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LOC DIST

REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|-----|-------------|------|-----|------|
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

| | | | | | |
|---|--------|------------------|---|-----------|------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN |  TE Connectivity | | |
| DIMENSIONS: | | CHK | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | | APVD | NAME | | |
|  <ul style="list-style-type: none"> 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± | | PRODUCT SPEC | RESTRICTED TO | | |
| | | APPLICATION SPEC | SIZE | CAGE CODE | DRAWING NO |
| MATERIAL | FINISH | WEIGHT | A3 | C- | |
| | | SCALE | SHEET | OF | REV |

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| FEED FINGER | | SET UP GAGE | | LOC | DIST | REVISIONS | | | | |
|-------------|----------|-------------|--|-----|------|-----------|-------------|------|----|------|
| 1901694-1 | | 1901040-1 | | A | 66 | REV | DESCRIPTION | DATE | BY | APPV |
| A | RELEASED | | | | | 19JUL2007 | DW | NED | | |

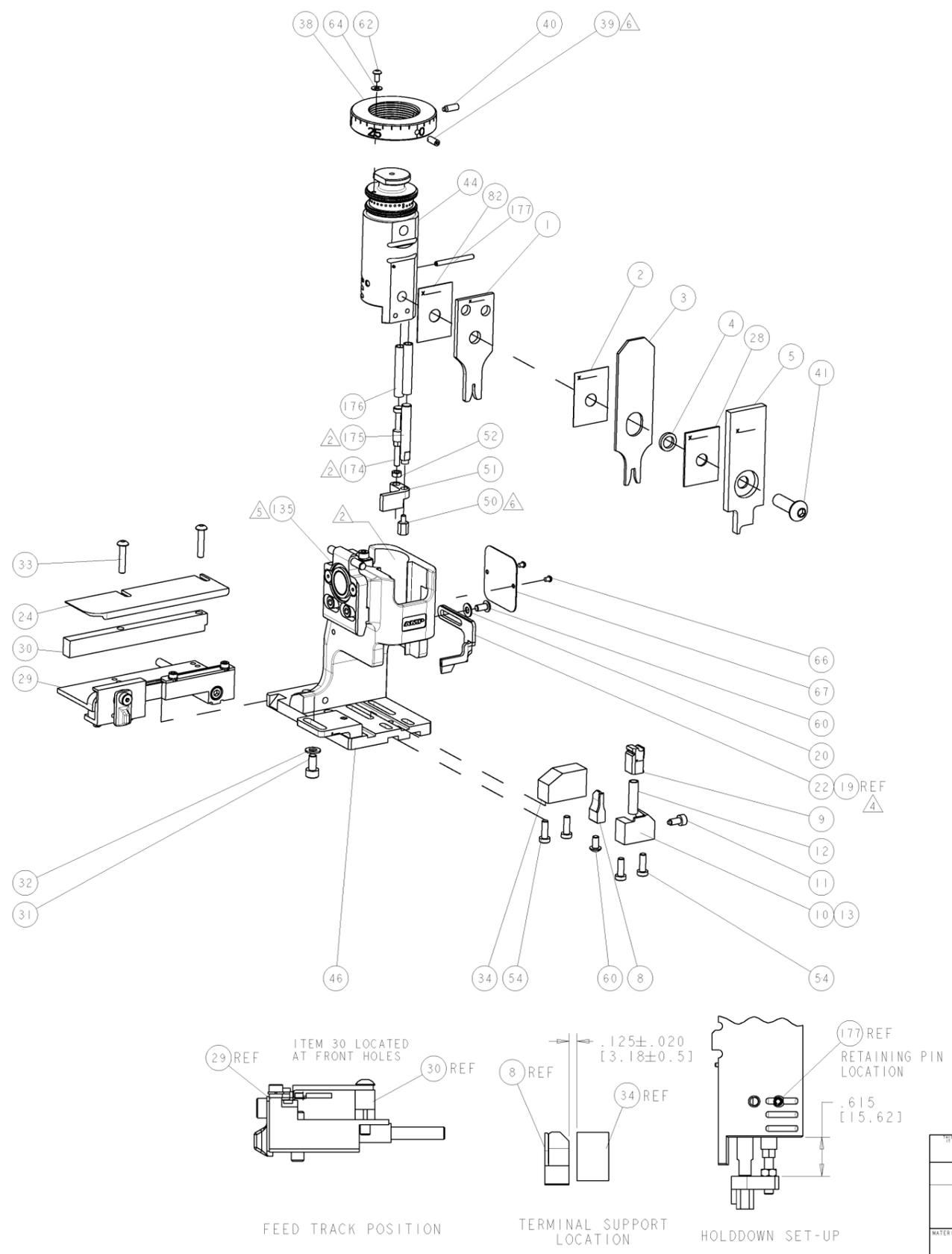
| PART NUMBER | REV | DESCRIPTION | PROGRAMMED MEMORY CHIP |
|-------------|-----|--------------------|------------------------|
| 1911072-1 | A | CUTS CARRIER | 8-1911072-1 |
| 1911072-6 | A | CONTINUOUS CARRIER | 8-1911072-6 |
| 7-1911072-1 | A | -1 AND SPARE PARTS | 9-1911072-1 |
| 7-1911072-6 | A | -6 AND SPARE PARTS | 9-1911072-6 |
| 7-1911072-7 | A | SPARE PARTS KIT | - |

| APPLICATOR DATA | | |
|-----------------|---------------|------|
| CRIMP | SIZE | TYPE |
| WIRE | 1.40mm [.055] | F |
| INSUL | 3.05mm [.120] | F |

APPL INSTRUCTIONS
408-10135

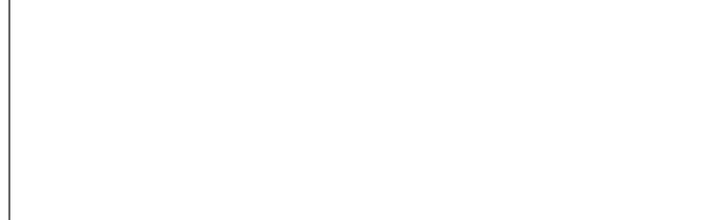
| TERMINAL DATA: TE TERMINAL TYCO ELECTRONICS CRIMP SPEC | | | |
|--|----------------------------|----------|----------|
| TERMINAL NAME: MINIATURE RECTANGULAR RECEPTACLE | | | |
| WIRE STRIP LENGTH | INSULATION DIAMETER RANGE | | |
| 3.58-4.34 mm [.141-.171 IN] | 1.27-2.92mm [.050-.115 IN] | | |
| TERMINAL APPL SPEC | 114-1014 | | |
| TERMINALS APPLIED | | | |
| 641294-1 | 641294-2 | 350663-6 | 350665-1 |
| 350665-2 | 350967-1 | 350967-2 | 350969-1 |
| 350969-2 | - | - | - |

| WIRE SIZE | CRIMP HEIGHT |
|-----------|----------------------|
| | mm [INCH] |
| 18AWG | 1.17±.05 [.046±.002] |
| 20AWG | 1.04±.05 [.041±.002] |
| 22AWG | .86±.05 [.034±.002] |
| 24AWG | .86±.05 [.034±.002] |
| 26AWG | .79±.05 [.031±.002] |



| | | | | | | | | |
|-----|-----|-----|-----|-----|-------------|-------------------------------------|--------------------------------|-----|
| - | 1 | 1 | 1 | 1 | 1 | 1-993111-6 | PIN, SLOTTED SPRING 3.0 X 30.0 | 177 |
| - | 2 | 2 | 2 | 2 | 3-22280-7 | SPRING, COMPRESSION | 176 | |
| - | 1 | 1 | 1 | 1 | 1752353-1 | GUIDE PIN, HOLDDOWN | 175 | |
| - | 1 | 1 | 1 | 1 | 1901680-1 | GUIDE PIN, HOLDDOWN | 174 | |
| - | REF | REF | REF | REF | SEE TABLE | MEMORY CHIP, PROGRAMMED | 135 | |
| - | 1 | 1 | 1 | 1 | 455888-4 | SPACER, CRIMPER | 82 | |
| - | 1 | 1 | 1 | 1 | 1633565-1 | DOCUMENTATION PACKAGE | 71 | |
| - | 1 | 1 | 1 | 1 | 1901048-1 | TAG, IDENTIFICATION | 67 | |
| - | 2 | 2 | 2 | 2 | 21017-1 | SCREW, DRIVE | 66 | |
| - | 1 | 1 | 1 | 1 | 18028-1 | WASHER, FLAT, REG M3 | 64 | |
| - | 1 | 1 | 1 | 1 | 1655785-9 | SCR, BTN SKT HD CAP (M3 X 6) | 62 | |
| - | 2 | 2 | 2 | 2 | 1655785-1 | SCR, BTN SKT HD CAP (M4 X 8) | 60 | |
| - | 4 | 4 | 4 | 4 | 1655783-3 | SCR, CAP, SOC HD, LOW HEAD, M4 X 12 | 54 | |
| - | 1 | 1 | 1 | 1 | 1-18030-0 | NUT, HEX, REG M3.5 | 52 | |
| - | 1 | 1 | 1 | 1 | 1901681-1 | HOLDDOWN, TERMINAL | 51 | |
| - | 1 | 1 | 1 | 1 | 1-1752354-6 | STANDOFF, HOLD-DOWN | 50 | |
| - | 1 | 1 | 1 | 1 | 1752300-1 | SF SYSTEM III APPLICATOR | 46 | |
| - | 1 | 1 | 1 | 1 | 1752308-1 | RAM | 44 | |
| - | 1 | 1 | 1 | 1 | 2-1655785-3 | SCR, BTN SKT HD CAP (M8 X 25) | 41 | |
| - | 1 | 1 | 1 | 1 | 993002-4 | SCREW, SET, SFT TIP | 40 | |
| - | 1 | 1 | 1 | 1 | 1962043-1 | PLUNGER, BALL, METRIC | 39 | |
| - | 1 | 1 | 1 | 1 | 1752309-2 | RING, INSULATION CRIMP | 38 | |
| - | 1 | 1 | 1 | 1 | 1752356-3 | SUPPORT, TERMINAL | 34 | |
| - | 2 | 2 | 2 | 2 | 3-1655785-3 | SCR, BTN SKT HD CAP (M4 X 20) | 33 | |
| - | 1 | 1 | 1 | 1 | 18028-3 | WASHER, FLAT, REG M5 | 32 | |
| - | 1 | 1 | 1 | 1 | 5-1655316-3 | SCR, SKT HD CAP, M5 X 10.0 | 31 | |
| - | 1 | 1 | 1 | 1 | 1320908-4 | SPACER, STRIP GUIDE | 30 | |
| - | 1 | 1 | 1 | 1 | 1901087-1 | ASSEMBLY, STRIP GUIDE | 29 | |
| - | 1 | 1 | 1 | 1 | 1-455888-0 | SPACER, CRIMPER | 28 | |
| - | 1 | 1 | 1 | 1 | 1320928-1 | PLATE, STRIP GUIDE | 24 | |
| - | 1 | 1 | 1 | 1 | 1976045-1 | STRIPPER | 22 | |
| - | 1 | 1 | 1 | 1 | 18028-2 | WASHER, FLAT, REG M4 | 20 | |
| - | REF | REF | REF | REF | 1752311-1 | STRIPPER | 19 | |
| - | 1 | 1 | 1 | 1 | 1338684-1 | SHEAR HOLDER, FRONT | 13 | |
| - | 1 | 1 | 1 | 1 | 3-22280-3 | SPRING, COMPRESSION | 12 | |
| - | 1 | 1 | 1 | 1 | 356885-4 | STOP, SHEAR | 11 | |
| - | 1 | 1 | 1 | 1 | 1320921-1 | SHEAR HOLDER, FRONT, CUT | 10 | |
| - | 1 | 1 | 1 | 1 | 462006-1 | FLOATING SHEAR, FRONT | 9 | |
| - | 1 | 2 | 2 | 1 | 1-1633128-5 | ANVIL, COMBINATION .055 | 8 | |
| - | 1 | 1 | 1 | 1 | 2-455889-0 | DEPRESSOR, SHEAR | 5 | |
| - | 1 | 1 | 1 | 1 | 238011-7 | BLOCK, CRIMPER SPACER | 4 | |
| - | 1 | 2 | 2 | 1 | 7-456134-3 | CRIMPER, INSULATION F PREMIUM | 3 | |
| - | 1 | 1 | 1 | 1 | 455888-3 | SPACER, CRIMPER | 2 | |
| - | 1 | 2 | 2 | 1 | 1-456402-6 | CRIMPER, WIRE PREMIUM | 1 | |
| -77 | -76 | -71 | -6 | -1 | PART NO | DESCRIPTION | ITEM NO | |

- ⚠ RECOMMENDED SPARE PARTS.
- ⚠ GREASE BEARING SURFACES LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- 5. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- 6. APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



| | | | | | | | |
|---------------------------|---|--|---|--------------------------|--|--|--|
| DIMENSIONS: 1 INCHES [mm] | | TOLERANCES UNLESS OTHERWISE SPECIFIED: | | OWN: D. WRIGHT 14JUN2007 | | Tyco Electronics Harrisburg, PA 17105-3608 | |
| 0 PLC | ± | 1 PLC | ± | APV: N. DEMING 14JUN2007 | NAME: SIDE FEED SYSTEM III APPLICATOR | | |
| 2 PLC | ± | 3 PLC | ± | PRODUCT SPEC: | SIZE: CAGE CODE: DRAWING NO: RESTRICTED TO | | |
| 4 PLC | ± | ANGLES: | ± | APPLICATION SPEC: | A 00779 1911072 | | |
| MATERIAL: | | | | WEIGHT: | | CUSTOMER DRAWING | |
| FINISH: | | | | SCALE: 3:5 | | SHEET 1 OF 1 REV A | |

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- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
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Тел: +7 (812) 336 43 04 (многоканальный)

Email: org@lifeelectronics.ru