

ZL50020 Enhanced 2 K Digital Switch

Data Sheet

Features

- 2048 channel x 2048 channel non-blocking digital Time Division Multiplex (TDM) switch at 8.192 Mbps and 16.384 Mbps or using a combination of ports running at 2.048, 4.096, 8.192 and 16.384 Mbps
- 32 serial TDM input, 32 serial TDM output streams
- Output streams can be configured as bidirectional for connection to backplanes
- Exceptional input clock cycle to cycle variation tolerance (20 ns for all rates)
- Per-stream input and output data rate conversion selection at 2.048, 4.096, 8.192 or 16.384 Mbps. Input and output data rates can differ
- Per-stream high impedance control outputs (STOHZ) for 16 output streams
- Per-stream input bit delay with flexible sampling point selection
- Per-stream output bit and fractional bit advancement

November 2006

Ordering Information ZL50020GAC 256 Ball PBGA Trays ZL50020QCC 256 Lead LQFP Trays Trays, Bake & ZL50020QCG1 256 Lead LQFP* Drypack ZL50020GAG2 256 Ball PBGA** Trays, Bake & Drypack *Pb Free Matte Tin **Pb Free Tin/Silver/Copper -40°C to +85°C

- Per-channel ITU-T G.711 PCM A-Law/μ-Law Translation
- Four frame pulse and four reference clock outputs
- Three programmable delayed frame pulse outputs
- Input clock: 4.096 MHz, 8.192 MHz, 16.384 MHz
- Input frame pulses:61 ns, 122 ns, 244 ns
- Per-channel constant or variable throughput delay for frame integrity and low latency applications
- Per Stream (32) Bit Error Rate Test circuits complying to ITU-0.151

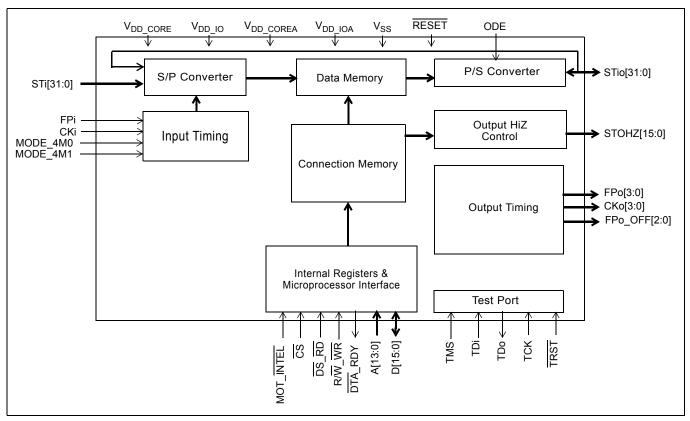


Figure 1 - ZL50020 Functional Block Diagram

1

- Per-channel high impedance output control
- Per-channel message mode
- · Control interface compatible with Intel and Motorola 16-bit non-multiplexed buses
- Connection memory block programming
- Supports ST-BUS and GCI-Bus standards for input and output timing
- IEEE-1149.1 (JTAG) test port
- 3.3 V I/O with 5 V tolerant inputs; 1.8 V core voltage

Applications

- PBX and IP-PBX
- Small and medium digital switching platforms
- Remote access servers and concentrators
- Wireless base stations and controllers
- Multi service access platforms
- Digital Loop Carriers
- Computer Telephony Integration

Description

The ZL50020 is a maximum 2048 x 2048 channel non-blocking digital Time Division Multiplex (TDM) switch. It has thirty-two input streams (STi0 - 31) and thirty-two output streams (STi0 - 31). The device can switch 64 kbps and Nx64 kbps TDM channels from any input stream to any output stream. Each of the input and output streams can be independently programmed to operate at any of the following data rates: 2.048 Mbps, 4.096 Mbps, 8.192 Mbps or 16.384 Mbps. The ZL50020 provides up to sixteen high impedance control outputs (STOHZ0 - 15) to support the use of external tristate drivers for the first sixteen output streams (STi0 - 15). The output streams can be configured to operate in bi-directional mode, in which case STi0 - 31 will be ignored.

The device contains two types of internal memory - data memory and connection memory. There are four modes of operation - Connection Mode, Message Mode, BER mode and high impedance mode. In Connection Mode, the contents of the connection memory define, for each output stream and channel, the source stream and channel (the actual data to be output is stored in the data memory). In Message Mode, the connection memory is used for the storage of microprocessor data. Using Zarlink's Message Mode capability, microprocessor data can be broadcast to the data output streams on a per-channel basis. This feature is useful for transferring control and status information for external circuits or other TDM devices. In BER mode the output channel data is replaced with a pseudorandom bit sequence (PRBS) from one of 32 PRBS generators that generates a 2¹⁵-1 pattern. On the input side channels can be routed to one of 32 bit error detectors. In high impedance mode the selected output channel can be put into a high impedance state.

The configurable non-multiplexed microprocessor port allows users to program various device operating modes and switching configurations. Users can employ the microprocessor port to perform register read/write, connection memory read/write, and data memory read operations. The port is configurable to interface with either Motorola or Intel-type microprocessors.

The device also supports the mandatory requirements of the IEEE-1149.1 (JTAG) standard via the test port.

Table of Contents

Features	
Applications	
Description	
Changes Summary	. 7
1.0 Pinout Diagrams	
1.1 BGA Pinout	
1.2 QFP Pinout	
2.0 Pin Description.	
3.0 Device Overview	
4.0 Data Rates and Timing	
4.1 Input Clock (CKi) and Input Frame Pulse (FPi) Timing	
5.0 ST-BUS and GCI-Bus Timing	
6.0 Output Timing Generation	
7.0 Data Input Delay and Data Output Advancement	
7.1 Input Bit Delay Programming.	
7.2 Input Bit Sampling Point Programming	
7.4 Fractional Output Bit Advancement Programming	
7.5 External High Impedance Control Advancement.	
8.0 Data Delay Through the Switching Paths	
8.1 Variable Delay Mode	
8.2 Constant Delay Mode	29
9.0 Connection Memory Description	30
10.0 Connection Memory Block Programming	31
10.1 Memory Block Programming Procedure	
11.0 Device Operation in Divided Clock and Multiplied Clock Modes	
11.1 Divided Clock Mode Operation	
11.2 Multiplied Clock Mode Operation.	
11.3 Output Clock Frequencies	
12.0 Microprocessor Port.	
13.0 Device Reset and Initialization	
13.1 Power-up Sequence	
13.3 Software Reset	
14.0 Pseudo Random Bit Generation and Error Detection	
15.0 PCM A-law/m-law Translation	
16.0 Quadrant Frame Programming.	
17.0 JTAG Port	
17.1 Test Access Port (TAP).	
17.2 Instruction Register	
17.3 Test Data Registers.	37
17.4 BSDL	37
18.0 Register Address Mapping	38
19.0 Detailed Register Description	39
20.0 Memory	
20.1 Memory Address Mappings.	
20.2 Connection Memory Low (CM_L) Bit Assignment.	
20.3 Connection Memory High (CM_H) Bit Assignment	
21.0 DC Parameters	61

Table of Contents

22.0 AC Parameters			62
--------------------	--	--	----

List of Figures

Figure 1 - ZL50020 Functional Block Diagram	
Figure 2 - ZL50020 256-Ball 17 mm x 17 mm PBGA (as viewed through top of package)	,
Figure 3 - ZL50020 256-Lead 28 mm x 28 mm LQFP (top view)	ļ
Figure 4 - Input Timing when CKIN1 - 0 bits = "10" in the CR	,
Figure 5 - Input Timing when CKIN1 - 0 bits = "01" in the CR	,
Figure 6 - Input Timing when CKIN1 - 0 = "00" in the CR 19	
Figure 7 - Output Timing for CKo0 and FPo0 20	
Figure 8 - Output Timing for CKo1 and FPo1	
Figure 9 - Output Timing for CKo2 and FPo2	
Figure 10 - Output Timing for CKo3 and FPo3 with CKoFPo3SEL1-0="11"	
Figure 11 - Input Bit Delay Timing Diagram (ST-BUS)	
Figure 12 - Input Bit Sampling Point Programming	i.
Figure 13 - Input Bit Delay and Factional Sampling Point	
Figure 14 - Output Bit Advancement Timing Diagram (ST-BUS)	
Figure 15 - Output Fractional Bit Advancement Timing Diagram (ST-BUS)	
Figure 16 - Channel Switching External High Impedance Control Timing	
Figure 17 - Data Throughput Delay for Variable Delay	
Figure 18 - Data Throughput Delay for Constant Delay	
Figure 19 - Timing Parameter Measurement Voltage Levels	
Figure 20 - Motorola Non-Multiplexed Bus Timing - Read Access	
Figure 21 - Motorola Non-Multiplexed Bus Timing - Write Access	
Figure 22 - Intel Non-Multiplexed Bus Timing - Read Access	
Figure 23 - Intel Non-Multiplexed Bus Timing - Write Access	
Figure 24 - JTAG Test Port Timing Diagram	
Figure 25 - Frame Pulse Input and Clock Input Timing Diagram (ST-BUS)	
Figure 26 - Frame Pulse Input and Clock Input Timing Diagram (GCI-Bus)	
Figure 27 - ST-BUS Input Timing Diagram when Operated at 2, 4, 8 Mbps	
Figure 28 - ST-BUS Input Timing Diagram when Operated at 16 Mbps71	
Figure 29 - GCI-Bus Input Timing Diagram when Operated at 2, 4, 8 Mbps	
Figure 30 - GCI-Bus Input Timing Diagram when Operated at 16 Mbps	
Figure 31 - ST-BUS Output Timing Diagram when Operated at 2, 4, 8 or 16 Mbps	
Figure 32 - GCI-Bus Output Timing Diagram when Operated at 2, 4, 8 or 16 Mbps	
Figure 33 - Serial Output and External Control	
Figure 34 - Output Drive Enable (ODE)	
Figure 35 - Input and Output Frame Boundary Offset	
Figure 36 - FPo0 and CKo0 Timing Diagram	
Figure 37 - FPo1 and CKo1 Timing Diagram	
Figure 38 - FPo2 and CKo2 Timing Diagram	
Figure 39 - FPo3 and CKo3 Timing Diagram	
Figure 40 - Output Timing (ST-BUS Format)	

List of Tables

Table 1 - CKi and FPi Configurations for Divided Clock Modes	17
Table 2 - CKi and FPi Configurations for Multiplied Clock Mode	
Table 3 - Output Timing Generation	
Table 4 - Delay for Variable Delay Mode	
Table 5 - Connection Memory Low After Block Programming Connection Memory Low After Block Programming	31
Table 6 - Connection Memory High After Block Programming.	
Table 7 - ZL50020 Operating Modes	32
Table 8 - Generated Output Frequencies.	32
Table 9 - Input and Output Voice and Data Coding Coding	35
Table 10 - Definition of the Four Quadrant Frames	
Table 11 - Quadrant Frame Bit Replacement. Comparison of the second se	
Table 12 - Address Map for Registers (A13 = 0)	38
Table 13 - Control Register (CR) Bits.	39
Table 14 - Internal Mode Selection Register (IMS) Bits	41
Table 15 - Software Reset Register (SRR) Bits	43
Table 16 - Output Clock and Frame Pulse Control Register (OCFCR) Bits. 4	44
Table 17 - Output Clock and Frame Pulse Selection Register (OCFSR) Bits 4	45
Table 18 - FPo_OFF[n] Register (FPo_OFF[n]) Bits	47
Table 19 - Internal Flag Register (IFR) Bits - Read Only 4	48
Table 20 - BER Error Flag Register 0 (BERFR0) Blts - Read Only	48
Table 21 - BER Error Flag Register 1 (BERFR1) Bits - Read Only	49
Table 22 - BER Receiver Lock Register 0 (BERLR0) Bits - Read Only	49
Table 23 - BER Receiver Lock Register 1 (BERLR1) Bits - Read Only	50
Table 24 - Stream Input Control Register 0 - 31 (SICR0 - 31) Bits.	50
Table 25 - Stream Input Quadrant Frame Register 0 - 31 (SIQFR0 - 31) Bits	52
Table 26 - Stream Output Control Register 0 - 31 (SOCR0 - 31) Bits	54
Table 27 - BER Receiver Start Register [n] (BRSR[n]) Bits Hereiter	55
Table 28 - BER Receiver Length Register [n] (BRLR[n]) Bits	55
Table 29 - BER Receiver Control Register [n] (BRCR[n]) Bits Bits	56
Table 30 - BER Receiver Error Register [n] (BRER[n]) Bits - Read Only.	56
Table 31 - Address Map for Memory Locations (A13 = 1) 9	57
Table 32 - Connection Memory Low (CM_L) Bit Assignment when CMM = 0	57
Table 33 - Connection Memory Low (CM_L) Bit Assignment when CMM = 1	58
Table 34 - Connection Memory High (CM_H) Bit Assignment 8	59

Changes Summary

The following table captures the changes from January 2006 to November 2006.

Page	Item	Change
1		Updated Ordering Information.

The following table captures the changes from the October 2004 issue.

Page	Item	Change
13	Pin Description "CKi" on page 13	Clarified pin description for CKi.
32	11.3, "Output Clock Frequencies"	Added new section to describe output clock frequencies.

1.0 Pinout Diagrams

1.1 **BGA** Pinout

١	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	
A	V _{SS}	STi29	STi28	STi27	STi25	STi26	STi24	NC	NC	STio22	STio23	STio21	STio20	NC	NC	V _{SS}	А
В	STi31	STi10	STi5	STi4	CKo2	STi0	CKo0	NC	V _{DD} _ corea	FPi	CKi	IC_Open	IC_Open	IC_GND	ODE	STio19	в
С	STi30	STi9	V _{SS}	STi7	STi6	STi1	CKo1	NC	V _{SS}	IC_Open	IC_Open	IC_Open	IC_GND	V _{SS}	STio15	STio18	с
D	STi17	STi11	V _{DD_IO}	STi3	STi2	NC	NC	NC	NC	V _{SS}	FPo_ OFF1	IC_GND	STio13	V _{DD_IO}	STio14	STio16	D
E	STi16	STi14	STi8	V _{DD_IO}	V _{SS}	V _{DD} _ core	NC	NC	NC	NC	V _{DD} _ core	V _{SS}	V _{DD_IO}	STio12	FPo2	STio17	E
F	STi19	STi15	STi12	STi13	V _{DD_IO}	V _{DD} _ core	V _{DD} _ core	V _{SS}	V _{SS}	V _{DD} _ core	V _{DD} _ core	V _{DD_IO}	IC	FPo3	FPo_ OFF2	STOHZ15	F
G	STi18	RESET	IC_GND	IC_Open	TDo	V _{DD_IO}	V _{SS}	V _{SS}	V _{SS}	V _{SS}	V _{DD_IO}	A12	A13	FPo1	FPo0	STOHZ14	G
н	STi21	V _{SS}	V _{SS}	V _{DD} _ COREA	NC	V _{SS}	V _{SS}	V _{SS}	V _{SS}	V _{SS}	A7	A9	A10	FPo_ OFF0	A11	STOHZ12	н
J	STi20	V _{DD_IOA}	V _{DD_IOA}	V _{SS}	V _{SS}	CKo3	V _{SS}	V _{SS}	V _{SS}	V _{SS}	A3	A4	A5	A8	A6	STOHZ13	J
к	STi22	V _{SS}	TMS	V _{SS}	V _{DD} _ corea	V _{DD_IO}	V _{SS}	V _{SS}	V _{SS}	V _{SS}	V _{DD_IO}	IC_Open	A0	A2	A1	STOHZ11	к
L	STi23	V _{DD} _ corea	TRST	тск	V _{DD_IO}	V _{DD} _ core	V _{DD} _ core	V _{SS}	V _{SS}	V _{DD} _ core	V _{DD} _ core	V _{DD_IO}	STio10	STio11	STio9	STOHZ10	L
М	STio25	NC	TDi	D0	V _{SS}	V _{DD} core	V _{DD} _ core	D6	D10	V _{DD} _ core	V _{DD} _ core	V _{SS}	MOT _INTEL	MODE_ 4M0	STio8	STOHZ9	м
N	STio24	NC	V _{DD_IO}	STio0	STOHZ3	D1	D5	D7	D11	D13	R/W _WR	DTA_ RDY	STio4	V _{DD_IO}	STOHZ5	STOHZ8	N
Ρ	STio26	NC	V _{SS}	STio1	STio3	STOHZ1	D3	D8	D14	NC	STio5	STOHZ4	STOHZ6	V _{SS}	STOHZ7	NC	Р
R	STio27	NC	STOHZ0	STio2	STOHZ2	D2	D4	D9	D12	D15	CS	DS_RD	MODE_ 4M1	STio6	STio7	NC	R
Т	V _{SS}	STio28	STio29	STio31	STio30	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC	V _{SS}	т
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	

Note: A1 corner identified by metallized marking. **Note:** Pinout is shown as viewed through top of package.

Figure 2 - ZL50020 256-Ball 17 mm x 17 mm PBGA (as viewed through top of package)

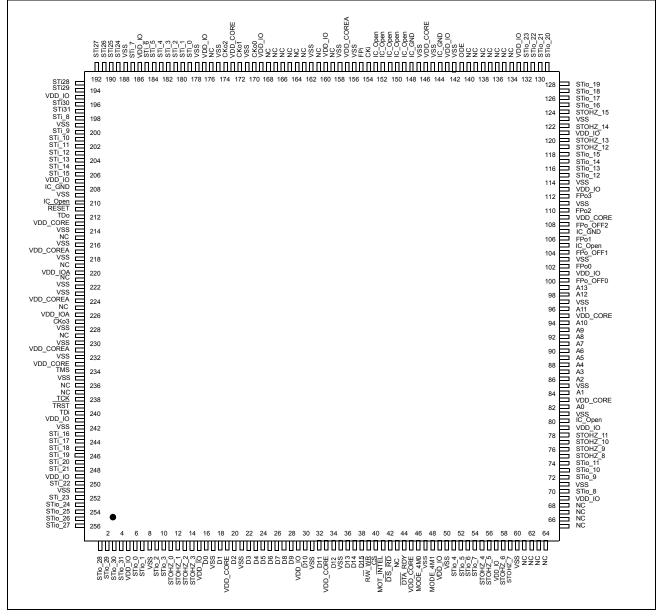


Figure 3 - ZL50020 256-Lead 28 mm x 28 mm LQFP (top view)

2.0 Pin Description

PBGA Pin Number	LQFP Pin Number	Pin Name	Description
E6, E11, F6, F7, F10, F11, L6, L7, L10, L11, M6, M7, M10, M11	19, 33, 45, 83, 95, 109, 146, 173, 213, 233	V _{DD_CORE}	Power Supply for the core logic: +1.8 V
H4, K5, B9, L2	217, 231, 157, 224	V _{DD_COREA}	Power Supply for analog circuitry: +1.8 V
D3, D14, E4, E13, F5, F12, G6, G11, K6, K11, L5, L12, N3, N14	5, 15, 29, 49, 57, 69, 79, 101, 113, 121, 133, 143, 160, 169, 177, 186, 195, 207, 241, 249	V _{DD_IO}	Power Supply for I/O: +3.3 ∨
J2, J3	220, 226	V _{DD_IOA}	Power Supply for the CKo5 and CKo3 outputs: +3.3 V
A1, A16, C3, C9, C14, D10, E5, E12, F8, F9, G7, G8, G9, G10, H2, H3, H6, H7, H8, H9, H10, J4, J5, J7, J8, J9, J10, K2, K4, K7, K8, K9, K10, L8, L9, M5, M12, P3, P14, T1, T16	8, 17, 21, 31, 35, 47, 50, 60, 71, 81, 85, 97, 103, 111, 114, 123, 142, 145, 147, 156, 158, 162, 171, 175, 178, 188, 199, 209, 214, 216, 218, 222, 223, 228, 230, 232, 235, 242, 251	V _{SS}	Ground

PBGA Pin Number	LQFP Pin Number	Pin Name	Description
K3	234	TMS	Test Mode Select (5 V-Tolerant Input with Internal Pull-up) JTAG signal that controls the state transitions of the TAP controller. This pin is pulled high by an internal pull-up resistor when it is not driven.
L4	238	ТСК	Test Clock (5 V-Tolerant Schmitt-Triggered Input with InternalPull-up)Provides the clock to the JTAG test logic.
L3	239	TRST	Test Reset (5 V-Tolerant Input with Internal Pull-up) Asynchronously initializes the JTAG TAP controller by putting it in the Test-Logic-Reset state. This pin should be pulsed low during power-up to ensure that the device is in the normal functional mode. When JTAG is not being used, this pin should be pulled low during normal operation.
М3	240	TDi	Test Serial Data In (5 V-Tolerant Input with Internal Pull-up) JTAG serial test instructions and data are shifted in on this pin. This pin is pulled high by an internal pull-up resistor when it is not driven.
G5	212	TDo	Test Serial Data Out (5 V-Tolerant Three-state Output) JTAG serial data is output on this pin on the falling edge of TCK. This pin is held in high impedance state when JTAG is not enabled.
B12, B13, C10, C11, F13, G4, K12, C12,	80, 105, 150, 151, 152, 153, 210, 149	IC_Open	Internal Test Mode (5 V-Tolerant Input with Internal Pull-down) These pins may be left unconnected.
G3, D12, B14, C13	144, 107, 148, 208	IC_GND	Internal Test Mode Enable (5 V-Tolerant Input) These pins MUST be low.

PBGA Pin Number	LQFP Pin Number	Pin Name	Description
A8, A9, A14, A15, E10, M2, N2, P2, P16, R2, R16, T6, T7, T8, T9, T10, T11, T12, T13, T14, T15, D9, E8, C8, E7, D6, H5, P10, E9, D8, B8, D7	61, 62, 63, 64, 65, 66, 67, 68, 134, 135, 136, 137, 138, 139, 140, 152, 215, 219, 225, 229, 236, 237159, 163, 165, 167, 176, 221, 43, 161, 164, 166, 168	NC	No Connect These pins MUST be left unconnected.
M14, R13	46, 48	MODE_4M0, MODE_4M1	4M Input Clock Mode 0 to 1 (5 V-Tolerant Input with internal pull-down) These two pins should be tied together and are typically used to select CKi = 4.096 MHz operation. See Table 7, "ZL50020 Operating Modes" on page 32 for a detailed explanation. See Table 13, "Control Register (CR) Bits" on page 39 for CKi and FPi selection using the CKIN1 - 0 bits.
G15, G14, E15, F14	102, 106, 110, 112	FPo0 - 3	ST-BUS/GCI-Bus Frame Pulse Outputs 0 to 3 (5 V-Tolerant Three-state Outputs) FPo0: 8 kHz frame pulse corresponding to the 4.096 MHz output clock of CK00. FPo1: 8 kHz frame pulse corresponding to the 8.192 MHz output clock of CK01. FPo2: 8 kHz frame pulse corresponding to 16.384 MHz output clock of CK02. FPo3: Programmable 8 kHz frame pulse corresponding to 4.096 MHz, 8.192 MHz, 16.384 MHz, or 32.768 MHz output clock of CK03.
H14, D11, F15	100, 104, 108	FPo_OFF0 - 2	Generated Offset Frame Pulse Outputs 0 to 2 (5 V-Tolerant Three-state Outputs) Individually programmable 8 kHz frame pulses, offset from the output frame boundary by a programmable number of channels.
B7, C7, B5, J6	170, 172, 174, 227	СКо0 - 3	ST-BUS/GCI-Bus Clock Outputs 0 to 3 (5 V-Tolerant Three-state Outputs) CKo0: 4.096 MHz output clock. CKo1: 8.192 MHz output clock. CKo2: 16.384 MHz output clock. CKo3: 4.096 MHz, 8.192 MHz or 16.384 MHz programmable output clock. 32.768 MHz if in multiplied clock mode.

PBGA Pin Number	LQFP Pin Number	Pin Name	Description
B10	155	FPi	ST-BUS/GCI-Bus Frame Pulse Input (5 V-Tolerant Schmitt-Triggered Input) This pin accepts the frame pulse which stays active for 61 ns, 122 ns or 244 ns at the frame boundary. The frame pulse frequency is 8 kHz. The frame pulse associated with the CKi must be applied to this pin. If the data rate is 16.384 Mbps, a 61 ns wide frame pulse must be used. By default, the device accepts a negative frame pulse in ST-BUS format, but it can accept a positive frame pulse instead if the FPINP bit is set high in the Control Register (CR). It can accept a GCI-formatted frame pulse by programming the FPINPOS bit in the Control Register (CR) to high.
B11	154	СКі	ST-BUS/GCI-Bus Clock Input (5 V-Tolerant Schmitt-Triggered Input) This pin accepts a 4.096 MHz, 8.192 MHz or 16.384 MHz clock. In divided clock mode the clock frequency applied to this pin must be twice the highest input or output data rate. In multiplied clock mode the clock frequency applied to this pin must be twice the highest input data rate. The exception is, when data is running at 16.384 Mbps, a 16.384 MHz clock must be used. By default, the clock falling edge defines the input frame boundary, but the device allows the clock rising edge to define the frame boundary by programming the CKINP bit in the Control Register (CR).
B6, C6, D5, D4, B4, B3, C5, C4, E3, C2, B2, D2, F3, F4, E2, F2, E1, D1, G1, F1, J1, H1, K1, L1, A7, A5, A6, A4, A3, A2, C1, B1	179, 180, 181, 182, 183, 184, 185, 187, 198, 200, 201, 202, 203, 204, 205, 206, 243, 244, 245, 246, 247, 248, 250, 252, 189, 190, 191, 192, 193, 194, 196, 197	STi0 - 31	Serial Input Streams 0 to 31 (5 V-Tolerant Inputs with Internal Pull-downs) The data rate of each input stream can be selected independently using the Stream Input Control Registers (SICR[n]). In the 2.048 Mbps mode, these pins accept serial TDM data streams at 2.048 Mbps with 32 channels per frame. In the 4.096 Mbps mode, these pins accept serial TDM data streams at 4.096 Mbps with 64 channels per frame. In the 8.192 Mbps mode, these pins accept serial TDM data streams at 8.192 Mbps with 128 channels per frame. In the 16.384 Mbps mode, these pins accept TDM data streams at 16.384 Mbps with 256 channels per frame.

PBGA Pin Number	LQFP Pin Number	Pin Name	Description
N4, P4, R4, P5, N13, P11, R14, R15, M15, L15, L13, L14, E14, D13, D15, C15, D16, E16, C16, B16, A13, A12, A10, A11, N1, M1, P1, R1, T2, T3, T5, T4	6, 7, 9, 10, 51, 52, 53, 54, 70, 72, 73, 74, 115, 116, 117, 118, 125, 126, 127, 128, 129, 130, 131, 132, 253, 254, 255, 256, 1, 2, 3, 4	STio0 - 31	Serial Output Streams 0 to 31 (5 V-Tolerant Slew-Rate-Limited Three-state I/Os with Enabled Internal Pull-downs) The data rate of each output stream can be selected independently using the Stream Output Control Registers (SOCR[n]). In the 2.048 Mbps mode, these pins output serial TDM data streams at 2.048 Mbps with 32 channels per frame. In the 4.096 Mbps mode, these pins output serial TDM data streams at 4.096 Mbps with 64 channels per frame. In the 8.192 Mbps mode, these pins output serial TDM data streams at 8.192 Mbps with 128 channels per frame. In the 16.384 Mbps mode, these pins output serial TDM data streams at 16.384 Mbps with 256 channels per frame. These output streams can be used as bi-directionals by programming BDH (bit 7) and BDL (bit 6) of Internal Mode Selection (IMS) register.
R3, P6, R5, N5, P12, N15, P13, P15, N16, M16, L16, K16, H16, J16, G16, F16	11, 12, 13, 14, 55, 56, 58, 59, 75, 76, 77, 78, 119, 120, 122, 124	STOHZ0 - 15	Serial Output Streams High Impedance Control 0 to 15 (5 V-Tolerant Slew-Rate-Limited Three-state Outputs) These pins are used to enable (or disable) external three-state buffers. When an output channel is in the high impedance state, the STOHZ drives high for the duration of the corresponding output channel. When the STio channel is active, the STOHZ drives low for the duration of the corresponding output channel. STOHZ outputs are available for STio0 - 15 only.
B15	141	ODE	Output Drive Enable (5 V-Tolerant Input with Internal Pull-up) This is the output enable control for STio0 - 31 and the output-driven-high control for STOHZ0 - 15. When it is high, STio0 - 31 and STOHZ0 - 15 are enabled. When it is low, STio0 - 31 are tristated and STOHZ0 - 15 are driven high.
M4, N6, R6, P7, R7, N7, M8, N8, P8, R8, M9, N9, R9, N10, P9, R10	16, 18, 20, 22, 23, 24, 25, 26, 27, 28, 30, 32, 34, 36, 37, 38	D0 - 15	Data Bus 0 to 15 (5 V-Tolerant Slew-Rate-Limited Three-state I/Os) These pins form the 16-bit data bus of the microprocessor port.

PBGA Pin Number	LQFP Pin Number	Pin Name	Description
N12	44	DTA_RDY	Data Transfer Acknowledgment_Ready (5 V-Tolerant Three-state Output) This active low output indicates that a data bus transfer is complete for the Motorola interface. For the Intel interface, it indicates a transfer is completed when this pin goes from low to high. An external pull-up resistor MUST hold this pin at HIGH level for the Motorola mode. An external pull-down resistor MUST hold this pin at LOW level for the Intel mode.
R11	40	CS	Chip Select (5 V-Tolerant Input) Active low input used by the Motorola or Intel microprocessor to enable the microprocessor port access.
N11	39	R/W_WR	Read/Write_Write (5 V-Tolerant Input) This input controls the direction of the data bus lines (D0 - 15) during a microprocessor access. For the Motorola interface, this pin is set high and low for the read and write access respectively. For the Intel interface, a write access is indicated when this pin goes low.
R12	42	DS_RD	Data Strobe_Read (5 V-Tolerant Input) This active low input works in conjunction with CS to enable the microprocessor port read and write operations for the Motorola interface. A read access is indicated when it goes low for the Intel interface.
K13, K15, K14, J11, J12, J13, J15, H11, J14, H12, H13, H15, G12, G13	82, 84, 86, 87, 88, 89, 90, 91, 92, 93, 94, 96, 98, 99	A0 - 13	Address 0 to 13 (5 V-Tolerant Inputs) These pins form the 14-bit address bus to the internal memories and registers.
M13	41	MOT_INTEL	Motorola_Intel (5 V-Tolerant Input with Internal Pull-up) This pin selects the Motorola or Intel microprocessor interface to be connected to the device. When this pin is unconnected or connected to high, Motorola interface is assumed. When this pin is connected to ground, Intel interface should be used.
G2	211	RESET	Device Reset (5 V-Tolerant Input with Internal Pull-up) This input (active LOW) puts the device in its reset state that disables the STio0 - 31 drivers and drives the STOHZ0 - 15 outputs to high. It also preloads registers with default values and clears all internal counters. To ensure proper reset action, the reset pin must be low for longer than 1 μ s. Upon releasing the reset signal to the device, the first microprocessor access cannot take place for at least 600 μ s due to the time required to stabilize the device from the power-down state. Refer to Section Section 13.2 on page 33 for details.

3.0 Device Overview

The device has thirty-two ST-BUS/GCI-Bus inputs (STi0 - 31) and thirty-two ST-BUS/GCI-Bus outputs (STio0 - 31). STio0 - 31 can also be configured as bi-directional pins, in which case STi0 - 31 will be ignored. It is a non-blocking digital switch with 2048 64 kbps channels and is capable of performing rate conversion between ST-BUS/GCI-Bus inputs and ST-BUS/GCI-Bus outputs. The ST-BUS/GCI-Bus inputs accept serial input data streams with data rates of 2.048 Mbps, 4.096 Mbps, 8.192 Mbps and 16.384 Mbps on a per-stream basis. The ST-BUS/GCI-Bus outputs deliver serial data streams with data rates of 2.048 Mbps, 4.096 Mbps and 16.384 Mbps on a per-stream basis. The device also provides sixteen high impedance control outputs (STOHZ0 - 15) to support the use of external ST-BUS/GCI-Bus tristate drivers for the first sixteen ST-BUS/GCI-Bus outputs (STio0 -15).

By using Zarlink's message mode capability, microprocessor data stored in the connection memory can be broadcast to the output streams on a per-channel basis. This feature is useful for transferring control and status information for external circuits or other ST-BUS/GCI-Bus devices.

The device uses the ST-BUS/GCI-Bus input frame pulse (FPi) and the ST-BUS/GCI-Bus input clock (CKi) to define the input frame boundary and timing for sampling the ST-BUS/GCI-Bus input streams with various data rates. The output data streams will be driven by and have their timing defined by FPi and CKi in Divided Clock mode (CLKM bit 11 Table 13, Control Register (CR) Bits. In Multiplied Clock mode, the output data streams will be driven by an internally generated clock, which is multiplied from CKi internally. In Multiplied Clock mode, the output data streams will be driven by an internally generated clock, which is multiplied from CKi internally. Refer to Application Note ZLAN-120 for further explanation of the different modes of operation.

There are two clock modes for this device:

The first is the Divided Clock mode. In this mode, output streams are clocked by input CKi. Therefore the output streams have exactly the same jitter as the input streams. The output data rate can be the same as or lower than the input data rate, but the output data rate cannot be higher than what CKi can drive. For example, if CKi is 4.096 MHz, the output data rate cannot be higher than 2.048 Mbps. The second clock mode is called Multiplied Clock mode. In this mode, CKi is used to generate a 16.384 MHz clock internally, and output streams are driven by this internal clock. In Multiplied Clock mode, the data rate of output streams can be any rate, but output jitter may not be exactly the same as input jitter.

A Motorola or Intel compatible non-multiplexed microprocessor port allows users to program the device to operate in various modes under different switching configurations. Users can use the microprocessor port to perform internal register and memory read and write operations. The microprocessor port has a 16-bit data bus, a 14-bit address bus and six control signals (MOT_INTEL, CS, DS_RD, R/W_WR and DTA_RDY).

The device supports the mandatory requirements of the IEEE-1149.1 (JTAG) standard via the test port.

4.0 Data Rates and Timing

The ZL50020 has 32 serial data inputs and 32 serial data outputs. Each stream can be individually programmed to operate at 2.048 Mbps, 4.096 Mbps, 8.192 Mbps or 16.384 Mbps. Depending on the data rate there will be 32 channels, 64 channels, 128 channels or 256 channels, respectively, during a 125 μ s frame.

The output streams can be programmed to operate as bi-directional streams. The output streams are divided into two groups to be programmed into bi-directional mode. By setting BDL (bit 6) in the Internal Mode Selection (IMS) register, input streams 0 - 15 (STi0 - 15) are internally tied low, and output streams 0 - 15 (STi0 - 15) are set to operate in a bi-directional mode. Similarly, when BDH (bit 7) in the Internal Mode Selection (IMS) register is set, input streams 16 - 31 (STi16 - 31) are internally tied low, and output streams 16 - 31 (STi06 - 31) are set to operate in bi-directional mode. The groups do not have to be set into the same mode. Therefore it is possible to have half of the streams operating in bi-directional mode while the other half is operating in normal input/output mode.

The input data rate is set on a per-stream basis by programming STIN[n]DR3 - 0 (bits 3 - 0) in the Stream Input Control Register 0 - 31 (SICR0 - 31). The output data rate is set on a per-stream basis by programming STO[n]DR3 - 0 (bits 3 - 0) in the Stream Output Control Register 0 - 31 (SOCR0 - 31). The output data rates do not have to match or follow the input data rates. he maximum number of channels switched is limited to 2048 channels. If all 32

input streams were operating at 16.384 Mbps (256 channels per stream), this would result in 8192 channels. Memory limitations prevent the device from operating at this capacity. A maximum capacity of 2048 channels will occur if eight of the streams are operating at 16.384 Mbps, half of the streams are operating at 8.192 Mbps or all streams operating at 4.096 Mbps. With all streams operating at 2.048 Mbps, the capacity will be reduced to 1024 channels. However, as each stream can be programmed to a different data rate, any combination of data rates can be achieved, as long as the total channel count does not exceed 2048 channels. It should be noted that only full stream can be programmed for use. The device does not allow fractional streams. External High Impedance Control, STOHZ0 - 15.

There are 16 external high impedance control signals, STOHZ0 - 15, that are used to control the external drivers for per-channel high impedance operations. Only the first sixteen ST-BUS/GCI-Bus (STio0 - 15) outputs are provided with corresponding STOHZ signals. The STOHZ outputs deliver the appropriate number of control timeslot channels based on the output stream data rate. Each control timeslot lasts for one channel time. When the ODE pin is high and the OSB (bit 2) of the Control Register (CR) is also high, STOHZ0 - 15 are enabled. When the ODE pin, OSB (bit 2) of the Control Register (CR) or the RESET pin is low, STOHZ0 - 15 are driven high, together with all the ST-BUS/GCI-Bus outputs being tristated. Under normal operation, the corresponding STOHZ outputs of any unused ST-BUS/GCI-Bus channel (high impedance) are driven high. Refer to Figure 16 on page 28 for a diagrammatical explanation.

4.1 Input Clock (CKi) and Input Frame Pulse (FPi) Timing

The frequency of the input clock (CKi) for the ZL50020 depends on the operation mode selected. In divided clock mode, CKi must be at least twice the highest input or output data rate. For example, if the highest input data rate is 4.096 Mbps and the highest output data rate is 8.192 Mbps, the input clock, CKi, must be 16.384 MHz, which is twice the highest overall data rate. The only exception to this is for 16.384 Mbps input or output data. In this case, the input clock, CKi, is equal to the data rate. The input frame pulse, FPi, must always follow CKi. In multiplied clock mode the frequency of CKi must be at least twice the highest input data rate regardless of the output data rate. An APLL is used to multiple CKi to generate an internal clock that is used to output clocks and STio streams. Following the example above, if the highest input data rate is 4.096 Mbps, the input clock, CKi, must be 8.192 MHz, regardless of the output data rate. The only exception to this is for 16.384 Mbps input or output data. In this case, the input clock, CKi, is equal to the data rate. The input frame pulse, FPi, must always follow CKi.

In either mode the user has to program the CKIN1 - 0 (bits 6 - 5) in the Control Register (CR) to indicate the width of the input frame pulse and the frequency of the input clock supplied to the device.

Highest <i>Input or Output</i> Data Rate	CKIN 1-0 Bits	Input Clock Rate (CKi)	Input Frame Pulse (FPi)	
8.192 Mbps or 16.384 Mbps	00	16.384 MHz	8 kHz (61 ns wide pulse)	
4.096 Mbps	01	8.192 MHz	8 kHz (122 ns wide pulse)	
2.048 Mbps	10	4.096 MHz	8 kHz (244 ns wide pulse)	

Highest <u>Input</u> Data Rate	CKIN 1-0 Bits	Input Clock Rate (CKi)	Input Frame Pulse (FPi)
8.192 Mbps or 16.384 Mbps	00	16.384 MHz	8 kHz (61 ns wide pulse)
4.096 Mbps	01	8.192 MHz	8 kHz (122 ns wide pulse)
2.048 Mbps	10	4.096 MHz	8 kHz (244 ns wide pulse)

 Table 1 - CKi and FPi Configurations for Divided Clock Modes

Table 2 - CKi and FPi Configurations for Multiplied Clock Mode

The ZL50020 accepts positive and negative ST-BUS/GCI-Bus input clock and input frame pulse formats via the programming of CKINP (bit 8) and FPINP (bit 7) in the Control Register (CR). By default, the device accepts the negative input clock format and ST-BUS format frame pulses. However, the switch can also accept a positive-going clock format by programming CKINP (bit 8) in the Control Register (CR). A GCI-Bus format frame pulse can be used by programming FPINPOS (bit 9) and FPINP (bit 7) in the Control Register (CR).

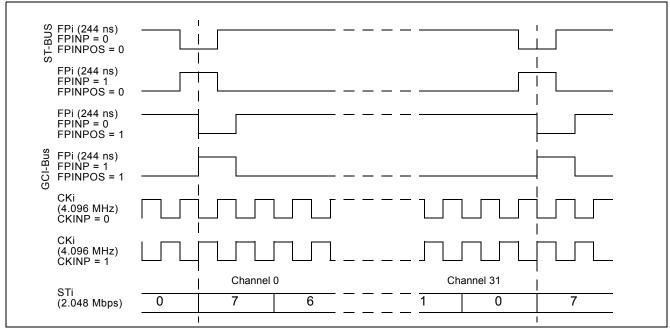


Figure 4 - Input Timing when CKIN1 - 0 bits = "10" in the CR

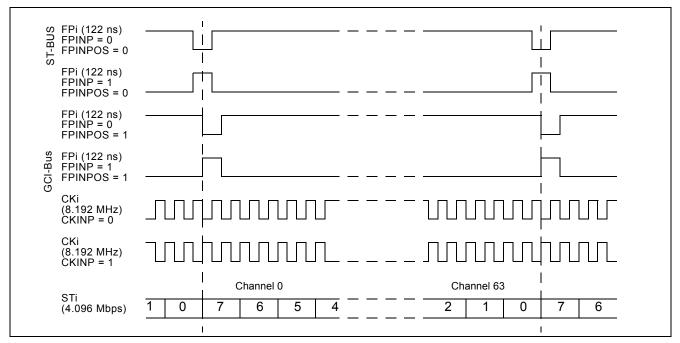


Figure 5 - Input Timing when CKIN1 - 0 bits = "01" in the CR

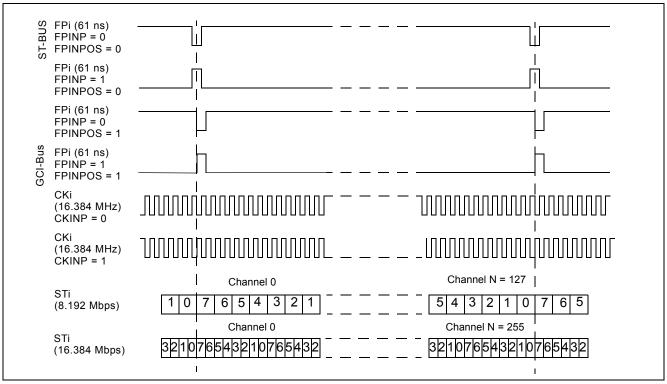


Figure 6 - Input Timing when CKIN1 - 0 = "00" in the CR

5.0 ST-BUS and GCI-Bus Timing

The ZL50020 is capable of operating using either the ST-BUS or GCI-Bus standards. The output timing that the device generates is defined by the bus standard. In the ST-BUS standard, the output frame boundary is defined by the falling edge of CKo while FPo is low. In the GCI-Bus standard, the frame boundary is defined by the rising edge of CKo while FPo goes high. The data rates define the number of channels that are available in a 125 μ s frame pulse period.

By default, the ZL50020 is configured for ST-BUS input and output timing. To set the input timing to conform to the GCI-Bus standard, FPINPOS (bit 9) and FPINP (bit 7) in the Control Register (CR) must be set. To set output timing to conform to the GCI-Bus standard, FPO[n]P and FPO[n]POS must be set in the Output Clock and Frame Pulse Selection Register (OCFSR). The CKO[n]P bits in the Output Clock and Frame Pulse Selection Register control the polarity (positive-going or negative-going) of the output clocks.

6.0 Output Timing Generation

The ZL50020 generates frame pulse and clock timing. There are four output frame pulse pins (FPo0 - 3) and four output clock pins (CKo0 - 3). All output frame pulses are 8 kHz output signals. By default, the output frame boundary is defined by the falling edge of the CKo0, while FPo0 is low. At the output frame boundary, the CKo1, CKo2 and CKo3 output clocks will by default have a falling edge, while FPo1, FPo2 and FPo3 will be low. The duration of the frame pulse low cycle and the frequency of the corresponding output clock are shown in Table 3 on page 19. Every frame pulse and clock output can be tristated by programming the enable bits in the Internal Mode Selection (IMS) register.

Pin Name	Output Timing Rate	Output Timing Unit
	Table 3 - Output Timing Generation	1

FPo0 pulse width	244	ns
CKo0	4.096	MHz
FPo1 pulse width	122	ns
CKo1	8.192	MHz
FPo2 pulse width	61	ns
CKo2	16.384	MHz
FPo3 pulse width	244, 122, 61 or 30	ns
CKo3	4.096, 8.192, 16.384 or 32.768	MHz

Table 3 - Output Timing Generation

The output timing is dependent on the operation mode that is selected. When the device is in Divided Clock mode, the frequencies on CKo0 - 3 cannot be greater than the input clock, CKi. For example, if the input clock is 8.192 MHz, the CKo2 pin will not produce a valid output clock and the CKo3 pin can only be programmed to output a 4.096 MHz or 8.192 MHz clock signal.

The device also delivers positive or negative output frame pulse and ST-BUS/GCI-Bus output clock formats via the programming of various bits in the Output Clock and Frame Pulse Selection Register (OCFSR). By default, the device delivers the negative output clock format. The ZL50020 can also deliver GCI-Bus format output frame pulses by programming bits of the Output Clock and Frame Pulse Selection Register (OCFSR). As there is a separate bit setting for each frame pulse output, some of the outputs can be set to operate in ST-BUS mode and others in GCI-Bus mode.

The following figures describe the usage of the FPO0P, FPO1P, FPO2P, FPO3P, CKO0P, CKO1P, CKO2P and CKO3P bits to generate the FPo0 - 3 and CKo0 - 3 timing.

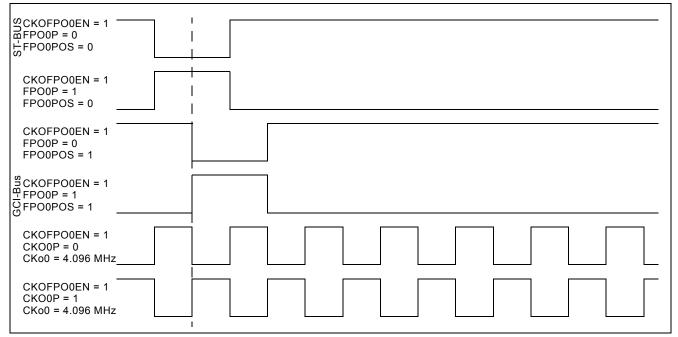


Figure 7 - Output Timing for CKo0 and FPo0

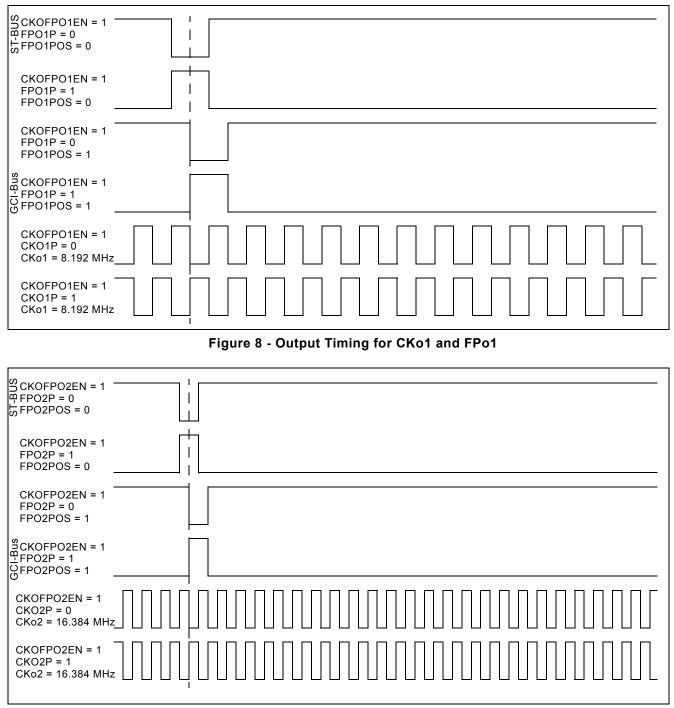


Figure 9 - Output Timing for CKo2 and FPo2

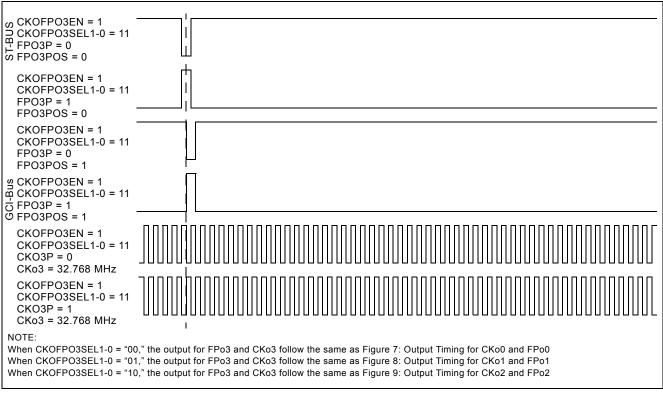


Figure 10 - Output Timing for CKo3 and FPo3 with CKoFPo3SEL1-0="11"

7.0 Data Input Delay and Data Output Advancement

Various registers are provided to adjust the input delay and output advancement for each input and output data stream. The input bit delay and output bit advancement can vary from 0 to 7 bits for each individual stream.

If input delay of less than a bit is desired, different sampling points can be used to handle the adjustments. The sampling point can vary from 1/4 to 4/4 with a 1/4-bit increment for all input streams, unless the stream is operating at 16.384 Mbps, in which case the fractional bit delay has a 1/2-bit increment. By default, the sampling point is set to the 3/4-bit location for non-16.384 Mbps data rates and the 1/2-bit location for the 16.384 Mbps data rate.

The fractional output bit advancement can vary from 0 to 3/4 bits, again with a 1/4-bit increment unless the output stream is operating at 16.384 Mbps, in which case the output bit advancement has a 1/2-bit increment from 0 to 1/2 bit. By default, there is 0 output bit advancement.

Although input delay or output advancement features are available on streams which are operating in bi-directional mode it is not recommended, as it can easily cause bus contention. If users require this function, special attention must be given to the timing to ensure contention is minimized.

7.1 Input Bit Delay Programming

The input bit delay programming feature provides users with the flexibility of handling different wire delays when designing with source streams for different devices.

By default, all input streams have zero bit delay, such that bit 7 is the first bit that appears after the input frame boundary (assuming ST-BUS formatting). The input delay is enabled by STIN[n]BD2-0 (bits 8 - 6) in the Stream Input Control Register 0 - 31 (SICR0 - 31) as described in Table 24 on page 50. The input bit delay can range from 0 to 7 bits.

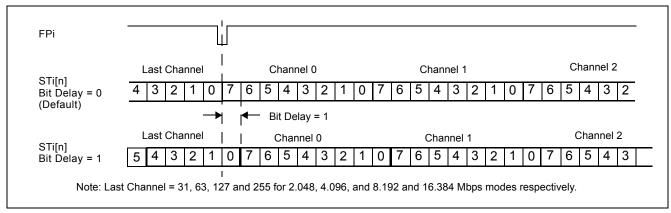


Figure 11 - Input Bit Delay Timing Diagram (ST-BUS)

7.2 Input Bit Sampling Point Programming

In addition to the input bit delay feature, theZL50020 allows users to change the sampling point of the input bit by programming STIN[n]SMP 1-0 (bits 5 - 4) in the Stream Input Control Register 0 - 31 (SICR0 - 31). For input streams operating at any rate except 16.384 Mbps, the default sampling point is at 3/4 bit and users can change the sampling point to 1/4, 1/2, 3/4 or 4/4 bit position. When the stream is operating at 16.384 Mbps, the default sampling point is 1/2 bit and can be adjusted to a 4/4 bit position.

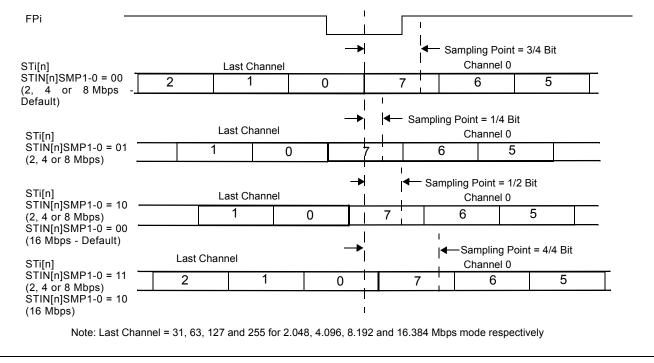
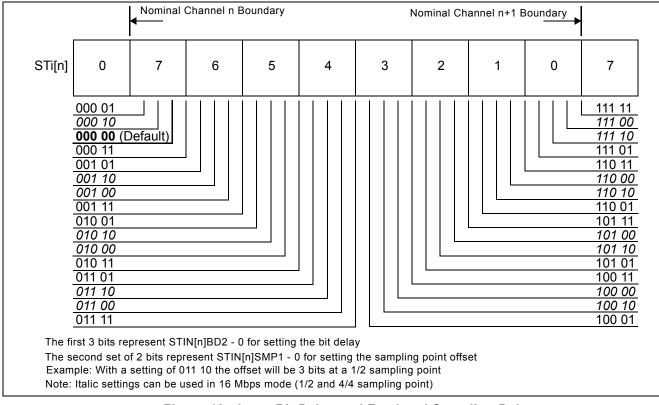
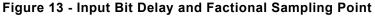


Figure 12 - Input Bit Sampling Point Programming

The input delay is controlled by STIN[n]BD2-0 (bits 8 - 6) to control the bit shift and STIN[n]SMP1 - 0 (bits 5 - 4) to control the sampling point in the Stream Input Control Register 0 - 31 (SICR0 - 31).





7.3 Output Advancement Programming

This feature is used to advance the output data of individual output streams with respect to the output frame boundary. Each output stream has its own bit advancement value which can be programmed in the Stream Output Control Register 0 - 31 (SOCR0 - 31).

By default, all output streams have zero bit advancement such that bit 7 is the first bit that appears after the output frame boundary (assuming ST-BUS formatting). The output advancement is enabled by STO[n]AD 2 - 0 (bits 6 - 4) of the Stream Output Control Register 0 - 31 (SOCR0 - 31) as described in Table 26 on page 54. The output bit advancement can vary from 0 to 7 bits.

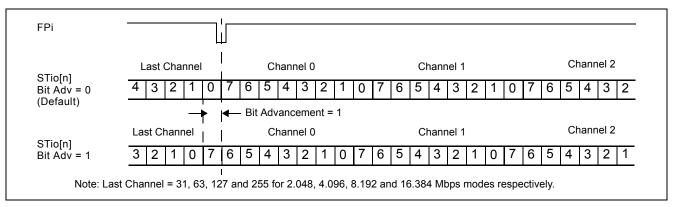


Figure 14 - Output Bit Advancement Timing Diagram (ST-BUS)

7.4 Fractional Output Bit Advancement Programming

In addition to the output bit advancement, the device has a fractional output bit advancement feature that offers better resolution. The fractional output bit advancement is useful in compensating for varying parasitic load on the serial data output pins.

By default all of the streams have zero fractional bit advancement such that bit 7 is the first bit that appears after the output frame boundary. The fractional output bit advancement is enabled by STO[n]FA 1 - 0 (bits 8 - 7) in the Stream Output Control Register 0 - 31 (SOCR0 - 31). For all streams running at any data rate except 16.384 Mbps the fractional bit advancement can vary from 0, 1/4, 1/2 to 3/4 bits. For streams operating at 16.384 Mbps, the fractional bit advancement can be set to either 0 or 1/2 bit.

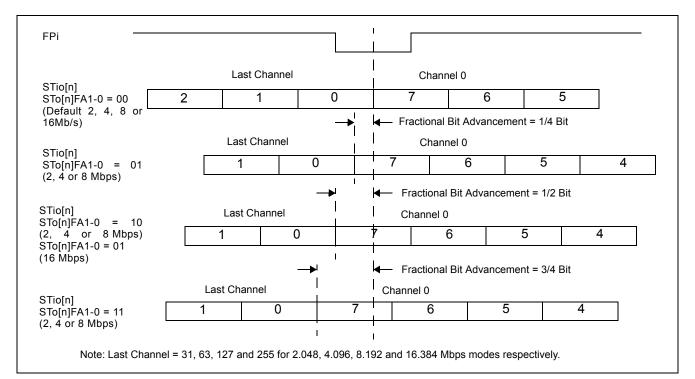


Figure 15 - Output Fractional Bit Advancement Timing Diagram (ST-BUS)

7.5 External High Impedance Control Advancement

The external high impedance signals can be programmed to better match the timing required by the external buffers. By default, the output timing of the STOHZ signals follows the programmed channel delay and bit offset of their corresponding ST-BUS/GCI-Bus output streams. In addition, for all high impedance streams operating at any data rate except 16.384 Mbps, the user can advance the STOHZ signals a further 0, 1/4, 1/2, 3/4 or 4/4 bits by programming STOHZ[n]A 2 - 0 (bit 11 - 9) in the Stream Output Control Register. When the stream is operating at 16.384 Mbps, the additional STOHZ advancement can be set to 0, 1/2 or 4/4 bits by programming the same register.

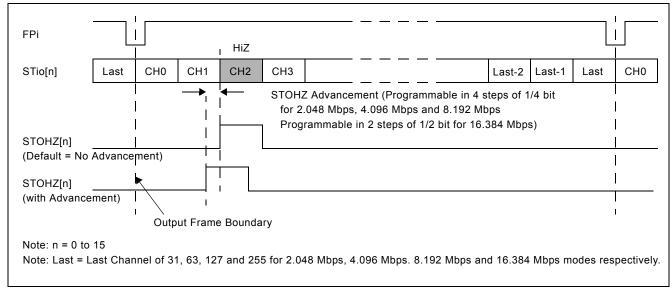


Figure 16 - Channel Switching External High Impedance Control Timing

8.0 Data Delay Through the Switching Paths

The switching of information from the input serial streams to the output serial streams results in a throughput delay. The device can be programmed to perform timeslot interchange functions with different throughput delay capabilities on a per-channel basis. For voice applications, select variable throughput delay to ensure minimum delay between input and output data. In wideband data applications, select constant delay to maintain the frame integrity of the information through the switch. The delay through the device varies according to the type of throughput delay selected by the V/C (bit 14) in the Connection Memory Low when CMM = 0.

8.1 Variable Delay Mode

Variable delay mode causes the output channel to be transmitted as soon as possible. This is a useful mode for voice applications where the minimum throughput delay is more important than frame integrity. The delay through the switch can vary from 7 channels to 1 frame + 7 channels. To set the device into variable delay mode, VAREN (bit 4) in the Control Register (CR) must be set before V/ \overline{C} (bit 14) in the Connection Memory Low when CMM = 0. If the VAREN bit is not set and the device is programmed for variable delay mode, the information read on the output stream will not be valid.

In variable delay mode, the delay depends on the combination of the source and destination channels of the input and output streams.

m = input channel number	n-m <= 0	0 < n-m < 7	r	n-m = 7	n-m > 7
n = output channel number			STio < STi	STio >= STi	
T = Delay between input and output	1 frame - (m-n)	1 frame	+ (n-m)	n-m	

Table 4 - Delay for Variable Delay Mode

For example, if Stream 4 Channel 2 is switched to Stream 5 Channel 9 with variable delay, the data will be output in the same 125 μ s frame. Contrarily, if Stream 6 Channel 1 is switched to Stream 9 Channel 3, the information will appear in the following frame.

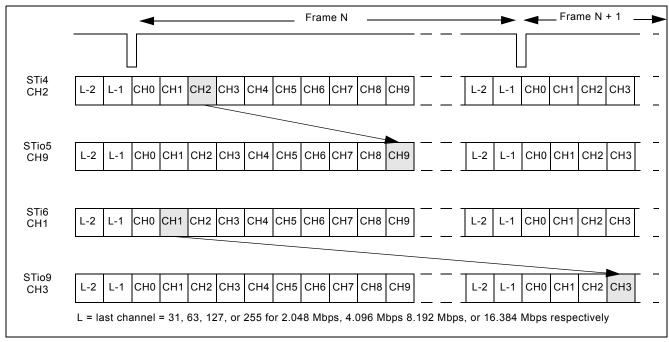


Figure 17 - Data Throughput Delay for Variable Delay

8.2 Constant Delay Mode

In this mode, frame integrity is maintained in all switching configurations. The delay though the switch is 2 frames -Input Channel + Output Channel. This can result in a minimum of 1 frame + 1 channel delay if the last channel on a stream is switched to the first channel of a stream. The maximum delay is 3 frames - 1 channel. This occurs when the first channel of a stream is switched to the last channel of a stream. The constant delay mode is available for all output channels.

The data throughput delay is expressed as a function of ST-BUS/GCI-Bus frames, input channel number (m) and output channel number (n). The data throughput delay (T) is:

T = 2 frames + (n - m)

The constant delay mode is controlled by V/\overline{C} (bit 14) in the Connection Memory Low when CMM = 0. When this bit is set low, the channel is in constant delay mode. If VAREN (bit 4) in the Control Register (CR) is set (to enable variable throughput delay on a chip-wide basis), the device can still be programmed to operate in constant delay mode.

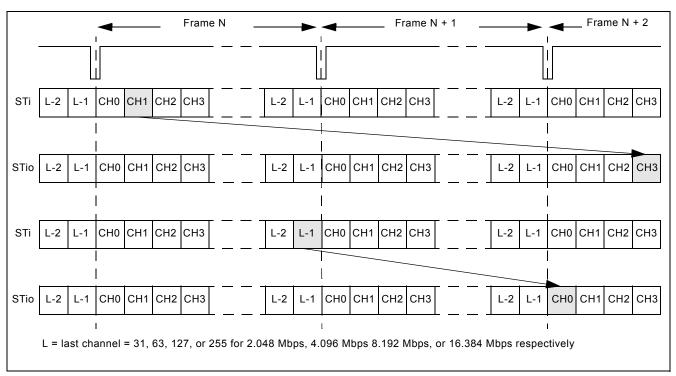


Figure 18 - Data Throughput Delay for Constant Delay

9.0 Connection Memory Description

The connection memory consists of two blocks, Connection Memory Low (CM_L) and Connection Memory High (CM_H). The CM_L is 16 bits wide and is used for channel switching and other special modes. The CM_H is 5 bits wide and is used for the voice coding function. When UAEN (bit 15) of the Connection Memory Low (CM_L) is low, μ -law/A-law conversion will be turned off and the contents of CM_H will be ignored. Each connection memory location of the CM_L or CM_H can be read or written via the 16 bit microprocessor port within one microprocessor access cycle. See Table 31 on page 57 for the address mapping of the connection memory. Any unused bits will be reset to zero on the 16-bit data bus.

For the normal channel switching operation, CMM (bit 0) of the Connection Memory Low (CM_L) is programmed low. SCA7 - 0 (bits 8 - 1) indicate the source (input) channel address and SSA4 - 0 (bits 13 - 9) indicate the source (input) stream address. The 5-bit contents of the CM_H will be ignored during the normal channel switching mode without the μ -law/A-law conversion when UAEN (bit 15) of the Connection Memory Low (CM_L) is set to zero. If μ -law/A-law conversion is required, the CM_H bits must be programmed first to provide the voice/data information, the input coding law and the output coding law before the assertion of UAEN (bit 15) in the Connection Memory Low.

When CMM (bit 0) of the Connection Memory Low (CM_L) is programmed high, the ZL50020 will operate in one of the special modes described in Table 33 on page 58. When the per-channel message mode is enabled, MSG7 - 0 (bit 10 - 3) in the Connection Memory Low (CM_L) will be output via the serial data stream as message output data. When the per-channel message mode is enabled, the μ -law/A-law conversion can also be enabled as required.

10.0 Connection Memory Block Programming

This feature allows for fast initialization of the connection memory after power up.

10.1 Memory Block Programming Procedure

- 1. Set MBPE (bit 3) in the Control Register (CR) from low to high.
- 2. Configure BPD2 0 (bits 3 1) in the Internal Mode Selection (IMS) register to the desired values to be loaded into CM_L.
- Start the block programming by setting MBPS (bit 0) in the Internal Mode Selection Register (IMS) high. The values stored in BPD2 0 will be loaded into bits 2 0 of all CM_L positions. The remaining CM_L locations (bits 15 3) and the programmable values in the CM_H (bits 4 0) will be loaded with zero values.

The following tables show the resulting values that are in the CM_L and CM_H connection memory locations.

Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Value	0	0	0	0	0	0	0	0	0	0	0	0	0	BPD2	BPD1	BPD0

 Table 5 - Connection Memory Low After Block Programming

Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Value	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Table 6 - Connection Memory High After Block Programming

Note: Bits 15 to 5 are reserved in Connection Memory High and should always be 0.

It takes at least two frame periods (250 μ s) to complete a block program cycle.

MBPS (bit 0) in the Control Register (CR) will automatically reset to a low position after the block programming process has completed.

MBPE (bit 3) in the Internal Mode Selection (IMS) register must be cleared from high to low to terminate the block programming process. This is not an automatic action taken by the device and must be performed manually.

Note: Once the block program has been initiated, it can be terminated at any time prior to completion by setting MBPS (bit 0) in the Control Register (CR) or MBPE (bit 3) in the Internal Mode Selection (IMS) register to low. If the MBPE bit was used to terminate the block programming, the MBPS bit will have to be set low before enabling other device operations.

11.0 Device Operation in Divided Clock and Multiplied Clock Modes

This device has two main operating modes - Divided Clock mode and Multiplied Clock mode.

In Multiplied Clock mode, output clocks and frame pulses are generated from an internal high-speed clock synchronized to CKi and FPi. Therefore, all specified output clock rates and data rates are available on CKo0-3 and STio0-31. In Divided Clock mode, output clocks and frame pulses are directly divided from CKi/FPi. Therefore, the output clock rate cannot exceed the CKi rate (the output data rates are also limited as per Table 1). The input data rate cannot exceed the CKi rate in either Multiplied or Divided Clock modes, because input data are always sampled directly by CKi.

Table 7, "ZL50020 Operating Modes" on page 32 summarizes the different modes of operation available within the ZL50020. Each Major mode (explained below) has an associated Minor mode that is determined by setting the MODE_4M Input Control pins and the OPM bit in the Control Register (Table 13, "Control Register (CR) Bits" on page 39) indicated in the table.

Devic	e	Input Pin	IS	CR Register	Output Clock	Pins		Data Pins
Operating	Mode	Control	Signal	Bit	Reference Lock	Enabled	Enabled Clock Sou	
Major	Minor	MODE_4M [1:0]	CKi	OPM	CKo0-3	CKo0-3	STi	STo
Divided	4 M	11	4 M	0	CKi	Yes	CKi	CKo0-3
Clock	8/16 M	00	8/16 M					(CKi)
Multiplied	4 M	11	4 M	1	CKi MULT	_		CKo0-3
Clock	8/16 M 00 8/16 M					(CKi MULT)		
Reference Lock Cki = Bypass. Ck	i is passed d	to what signal the ou irectly through to CKc	0-3.	ocked to:				
Cki MULT = Cki i Clock Source		bugh clock multiplier t to which clock sampl		ich clock outputs STo;	STi applies when STio is inp	ut; STo applies w	hen STio is	s output.

Table 7 - ZL50020 Operating Modes

11.1 Divided Clock Mode Operation

When the device is in Divided Clock mode, STio0 - 31 are driven by CKi. In this mode, the output streams and clocks have the same amount of jitter as the input clock (CKi), but the output data rate cannot exceed the input data rate defined by CKi. For example, if CKi is 4.096 MHz, the input and output data rate cannot be higher than 2.048 Mbps, and the generated output clock rates cannot exceed 4.096 MHz.

11.2 Multiplied Clock Mode Operation

When the device is in Multiplied Clock mode, device hardware is used to multiply CKi internally. STio0 - are driven by this internally generated clock. In this mode, the output clocks and data can run at any of the specified rates, but they may have different jitter characteristics from the input clock (CKi). The input data rates are still limited by the CKi rate (as per Table 1), as input data are always sampled directly by CKi.

11.3 Output Clock Frequencies

The device can generate a limited number of clock and frame pulse output signals. All signals are synchronous to each other and are locked to the input CKi and FPi. The device can provide outputs with the following frequencies, with the exception that when in Divided Clock mode, the output clock rate cannot exceed the input CKi rate.

CKo0	4.096 MHz
CKo1	8.192 MHz
CKo2	16.384 MHz
CKo3	4.096 MHz, 8.192 MHz, 16.384 MHz or 32.768 MHz
FPo0	8 kHz (244 ns wide pulse)
FPo1	8 kHz (122 ns wide pulse)
FPo2	8 kHz (61 ns wide pulse)
FPo3	8 kHz (244 ns, 122 ns, 61 ns or 30 ns wide pulse)

Table 8 - Generated Output Frequencies

12.0 Microprocessor Port

The device provides access to the internal registers, connection memories and data memories via the microprocessor port. The microprocessor port is capable of supporting both Motorola and Intel non-multiplexed microprocessors. The microprocessor port consists of a <u>16-bit parallel data</u> bus (D15 - 0), 14 bit address bus (A13 - 0) and six control signals (MOT_INTEL, CS, DS_RD, R/W_WR and DTA_RDY).

The data memory can only be read from the microprocessor port. For a data memory read operation, D7 - 0 will be used and D15 - 8 will output zeros.

For a CM_L read or write operation, all bits (D15 - 0) of the data bus will be used. For a CM_H write operation, D4 - 0 of the data bus must be configured and D15 - 5 are ignored. D15 - 5 must be driven either high or low. For a CM_H read operation, D4 - 0 will be used and D15 - 5 will output zeros.

Refer to Figure 20 on page 63, Figure 21 on page 64, Figure 22 on page 65 and Figure 23 on page 66 for the microprocessor timing.

13.0 Device Reset and Initialization

The RESET pin is used to reset the ZL50020. When this pin is low, the following functions are performed:

- synchronously puts the microprocessor port in a reset state
- tristates the STio0 31 outputs
- drives the STOHZ0 15 outputs to high
- preloads all internal registers with their default values (refer to the individual registers for default values)
- clears all internal counters

13.1 Power-up Sequence

The recommended power-up sequence is for the V_{DD_IO} supply (normally +3.3 V) to be established before the power-up of the V_{DD_CORE} supply (normally +1.8 V). The V_{DD_CORE} supply may be powered up at the same time as V_{DD_IO}, but should not "lead" the V_{DD_IO} supply by more than 0.3 V.

13.2 Device Initialization on Reset

Upon power up, the ZL50020 should be initialized as follows:

- Set the ODE pin to low to disable the STio0 31 outputs and to drive STOHZ0 15 to high
- Set the TRST pin to low to disable the JTAG TAP controller
- Reset the device by pulsing the $\overline{\text{RESET}}$ pin to zero for longer than 1 μ s
- After releasing the RESET pin from low to high, wait for a certain period of time (see Note below) for the device to stabilize from the power down state before the first microprocessor port access can occur
- Program CKIN1 0 (bit 6 -5) in the Control Register (CR) to define the frequency of the CKi and FPi inputs
- Wait at least 500 µs prior to the next microport access (see Note below)
- Use the block programming mode to initialize the connection memory
- Release the ODE pin from low to high after the connection memory is programmed

Note: If CKi is 16.384 MHz, the waiting time is 500 μ s; if CKi is 8.192 MHz, the waiting time is 1 ms; if CKi is 4.096 MHz, the waiting time is 2 ms.

13.3 Software Reset

In addition to the hardware reset from the $\overline{\text{RESET}}$ pin, the device can also be reset by using software reset SRSTSW (bit 1) in the Software Reset Register (SRR).

14.0 Pseudo Random Bit Generation and Error Detection

The ZL50020 has one Bit Error Rate (BER) transmitter and one BER receiver for each pair of input and output streams, resulting in 32 transmitters connected to the output streams and 32 receivers associated with the input streams. Each transmitter can generate a BER sequence with a pattern of 2^{15} -1 pseudorandom code (ITU 0.151). Each transmitter can start at any location on the stream and will last for a minimum of 1 channel to a maximum of 1 frame time (125 μ s). The BER receivers and transmitters are enabled by programming the RBEREN (bit 5) and TBEREN (bit 4) in the IMS register. In order to save power, the 32 transmitters and/or receivers can be disabled. (This is the default state.)

Multiple connection memory locations can be programmed for BER tests such that the BER patterns can be transmitted for multiple consecutive output channels. If consecutive input channels are not selected, the BER receiver will not compare the bit patterns correctly. The number of output channels which the BER pattern occupies has to be the same as the number of channels defined in the BER Length Register (BRLR) which defines how many BER channels are to be monitored by the BER receiver.

For each input stream, there is a set of registers for the BER test. The registers are as follows:

- BER Receiver Control Register (**BRCR**) ST[n]CBER (bit 1) is used to clear the Bit Receiver Error Register (BRER). ST[n]SBER (bit 0) is used to enable the per-stream BER receiver.
- BER Receiver Start Register (**BRSR**) ST[n]BRS7 0 (bit 7 0) defines the input channel from which the BER sequence will start to be compared.
- BER Receiver Length Register (BRLR) ST[n]BL8 0 (bit 8 0) define how many channels the sequence will last. Depending on the data rate being used, the BER test can last for a maximum of 32, 64, 128 or 256channels at the data rates of 2.048, 4.096, 8.192or 16.384Mbps, respectively. The minimum length of the BER test is a single channel. The user must take care to program the correct channel length for the BER test so that the channel length does not exceed the total number of channels available in the stream.
- BER Receiver Error Register (BRER) This read-only register contains the number of counted errors. When the error count reaches 0xFFFF, the BER counter will stop updating so that it will not overflow. ST[n]CBER (bit 1) in the BER Receiver Control Register is used to reset the BRER register.

For normal BER operation, CMM (bit 0) must be 1 in the Connection Memory Low (CM_L). PCC1 - 0 (bits 2 - 1) in the Connection Memory Low must be programmed to "10" to enable the per-stream based BER transmitters. For each stream, the length (or total number of channels) of BER testing can be as long as one whole frame, but the channels MUST be consecutive. Upon completion of programming the connection memory, the corresponding BER receiver can be started by setting ST[n]SBER (bit 0) in the BRCR to high. There must be at least 2 frames (250 μ s) between completion of connection memory programming and starting the BER receiver before the BER receiver can correctly identify BER errors. A 16 bit BER counter is used to count the number of bit errors.

15.0 PCM A-law/μ-law Translation

The ZL50020 provides per-channel code translation to be used to adapt pulse code modulation (PCM) voice or data traffic between networks which use different encoding laws. Code translation is valid in both Connection Mode and Message Mode.

In order to use this feature, the Connection Memory High (CM_H) entry for the output channel must be programmed. $\overline{V/D}$ (bit 4) defines if the traffic in the channel is voice or data. Setting ICL1 - 0 (bits 3 - 2) programs the input coding law and OCL1 - 0 (bits 1- 0) programs the output coding law as shown in Table 9.

Voice Coding Input Coding **Output Coding** Data Coding $(\overline{V}/D \text{ bit} = 0)$ $(\overline{V}/D \text{ bit} = 1)$ (ICL1-0) (OCL1 - 0) 00 ITU-T G.711 A-law No code 00 01 01 ITU-T G.711 μ-law Alternate Bit Inversion (ABI) 10 10 A-law without Alternate Bit Inverted Alternate Bit Inversion (ABI) Inversion (ABI) 11 11 μ-law without Magnitude All bits inverted Inversion (MI)

The different code options are:

Table 9 - Input and Output Voice and Data Coding

For voice coding options, the ITU-T G.711 A-law and ITU-T G.711 μ -law are the standard rules for encoding. A-law without Alternate Bit Inversion (ABI) is an alternative code that does not invert the even bits (6, 4, 2, 0). μ -law without Magnitude Inversion (MI) is an alternative code that does not perform inversion of magnitude bits (6, 5, 4, 3, 2, 1, 0).

When transferring data code, the option "no code" does not invert the bits. The Alternate Bit Inversion (ABI) option inverts the even bits (6, 4, 2, 0) while the Inverted Alternate Bit Inversion (ABI) inverts the odd bits (7, 5, 3, 1). When the "All bits inverted" option is selected, all of the bits (7, 6, 5, 4, 3, 2, 1, 0) are inverted.

The input channel and output channel encoding law are configured independently. If the output channel coding is set to be different from the input channel, the ZL50020 performs translation between the two standards. If the input and output encoding laws are set to the same standard, no translation occurs. As the \overline{V}/D (bit 4) of the Connection Memory High (CM_H) must be set on a per-channel basis, it is not possible to translate between voice and data encoding laws.

16.0 Quadrant Frame Programming

By programming the Stream Input Quadrant Frame Registers (SIQFR0 - 31), users can divide one frame of input data into four quadrant frames and can force the LSB or MSB of every input channel in these quadrants to one or zero for robbed-bit signaling. The four quadrant frames are defined as follows:

Data Rate	Quadrant 0	Quadrant 1	Quadrant 2	Quadrant 3
2.048 Mbps	Channel 0 - 7	Channel 8 - 15	Channel 16 - 23	Channel 24 - 31
4.096 Mbps	Channel 0 - 15	Channel 16 - 31	Channel 32 - 47	Channel 48 - 63
8.192 Mbps	Channel 0 - 31	Channel 32 - 63	Channel 64 - 95	Channel 96 - 127
16.384 Mbps	Channel 0 - 63	Channel 64 - 127	Channel 128 - 191	Channel 192 - 255

Table 10 - Definition of the Four Quadrant Frames

When the quadrant frame control bits, STIN[n]Q3C2 - 0 (bit 11 - 9), STIN[n]Q2C2 - 0 (bit 8 - 6), STIN[n]Q1C2 - 0 (bit 5 - 3) or STIN[n]Q1C2 - 0 (bit 2 - 0), are set, the LSB or MSB of every input channel in the quadrant is forced to "1" or "0" as shown by the following table:

STIN[n]Q[y]C[2:0]	Action
0xx	Normal Operation
100	Replaces LSB of every channel in Quadrant y with '0'
101	Replaces LSB of every channel in Quadrant y with '1'
110	Replaces MSB of every channel in Quadrant y with '0'
111	Replaces MSB of every channel in Quadrant y with '1'
Note: y = 0, 1, 2, 3	

Table 11 - Quadrant Frame Bit Replacement

Note that Quadrant Frame Programming and BER reception cannot be used simultaneously on the same input stream.

17.0 JTAG Port

The JTAG test port is implemented to meet the mandatory requirements of the IEEE-1149.1 (JTAG) standard. The operation of the boundary-scan circuitry is controlled by an external Test Access Port (TAP) Controller.

17.1 Test Access Port (TAP)

The Test Access Port (TAP) accesses the ZL50020 test functions. It consists of three input pins and one output pin as follows:

- **Test Clock Input (TCK)** TCK provides the clock for the test logic. TCK does not interfere with any on-chip clock and thus remains independent in the functional mode. TCK permits shifting of test data into or out of the Boundary-Scan register cells concurrently with the operation of the device and without interfering with the on-chip logic.
- **Test Mode Selection Inputs (TMS)** The TAP Controller uses the logic signals received at the TMS input to control test operations. The TMS signals are sampled at the rising edge of the TCK pulse. This pin is internally pulled to high when it is not driven from an external source.
- **Test Data Input (TDi)** Serial input data applied to this port is fed either into the instruction register or into a test data register, depending on the sequence previously applied to the TMS input. The registers are described in a subsequent section. The received input data is sampled at the rising edge of the TCK pulse. This pin is internally pulled to high when it is not driven from an external source.
- **Test Data Output (TDo)** Depending on the sequence previously applied to the TMS input, the contents of either the instruction register or test data register are serially shifted out towards TDo. The data from TDo is clocked on the falling edge of the TCK pulses. When no data is shifted through the boundary scan cells, the TDo driver is set to a high impedance state.
- **Test Reset (TRST)** Resets the JTAG scan structure. This pin is internally pulled to high when it is not driven from an external source.

17.2 Instruction Register

The ZL50020 uses the public instructions defined in the IEEE-1149.1 standard. The JTAG interface contains a four-bit instruction register. Instructions are serially loaded into the instruction register from the TDi when the TAP Controller is in its shifted-OR state. These instructions are subsequently decoded to achieve two basic functions: to select the test data register that may operate while the instruction is current and to define the serial test data register path that is used to shift data between TDi and TDo during data register scanning.

17.3 Test Data Registers

As specified in the IEEE-1149.1 standard, the ZL50020 JTAG interface contains three test data registers:

- **The Boundary-Scan Register** The Boundary-Scan register consists of a series of boundary-scan cells arranged to form a scan path around the boundary of the ZL50020 core logic.
- **The Bypass Register** The Bypass register is a single stage shift register that provides a one-bit path from TDi to TDo.
- The Device Identification Register The JTAG device ID for the ZL50020 is 0C36414B_H

Version	<31:28>	0000
Part Number	<27:12>	1100 0011 0110 0100
Manufacturer ID	<11:1>	0001 0100 101
LSB	<0>	1

17.4 BSDL

A Boundary Scan Description Language (BSDL) file is available from Zarlink Semiconductor to aid in the use of the IEEE-1149.1 test interface.

18.0 Register Address Mapping

Address	CPU	Register	Abbreviation	Reset By
A13 - A0	Access	Name		
0000 _H	R/W	Control Register	CR	Switch/Hardware
0001 _H	R/W	Internal Mode Selection Register	IMS	Switch/Hardware
0002 _H	R/W	Software Reset Register	SRR	Hardware Only
0003 _H	R/W	Output Clock and Frame Pulse Control Register	OCFCR	Hardware
0004 _H	R/W	Output Clock and Frame Pulse Selection Register	OCFSR	Hardware
0005 _H	R/W	FPo_OFF0 Register	FPOFF0	Hardware
0006 _H	R/W	FPo_OFF1 Register	FPOFF1	Hardware
0007 _H	R/W	FPo_OFF2 Register	FPOFF2	Hardware
0010 _H	R Only	Internal Flag Register	IFR	Switch/Hardware
0011 _H	R Only	BER Error Flag Register 0	BERFR0	Switch/Hardware
0012 _H	R Only	BER Error Flag Register 1	BERFR1	Switch/Hardware
0013 _H	R Only	BER Receiver Lock Register 0	BERLR0	Switch/Hardware
0014 _H	R Only	BER Receiver Lock Register 1	BERLR1	Switch/Hardware
0100 _H - 011F _H	R/W	Stream Input Control Registers 0 - 31	SICR0 - 31	Switch/Hardware
0120 _H - 013F _H	R/W	Stream Input Quadrant Frame Registers 0 - 31	SIQFR0 - 31	Switch/Hardware
0200 _H - 021F _H	R/W	Stream Output Control Registers 0 - 31	SOCR0 - 31	Switch/Hardware
0300 _H - 031F _H	R/W	BER Receiver Start Registers 0 - 31	BRSR0 - 31	Switch/Hardware
0320 _H - 033F _H	R/W	BER Receiver Length Registers 0 - 31	BRLR0 - 31	Switch/Hardware
0340 _H - 035F _H	R/W	BER Receiver Control Registers 0 - 31	BRCR0 - 31	Switch/Hardware
0360 _H - 037F _H	R Only	BER Receiver Error Registers 0 - 31	BRER0 - 31	Switch/Hardware

Table 12 - Address Map for Registers (A13 = 0)

19.0 Detailed Register Description

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	OPM	0	FPIN POS	CKINP	FPINP	CKIN 1	CKIN 0	VAR EN	MBPE	OSB	MS1	MS0
Bit	Na	ame						De	scripti	on					
15 - 12	Un	used	Reser	ved. In	norm	al func	tional m	ode, the	ese bits	s MUS	T be se	et to zer	ro.		
11	0	PM	This b	tion M it is us ting Mo	ed to s	set the	device e 32 for	in Mast more d	er/Slavetails.	/e ope	ration.	Refer t	o Tabl	e 7, "Z	L5002
10	Un	used	Reser	ved. In	norm	al func	tional m	ode, thi	s bits N	NUST	be set	to zero.			
9	FPII	NPOS	When	this bit	is low	, FPi st	Positio traddles starts fro	n frame om fram	bounda le bour	ary (as ndary (a	define as defi	d by ST ned by	-BUS) GCI-B	us)	
8	Cł	KINP	When	this bit	is low	, the C	Ki falling								
			When	Clock Input (CKi) Polarity When this bit is low, the CKi falling edge aligns with the frame boundary. When this bit is high, the CKi rising edge aligns with the frame boundary. Frame Pulse Input (FPi) Polarity											
7	FF	PINP	Frame When	Pulse this bi	Input t is lo	: (FPi) w, the	Polarity input fr	0 0	ulse FF	Pi has	the ne	gative	frame		
7 6 - 5		PINP N1 - 0	Frame When When	e Pulse this bi this bit	Input t is lo is higl	(FPi) w, the n, the i	Polarity input fr nput fra	/ ame pu	ilse FF se FPi l	Pi has has the	the ne	gative	frame		
			Frame When When	e Pulse this bi this bit	Input t is lo is higi (CKi) :	(FPi) w, the n, the i	Polarity input fr nput fra	/ ame puls	ulse FF ie FPi I 'i) Sele	Pi has has the ection	the ne	gative	frame		
			Frame When When	e Pulse this bi this bit	Input t is lo is higi (CKi) :	w, the n, the in and Fr	Polarity input fr nput fra	/ ame puls Ilse (FP	ulse FF ie FPi I 'i) Sele	Pi has has the ection	the ne positi	egative ve fram	frame e pulse		
			Frame When When	e Pulse this bi this bit	Input t is lo is higi (CKi) :	(FPi) w, the n, the ii and Fr IN1 - 0	Polarity input fr nput fra	/ rame puls Ilse (FP FPi Acti	ulse FF se FPi ł i) Sele ive Peri	Pi has has the ection	the ne positi	egative ve fram CKi	frame e pulso Hz		
			Frame When When	e Pulse this bi this bit	Input t is lo is higi (CKi) :	(FPi) w, the n, the in and Fr IN1 - 0 00	Polarity input fr nput fra	/ ame puls Ilse (FP FPi Acti 6 12	ulse FF se FPi I ri) Sele ve Perio 1 ns	Pi has has the ection	the ne positi	egative ve fram CKi 6.384 MI	frame e pulso Hz Hz		
			Frame When When	e Pulse this bi this bit	Input t is lo is higi (CKi) :	: (FPi) w, the n, the in and Fr IN1 - 0 00 01	Polarity input fr nput fra	/ ame puls Ilse (FP FPi Acti 6 12	ulse FF se FPi I i) Sele ive Peri 1 ns 2 ns	Pi has has the ection	the ne e positi 10 8 4	egative ve fram CKi 6.384 MI	frame e pulse Hz Hz		
			Frame When When Input	Pulse this bit this bit Clock	Input t is lo is higl (CKi) a CK	(FPi) w, the n, the in and Fr N1 - 0 00 01 10 11 nd MOI	Polarity input fra ame Pu ame Du	/ ame puls Ilse (FP FPi Acti 6 12	ulse FF ie FPi I ive Peri 1 ns 2 ns 4 ns as desc	Pi has has the ection od Resen	the ne positi 11 8 4 ved	cKi 6.384 Mi 096 MF	frame e pulso Hz Hz Hz		at.
-	СКІ		Frame When When Input The M should Variat When	Pulse this bit this bit Clock Clock	Input t is lo is higi (CKi) a CK CK	(FPi) w, the n, the ii and Fr N1 - 0 00 01 10 11 nd MOI to defin de Ena , the va	Polarity input fra ame Pu ame Pu DE_4M be the in able ariable of	/ rame puls ilse (FP FPi Acti 6 12 24 1 pins, a	Ilse FF ie FPi I ii) Sele ive Peri 1 ns 2 ns 4 ns as desc ck mod	Pi has has the ection od Resen cribed i e.	the ne e positi 10 8 ved n "Pin ed on a	cKi 6.384 Mi 0.192 MF 0.096 MF Descrip	frame e pulse Hz Hz Hz Hz Hz Hz Hz Hz Hz Hz Hz Hz Hz	on pag	at.

Table 13 - Control Register (CR) Bits

Externa Reset V		Write Add 000 _H	ress: 00)00 _H											
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	OPM	0	FPIN POS	CKINP	FPINP	CKIN 1	CKIN 0	VAR EN	MBPE	OSB	MS1	MS0
							·		•	•	•				
Bit	N	ame						De	scripti	on					
2	С)SB	This	bit enableribes the	es the	STio					erial ou	utputs. 7	The fol	lowing	table
				RESET Pin	SRS (in S	TSW SRR)	ODE Pin	OSB Bit	S	Tio0 - 3	31		STOH	Z0 - 15	
				0	>	<	Х	Х		HiZ			Driver	n High	
				1	1	1	Х	Х		HiZ				n High	
			_	1	(-	0	Х		HiZ				n High	
			_	1	(-	1	0		HiZ				n High	
				1	()	1	1	(Cont	Active rolled b	y CM)	(C	Act ontrolle	tive ed by C	M)
				: Unuseo R0 - 31			ams are	tristate	d (STio	= HiZ	, STOF	IZ = Dri	ven H	igh). R	efer to
1 - 0	MS	61 - 0	Thes	nory Sele se two bit or access	s are i	used t	o select	connec	tion me	emory	low, co	nnectio	n high	or dat	a mem-
					MS1 - (0			Memo	ry Sele	ction				
					00			Connec	tion Me	mory Lo	ow Rea	d/Write			
					01			Connec	tion Mer	mory Hi	gh Rea	d/Write			
					10				Data N	lemory	Read				
					11				R	eserved	d]	

Table 13 - Control Register (CR) Bits (continued)

15	14	13	12	2 11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0		0	0	STIO_ PD_EN	, BDH	BDL	RBER	TBER EN	BPD 2	BPD 1	BPD 0	MBPS
											I	I	<u> </u>		
Bit		Name							Desci	ription					
5 - 9	ι	Jnused	I	Rese	ved. In	norm	al functio	nal moo	de, thes	se bits N	IUST b	e set f	o zero	-	
8	ST	IO_PE EN)_	When	STio Pull-down Enable When this bit is low, the pull-down resistors on all STio pads will be disa When this bit is high, the pull-down resistors on all STio pads will be er										
7		BDH		Bi-dir	ectiona	l Con	trol for S	Streams	s 16-31						
							BDH	S	Fio16 - 3	31 Opera	ation				
							0		STi16-3	operation 1 are inp 1 are out	outs				
							1	STi	6-31 tie	nal opera ed low int are bi-dire	ternally				
6		BDL		Bi-dir	ectiona	l Con	trol for S	Streams	s 0-15						
							BDL	S	Tio0 - 1	5 Opera	ition				
							0	5	STi0-15	operatic 5 are inp 5 are out	uts				
							1	STi	0-15 tie	nal opera d low inte re bi-dire	ernally				
5	R	BEREI	N	When	Receive this bit MUST	is low	, all the E	BER rec	eivers	are disa	abled. T	o enal	ble any	/ BER	receive
4	TI	BEREN	N	When		t is lo	Enable	ne BER	transr	mitters	are dis	abled.	To e	nable	any BE

Table 14 - Internal Mode Selection Register (IMS) Bits

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	0	0	0	STIO_ PD_EN	BDH	BDL	RBER EN	TBER EN	BPD 2	BPD 1	BPD 0	MBPS
Bit		Name		Description											
3 - 1	BI	PD2 - (r F t	These I nemory Registe he bits	bits ref y block er is se BPD2 Conne	fer to k prog t to hi ? - 0 a	ng Data the value gramming igh and t re loaded Memory	g featur he MBF d into bi	e is ac PS bit ir ts 2 - 0	tivated. h this re of the 0	After f gister i Connec	the ME s set to tion M	BPE b o high emory	it in th , the c Low. I	ne Contro ontents o Bits 15 -
0	ſ	MBPS	/ (f i i	A zero MBPS a Dnce th rames shed, t s high, Whene	to one and BI he MB to cor he MB MBPS	trans PD2 - PE b nplete PS bi S or M e micr	ogrammi ition of th 0 bits in it in the the block t returns BPE can oprocess	his bit st this reg Control ck prog to low, i be set	arts the lister m Regist rammin ndicatir to low t	ter is so ter is so ng. After ng the o to abort	defined et to hi the pr peratio the pro	in the gh, th ogram n is co ogramr	same e devi iming f implete ming o	write ce rec functio ed. Wh peratic	operation quires tw on has fir oen MBP on.

Table 14 - Internal Mode Selection Register (IMS) Bits (continued)

External F Reset Val			s: 0002	Н												
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	
0	0	0	0	0	0	0	0	0	0	0	0	0	0	SRST SW	0]
Bit	Nan	ne		Description												
15 - 2	Unus	sed		erved ormal f		nal mo	ode, th	ese bi	ts MU	ST be	set to	zero.				
1	SRST	SW	Whe swite	ching	bit is blocks	low, s are i	witchir n soft	ng bloo ware i	reset s	state.	Refer	to Tal	ble 12	/hen thi , "Addre ers are a	ess Ma	ap for
0	Unus	sed		erved ormal f	functio	nal mo	ode, th	ese bi	ts MU	ST be	set to	zero.				

Table 15 - Software Reset Register (SRR) Bits

Reset \			Address	5. 0000H											
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	0	0	0	FPOF2 EN	FPOF1 EN	FPOF0 EN	0	0	CKO FPO3 EN	CKO FPO2 EN	CKO FPO1 EN	CKO FPO0 EN
Bit		Nam	е						Descr	iption					
15 - 9		Unuse	ed	Reserved In normal functional mode, these bits MUST be set to zero.											
8	F	POF2	EN	Wher	OFF2 this b this b	it is hi	gh, outp	ut frame t frame p	pulse FF oulse FP	Po_OFF o_OFF	-2 2.				
7	F	POF1	EN	Wher	OFF1 this b this b	it is hi	gh, outp	ut frame t frame p	pulse FF pulse FP	Po_OFF o_OFF	-1 is er 1 is in h	abled. iigh imp	edance	e state.	
6	F	POFO	EN	Wher	OFF0 this b this b	it is hi	gh, outp	ut frame t frame p	pulse FF pulse FP	Po_OFF o_OFF	-0 is er) is in h	abled. igh imp	edance	e state.	
5		Unuse	ed	Rese In nor		nctior	al mode	, these b	oits MUS	T be se	t to zer	0.			
4		Unuse	ed	Rese In nor		nctior	al mode	, these b	oits MUS	T be se	t to zer	0.			
3	C	CKOFF EN	°O3	Wher	i this t	oit is h			c CKo3 a o3 are in					3 are e	nableo
2	C	CKOFF EN	°O2	Wher	i this t	oit is h	Enable iigh, outj w, CKo2	out clock and FP	c CKo2 a o2 are in	and out high in	put frar ipedan	ne puls ce state	e FPoź	2 are e	nableo
1	0	CKOFF EN	°O1	When	this t	oit is h	Enable iigh, outj w, CKo1	out clock and FP	c CKo1 a o1 are in	and out high in	put frar ipedan	ne puls ce state	e FPo´ e.	l are e	nable
0	0	CKOFF EN	200	Wher	this t	oit is h	Enable high, outj w, CKo0	out clock	CKo0 a	and out	out frar	ne puls	e FPo() are e	nable

Table 16 - Output Clock and Frame Pulse Control Register (OCFCR) Bits

15	lue: 0000 _H 14 13	12 11	10 9	8	7	6	5	4	3	2	1	0
0	FPO3	CKO CKO3 F PO3 P SEL0	FPO3 FPO3 P POS	CKO2 P	FPO2 P	FPO2 POS	CKO1 P	FPO1 P	FPO1 POS	CKO0 P	FPO0 P	FPO0 POS
Bit	Name					Descri	ption					
15 - 14	Unused	Reserved In normal f	unctional m	ode, the	ese bits	MUST	be set	to zero).			
13 - 12	CKOFPO3 SEL1 - 0	Output Cl Selection	ock (CKo3) Frequ	ency a	and Ou	Itput F	rame I	Pulse	(FPo3)	Pulse	Cycle
				FPO3 1 - 0		FPo3		С	Ko3			
			-	0		244 ns 122 ns			6 MHz 2 MHz			
			-	0		61 ns			34 MHz			
				1		30 ns		32.70	68 MHz			
11	СКОЗР	When this boundary.	ock (CKo3) bit is low, When this ndary.	the ou	utput c	lock C						
10	FPO3P	When this	frame boundary. Output Frame Pulse (FPo3) Polarity Selection When this bit is low, the output frame pulse FPo3 has the negative frame pulse for When this bit is high, the output frame pulse FPo3 has the positive frame pulse for									
10 9	FPO3P FPO3POS	When this When this Output Fra When this	bit is low, th	e output ne outpu (FPo3) Po3 stra	frame ut frame Positio ddles f	pulse F pulse n rame b	Po3 ha	nas the	positive efined	e frame by ST-E	BUS).	ormat.
		When this When this Output Fra When this When this Output Clo When this	bit is low, the bit is high, the ame Pulse bit is low, Fl bit is high, F ock (CKo2) bit is low, When this	e output ne output (FPo3) I Po3 stra Po3 stra Polarit the ou	frame at frame Positio ddles f arts fror y Selec utput c	pulse F pulse n rame b n frame ction lock C	FPo3 ha FPo3 h oundar boundar	nas the ry (as de dary (as	efined l define	e frame by ST-E ed by G igns w	BUS). CI-Bus)	ormat
9	FPO3POS	When thisOutput FraWhen thisWhen thisOutput CleWhen thisboundary.frame bourOutput FraWhen this	bit is low, the bit is high, the ame Pulse bit is low, Fl bit is high, F ock (CKo2) bit is low, When this	e output ne output (FPo3 stra Po3 stra Po1arit the ou bit is hi (FPo2) l e output	frame tframe Positio ddles f arts fror y Selec utput c gh, the Polarit frame	pulse F pulse n rame b n frame ction lock C outpu y Selec pulse F	FPo3 ha FPo3 h oundar e bound Ko2 fa t clock ction FPo2 ha	y (as d dary (as dary (as cKo2 as the r	efined l define dge ali rising	e frame by ST-E ed by G igns w edge a e frame	BUS). CI-Bus) ith the ligns w	frame ith the

Table 17 - Output Clock and Frame Pulse Selection Register (OCFSR) Bits

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	CKO FPO3 SEL1	CK0 FPC SEL	03 P	FPO3 P	FPO3 POS	CKO2 P	FPO2 P	FPO2 POS	CKO1 P	FPO1 P	FPO1 POS	CKO0 P	FPO0 P	FPO0 POS
Bit		Name							Descri	ption					
5		CKO1P		Output O When the boundary frame bo	is bit y. Whei	is low, n this l	the o	utput c	lock C						
4		FPO1P		Output F When thi When thi	s bit is	low, the	e outpu	t frame	pulse F	Po1 ha					
3	F	PO1PO	S	Output F When thi When thi	s bit is	low, FF	Po1 stra	addles f	rame b).
2		CKO0P		Output (When the boundary frame bo	is bit y. Whei	is low, n this l	the o	utput c	lock C						
1		FPO0P		Output I When thi When thi	s bit is	low, the	e outpu	t frame	pulse F	Po0 ha		0		•	
ı					rame										

Table 17 - Output Clock and Frame Pulse Selection Register (OCFSR) Bits (continued)

15	14 13	12	11	10	9 8	7	6	5	4	3	2	1	0
0	0 0	0	0		OF[n] FOF[n] FF7 OFF6	FOF[n] OFF5	FOF[n] OFF4	FOF[n] OFF3	FOF[n] OFF2	FOF[n] OFF1	FOF[n] OFF0	FOF[n] C1	FOF[n] C0
Bit	Na	ame					D	escript	ion				
15 - 10	Un	used	I	Reserved	. In normal	unctiona	al mode,	these b	oits MUS	T be se	t to zero	D.	
9 - 2	FOF[n]	OFF7 -			[n] Channe / value of th			o the ch	annel of	fset fror	n oriain	al fram	e bound
1 - 0	FOF[n]C1 - 0			ary. Permi	tted channe [n] Control	l offset v							
1 - 0	FOF[n]C1 - (a	ary. Permi	tted channe	l offset v bits		epend o	FOF[n]		registe	r. rity	Position Control
1 - 0	FOF[n]C1 - (a	ary. Permi F Po_OFF FOF[n]C	tted channe [n] Control	bits	Po OFF	epend o [n] Width	FOF[n] FOF[n] Perr Chann	O of this OFF7 - 0 nitted	registe Pola	rity rol	Position
1 - 0	FOF[n]C1 - (a	FPo_OFF FOF[n]C 1-0	tted channe [n] Control Data Rate (Mbps)	bits F Puls one 4	Po_OFF	epend o [n] Width z clock	FOF[n] FOF[n] Perr Chann 0	0 of this OFF7 - 0 nitted el Offset	Polar Cont	rity rol 0P F	Position Control
1 - 0	FOF[n]C1 - (a	ary. Permi F Po_OFF FOF[n]C 1-0 00	tted channe [n] Control Data Rate (Mbps) 2.048	bits F Puls one 4 one 8	Po_OFF Po_OFF Cycle \ .096 MH: .192 MH: 6.384 MI	[n] Width z clock z clock	FOF[n] FOF[n] Perr Chann 0	0 of this OFF7 - 0 nitted el Offset - 31	Polar Cont FPO	rity rol 0P F 1P F	Position Control PO0POS

Table 18 - FPo_OFF[n] Register (FPo_OFF[n]) Bits

	Read Address: 00 [,] ue: 0000 _H	0 _H
	15 14 1	3 12 11 10 9 8 7 6 5 4 3 2 1 0
	0 0	0 0
Bit	Name	Description
15 - 2	Unused	Reserved In normal functional mode, these bits are zero.
1	OUTERR	Output Error (Read Only) This bit is set high when the total number of output channels is programmed to be more than the maximum capacity of 2048, in which case the output channels beyond the maximum capacity should be disabled. This bit will be cleared automatically after programming is corrected.
0	INERR	Input Error (Read Only) This bit is set high when the total number of input channels is programmed to be more than the maximum capacity of 2048, in which case the input channels beyond the maximum capacity should be disabled. This bit will be cleared automatically after pro- gramming is corrected.

Table 19 - Internal Flag Register (IFR) Bits - Read Only

		Read Add alue: 0000)011 _H													
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	
	BER F15		BER F13	BER F12	BER F11	BER F10	BER F9	BER F8	BER F7	BER F6	BER F5	BER F4	BER F3	BER F2	BER F1	BER F0]
Bi	t	Nam	ne							Descri	ption						
15 -	0	BERF	-[n]	lf BEI zero.		s high,	, it indi			R Rec			C	`	-	- /	
Note:	[n] der	notes inpu	t stream	from 0 ·	- 15.												

Table 20 - BER Error Flag Register 0 (BERFR0) Blts - Read Only

	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Γ	BER F31	BER F30	BER F29	BER F28	BER F27	BER F26	BER F25	BER F24	BER F23	BER F22	BER F21	BER F20	BER F19	BER F18	BER F17	BER F16
Bit		Nam	ie							Descrij	ption					
15 - (0	BERF	-[n]			Flag[n s high,	-	cates t	hat BE	R Rec	eiver E	Error R	egister	⁻ [n] (B	RER[n]) is no

Table 21 - BER Error Flag Register 1 (BERFR1) Bits - Read Only

		ıe: 0000 ₁														
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	BER L15	BER L14	BER L13	BER L12	BER L11	BER L10	BER L9	BER L8	BER L7	BER L6	BER L5	BER L4	BER L3	BER L2	BER L1	BER L0
Bi	t	Nam	ne							Descri	ption					

Table 22 - BER Receiver Lock Register 0 (BERLR0) Bits - Read Only

		н													
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
BER L31	BER L30	BER L29	BER L28	BER L27	BER L26	BER L25	BER L24	BER L23	BER L22	BER L21	BER L20	BER L19	BER L18	BER L17	BER L16
Bit	Nam	ne							Descrij	ption					
15 - 0	BERL	_[n]	If BEI	RL[n] i	•	it indic	cates t			eiver o iver of	-	-		I.	

Table 23 - BER Receiver Lock Register 1 (BERLR1) Bits - Read Only

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	0	0	0	STIN[n] BD2	STIN[n] BD1	STIN[n] BD0	STIN[n] SMP1	STIN[n] SMP0	STIN[n] DR3	STIN[n] DR2	STIN[n] DR1	STIN[n] DR0
Bi	t		N	lame)					D	escripti	on			
15 -	9		U	nuse	d		Reserve In normal	d functior	nal mode	, these b	its MUS	T be set	to zero.		
8 -	6	S	STIN[n]BC)2 - 0		Input Str The binai will be de	y value	of these	bits refe					•
5 -	4	S	TIN[r	n]SM	P1 -	0	Input Da	ta Samp	ling Poi	nt Selec	tion Bits	3			
							STIN[n]S	SMP1-0	(2.048	3 Mbps, 4	npling Po .096 Mbp streams)		Vlbps	(16.38	ing Poin 34 Mbps eams)
						†	00)			3/4 point			2/4	point
						ļţ	01	l			1/4 point				
						11	10)			2/4 point			4/4	point
															P •

Table 24 - Stream Input Control Register 0 - 31 (SICR0 - 31) Bits

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	0	0	0	STIN[n] BD2	STIN[n] BD1	STIN[n] BD0	STIN[n] SMP1	STIN[n] SMP0	STIN[n] DR3	STIN[n] DR2	STIN[n] DR1	STIN[n] DR0
Bi	t		N	lame)					D	escripti	on			
3 -	0	S	TIN[n]DR	23 - 0	I	nput Da	ta Rate S	Selectio	n Bits:					
								Γ	STIN[n][DR3-0	[Data Rate]	
									000	0	Stre	eam Unus	ed		
								F	000	1	2	.048 Mbp	s		
									001	0	4	.096 Mbp	S		
									001	1	8	192 Mbp	S		
								Γ	010	0	16	.384 Mbp)S		
									0101 -	1111	I	Reserved			

Table 24 - Stream Input Control Register 0 - 31 (SICR0 - 31) Bits (continued)

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	STIN[n] Q3C2	STIN[n] Q3C1	STIN[n] Q3C0	STIN[n] Q2C2	STIN[n] Q2C1	STIN[n] Q2C0	STIN[n] Q1C2	STIN[n] Q1C1	STIN[n] Q1C0	STIN[n] Q0C2	STIN[n] Q0C1	STIN[n] Q0C0
Bi	t		I	Name						Desci	ription				
15 -	12		U	Inused		Reserve n normal		nal mod	le, thes	e bits M	IUST be	e set to	zero.		
11 -	- 9	S	TIN[n]Q3C2	T a	Quadran These thr Is Ch24 1 4.096 Mb	ree bits to 31, C	are use h48 to	d to coi 63, Ch9	ntrol ST 6 to 12	7 and C	h192 to	255 fo	the 2.0	
							STIN[n 2-(Ope	ration			
							0x	x			normal	operatio	n		
							10	0				•	laced by		
							10	1					laced by		
							11	C					placed by		
							11	1	M	SB of ea	ch chanr	nel is rep	placed by	′ "1"	
8 -	6	S	TIN[n]Q2C2	T a	Quadran These thr Is Ch16 4.096 Mb	ree bits to 23, 0	are use Ch32 to	d to coi 47, Chi	ntrol ST 64 to 95	and C	h128 to	191 for	the 2.0	
								V[n]Q2C 2-0			Ope	ration			
								0xx			normal	operatio	n		
								100	LS	B of ea	ch chanr	nel is rep	laced by	"0"	
								101	LS	SB of ead	ch chanr	nel is rep	laced by	"1"	
								110	M	SB of ea	ch chanı	nel is rep	placed by	/ "O"	
		1					1	111	-			nel is rep			

Table 25 - Stream Input Quadrant Frame Register 0 - 31 (SIQFR0 - 31) Bits

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	STIN[n] Q3C2	STIN[n] Q3C1	STIN[n] Q3C0	STIN[n] Q2C2	STIN[n] Q2C1	STIN[n] Q2C0	STIN[n] Q1C2	STIN[n] Q1C1	STIN[n] Q1C0	STIN[n] Q0C2	STIN[n] Q0C1	STIN[n] Q0C0
В	it		I	Name						Desc	ription				
5 -	3	S	TIN[n]Q1C2	tł a	Quadran nese thro is Ch8 to .096 Mb	ee bits o 15, C	are use h16 to	d to cor 31, Ch	ntrol ST 32 to 63	3 and C	h64 to	127 for	the 2.0	
							ST	IN[n]Q1(2-0			Ope	eration			
								0xx			normal	operatio	n		
								100	L	SB of ea	ich chan	nel is rep	laced by	/ "0"	
								101	L	SB of ea	ich chan	nel is rep	laced by	/ "1"	
								110	M	ISB of ea	ach chan	nel is rep	blaced by	y "0"	
								111	Μ	ISB of ea	ach chan	nel is rep	placed by	y "1"	
2 -	0	S	TIN[n]Q0C2	T a	Quadran hese thi s Ch0 .096 Mb	ree bits to 7, C	are use Ch0 to	ed to co 15, Ch	ntrol ST 0 to 31	and (Ch0 to	63 for	the 2.0	
							STI	N[n]Q0C	2-0		Ор	eration			
								0xx			normal	operatio	n		
								100	L	SB of ea	ach chan	nel is rep	placed by	y "0"	
								101	L	SB of ea	ach chan	nel is rep	placed by	y "1"	
								110	N	/ISB of ea	ach char	inel is re	placed b	y "0"	
								111	N	/ISB of ea	ach char	nel is re	placed b	v "1"	

Table 25 - Stream Input Quadrant Frame Register 0 - 31 (SIQFR0 - 31) Bits (continued)

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	STOHZ [n]A2	STOHZ [n]A1	STOHZ [n]A0	STO[n] FA1	STO[n] FA0	STO[n] AD2	STO[n] AD1	STO[n] AD0	STO[n] DR3	STO[n] DR2	STO[n] DR1	STO[n] DR0
Bit			Na	me						Descr	iption				
5 - 1	2		Uni	used		eserved normal fu	unction	al mode	e, these	bits M	UST be	e set to	zero.		
11 - 9)	ST	OHZ	[n]A2 - () ST	OHZ Ad	ditiona	I Adva	nceme	nt Bits					
				only for 0-15)		STOHZ[n]]A2-0		.048 Mb	al Advan ops, 4.09 92 Mbp	96 Mbps				anceme streams
						000				0 bit				0 bit	
						001				1/4 bit				2/4 bi 4/4 bi	-
						010				2/4 bit 3/4 bit				4/4 bi Reserv	-
						100				4/4 bit					cu
						101-1	11		R	eserved					
8 - 7		S	[[[[[]FA1 - 0	 Οι	utput Str	eam[n]	Fracti	onal A	dvance	ement l	Bits			
						STO[n]FA		(2.	Adv 048 Mb	anceme ps, 4.09 lbps stre	nt 6 Mbps			dvance 34 Mbps	ment stream
						00				0				0	
						01				1/4 bit				2/4	
						10				2/4 bit				Reserv	ved
						11				3/4 bit					
6 - 4		ST	[O[n]	AD2 - 0	Th is	utput Str e binary to be ad vanceme	value o vanced	f these	bits ref	ers to tl	ne num	ber of b			•
3 - 0		ST	⁻ O[n]	DR3 - 0	Οι	utput Dat	ta Rate	Select	ion Bit	S					
							S	TIN[n]DI	R3 - 0		Da	ata Rate	;		
								0000)			ed: STio Z driven			
								0001			2.0	48 Mbp	S		
								0010)		4.0	96 Mbp	s		
								0011			8.1	92 Mbp	S		
								0100)		16.3	384 Mbp	os		
								0101 - 1	111		R	eserved			

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	0	0	0	0	ST[n] BRS7	ST[n] BRS6	ST[n] BRS5	ST[n] BRS4	ST[n] BRS3	ST[n] BRS2	ST[n] BRS1	ST[n] BRS0
Bit		Name							D	escript	ion				
15 - 8	l	Jnused	ł	Reser In norr		nction	al mo	de, thes	e bits N	IUST b	e set to	zero.			
7 - 0		ST[n] RS7 -	0		nary v	alue o		r e Start se bits r		the inp	ut chan	inel in w	/hich th	e BER (data sta



15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	0	0	0	0	0	0	ST[n] BL8	ST[n] BL7	ST[n] BL6	ST[n] BL5	ST[n] BL4	ST[n] BL3	ST[n] BL2	ST[n] BL1	ST[n] BL0
Bit		Name)						De	scripti	on				
15 - 9		Unuse	d	Rese In no		unctio	nal mod	le, thes	e bits M	UST be	e set to	zero.			
8 - 0		ST[n] BL8 -		The to to rec 256 for respe	oinary ceive t or the ectivel	value he BE data ı y. The	R patte ates of	e bits re rn. The 2.048 N im num	maximu Abps, 4.	im num .096 Mb	ber of B ops, 8.1	consecu ER cha 92 Mbp s 1. If th	innels is s and 1	32, 64, 6.384 N	, 128 ar 1bps

Table 28 - BER Receiver Length Register [n] (BRLR[n]) Bits

	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	
	0	0	0	0	0	0	0	0	0	0	0	0	0	0	ST[n] CBER	ST[n] SBER]
Dit		Nam									oorint	lon					
Bit		nam	e							De	script	ion					
15 - 2		Unuse	ed														
1		ST[n CBEI	-	Whe	ormal functional mode, these bits MUST be set to zero. cam[n] Bit Error Rate Counter Clear en this bit is high, it resets the internal bit error counter and the stream BER eiver Error Register to zero.												
0		ST[n SBEI	-	Where	eam[n] Bit Error Rate Counter Clear ien this bit is high, it resets the internal bit error counter and the stream BER ceiver Error Register to zero. eam[n] Bit Error Rate Test Start ien this bit is high, it enables the BER receiver; starts the bit error rate test. The bit for test result is kept in the BER Receiver Error (BRER[n]) register. Upon the npletion of the BER test, set this bit to zero. Note that the RBEREB bit must be set he IMS Register first.												

Table 29 - BER Receiver Control Register [n] (BRCR[n]) Bits

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
ST[n] BC15	ST[n] BC14	ST[n] BC13	ST[n] BC12	ST[n] BC11	ST[n] BC10	ST[n] BC9	ST[n] BC8	ST[n] BC7	ST[n] BC6	ST[n] BC5	ST[n] BC4	ST[n] BC3	ST[n] BC2	ST[n] BC1	ST[n] BC0
Bit		Name		Description											
15 - 0		ST[n] C15 - 0		Description Stream[n] BER Count Bits (Read Only) The binary value of these bits refers to the bit error counts. When it reaches its maximum value of 0xFFFF, the value will be held and will not rollover.											

Table 30 - BER Receiver Error Register [n] (BRER[n]) Bits - Read Only

20.0 Memory

20.1 Memory Address Mappings

When A13 is high, the data or connection memory can be accessed by the microprocessor port. Bit 1 - 0 in the Control Register determine the access to the data or connection memory (CM_L or CM_H).

MSB (Note 1)				am Add (St0 - 31								annel A (Ch0 -	ddres 255)	5	
A13	A12	A11	A10	A9	A8	Stream [n]	A7	A6	A5	A4	A3	A2	A1	A0	Channel [n]
1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0	0 0 0 1 1 1	0 0 1 1 0 0 1 1	0 1 0 1 0 1 0	Stream 0 Stream 1 Stream 2 Stream 3 Stream 4 Stream 5 Stream 6 Stream 2	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 1 1	0 0 1 1 0 0	0 0 1 1 0 0	0 0 1 1 0 0	0 0 1 1 0 0	0 1 0 1 0 1	Ch 0 Ch 1 Ch 30 Ch 31 (Note 2) Ch 32 Ch 33
1 - - - 1 1 - - -	0	1	0	0	0 0 1	Stream 8 Stream 14 Stream 15	· 0 0 · · · 0 0	0 0 1 1	· . 1 1 · 1 1 .	1 - - 1 1	· 1 · · · · 1 1	· 1 · · · 1 1	1 - - 1 1	· 0 1 · · · 0 1 ·	Ch 62 Ch 63 (Note 3)
1 1	1	1 1	1 1	1 1		Stream 30 Stream 31	1 1	1 1	1 1	1 1	1 1	1 1	1 1	0 1	Ch 254 Ch 255 (Note 5)

Table 31 - Address Map for Memory Locations (A13 = 1)

20.2 Connection Memory Low (CM_L) Bit Assignment

When the CMM bit (bit 0) in the connection memory low is zero, the per-channel transmission is set to the normal channel-switching. The connection memory low bit assignment for the channel transmission mode is shown in Table 32 on page 57.

15 UA EN	14 V/C	13 SSA 4	12 SSA 3	11 SSA 2	10 SSA 1	9 SSA 0	8 SCA 7	7 SCA 6	6 SCA 5	5 SCA 4	4 SCA 3	3 SCA 2	2 SCA 1	1 SCA 0	0 CMM =0
Bit	N	ame		Description											
15	U	AEN	Wh tion Wh	nen thi n merr nen thi	nory hi	s low, i gh will s high,	norma be igi switcl	l switc nored. n with	h with μ-law/	out µ-l A-law	aw/A- conve			ion. Co	onnec- tion

Table 32 - Connection Memory Low (CM_L) Bit Assignment when CMM = 0

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
UA EN	V/C	SSA 4	SSA 3	SSA 2	SSA 1	SSA 0	SCA 7	SCA 6	SCA 5	SCA 4	SCA 3	SCA 2	SCA 1	SCA 0	CMM =0
Bit	N	lame						[Descri	ption					
14		V/C	Wh sta Wh												
13 - 9	SS	6A4 - 0		Source Stream Address The binary value of these 5 bits represents the input stream number.											
8 - 1	SC	A7 - 0		Source Channel Address The binary value of these 8 bits represents the input channel number.											
0	CN	1M = 0	lf tl	Connection Memory Mode = 0 If this is low, the connection memory is in the normal switching mode. Bit13 - 1 are the source stream number and channel number.											

Table 32 - Connection Memory Low (CM_L) Bit Assignment when CMM = 0

When CMM is one, the device is programmed to perform one of the special per-channel transmission modes. Bits PCC0 and PCC1 from connection memory are used to select the per-channel tristate, message or BER test mode as shown in Table 33 on page 58.

-

15 UA EN	14 13 0 0	12 0	11 0	10 MSG 7	9 MSG 6	8 MSG 5	7 MSG 4	6 MSG 3	5 MSG 2	4 MSG 1	3 MSG 0	2 PCC 1	1 PCC 0	0 CMM =1
Bit	Nam	e						De	scripti	on				
15	UAE	N	Wr tior Wr	Conversion between μ -law and A-law Enable (Message mode only) When this bit is low, message mode has no μ -law/A-law conversion. Connec- tion memory high will be ignored. When this bit is high, message mode has μ -law/A-law conversion, and con- nection memory high controls the conversion method.										
14 - 11	Unus	ed	Reserved In normal functional mode, these bits MUST be set to zero.											
10 - 3	MSG7	- 0	Message Data Bits 8-bit data for the message mode. Not used in the per-channel tristate and BER test modes.											

Table 33 - Connection Memory Low (CM_L) Bit Assignment when CMM = 1

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
UA EN	0	0	0	0	MSG 7	MSG 6	MSG 5	MSG 4	MSG 3	MSG 2	MSG 1	MSG 0	PCC 1	PCC 0	CMM =1
Bit		Nam	e						De	scripti	on				
2 - 1	Р	CC1	- 0				ontrol control		rrespo	nding e	entry's	value	on the	STio si	tream.
							PC C1	PC C0	С	hannel	Output	Mode			
						F	0	0	F						
						F	0	1		Mess					
						F	1	0		BER	Test Mo	ode			
						Ē	1	1		Re	eserved				
0	С	MM :	= 1	lf th wh	nis is h	igh, th	emory e conn annel tr	ection	memo						ode Inel BE

Table 33 - Connection Memory Low (CM_L) Bit Assignment when CMM = 1

20.3 Connection Memory High (CM_H) Bit Assignment

Connection memory high provides the detailed information required for μ -law and A-law conversion. ICL and OCL bits describe the Input Coding Law and the Output Coding Law, respectively. They are used to select the expected PCM coding laws for the connection, on the TDM inputs, and on the TDM outputs. The \overline{V}/D bit is used to select the class of coding law. If the \overline{V}/D bit is cleared (to select a voice connection), the ICL and OCL bits select between A-law and μ -law specifications related to G.711 voice coding. If the \overline{V}/D bit is select a data connection), the ICL and OCL bits select between various bit inverting protocols. These coding laws are illustrated in the following table. If the ICL is different than the OCL, all data bytes passing through the switch on that particular connection are translated between the indicated laws. If the ICL and the OCL are the same, no coding law translation is performed. The ICL, the OCL bits and \overline{V}/D bit only have an effect on PCM code translations for constant delay connections, variable delay connections and per-channel message mode.

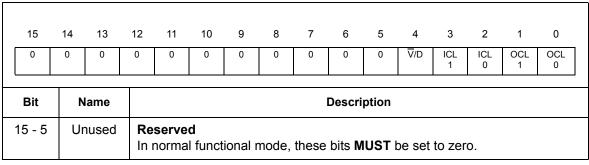


 Table 34 - Connection Memory High (CM_H) Bit Assignment

Name V/D	When the Whe	0 Data Cont nis bit is lo nis bit is h oding La ICL1-0 00	w, the c igh, the w. For Vo	orrespo	Input Co	nannel is	for dat		OCL 1	OCL 0
V/D	When the Whe	nis bit is lo nis bit is h oding La ICL1-0 00	w, the c igh, the w. For Vo	correspo	nding ch onding c	nannel is hannel is	for dat			
	When the Whe	nis bit is lo nis bit is h oding La ICL1-0 00	w, the c igh, the w. For Vo	corresp	Input Co	hannel is	for dat			
CL1 - 0	Input C	ICL1-0 -	For Vo	ice (V/D		oding Law				
		00		ice (V/D		oding Law				
	_	00		ice (V/D						
			CCI		bit = 0)	For D	ata (V/I	D bit =	1)	
			001	TT.ITU A	-law		No coo	de		
		01	CCI	TT.ITU μ	l-law		ABI			
		10		law w/o A			nverted			
		11		w/o Mag Inversior	agnitude All Bits Inverted					
)CL1 - 0	Output	Coding I	_aw							
	Γ				Output 0	Coding La	N			
		OCL1-0	For V	oice (V/E) bit = 0)	For D	ata (V/D) bit = '	1)	
		00	CC	ITT.ITU	A-law		No coc	le		
		01	CC	UTT.ITU	μ- law		ABI			
		10	A	-law w/o	ABI	li	nverted	ABI		
		11	μ-lav			All	Bits Inv	verted		
ŀ	proper μ-la	proper μ-law/A-law co	OCL1-0 00 01 10 11 proper μ-law/A-law conversion,	CL1 - 0 Output Coding Law OCL1-0 For V 00 CC 01 CC 10 A 11 μ-law	CL1 - 0 Output Coding Law OCL1-0 For Voice (V/E 00 CCITT.ITU 01 CCITT.ITU 10 A-law w/o 11 μ-law w/o Ma Inversio proper μ-law/A-law conversion, the CM_H bits show	CL1 - 0 Output Coding Law $ \begin{array}{c c c c c c } \hline CL1 - 0 & Output Coding Law \\ \hline OCL1 - 0 & Output Colored (V) Dist = 0) \\ \hline OO & CCITT.ITU A-law \\ \hline 00 & CCITT.ITU A-law \\ \hline 01 & CCITT.ITU \mu-law \\ \hline 01 & A-law w/o ABI \\ \hline 11 & \mu-law w/o Magnitude \\ \hline Inversion \\ \hline \hline$	CL1 - 0 Output Coding Law $ \begin{array}{c c} \hline \hline \\ OCL1-0 \\ \hline \\ OCL1-0 \\ \hline \hline \\ \hline \\ OCL1-0 \\ \hline \\ \hline$	CL1 - 0 Output Coding Law $OCL1-0$ $Output Coding Law$ $OCL1-0$ $For Voice (\overline{V}/D bit = 0)$ $For Data (\overline{V}/D bit = 0)$ 00 $CCITT.ITU A-law$ $No code 01 CCITT.ITU \mu-law ABI 10 A-law w/o ABI Inverted 11 \mu-law w/o Magnitude AII Bits Inversion proper \mu-law/A-law conversion, the CM_H bits should be set before Bit 15 of Cl $	CL1 - 0 Output Coding Law $OCL1-0$ $Output Coding Law$ $OCL1-0$ $For Voice (\overline{V}/D bit = 0)$ $For Data (\overline{V}/D bit = 0)$ 00 $CCITT.ITU A-law$ $No code$ 01 $CCITT.ITU \mu-law$ ABI 10 A -law w/o ABI Inverted ABI 11 μ -law w/o Magnitude All Bits Inverted proper μ -law/A-law conversion, the CM_H bits should be set before Bit 15 of CM_L is stored by the set by the set by the set by t	CL1 - 0 Output Coding Law $OCL1-0$ $Output Coding Law$ $OCL1-0$ $For Voice (\overline{V}/D bit = 0)$ $For Data (\overline{V}/D bit = 1)$ 00 $CCITT.ITU A-law$ $No code$ 01 $CCITT.ITU \mu-law$ ABI 10 $A-law w/o ABI$ $Inverted ABI$ 11 μ -law w/o Magnitude $AII Bits Inverted$ $proper \mu$ -law/A-law conversion, the CM_H bits should be set before Bit 15 of CM_L is set to h

Table 34 - Connection Memory High (CM_H) Bit Assignment

21.0 DC Parameters

Absolute Maximum Ratings*

	Parameter	Symbol	Min.	Max.	Units
1	I/O Supply Voltage	V _{DD_IO}	-0.5	5.0	V
2	Core Supply Voltage	V _{DD_CORE}	-0.5	2.5	V
3	Input Voltage	V _{I_3V}	-0.5	V _{DD} + 0.5	V
4	Input Voltage (5 V-tolerant inputs)	V _{I_5V}	-0.5	7.0	V
5	Continuous Current at Digital Outputs	Ι _ο		15	mA
6	Package Power Dissipation	PD		1.5	W
7	Storage Temperature	Τ _S	- 55	+125	°C

* Exceeding these values may cause permanent damage. Functional operation under these conditions is not implied.

Recommended Operating Conditions - Voltages are with respect to ground (V_{SS}) unless otherwise stated.

	Characteristics	Sym.	Min.	Typ.‡	Max.	Units
1	Operating Temperature	T _{OP}	-40	25	+85	°C
2	Positive Supply	V _{DD_IO}	3.0	3.3	3.6	V
3	Positive Supply	V _{DD_CORE}	1.71	1.8	1.89	V
4	Input Voltage	VI	0	3.3	V _{DD_IO}	V
5	Input Voltage on 5 V-Tolerant Inputs	V _{I_5V}	0	5.0	5.5	V

‡ Typical figures are at 25°C and are for design aid only: not guaranteed and not subject to production testing.

DC Electrical Characteristics[†] - Voltages are with respect to ground (V_{ss}) unless otherwise stated.

	Characteristics	Sym.	Min.	Typ.‡	Max.	Units	Test Conditions
1	Supply Current - V _{DD_CORE}	I _{DD_CORE}			120	mA	
2	Supply Current - V _{DD_IO}	I _{DD_IO}			70	mA	C _L =30pF
3	Input High Voltage	V _{IH}	2.0			V	
4	Input Low Voltage	V _{IL}			0.8	V	
5	Input Leakage (input pins) Input Leakage (bi-directional pins)	I _{IL} I _{BL}			5 5	μA μA	0≤ <v<sub>IN≤V_{DD_IO} See Note 1</v<sub>
6	Weak Pullup Current	I _{PU}		-33		μA	Input at 0V
7	Weak Pulldown Current	I _{PD}		33		μA	Input at V _{DD_IO}
8	Input Pin Capacitance	CI		3		pF	
9	Output High Voltage	V _{OH}	2.4			V	I _{OH} = 8 mA
10	Output Low Voltage	V _{OL}			0.4	V	I _{OL} = 8 mA
11	Output High Impedance Leakage	I _{OZ}			5	μΑ	$0 < V < V_{DD}$
12	Output Pin Capacitance	Co		5	10	pF	

† Characteristics are over recommended operating conditions unless otherwise stated.

‡ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

Note 1: Maximum leakage on pins (output or I/O pins in high impedance state) is over an applied voltage (VIN).

22.0 AC Parameters

AC Electrical Characteristics [†]	Timing Param	neter Measurement	Voltage Levels
--	---------------------	-------------------	----------------

	Characteristics	Sym.	Level	Units	Conditions
1	CMOS Threshold	V _{CT}	0.5 V _{DD_IO}	V	
2	Rise/Fall Threshold Voltage High	V_{HM}	0.7 V _{DD_IO}	V	
3	Rise/Fall Threshold Voltage Low	V_{LM}	0.3 V _{DD_IO}	V	

† Characteristics are over recommended operating conditions unless otherwise stated.

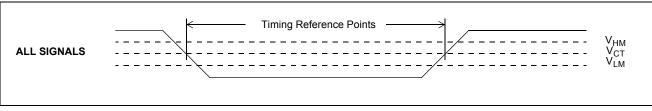


Figure 19 - Timing Parameter Measurement Voltage Levels

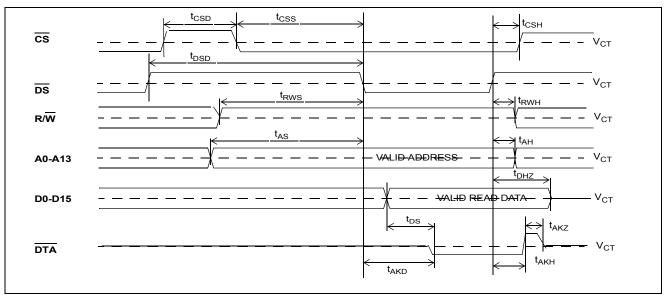
	Characteristics	Sym.	Min.	Typ.‡	Max.	Units	Test Conditions ²
1	CS de-asserted time	t _{CSD}	15			ns	
2	DS de-asserted time	t _{DSD}	15			ns	
3	CS setup to DS falling	t _{CSS}	0			ns	
4	R/W setup to DS falling	t _{RWS}	10			ns	
5	Address setup to DS falling	t _{AS}	5			ns	
6	CS hold after DS rising	t _{CSH}	0			ns	
7	R/W hold after DS rising	t _{RWH}	0			ns	
8	Address hold after DS rising	t _{AH}	0			ns	
9	Data setup to DTA Low	t _{DS}	8			ns	C _L = 50 pF
10	Data hold after DS rising	t _{DHZ}	7			ns	C _L = 50 pF, R _L = 1 K (Note 1)
11	Ackno <u>wledgement d</u> elay time. From DS low to DTA low: Registers Memory	t _{AKD}			75 185	ns ns	C _L = 50 pF C _L = 50 pF
12	Acknowledgemen <u>t ho</u> ld time. From DS high to DTA high	t _{AKH}	4		12	ns	C _L = 50 pF, R _L = 1 K (Note 1)
13	DTA drive high to HiZ	t _{AKZ}			8	ns	

AC Electrical Characteristics[†] - Motorola Non-Multiplexed Bus Mode - Read Access

Note 2: A delay of 500 μs to <u>2 ms (see Section 13.2 on page 33)</u> must be applied before the first microprocessor access is performed after the RESET pin is set high.

† Characteristics are over recommended operating conditions unless otherwise stated.

‡ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.





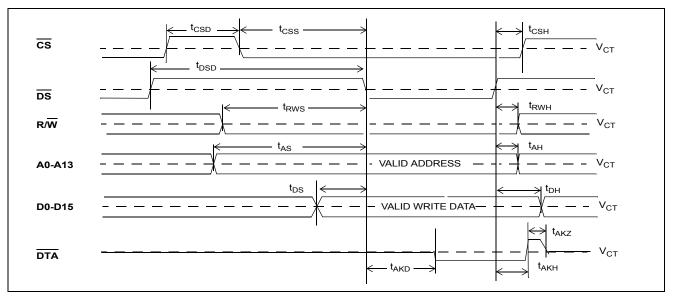
	Characteristics	Sym.	Min.	Typ.‡	Max.	Units	Test Conditions ²
1	CS de-asserted time	t _{CSD}	15			ns	
2	DS de-asserted time	t _{DSD}	15			ns	
3	CS setup to DS falling	t _{CSS}	0			ns	
4	R/W setup to DS falling	t _{RWS}	10			ns	
5	Address setup to DS falling	t _{AS}	5			ns	
6	Data setup to DS falling	t _{DS}	0			ns	C _L = 50 pF
7	CS hold after DS rising	t _{CSH}	0			ns	
8	R/W hold after DS rising	t _{RWH}	0			ns	
9	Address hold after DS rising	t _{AH}	0			ns	
10	Data hold from DS rising	t _{DH}	5			ns	C _L = 50 pF, R _L = 1 K (Note 1)
11	Acknowledgeme <u>nt d</u> elay time. From DS low to DTA low: Registers Memory	t _{AKD}			55 150	ns ns	C _L = 50 pF C _L = 50 pF
12	Acknowledgement hold time. From DS high to DTA high	t _{AKH}	4		12	ns	C _L = 50 pF, R _L = 1 K (Note 1)
13	DTA drive high to HiZ	t _{AKZ}			8	ns	

AC Electrical Characteristics[†] - Motorola Non-Multiplexed Bus Mode - Write Access

Note 2: A delay of 500 μs to <u>2 ms (see Section 13.2 on page 33)</u> must be applied before the first microprocessor access is performed after the RESET pin is set high.

† Characteristics are over recommended operating conditions unless otherwise stated.

⁺ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.



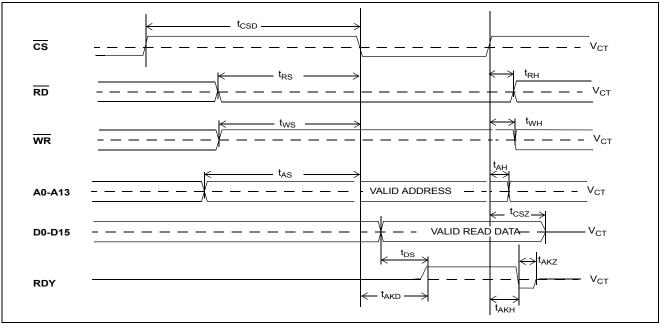


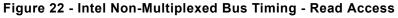
	Characteristics	Sym.	Min.	Typ.‡	Max.	Units	Test Conditions ²
1	CS de-asserted time	t _{CSD}	15			ns	
2	RD setup to CS falling	t _{RS}	10			ns	
3	WR setup to CS falling	t _{WS}	10			ns	
4	Address setup to \overline{CS} falling	t _{AS}	5			ns	
5	RD hold after CS rising	t _{RH}	0			ns	
6	WR hold after CS rising	t _{WH}	0			ns	
7	Address hold after CS rising	t _{AH}	0			ns	
8	Data setup to RDY high	t _{DS}	8			ns	C _L = 50 pF
9	Data hold after \overline{CS} rising	t _{CSZ}	7			ns	C _L = 50 pF, R _L = 1 K (Note 1)
10	Acknowledgement delay time. From CS low to RDY high: Registers Memory	t _{AKD}			175 185	ns ns	C _L = 50 pF C _L = 50 pF
11	Acknowledgement hold time. From CS high to RDY low	t _{akh}	4		12	ns	C _L = 50 pF, R _L = 1 K (Note 1)
12	RDY drive low to HiZ	t _{AKZ}			8	ns	
Vote Vote	discharge C _L .	13.2 on pag					

AC Electrical Characteristics[†] - Intel Non-Multiplexed Bus Mode - Read Access

† Characteristics are over recommended operating conditions unless otherwise stated.

‡ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.



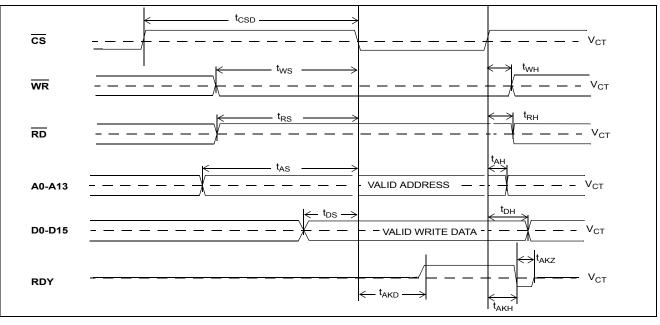


	Characteristics	Sym.	Min.	Typ.‡	Max.	Units	Test Conditions ²
1	CS de-asserted time	t _{CSD}	15			ns	
2	WR setup to CS falling	t _{WS}	10			ns	
3	RD setup to CS falling	t _{RS}	10			ns	
4	Address setup to \overline{CS} falling	t _{AS}	5			ns	
5	Data setup to CS falling	t _{DS}	0			ns	C _L = 50 pF
6	WR hold after CS rising	t _{WH}	0			ns	
7	RD hold after CS rising	t _{RH}	0			ns	
8	Address hold after CS rising	t _{AH}	10			ns	
9	Data hold after \overline{CS} rising	t _{DH}	5			ns	C _L = 50 pF, R _L = 1 K (Note 1)
10	Acknowledgement delay time. From CS low to RDY high: Registers Memory	t _{AKD}			55 150	ns ns	C _L = 50 pF C _L = 50 pF
11	Acknowledgement hold time. From CS high to RDY low	t _{AKH}	4		12	ns	C _L = 50 pF, R _L = 1 K (Note 1)
12	RDY drive low to HiZ	t _{AKZ}			8	ns	
Note Note	discharge C _L .			_	-		

AC Electrical Characteristics[†] - Intel Non-Multiplexed Bus Mode - Write Access

+ Characteristics are over recommended operating conditions unless otherwise stated.

+ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.





AC Electrical Characteristics[†] - JTAG Test Port Timing

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	TCK Clock Period	t _{TCKP}	100			ns	
2	TCK Clock Pulse Width High	t _{тскн}	20			ns	
3	TCK Clock Pulse Width Low	t _{TCKL}	20			ns	
4	TMS Set-up Time	t _{TMSS}	10			ns	
5	TMS Hold Time	t _{TMSH}	10			ns	
6	TDi Input Set-up Time	t _{TDIS}	20			ns	
7	TDi Input Hold Time	t _{TDIH}	60			ns	
8	TDo Output Delay	t _{TDOD}			30	ns	C _L = 30 pF
9	TRST pulse width	t _{TRSTW}	200			ns	

† Characteristics are over recommended operating conditions unless otherwise stated.

[‡] Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

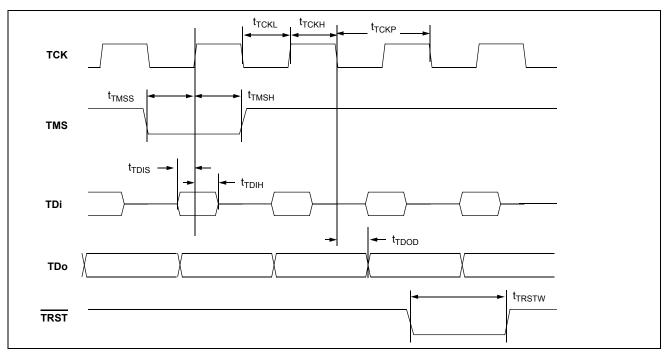


Figure 24 - JTAG Test Port Timing Diagram

	•						
	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	FPi Input Frame Pulse Width	t _{FPIW}	40	61	115	ns	
2	FPi Input Frame Pulse Setup Time	t _{FPIS}	20			ns	
3	FPi Input Frame Pulse Hold Time	t _{FPIH}	20			ns	
4	CKi Input Clock Period	t _{CKIP}	55	61	67	ns	
5	CKi Input Clock High Time	t _{скін}	27		34	ns	
6	CKi Input Clock Low Time	t _{CKIL}	27		34	ns	
7	CKi Input Clock Rise/Fall Time	t _r CKi, t _f CKi			3	ns	
8	CKi Input Clock Cycle to Cycle Variation	t _{CVC}	0		20	ns	

AC Electrical Characteristics[†] - FPi and CKi Timing when CKIN1-0 bits = 00 (16.384 MHz)

† Characteristics are over recommended operating conditions unless otherwise stated.

Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

			•		,		
	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	FPi Input Frame Pulse Width	t _{FPIW}	90	122	220	ns	
2	FPi Input Frame Pulse Setup Time	t _{FPIS}	45			ns	
3	FPi Input Frame Pulse Hold Time	t _{FPIH}	45			ns	
4	CKi Input Clock Period	t _{CKIP}	110	122	135	ns	
5	CKi Input Clock High Time	t _{CKIH}	55		69	ns	
6	CKi Input Clock Low Time	t _{CKIL}	55		69	ns	
7	CKi Input Clock Rise/Fall Time	t _r CKi, t _f CKi			3	ns	
8	CKi Input Clock Cycle to Cycle Variation	t _{CVC}	0		20	ns	

AC Electrical Characteristics[†] - FPi and CKi Timing when CKIN1-0 bits = 01 (8.192 MHz)

† Characteristics are over recommended operating conditions unless otherwise stated.

[‡] Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

	<u> </u>									
	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes			
1	FPi Input Frame Pulse Width	t _{FPIW}	90	244	420	ns				
2	FPi Input Frame Pulse Setup Time	t _{FPIS}	110			ns				
3	FPi Input Frame Pulse Hold Time	t _{FPIH}	110			ns				
4	CKi Input Clock Period	t _{CKIP}	220	244	270	ns				
5	CKi Input Clock High Time	t _{CKIH}	110		135	ns				
6	CKi Input Clock Low Time	t _{CKIL}	110		135	ns				
7	CKi Input Clock Rise/Fall Time	t _r CKi, t _f CKi			3	ns				
8	CKi Input Clock Cycle to Cycle Variation	t _{CVC}	0		20	ns				

AC Electrical Characteristics[†] - FPi and CKi Timing when CKIN1-0 bits = 10 (4.096 MHz)

† Characteristics are over recommended operating conditions unless otherwise stated.

Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

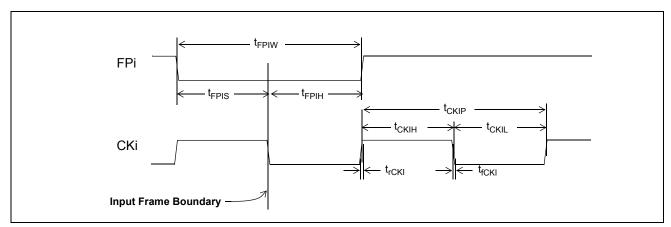


Figure 25 - Frame Pulse Input and Clock Input Timing Diagram (ST-BUS)

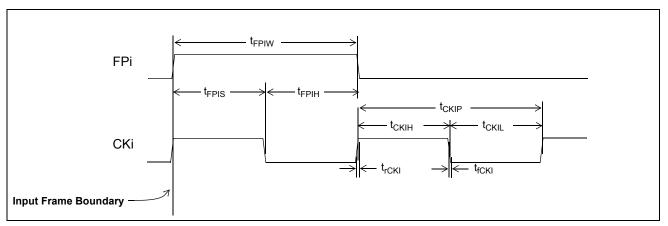


Figure 26 - Frame Pulse Input and Clock Input Timing Diagram (GCI-Bus)

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Test Conditions
1	STi Setup Time						
	2.048 Mbps 4.096 Mbps 8.192 Mbps 16.384 Mbps	t _{SIS2} t _{SIS4} t _{SIS8} t _{SIS16}	5 5 5 5			ns ns ns ns	
2	STi Hold Time						
	2.048 Mbps 4.096 Mbps 8.192 Mbps 16.384 Mbps	t _{SIH2} t _{SIH4} t _{SIH8} t _{SIH16}	8 8 8 8			ns ns ns ns	

† Characteristics are over recommended operating conditions unless otherwise stated.

+ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

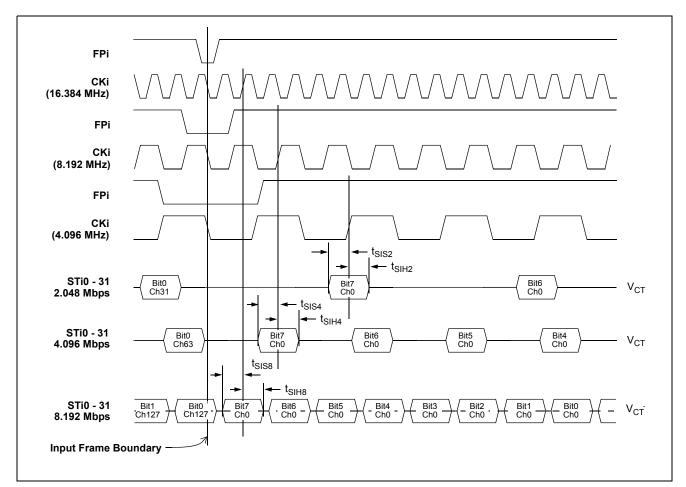


Figure 27 - ST-BUS Input Timing Diagram when Operated at 2, 4, 8 Mbps

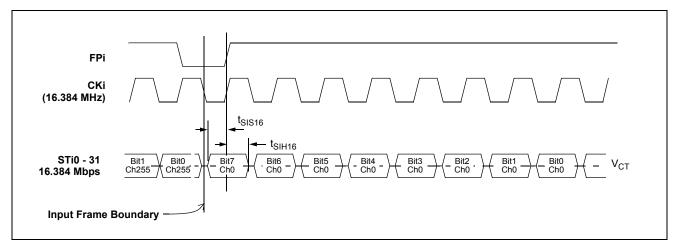


Figure 28 - ST-BUS Input Timing Diagram when Operated at 16 Mbps

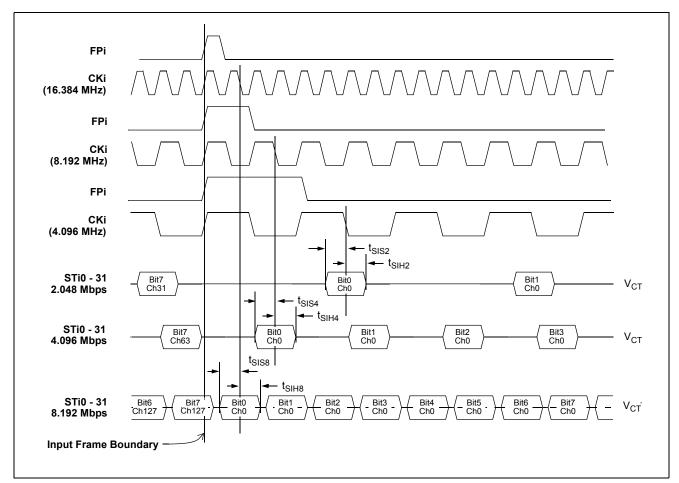


Figure 29 - GCI-Bus Input Timing Diagram when Operated at 2, 4, 8 Mbps

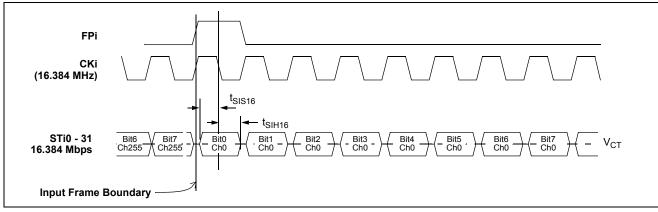


Figure 30 - GCI-Bus Input Timing Diagram when Operated at 16 Mbps

AC Electrical Characteristics [†]	- ST-BUS/GCI-Bus	Output Timing
--	------------------	---------------

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Test Conditions
1	STio Delay - Active to Active						C _L = 30 pF
	@2.048 Mbps @4.096 Mbps @8.192 Mbps @16.384 Mbps	t _{SOD2} t _{SOD4} t _{SOD8} t _{SOD16}	0 0 0 0		6 6 6	ns ns ns ns	Multiplied Clock Mode
	@2.048 Mbps @4.096 Mbps @8.192 Mbps @16.384 Mbps	t _{SOD2} t _{SOD4} t _{SOD8} t _{SOD16}	-6 -6 -6		0 0 0 0	ns ns ns ns	Divided Clock Mode

† Characteristics are over recommended operating conditions unless otherwise stated.

+ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

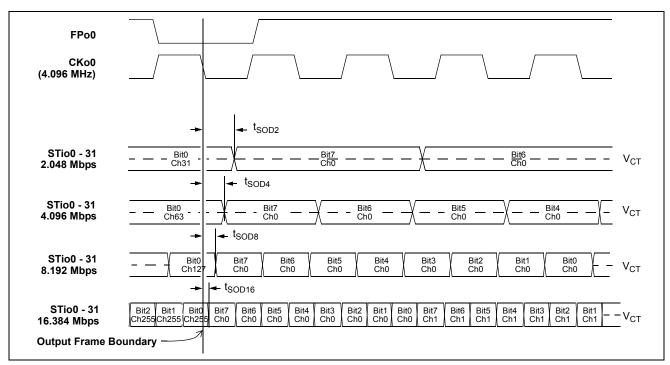


Figure 31 - ST-BUS Output Timing Diagram when Operated at 2, 4, 8 or 16 Mbps

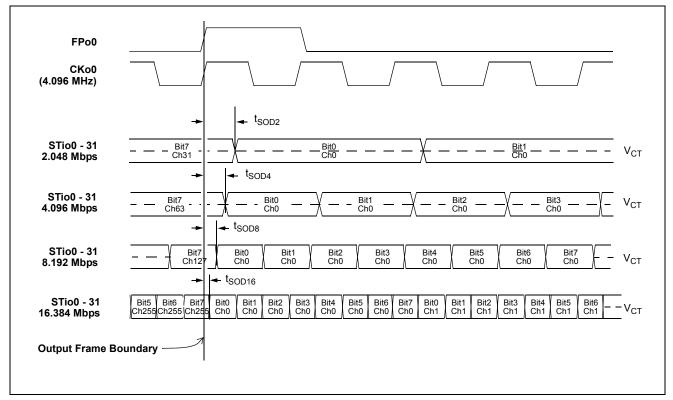


Figure 32 - GCI-Bus Output Timing Diagram when Operated at 2, 4, 8 or 16 Mbps

Divided Clock Mode

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Test Conditions [*]
1	STio Delay - Active to High-Z	t _{DZ}	-3		7	ns	Multiplied Clock Mode
			-8		0	ns	Divided Clock Mode
2	STio Delay - High-Z to Active	t _{ZD}	-3		7	ns	Multiplied Clock Mode
			-8		0	ns	Divided Clock Mode
3	Output Drive Enable (ODE) Delay - High-Z to Active	t _{ZD_ODE}			77	ns	Multiplied Clock Mode

AC Electrical Characteristics[†] - ST-BUS/GCI-Bus Output Tristate Timing

† Characteristics are over recommended operating conditions unless otherwise stated.

CKi @ 4.096 MHz

CKi @ 8.192 MHz

CKi @ 16.384 MHz

Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

260

138

77

ns

ns

ns

Note 1: High impedance is measured by pulling to the appropriate rail with R_L , with timing corrected to cancel the time taken to discharge C_L .

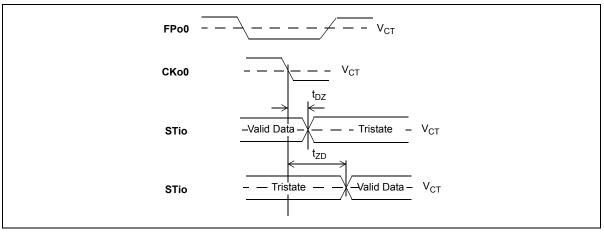


Figure 33 - Serial Output and External Control

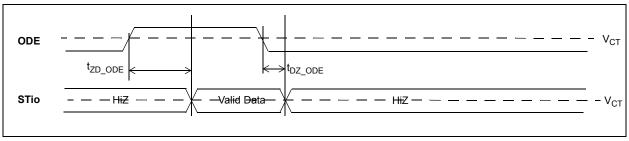


Figure 34 - Output Drive Enable (ODE)

AC Electrical Characteristics[†] - Clock Mode Input/Output Frame Boundary Alignment

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	Input and Output Frame Offset in Divided Clock Mode	^t FBOS	5		13	ns	
2	Input and Output Frame Offset in Multiplied Clock Mode	^t FBOS	2		10	ns	Input reference jitter is equal to zero.

† Characteristics are over recommended operating conditions unless otherwise stated.

¹ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

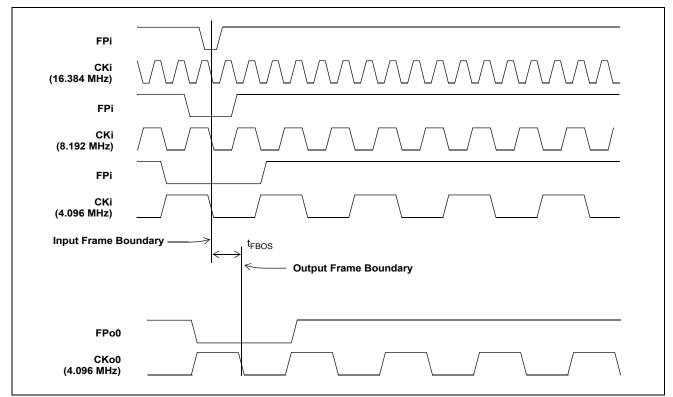


Figure 35 - Input and Output Frame Boundary Offset

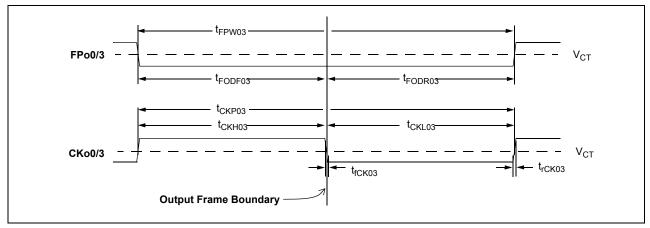


Figure 36 - FPo0 and CKo0 Timing Diagram

AC Electrical Characteristics[†] - FPo0/CKo0 and FPo3/CKo3 (4.096 MHz) Timing for Divided Clock Mode and Multiplied Clock Mode with Less than 10 ns of Input Cycle to Cycle Variation

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	FPo0 Output Pulse Width	t _{FPW03}	239	244	249	ns	
2	FPo0 Output Delay from the FPo0 falling edge to the output frame boundary	t _{FODF03}	117		127	ns	C _L = 30 pF
3	FPo0 Output Delay from the output frame boundary to the FPo0 rising edge	t _{FODR03}	117		127	ns	
4	CKo0 Output Clock Period	t _{CKP03}	239	244	249	ns	
5	CKo0 Output High Time	t _{CKH03}	117		127	ns	C _L = 30 pF
6	CKo0 Output Low Time	t _{CKL03}	117		127	ns	
7	CKo0 Output Rise/Fall Time	t _{rCK03} , t _{fCK03}			5	ns	

† Characteristics are over recommended operating conditions unless otherwise stated.

[‡] Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

AC Electrical Characteristics[†] - FPo0/CKo0 and FPo3/CKo3 (4.096 MHz) Timing for Multiplied Clock Mode with More than 10 ns of Cycle to Cycle Variation on CKi

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	FPo0 Output Pulse Width	t _{FPW03}	218	244	270	ns	
2	FPo0 Output Delay from the FPo0 falling edge to the output frame boundary	t _{FODF03}	117		127	ns	C _L = 30 pF
3	FPo0 Output Delay from the output frame boundary to the FPo0 rising edge	t _{FODR03}	97		146	ns	
4	CKo0 Output Clock Period	t _{CKP03}	218	244	270	ns	
5	CKo0 Output High Time	t _{CKH03}	117		127	ns	C _L = 30 pF
6	CKo0 Output Low Time	t _{CKL03}	97		146	ns	
7	CKo0 Output Rise/Fall Time	t _{rCK03} , t _{fCK03}			5	ns	

† Characteristics are over recommended operating conditions unless otherwise stated.

‡ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

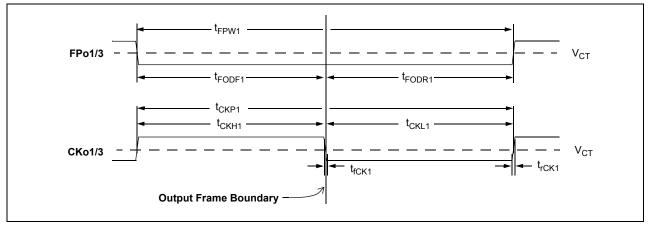


Figure 37 - FPo1 and CKo1 Timing Diagram

AC Electrical Characteristics[†] - FPo1/CKo1 and FPo3/CKo3 (8.192 MHz) Timing for Divided Clock Mode and Multiplied Clock Mode with Less than 10 ns of Input Cycle to Cycle Variation

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	FPo1 Output Pulse Width	t _{FPW13}	117	122	127	ns	
2	FPo1 Output Delay from the FPo1 falling edge to the output frame boundary	t _{FODF13}	56		66	ns	C _L = 30 pF
3	FPo1 Output Delay from the output frame boundary to the FPo1 rising edge	t _{FODR13}	56		66	ns	
4	CKo1 Output Clock Period	t _{CKP13}	117	122	127	ns	
5	CKo1 Output High Time	t _{CKH13}	56		66	ns	C _L = 30 pF
6	CKo1 Output Low Time	t _{CKL13}	56		66	ns	
7	CKo1 Output Rise/Fall Time	t _{rCK13} , t _{fCK13}			5	ns	

† Characteristics are over recommended operating conditions unless otherwise stated.

+ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

AC Electrical Characteristics[†] - FPo1/CKo1 and FPo3/CKo3 (8.192 MHz) Timing for Multiplied Clock Mode with More than 10 ns of Cycle to Cycle Variation on CKi

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	FPo1 Output Pulse Width	t _{FPW13}	106	122	127	ns	
2	FPo1 Output Delay from the FPo1 falling edge to the output frame boundary	t _{FODF13}	56		66	ns	C _L = 30 pF
3	FPo1 Output Delay from the output frame boundary to the FPo1 rising edge	t _{FODR13}	46		66	ns	
4	CKo1 Output Clock Period	t _{CKP13}	106	122	148	ns	
5	CKo1 Output High Time	t _{CKH13}	46		87	ns	C _L = 30 pF
6	CKo1 Output Low Time	t _{CKL13}	46		66	ns	
7	CKo1 Output Rise/Fall Time	t _{rCK13} , t _{fCK13}			5	ns	

† Characteristics are over recommended operating conditions unless otherwise stated.

Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

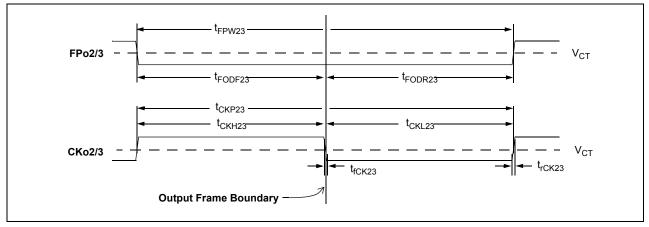


Figure 38 - FPo2 and CKo2 Timing Diagram

AC Electrical Characteristics[†] - FPo2/CKo2 and FPo3/CKo3 (16.384 MHz) Timing for Divided Clock Mode and Multiplied Clock Mode with Less than 10 ns of Cycle to Cycle Variation on CKi

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	FPo2 Output Pulse Width	t _{FPW23}	56	61	66	ns	
2	FPo2 Output Delay from the FPo2 falling edge to the output frame boundary	t _{FODF23}	25		36	ns	C _L = 30 pF
3	FPo2 Output Delay from the output frame boundary to the FPo1 rising edge	t _{FODR23}	25		36	ns	
4	CKo2 Output Clock Period	t _{CKP23}	56	61	66	ns	
5	CKo2 Output High Time	t _{CKH23}	25		36	ns	C _L = 30 pF
6	CKo2 Output Low Time	t _{CKL23}	25		36	ns	
7	CKo2 Output Rise/Fall Time	t_{rCK23},t_{fCK23}			5	ns	

† Characteristics are over recommended operating conditions unless otherwise stated.

[‡] Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

AC Electrical Characteristics [†] - FPo2/CK	d FPo3/CKo3 (16.384 MHz) Timing for Multiplied Clock Mode with More than
10 ns of Cycle to Cycle Variation on CKi	

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	FPo2 Output Pulse Width	t _{FPW23}	56	61	66	ns	
2	FPo2 Output Delay from the FPo2 falling edge to the output frame boundary	t _{FODF23}	25		36	ns	C _L = 30 pF
3	FPo2 Output Delay from the output frame boundary to the FPo2 rising edge	t _{FODR23}	25		36	ns	
4	CKo2 Output Clock Period	t _{CKP2}	47	61	76	ns	
5	CKo2 Output High Time	t _{CKH23}	17		43	ns	C _L = 30 pF
6	CKo2 Output Low Time	t _{CKL23}	17		43	ns	
7	CKo2 Output Rise/Fall Time	t _{rCK23} , t _{fCK23}			5	ns	

† Characteristics are over recommended operating conditions unless otherwise stated.

⁺ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

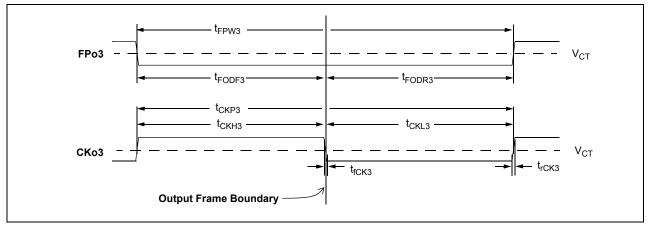


Figure 39 - FPo3 and CKo3 Timing Diagram

AC Electrical Characteristics[†] - FPo3/CKo3 (32.768 MHz) Timing for Divided Clock Mode and Multiplied Clock Mode with Less than 10 ns of Cycle to Cycle Variation on CKi

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	FPo3 Output Pulse Width	t _{FPW3}	27	30.5	34	ns	
2	FPo3 Output Delay from the FPo3 falling edge to the output frame boundary	t _{FODF3}	10		18	ns	C _L = 30 pF
3	FPo3 Output Delay from the output frame boundary to the FPo3 rising edge	t _{FODR3}	12		21	ns	
4	CKo3 Output Clock Period	t _{CKP3}	27	30.5	34	ns	
5	CKo3 Output High Time	t _{СКНЗ}	12		19	ns	C _L = 30 pF
6	CKo3 Output Low Time	t _{CKL3}	12		19	ns	
7	CKo3 Output Rise/Fall Time	t _{rCK3} , t _{fCK3}			5	ns	

† Characteristics are over recommended operating conditions unless otherwise stated.

⁺ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

AC Electrical Characteristics[†] - FPo3/CKo3 (32.768 MHz) Timing for Multiplied Clock Mode with More than 10 ns of Cycle to Cycle Variation on CKi

	Characteristic	Sym.	Min.	Typ.‡	Max.	Units	Notes
1	FPo3 Output Pulse Width	t _{FPW3}	27	30.5	34	ns	
2	FPo3 Output Delay from the FPo3 falling edge to the output frame boundary	t _{FODF3}	12		19	ns	C _L = 30 pF
3	FPo3 Output Delay from the output frame boundary to the FPo3 rising edge	t _{FODR3}	12		19	ns	
4	CKo3 Output Clock Period	t _{CKP3}	17	30.5	44	ns	
5	CKo3 Output High Time	t _{CKH3}	5		29	ns	C _L = 30 pF
6	CKo3 Output Low Time	t _{CKL3}	12		18	ns	
7	CKo3 Output Rise/Fall Time	t _{rCK3} , t _{fCK3}			5	ns	

† Characteristics are over recommended operating conditions unless otherwise stated.

⁺ Typical figures are at 25°C, VDD_CORE at 1.8 V and VDD_IO at 3.3 V and are for design aid only: not guaranteed and not subject to production testing.

AC Electrical Characteristics[†] - Divided Clock Mode Output Timing

	Characteristic	Sym.	Min.	Max.	Units
1	CKo0 to CKo1 (8.192 MHz) delay	t _{C1D}	-1	2	ns
2	CKo0 to CKo2 (16.384 MHz) delay	t _{C2D}	-1	3	ns
3	CKo0 to CKo3 (16.384 MHz/8.192 MHz/4.096 MHz) delay	t _{C3D}	-2	2	ns

† Characteristics are over recommended operating conditions unless otherwise stated.

AC Electrical Characteristics[†] - Multiplied Clock Mode Output Timing

	Characteristic	Sym.	Min.	Max.	Units
1	CKo0 to CKo1 (8.192 MHz) delay	t _{C1D}	-1	2	ns
2	CKo0 to CKo2 (16.384 MHz) delay	t _{C2D}	-1	3	ns
3	CKo0 to CKo3 (32.768 MHz/16.384 MHz/8.192 MHz/4.096 MHz) delay	t _{C3D}	-1	3	ns

† Characteristics are over recommended operating conditions unless otherwise stated.

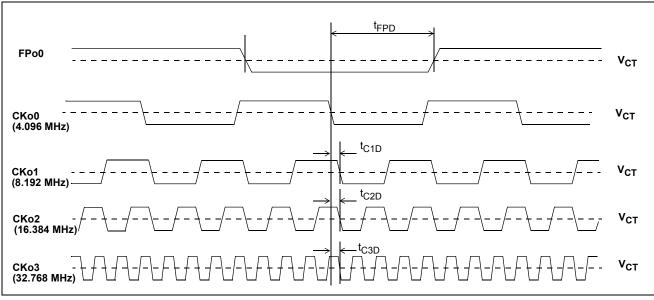
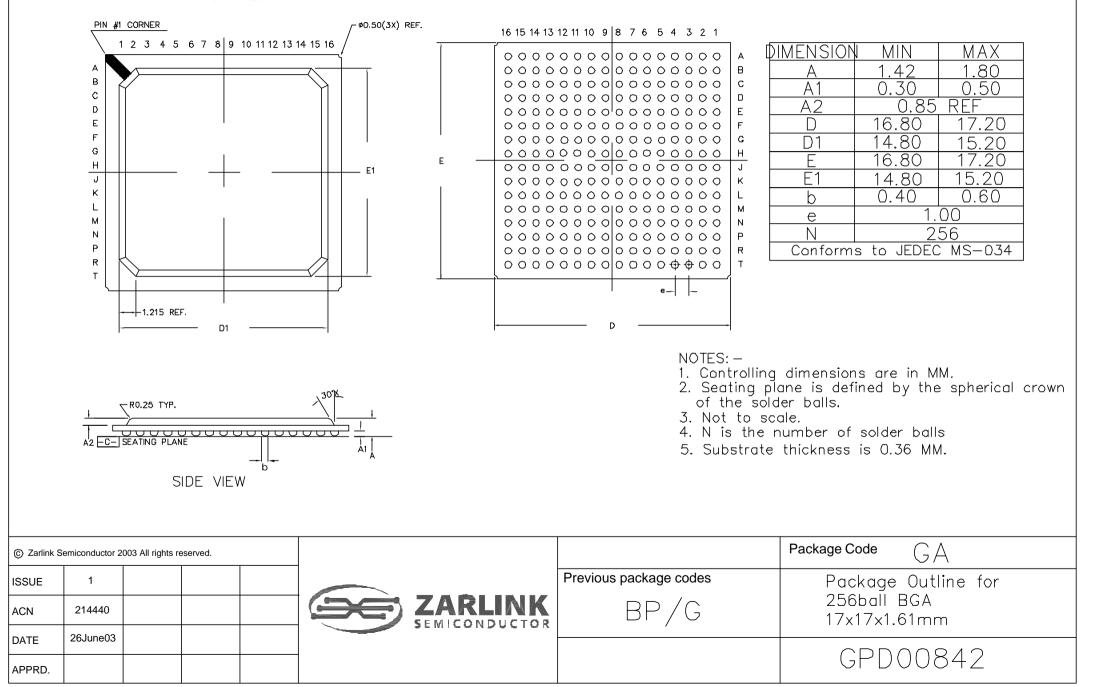
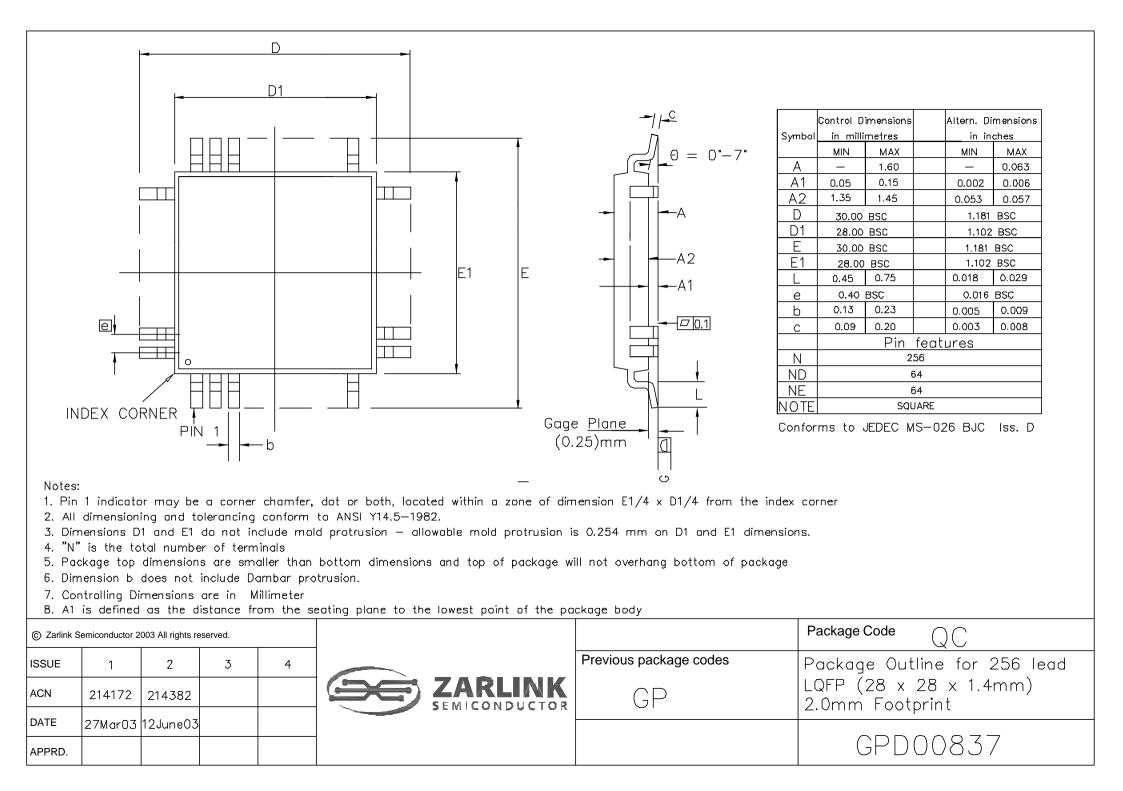


Figure 40 - Output Timing (ST-BUS Format)

TOP VIEW

BOTTOM VIEW







For more information about all Zarlink products visit our Web Site at

www.zarlink.com

Information relating to products and services furnished herein by Zarlink Semiconductor Inc. or its subsidiaries (collectively "Zarlink") is believed to be reliable. However, Zarlink assumes no liability for errors that may appear in this publication, or for liability otherwise arising from the application or use of any such information, product or service or for any infringement of patents or other intellectual property rights owned by third parties which may result from such application or use. Neither the supply of such information or purchase of product or service conveys any license, either express or implied, under patents or other intellectual property rights owned by Zarlink or licensed from third parties by Zarlink, whatsoever. Purchasers of products are also hereby notified that the use of product in certain ways or in combination with Zarlink, or non-Zarlink furnished goods or services may infringe patents or other intellectual property rights owned by Zarlink.

This publication is issued to provide information only and (unless agreed by Zarlink in writing) may not be used, applied or reproduced for any purpose nor form part of any order or contract nor to be regarded as a representation relating to the products or services concerned. The products, their specifications, services and other information appearing in this publication are subject to change by Zarlink without notice. No warranty or guarantee express or implied is made regarding the capability, performance or suitability of any product or service. Information concerning possible methods of use is provided as a guide only and does not constitute any guarantee that such methods of use will be satisfactory in a specific piece of equipment. It is the user's responsibility to fully determine the performance and suitability of any equipment using such information and to ensure that any publication or data used is up to date and has not been superseded. Manufacturing does not necessarily include testing of all functions or parameters. These products are not suitable for use in any medical products whose failure to perform may result in significant injury or death to the user. All products and materials are sold and services provided subject to Zarlink's conditions of sale which are available on request.

Purchase of Zarlink's I²C components conveys a licence under the Philips I²C Patent rights to use these components in and I²C System, provided that the system conforms to the I²C Standard Specification as defined by Philips.

Zarlink, ZL and the Zarlink Semiconductor logo are trademarks of Zarlink Semiconductor Inc.

Copyright Zarlink Semiconductor Inc. All Rights Reserved.

TECHNICAL DOCUMENTATION - NOT FOR RESALE



ООО "ЛайфЭлектроникс"

ИНН 7805602321 КПП 780501001 Р/С 40702810122510004610 ФАКБ "АБСОЛЮТ БАНК" (ЗАО) в г.Санкт-Петербурге К/С 3010181090000000703 БИК 044030703

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный) Email: org@lifeelectronics.ru

www.lifeelectronics.ru