

Specification

(Reference)

Title: FIXED THICK FILM CHIP RESISTORS;
RECTANGULAR TYPE & HIGH OHM

Style: RHC16,20

RoHS COMPLIANCE ITEM

Halogen and Antimony Free

Product specification contained in this specification
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Issue Dept.: Research & Development Department Hokkaido Research Center

1. Scope

1.1 This specification covers the detail requirements for fixed thick film chip resistors; rectangular type & high ohm, style of RHC16,20.

1.2 Applicable documents

JIS C 5201: 1994, JIS C 5202: 1990

2. Classification

Type designation shall be the following form.

| | | | | | |
|-----------|-------|----|------|---|----|
| (Example) | RHC | 20 | 10G0 | M | TP |
| | 1 | 2 | 3 | 4 | 5 |
| | Style | | | | |

- 1 Fixed thick film chip resistors; rectangular type & high ohm Style
- 2 Size
- 3 Rated resistance Example; 10G0 → 10GΩ
- 4 Tolerance on rated resistance
- 5 Packaging form

3. Rating

3.1 The ratings shall be in accordance with Table-1.

Table-1

| Style | Rated voltage (V) | Temperature coefficient of resistance (10 ⁻⁶ /°C) | Rated resistance range (Ω) | Tolerance on rated resistance | Preferred number series for resistors | Isolation voltage (V) |
|-------|-------------------|--|----------------------------|-------------------------------|---------------------------------------|-----------------------|
| RHC16 | 15 | 0~2,000 | 100M~270M | J(±5%) | E12 | 100 |
| | | | 100M~4G | K(±10%) | | |
| | | | 100M~150G | M(±20%), N(±30%), H(±50%) | | |
| RHC20 | | ±2,000 | 100M~1G | J(±5%), K(±10%) | | |
| | | | 100M~10G | M(±20%), N(±30%), H(±50%) | | |
| | | | 100G~150G | | | |

| Style | Working temperature range(°C) |
|-------|-------------------------------|
| RHC16 | -55~+155 |
| RHC20 | -55~+125 |

3.2 Derating

The derated values of load at temperature in excess of 70 °C shall be as indicated by the following curve.

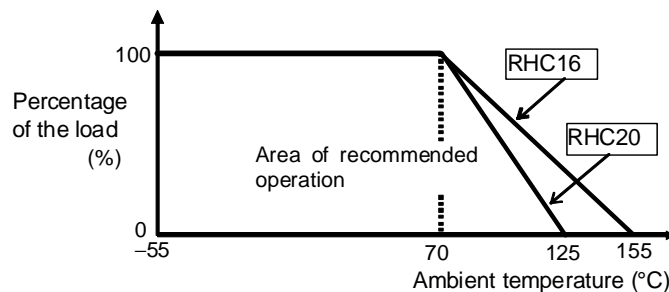


Figure-1 Derating curve

4. Packaging form

The standard packaging form shall be in accordance with Table-2.

Table-2

| Symbol | Packaging form | Standard packaging quantity / units |
|--------|-------------------------------------|-------------------------------------|
| B | Bulk (loose package) | 1,000 pcs. |
| TP | Paper taping 8mm width, 4mm pitches | 5,000 pcs. |

5. Dimensions

5.1 The resistor shall be of the design and physical dimensions in accordance with Figure-2 and Table-3.

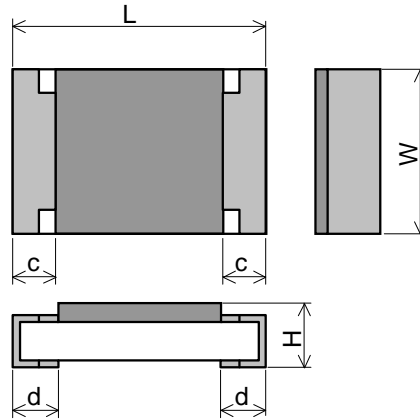


Figure-2

Table-3

Unit: mm

| Style | L | W | H | c | d |
|-------|---------|---------------------------------------|-----------|---------|---------|
| RHC16 | 1.6±0.1 | 0.8 ^{+0.15} _{-0.05} | 0.45±0.10 | 0.3±0.1 | 0.3±0.1 |
| RHC20 | 2.0±0.1 | 1.25±0.10 | 0.55±0.10 | 0.4±0.2 | 0.4±0.2 |

5.2 Net weight (Reference)

| Style | Net weight(mg) |
|-------|----------------|
| RHC16 | 2 |
| RHC20 | 5 |

6. Performance

6.1 The standard condition for tests shall be in accordance with Sub-clause 3, JIS C 5202: 1990.

6.2 The performance shall be satisfied in Table-4.

Table-4(1)

| No. | Test items | Condition of test (JIS C 5202) | Performance requirements |
|-----|---|---|---|
| 1 | DC resistance | Sub-clause 5.1 Measuring voltage: 15 V | Within the specified tolerance of rated resistance. |
| 2 | Temperature characteristics of resistance | Sub-clause 5.2 Test condition: 5 °C / 35 °C | See table-1. |
| 3 | Voltage coefficient | Sub-clause 5.3 Measuring voltage: 5 V / 15 V | RHC16 100MΩ≤R<100GΩ: Within ±1 %/V 100GΩ≤R≤150GΩ: Within ±2 %/V RHC20 100MΩ≤R≤10GΩ: Within 0—2 %/V 100GΩ≤R≤150GΩ: Within ±10 %/V |
| 4 | Insulation resistance | Sub-clause 5.6 The resistor shall be fixed on the test fixture as shown in Figure-4. Test potential: 100 Vdc Test period: 1 min. | 10 TΩ min. |
| 5 | Capacitance | Measuring voltage: 1 V Measuring frequency: 10 kHz, 100kHz, 1MHz | 1 pF max. |

Table-4(2)

| No. | Test items | Condition of test (JIS C 5202) | Performance requirements | | | | | | | | | | | | | | | |
|-----|--|--|---|----------------------------------|----------------------------------|------------|---|------------|-----|---|-------------|----|---|------------|-----|---|--|----|
| 6 | Terminal strength (Pulling test) | Lead wire (RHC16: $\phi 0.4$ mm, RHC20: $\phi 0.47$ mm) shall be soldered to the center of terminal. One side is fixed and the specified load shall be applied to the other side in the direction of axial. Duration: $10 \text{ s} \pm 1 \text{ s}$ | Not be peeled off by the pulling force under 5 N. RHC16: 3 N | | | | | | | | | | | | | | | |
| 7 | Substrate bending test | Sub-clause 6.1.4 (1) The resistor shall be mounted on the test substrate as shown in Figure-3. Bending value: 5 mm (Among the fulcrums: 90 mm) Duration: $10 \text{ s} \pm 1 \text{ s}$ | No evidence of mechanical damage. | | | | | | | | | | | | | | | |
| 8 | Resistance to soldering heat | Sub-clause 6.10 Test by a piece. Temp. of solder bath: $260 \text{ }^\circ\text{C} \pm 5 \text{ }^\circ\text{C}$ Immersion time: $10 \text{ s} \pm 1 \text{ s}$ After immersion into solder, leaving at the room temp. for 1h or more and then measure the resistance. | RHC16 $100\text{M}\Omega \leq R \leq 10\text{G}\Omega$: Within $\pm 1 \%$ $10\text{G}\Omega < R \leq 150\text{G}\Omega$: Within $\pm 2 \%$ RHC20 $100\text{M}\Omega \leq R \leq 10\text{G}\Omega$: Within $\pm 1 \%$ $100\text{G}\Omega \leq R \leq 150\text{G}\Omega$: Within $\pm 5 \%$ No evidence of appearance damage | | | | | | | | | | | | | | | |
| 9 | Solderability | Sub-clause 6.11 Test by a piece. Flux: Rosin-Methanol Temp. of solder bath: $235 \text{ }^\circ\text{C} \pm 5 \text{ }^\circ\text{C}$ Immersion time: $2 \text{ s} \pm 0.5 \text{ s}$ | The surface of terminal immersed shall be min. of 95% covered with a new coating of solder. | | | | | | | | | | | | | | | |
| 10 | Temperature cycling | Sub-clause 7.4 Test cycle: 5 cycles for duty cycle as specified below. | RHC16 $100\text{M}\Omega \leq R \leq 10\text{G}\Omega$: Within $\pm 1 \%$ $10\text{G}\Omega < R \leq 150\text{G}\Omega$: Within $\pm 2 \%$ RHC20 $100\text{M}\Omega \leq R \leq 10\text{G}\Omega$: Within $\pm 1 \%$ $100\text{G}\Omega \leq R \leq 150\text{G}\Omega$: Within $\pm 5 \%$ No evidence of appearance damage | | | | | | | | | | | | | | | |
| | | <table border="1"> <thead> <tr> <th>Step</th> <th>Temperature ($^\circ\text{C}$)</th> <th>Time (min)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Room temp.</td> <td>2-3</td> </tr> <tr> <td>2</td> <td>-55 ± 3</td> <td>30</td> </tr> <tr> <td>3</td> <td>Room temp.</td> <td>2-3</td> </tr> <tr> <td>4</td> <td>RHC16: 155 ± 2 RHC20: 125 ± 2</td> <td>30</td> </tr> </tbody> </table> | | Step | Temperature ($^\circ\text{C}$) | Time (min) | 1 | Room temp. | 2-3 | 2 | -55 ± 3 | 30 | 3 | Room temp. | 2-3 | 4 | RHC16: 155 ± 2 RHC20: 125 ± 2 | 30 |
| | | Step | | Temperature ($^\circ\text{C}$) | Time (min) | | | | | | | | | | | | | |
| | | 1 | | Room temp. | 2-3 | | | | | | | | | | | | | |
| | | 2 | | -55 ± 3 | 30 | | | | | | | | | | | | | |
| 3 | Room temp. | 2-3 | | | | | | | | | | | | | | | | |
| 4 | RHC16: 155 ± 2 RHC20: 125 ± 2 | 30 | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| 11 | Humidity | Sub-clause 7.5 Test temp. & relative humidity: $40 \text{ }^\circ\text{C} \pm 2 \text{ }^\circ\text{C}$ & 90-95 % Test period: $1,000 \text{ }^{+48}_0 \text{ h}$ | RHC16 $100\text{M}\Omega \leq R \leq 10\text{G}\Omega$: Within $\pm 2 \%$ $10\text{G}\Omega < R \leq 150\text{G}\Omega$: Within $\pm 5 \%$ RHC20 $100\text{M}\Omega \leq R \leq 10\text{G}\Omega$: Within $\pm 2 \%$ $100\text{G}\Omega \leq R \leq 150\text{G}\Omega$: Within $\pm 5 \%$ No evidence of appearance damage | | | | | | | | | | | | | | | |
| 12 | Load life | Sub-clause 7.10 Test temp. & relative humidity: $70 \text{ }^\circ\text{C} \pm 2 \text{ }^\circ\text{C}$ Test voltage: Cycle of 1 h 30 min. "ON" and 30 min. "OFF" at dc rated voltage. Test period: $1,000 \text{ }^{+48}_0 \text{ h}$ | RHC16 $100\text{M}\Omega \leq R \leq 10\text{G}\Omega$: Within $\pm 3 \%$ $10\text{G}\Omega < R \leq 150\text{G}\Omega$: Within $\pm 5 \%$ RHC20 $100\text{M}\Omega \leq R \leq 10\text{G}\Omega$: Within $\pm 3 \%$ $100\text{G}\Omega \leq R \leq 150\text{G}\Omega$: Within $\pm 20 \%$ No evidence of appearance damage | | | | | | | | | | | | | | | |

7. Test substrate

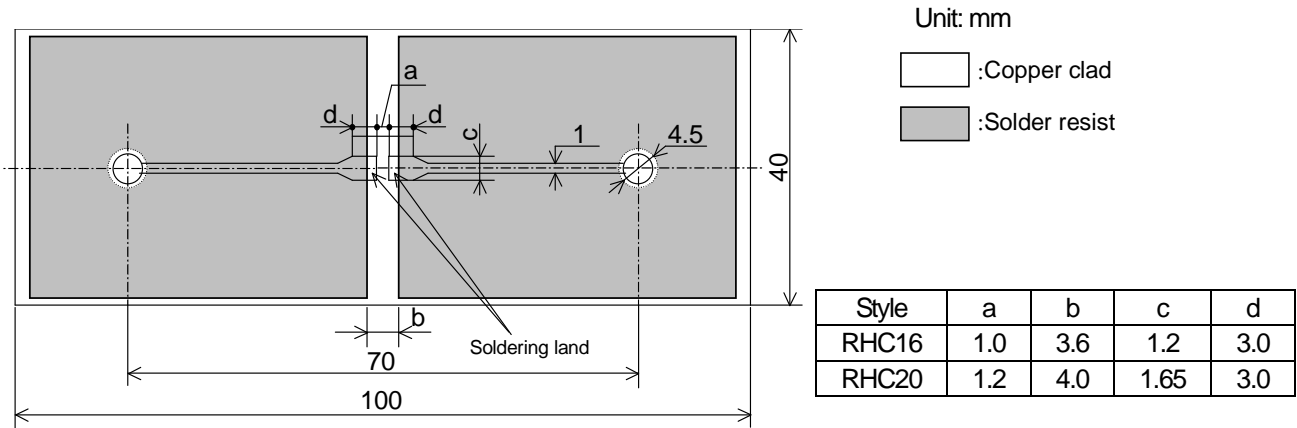


Figure-3 RHC BOUND STRENGTH OF THE END FACE PLATING TEST SUBSTRATE

Remark 1). Material: Epoxide woven glass
Thickness: 1.6mm Thickness of copper clad: 0.035mm

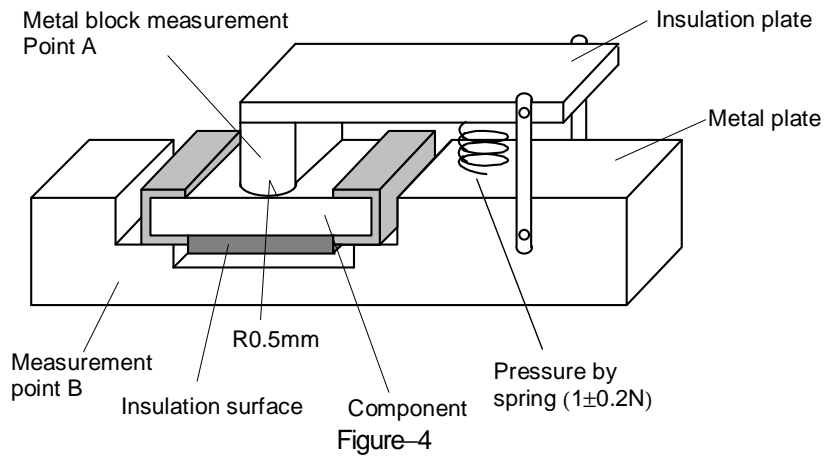


Figure-4

8. Taping

8.1 Applicable documents JIS C 0806-3: 1999, EIAJ ET-7200B: 2003

8.2 Taping dimensions

Paper taping (8mm width, 4mm pitches)

Taping dimensions shall be in accordance with Figure-5 and Table-5.

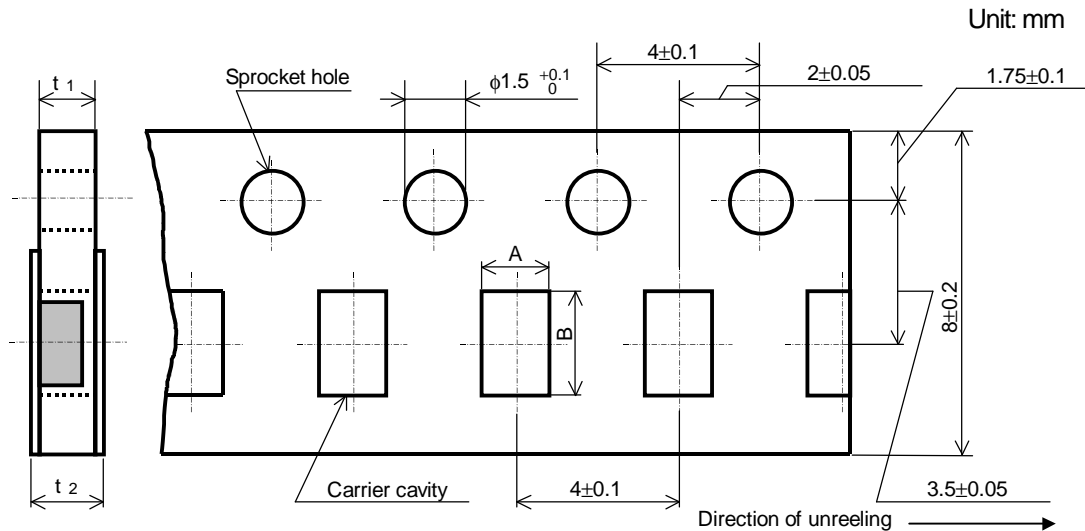


Figure-5

Table-5

Unit: mm

| Style | A | B | t ₁ | t ₂ |
|-------|-----------|---------|----------------|----------------|
| RHC16 | 1.15±0.15 | 1.9±0.2 | 0.6±0.1 | 0.8max. |
| RHC20 | 1.65±0.15 | 2.5±0.2 | 0.8±0.1 | 1.0max. |

- 1). The cover tapes shall not cover the sprocket holes.
- 2). Tapes in adjacent layers shall not stick together in the packing.
- 3). Components shall not stick to the carrier tape or to the cover tape.
- 4). Pitch tolerance over any 10 pitches ±0.2mm.
- 5). The peel strength of the top cover tape shall be within 0.1N to 0.5N on the test method as shown in the following Figure-6.
- 6). When the tape is bent with the minimum radius for 25 mm, the tape shall not be damaged and the components shall maintain their position and orientation in the tape.
- 7). In no case shall there be two or more consecutive components missing.
The maximum number of missing components shall be one or 0.1%, whichever is greater.
- 8). The resistors shall be faced to upward at the over coating side in the carrier cavity.

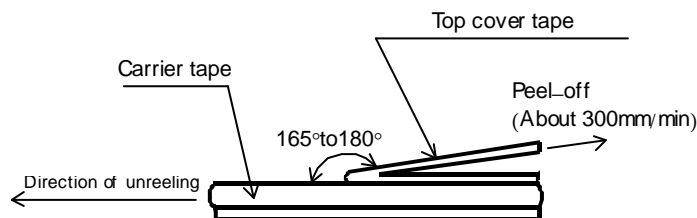


Figure-6

8.3 Reel dimension

Reel dimensions shall be in accordance with the following Figure-7 and Table-6.
Plastic reel (Based on EIAJ ET-7200B)

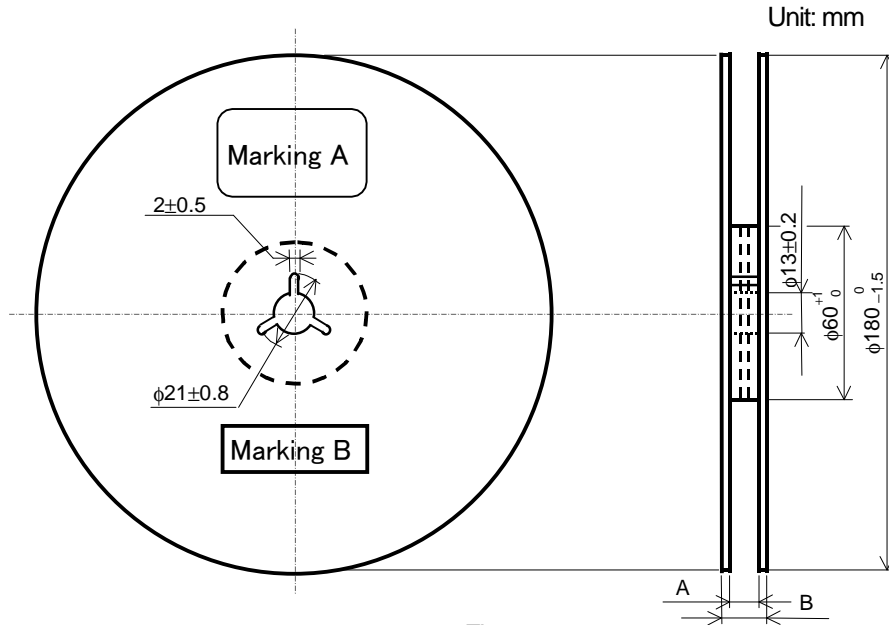


Figure-7

Table-6

| Unit: mm | | | |
|-----------|----------------------------------|----------|-------------------|
| Style | A | B | Note |
| RHC16, 20 | 9 ^{+1.0} / ₀ | 11.4±1.0 | Injection molding |
| | | 13±1.0 | Vacuum forming |

Note: Marking label shall be marked on a place of Marking A or two place of marking A and B.

8.4 Leader and trailer tape.

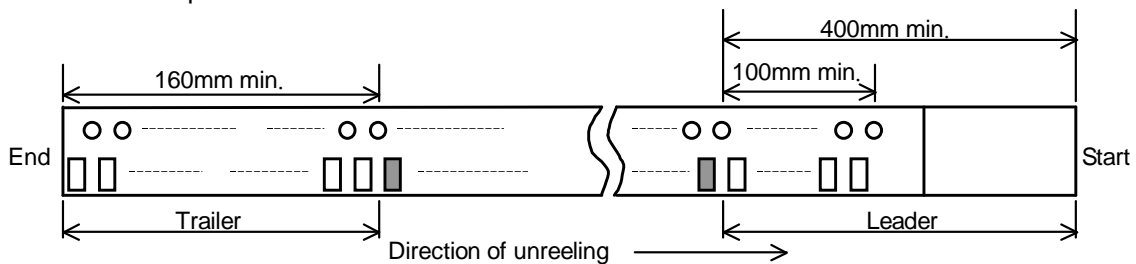


Figure-8

9. Marking on package

The label of a minimum package shall be legibly marked with follows.

9.1 Marking A

- (1) Classification (Style, Rated resistance, Tolerance on rated resistance, Packaging form)
- (2) Quantity (3) Lot number (4) Manufacturer's name or trade mark (5) Others

9.2 Marking B (KAMAYA Control label)

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[RPC20751MTP](#) [RPC35100JTE](#) [RPC32332JTP](#) [RPC63100JTE](#) [RPC35115MTE](#) [RPC50100KTE](#) [RPC32104MTP](#)
[RPC321R0JTP](#) [RPC503R0JTE](#) [RPC63181JTE](#) [RPC32435JTP](#) [RPC32755MTP](#) [RPC35244JTE](#) [RPC35303MTE](#)
[RPC503R3JTE](#) [RPC20334JTP](#) [RPC632R2JTE](#) [RPC63106JTE](#) [RHC2010G0MTP](#) [RHC161G20HTP](#)
[RHC16100MJTP](#) [RHC20330MKTP](#) [RHC162G20HTP](#) [RHC168G20MTP](#) [RHC20100GMTP](#) [RHC205G60HTP](#)
[RHC16100MKTP](#)

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