spec.   |
|------|---------|
| F    | Flat    |
| S    | Slotted |

| Output | Combination                                                    |
|--------|----------------------------------------------------------------|
| 832    | 8 PPR, 32 Detents                                              |
| 624    | 6 PPR, 24 Detents                                              |
| 416    | 4 PPR, 16 Detents                                              |
| 800    | 8 PPR, No Detents                                              |
| 600    | 6 PPR, No Detents                                              |
| 400    | 4 PPR, No Detents                                              |
| X00    | 24 PPR, No Detents<br>(only available with<br>Schmitt trigger) |
| X24    | 24 PPR, 24 Detents<br>(only available with<br>Schmitt trigger) |
| Y00    | 32 PPR, No Detents<br>(only available with<br>Schmitt trigger) |
| Z00    | 64 PPR, No Detents<br>(only available with<br>Schmitt trigger) |

| Code | Spec.                      |
|------|----------------------------|
| A    | None                       |
| B    | Momentary<br>(not for 64 P |

| Code  | Spec.                                                                    |
|-------|--------------------------------------------------------------------------|
| BLANK | Without Schmitt trigger,<br>With locating lug (not for<br>32, 64 PPR)    |
| A     | Without Schmitt trigger,<br>Without locating lug (not<br>for 32, 64 PPR) |
| S     | With Schmitt trigger,<br>Without locating lug                            |
| B     | With Schmitt trigger,<br>With locating lug                               |

| Code | Bushing Length "B"                                        |
|------|-----------------------------------------------------------|
| 0    | .312" For single shaft construction                       |
| D    | .256" For dual shaft construction<br>(not for 32, 64 PPR) |

| Code | Spec.                    |
|------|--------------------------|
| A    | 5.0V                     |
| B    | 3.3V (not for<br>64 PPR) |

Note: \* Cable connector for C4, C5, C6 is AMP P/N 215083-6 or Equivalent

## Electrical Specifications

| Encoder Function              |                                                                                         |                |            |               |                          |
|-------------------------------|-----------------------------------------------------------------------------------------|----------------|------------|---------------|--------------------------|
| Parameter                     | Conditions & Remarks                                                                    | Min            | Nominal    | Max           | Unit                     |
| Voltage (4, 6, 8, 24, 32 PPR) |                                                                                         | 4.75<br>3.175  | 5.0<br>3.3 | 5.25<br>3.425 | VDC                      |
| Voltage (64 PPR)              |                                                                                         | 4.5            | 5.0        | 5.5           | VDC                      |
| Output Code                   | 2-Bit Quadrature<br>Channel A leads<br>Channel B by 90°<br>during clockwise<br>rotation |                |            |               |                          |
| Sink Current                  | 5.0 VDC<br>3.3 VDC                                                                      | 2.0mA<br>1.0mA |            |               |                          |
| Power Consumption             | 5.0 VDC<br>3.3 VDC                                                                      |                |            | 150<br>80     | mW<br>mW                 |
| Resolution                    | 4, 6, 8, 24, 32, 64                                                                     |                |            |               | Pulses per<br>Revolution |

## Mechanical and Environmental

|                                                                |                                              |                  |  |
|----------------------------------------------------------------|----------------------------------------------|------------------|--|
| Manual Soldering                                               | Maximum temperature of 350°C for 5 seconds   |                  |  |
| RoHS                                                           | Lead-Free. Fully compliant to RoHS Directive |                  |  |
| Shock :                                                        | Per MIL-STD-883F ( 100G’s)                   |                  |  |
| Vibration :                                                    | Per MIL-STD-883F ( 15G’s)                    |                  |  |
| IP Rating (4, 6, 8, 24, 32 PPR):                               | IP 50                                        |                  |  |
| IP Rating (64 PPR):                                            | IP 40                                        |                  |  |
| Packaging :                                                    | Standard anti-static tray packaging          |                  |  |
| Operating Temperature:                                         | -40°C to +85°C                               |                  |  |
| Storage Temperature:                                           | -55°C to +100°C                              |                  |  |
| Storage Temperature:<br>(32, 64 PPR)                           | -40°C to +100°C                              |                  |  |
| Rotational Life                                                | No detent @ 30 RPM                           | 3 Million Cycles |  |
|                                                                | With detent @ 30 RPM                         | 1 Million Cycles |  |
| Push-Pull Strength of Shaft<br>(4,6,8,24, 32 PPR)<br>(64 PPR)  | 10 seconds                                   | 20 kg            |  |
|                                                                | 10 seconds                                   | 13.6 kg          |  |
| Terminal Pull-out Strength                                     | 10 seconds                                   | 6 kg             |  |
| Rotational Torque<br>(4, 6, 8, 24 PPR)<br>(32 PPR)<br>(64 PPR) | Running                                      | 10 to 30 gf-cm   |  |
|                                                                | Running                                      | 30 gf-cm Max.    |  |
|                                                                | Running                                      | 100 gf-cm Max.   |  |
| Rotational Torque                                              | 24 Detents                                   | 90 to 190 gf-cm  |  |
|                                                                | 16, 32 Detents                               | 50 to 150 gf-cm  |  |
| Detent Options                                                 | 0, 16, 24, 32                                |                  |  |

### Optional Momentary Switch Function:

| Parameter                 | Conditions & Remarks                     | Min.      | Nominal | Max  | Unit       |
|---------------------------|------------------------------------------|-----------|---------|------|------------|
| Switch contact resistance |                                          |           |         | 10   | ohms       |
| Switch rating             | 5 VDC @10 mA                             |           |         |      |            |
| Switch travel             |                                          | 0.25      | 0.5     | 0.75 | mm         |
| Actuation Force           |                                          | 400       | 510     | 620  | grams      |
| Switch Life               | Standard                                 | 1 Million |         |      | Actuations |
| Switch Life               | Consult CTS for custom life requirements |           |         |      |            |

### Mechanical Specifications

Figure 1 – 291V1... – Without Schmitt Trigger, With Left Locating Lug, .050" Pitch Pins Facing Rear

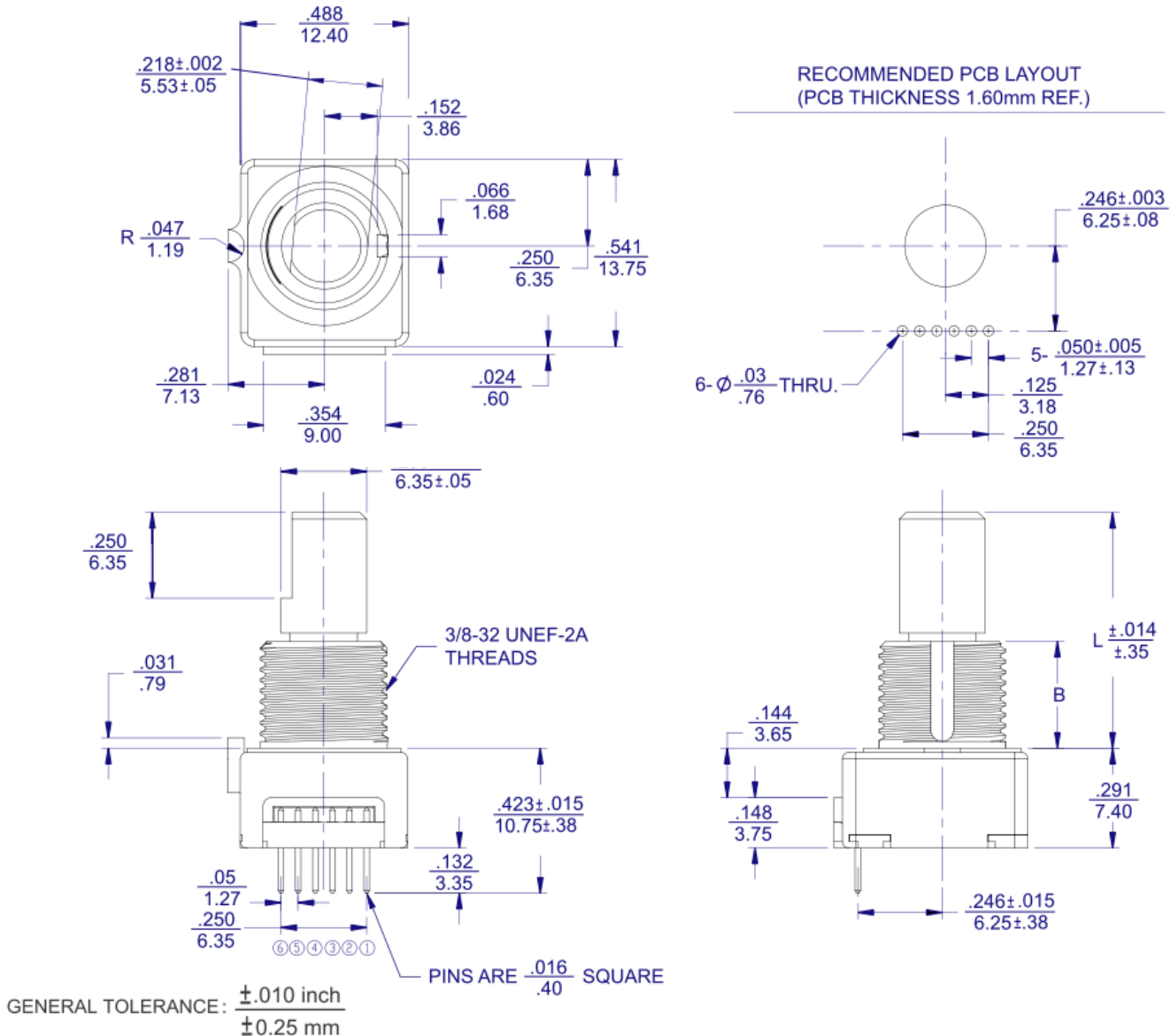


Figure 2 – 291V1...S – With Schmitt Trigger, Without Locating Lug, .050" Pitch Pins Facing Rear

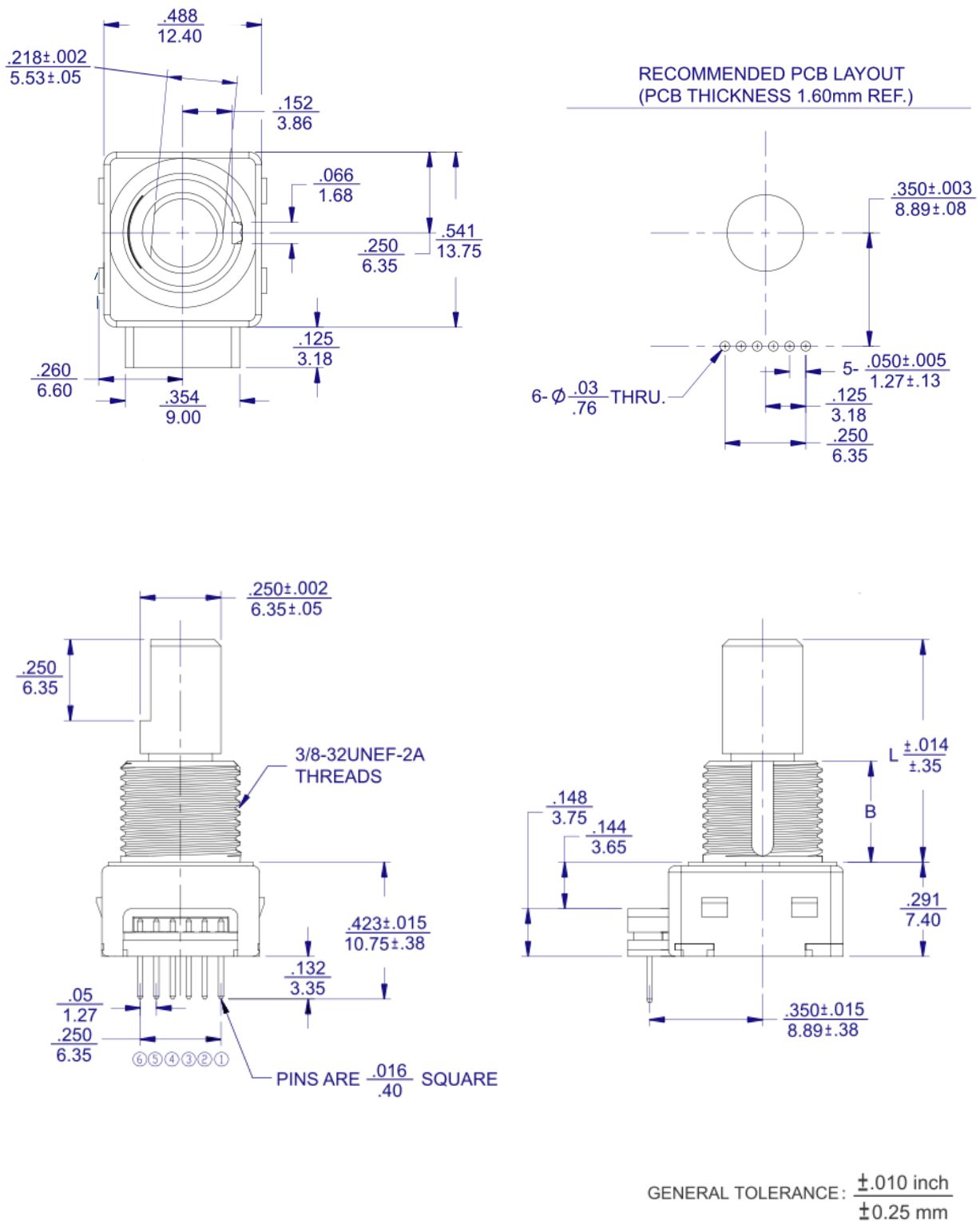
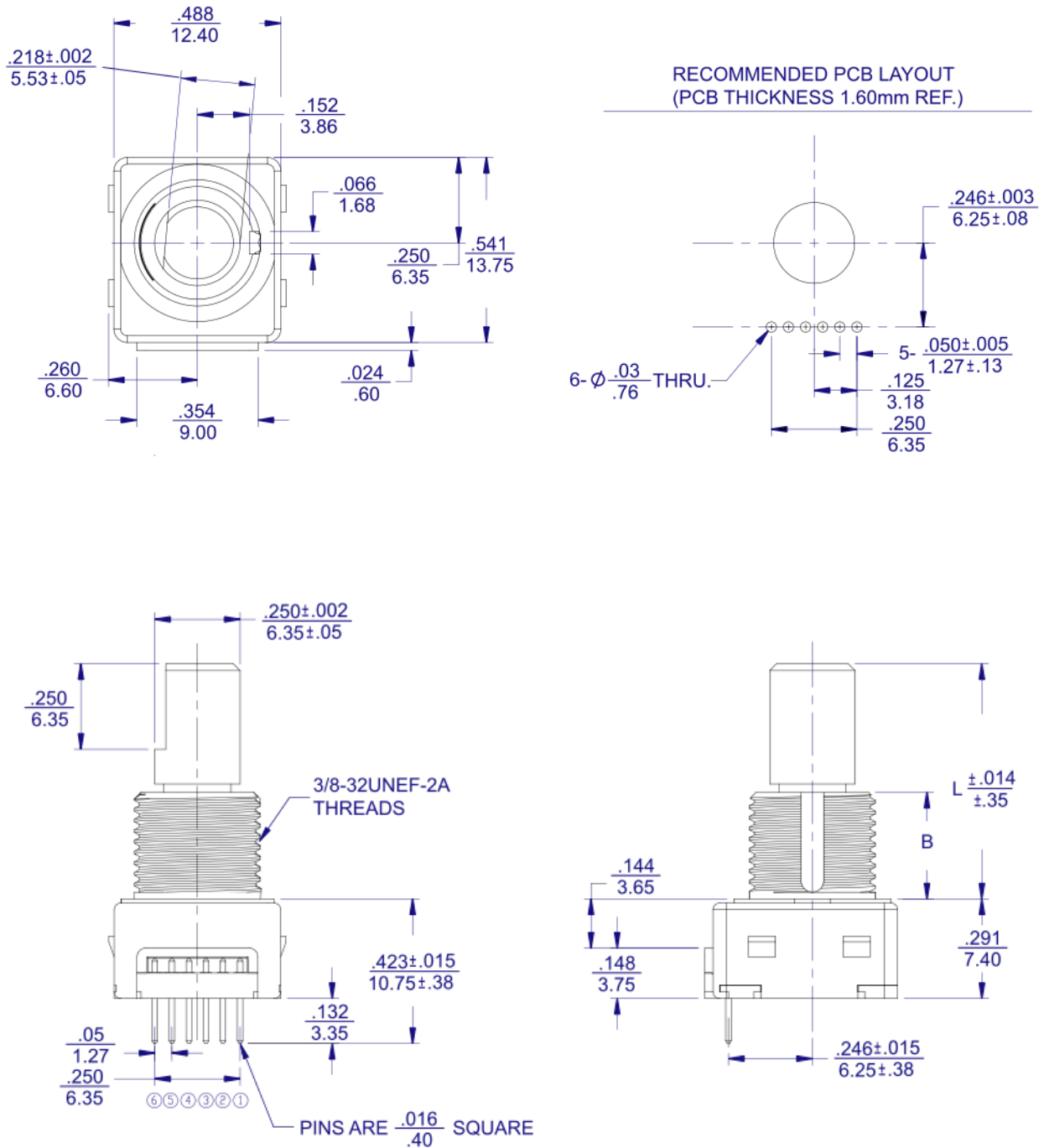


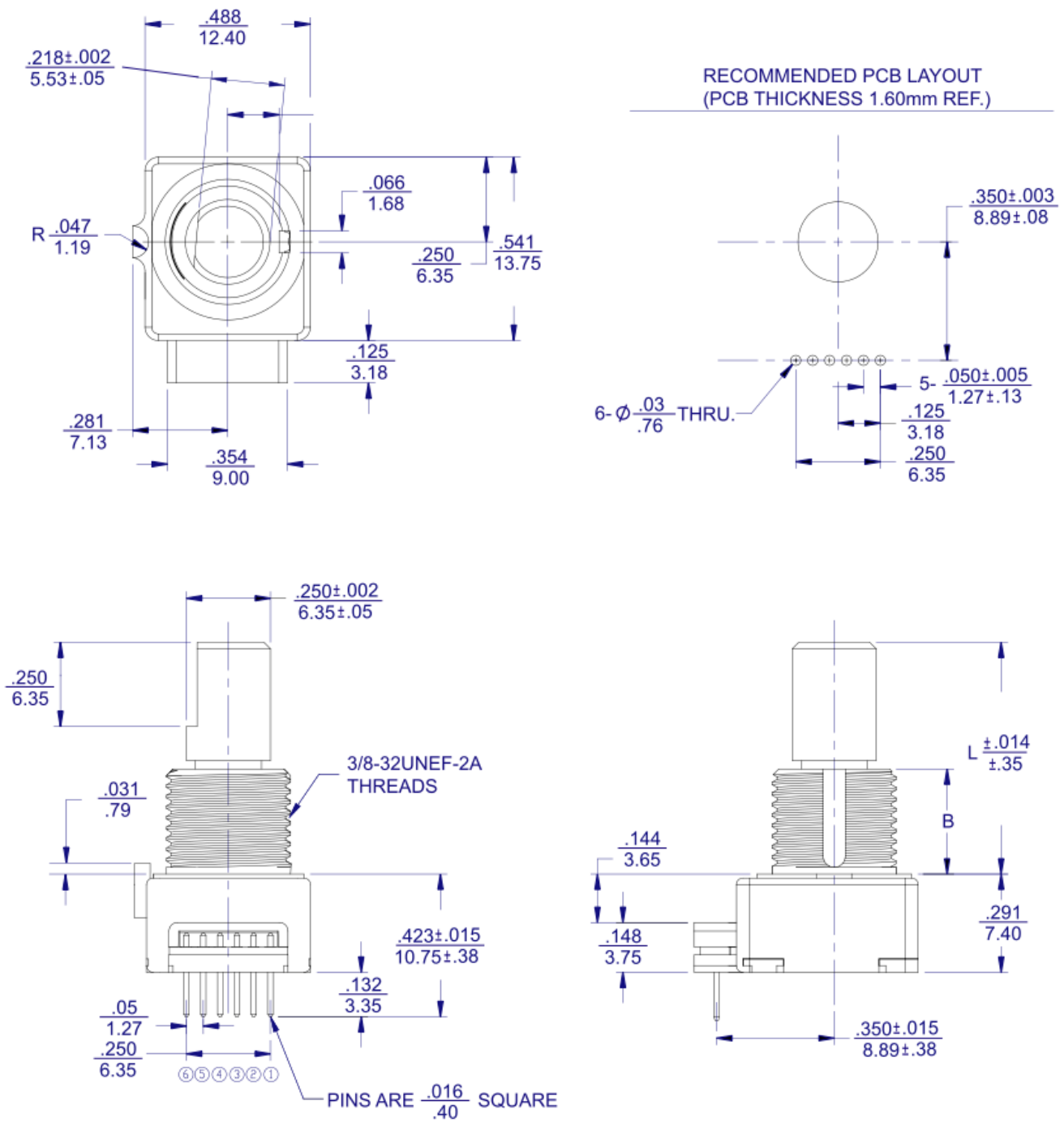
Figure 3 – 291V1...A – Without Schmitt Trigger, Without Locating Lug, .050" Pitch Pins Facing Rear



GENERAL TOLERANCE:  $\pm .010$  inch  
 $\pm 0.25$  mm

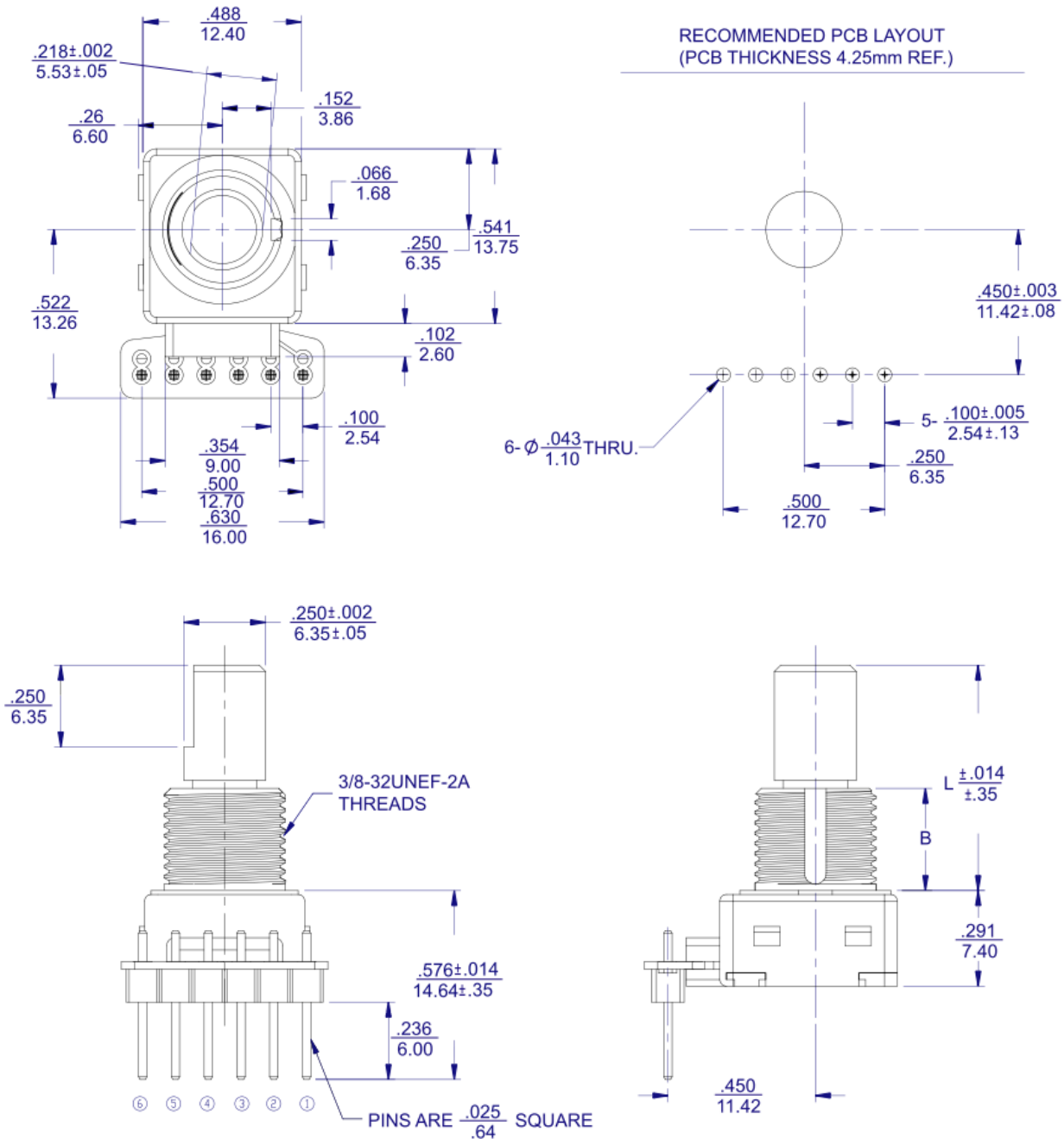
## Compact Optical Encoder

Figure 4 – 291V1...B – With Schmitt Trigger, With Locating Lug, .050" Pitch Pins Facing Rear



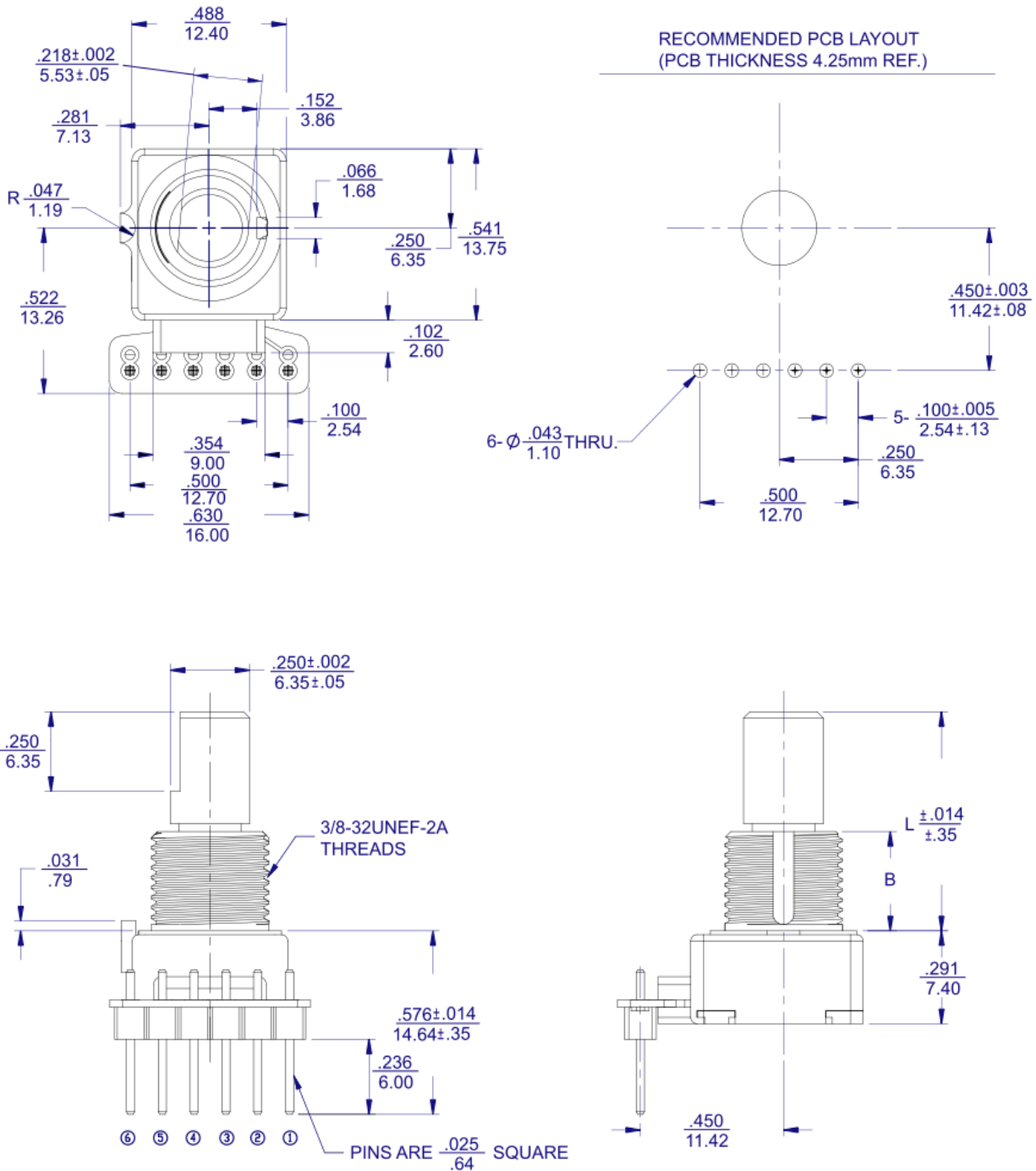
GENERAL TOLERANCE:  $\frac{\pm .010 \text{ inch}}{\pm 0.25 \text{ mm}}$

Figure 5 – 291P1...A – Without Schmitt Trigger, Without Locating Lug, .100" Pitch Pins Facing Rear  
291P1...S – With Schmitt Trigger, Without Locating Lug, .100" Pitch Pins Facing Rear



GENERAL TOLERANCE:  $\pm .010$  inch  
 $\pm 0.25$  mm

Figure 6 –291P1... – Without Schmitt Trigger, With Locating Lug, .100" Pitch Pins Facing Rear  
291P1...B – With Schmitt Trigger, With Locating Lug, .100" Pitch Pins Facing Rear



GENERAL TOLERANCE:  $\pm .010$  inch  
 $\pm 0.25$  mm



Figure 7 –291C... – Without Schmitt Trigger, With Locating Lug, With Ribbon Cable  
291C...B – With Schmitt Trigger, With Locating Lug, With Ribbon Cable

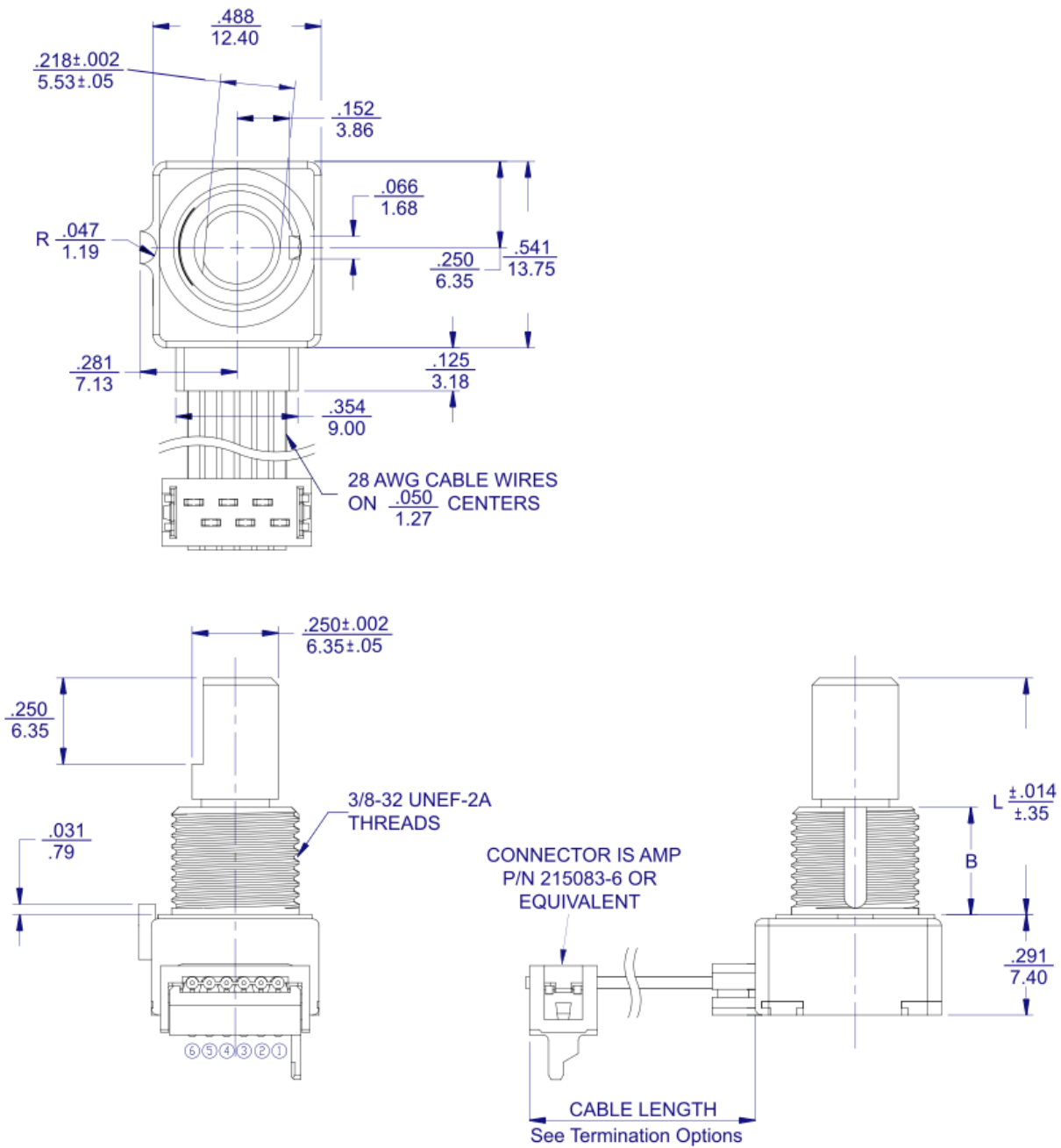


Figure 8 – 291C...A – Without Schmitt Trigger, Without Locating Lug, With Ribbon Cable  
291C...S – With Schmitt Trigger, Without Locating Lug, With Ribbon Cable

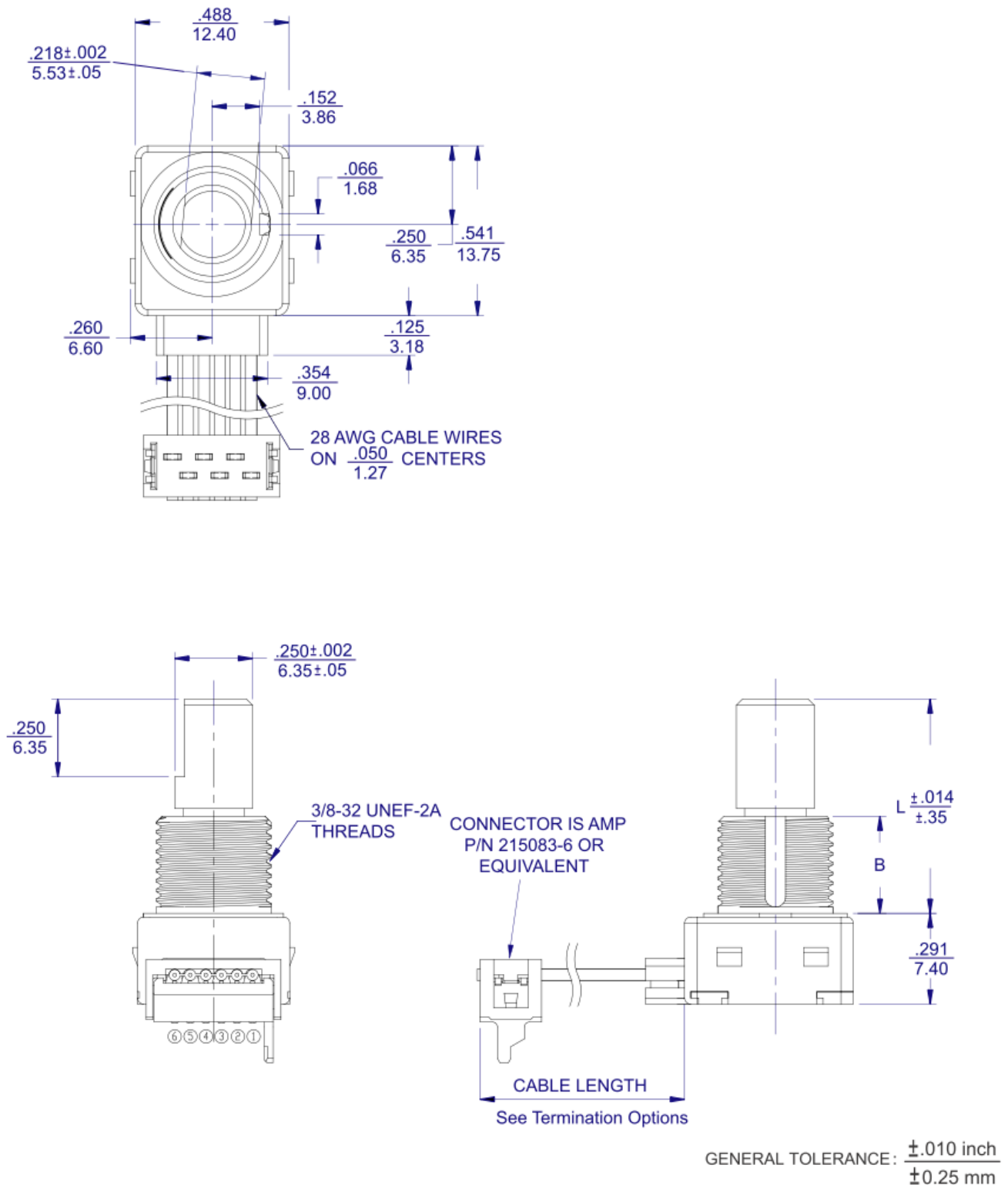
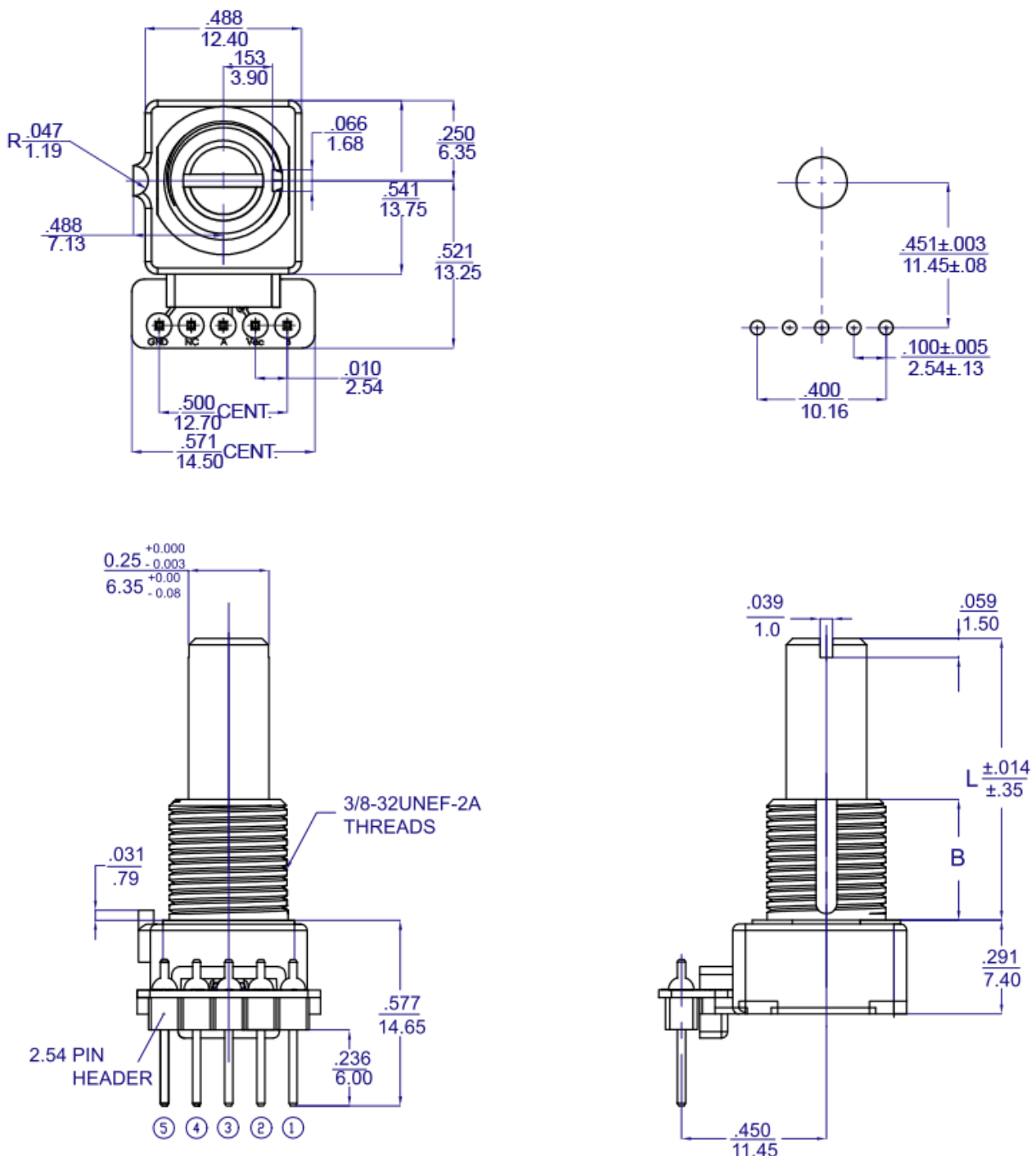


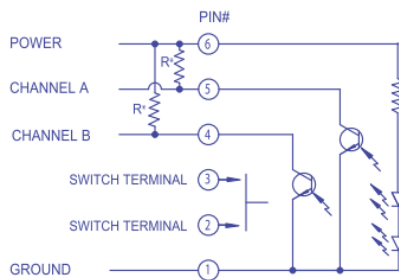
Figure 9 – 291P1...Z00AA – 64 PPR, With Schmitt Trigger, With Locating Lug, .100" Pitch Pins Facing Rear, Without Momentary Switch



GENERAL TOLERANCE:  $\pm .010$  inch  $\frac{\text{inch}}{\text{mm}}$   
 $\pm 0.25$  mm

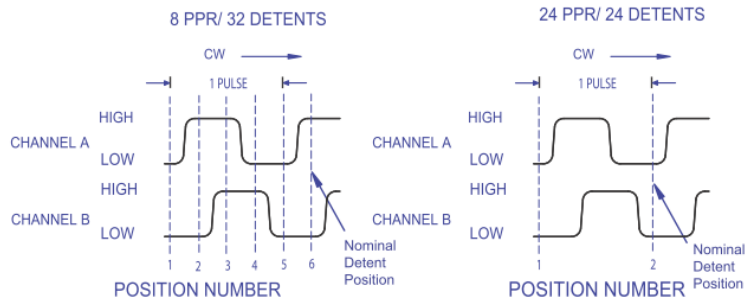
## 4, 6, 8, 24 PPR

### Electric Circuit And Waveform (Without Schmitt Trigger Design)



\*Product will function properly with external 2.2KΩ pull up resistors.

### Standard Quadrature 2-Bit Code

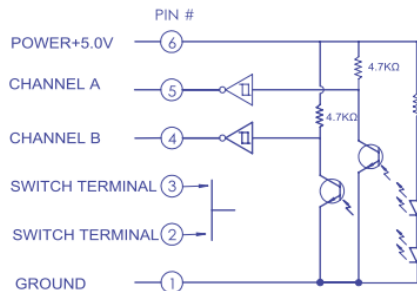


1. 8 PPR/32 detents is shown
2. Code repeats every 4 positions
3. Channel A Leads Channel B in CW direction and lags in CCW direction

1. 24 PPR/24 detents is shown
2. The nominal detent position is located when both Channel A and B are low
3. Channel A Leads Channel B in CW direction and lags in CCW direction

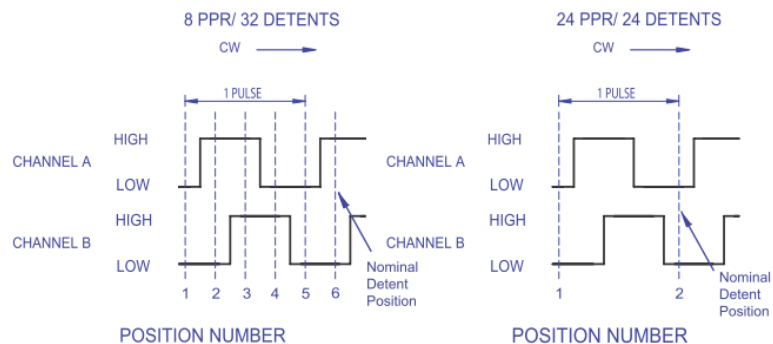
## 4, 6, 8, 24, 32 PPR

### Electric Circuit And Waveform (With Schmitt Trigger Design)



\*Schmitt trigger and pull-up resistor (4.7KΩ) are integrated inside CTS optical encoder, so it's not necessary to have external pull-up resistors for application circuit.

### Standard Quadrature 2-Bit Code

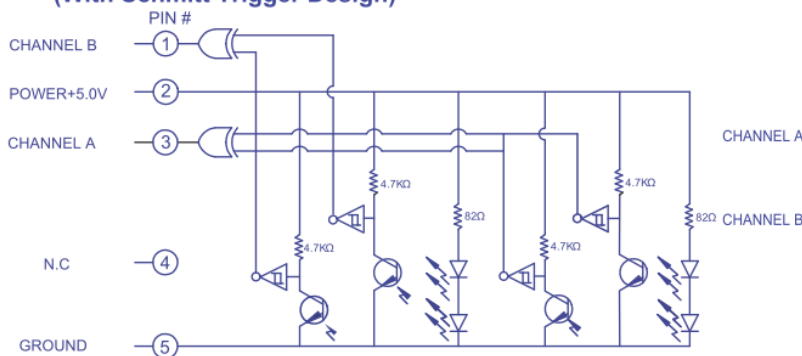


1. 8 PPR/32 detents is shown
2. Code repeats every 4 positions
3. Channel A Leads Channel B in CW direction and lags in CCW direction

1. 24 PPR/24 detents is shown
2. The nominal detent position is located when both Channel A and B are low
3. Channel A Leads Channel B in CW direction and lags in CCW direction

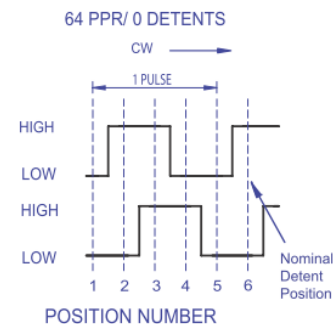
## 64 PPR

### Electric Circuit And Waveform (With Schmitt Trigger Design)



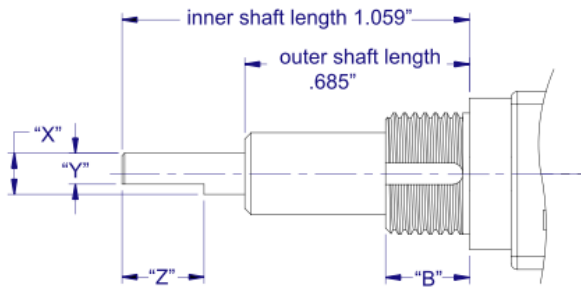
\*Open collector with integrated XOR Gate, schmitt trigger and 4.7KΩ pull-up resistor are inside CTS optical encoder, so it's not necessary to have external pull-up resistors for application circuit.

### Standard Quadrature 2-Bit Code

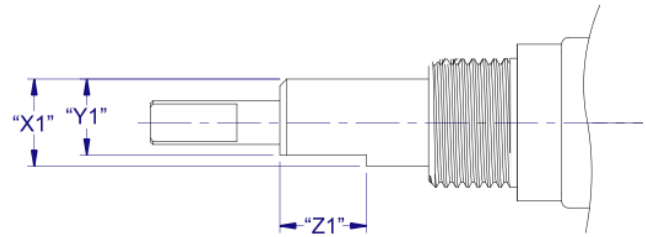


1. 64 PPR/0 detents is shown
2. Code repeats every 4 positions
3. Channel A Leads Channel B in CW direction and lags in CCW direction

## Dual Shaft Construction



## OUTER FLATTED SHAFT DIMENSION

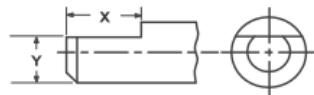


## D - DUAL

|          | X     | Y     | Z     | B     |
|----------|-------|-------|-------|-------|
| Imperial | .125" | .094" | .250" | .256" |
| Metric   | 3.18  | 2.40  | 6.35  | 6.50  |

## Single Shaft Trim Options

FLATTED



| Shaft Trim | Diameter        | X               | Y               |
|------------|-----------------|-----------------|-----------------|
| F          | .250" (6.35 mm) | .250" (6.35 mm) | .218" (5.53 mm) |

SD SLOT



| Shaft Trim | Diameter        | X             | Y             |
|------------|-----------------|---------------|---------------|
| S          | .250" (6.35 mm) | .059" (1.5mm) | .039" (1.0mm) |

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