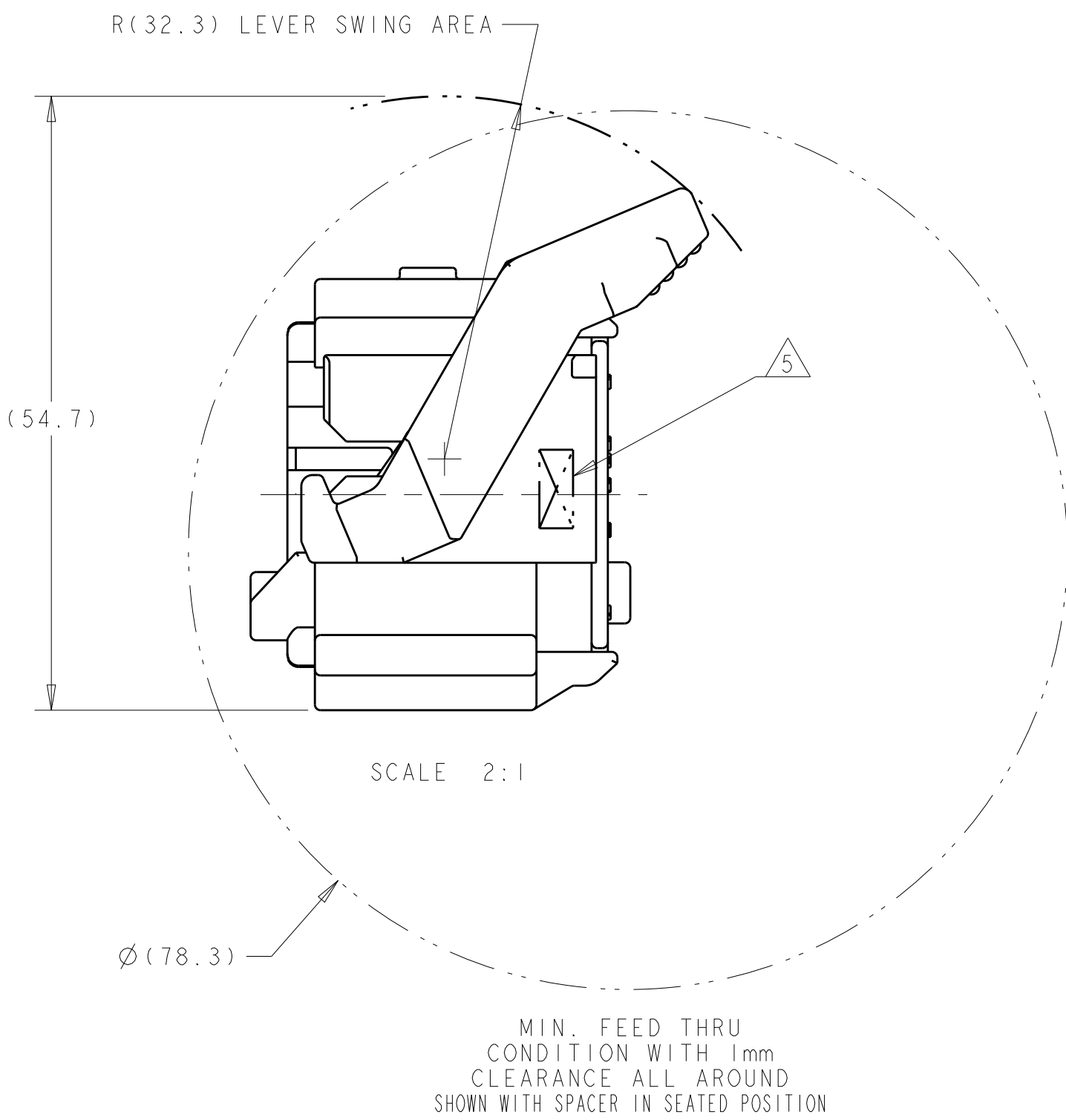


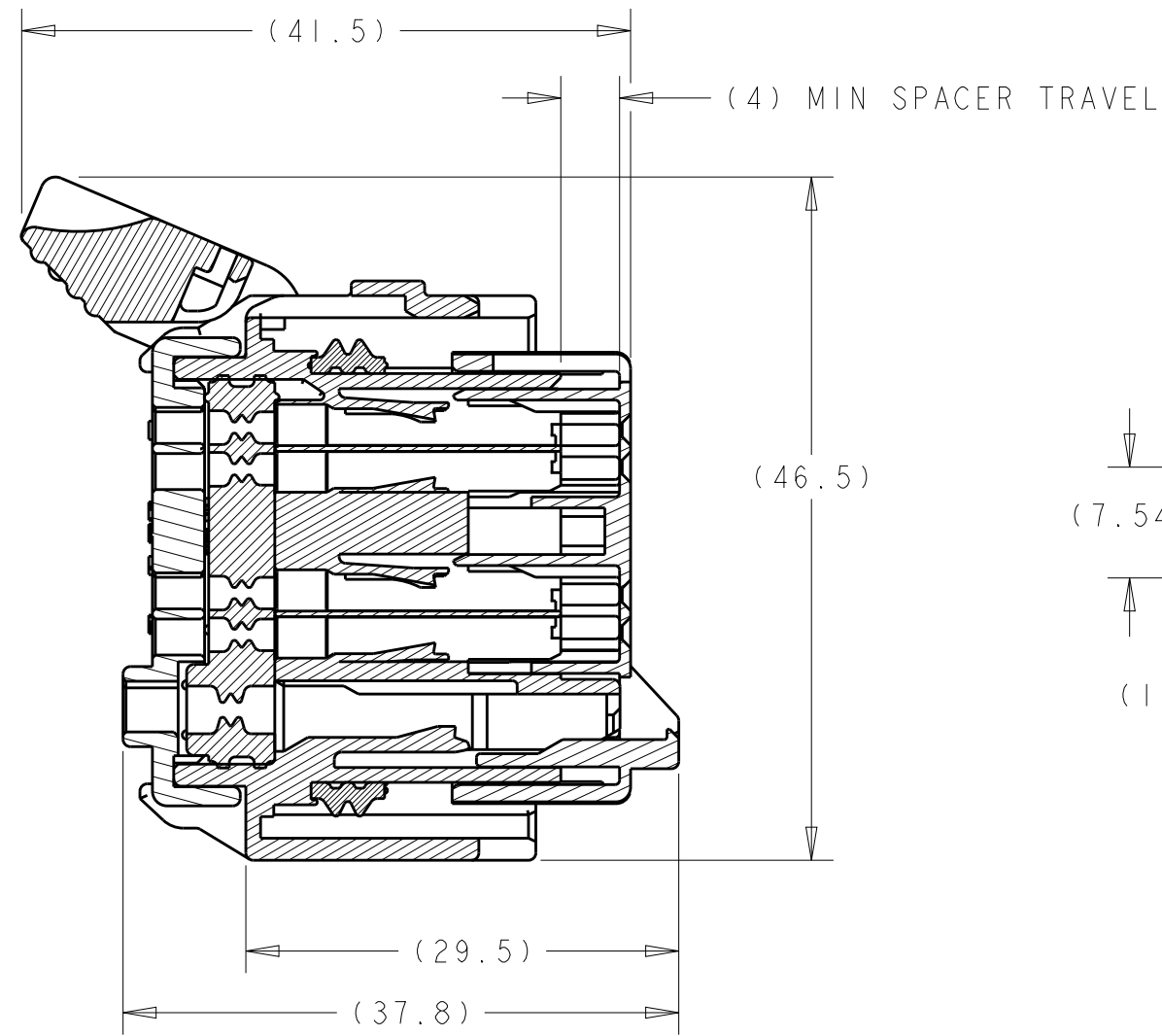


1438129-1
SHOWN WITH SPACER
IN SEATED POSITION

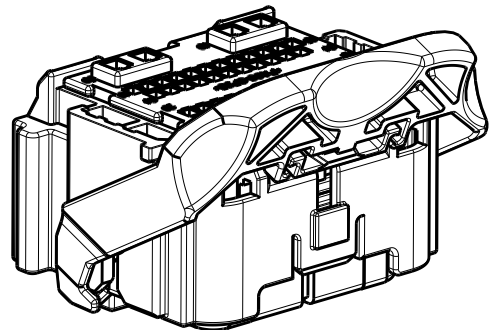
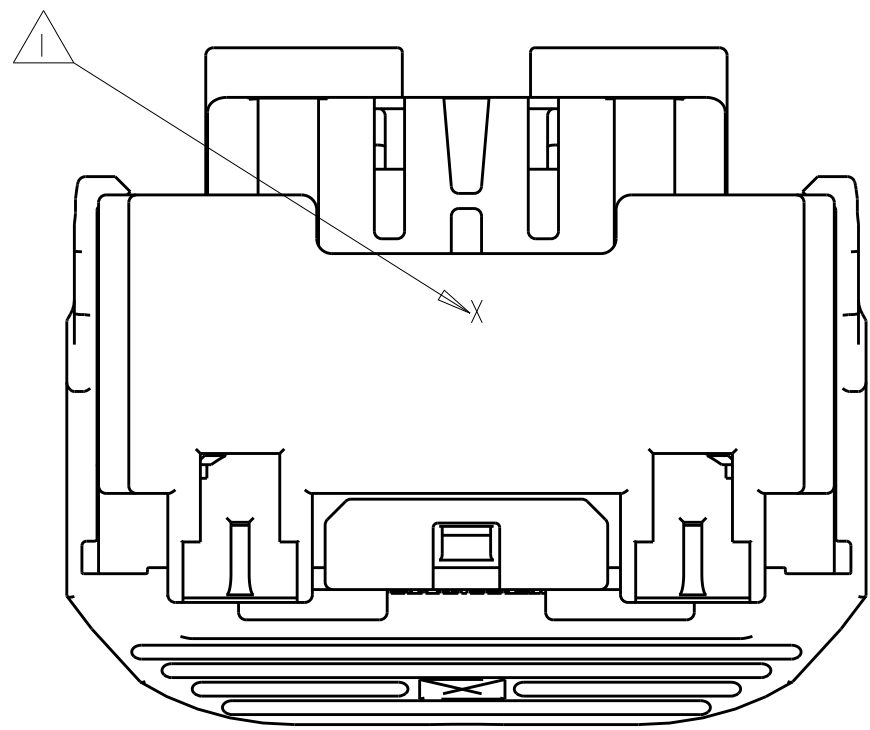
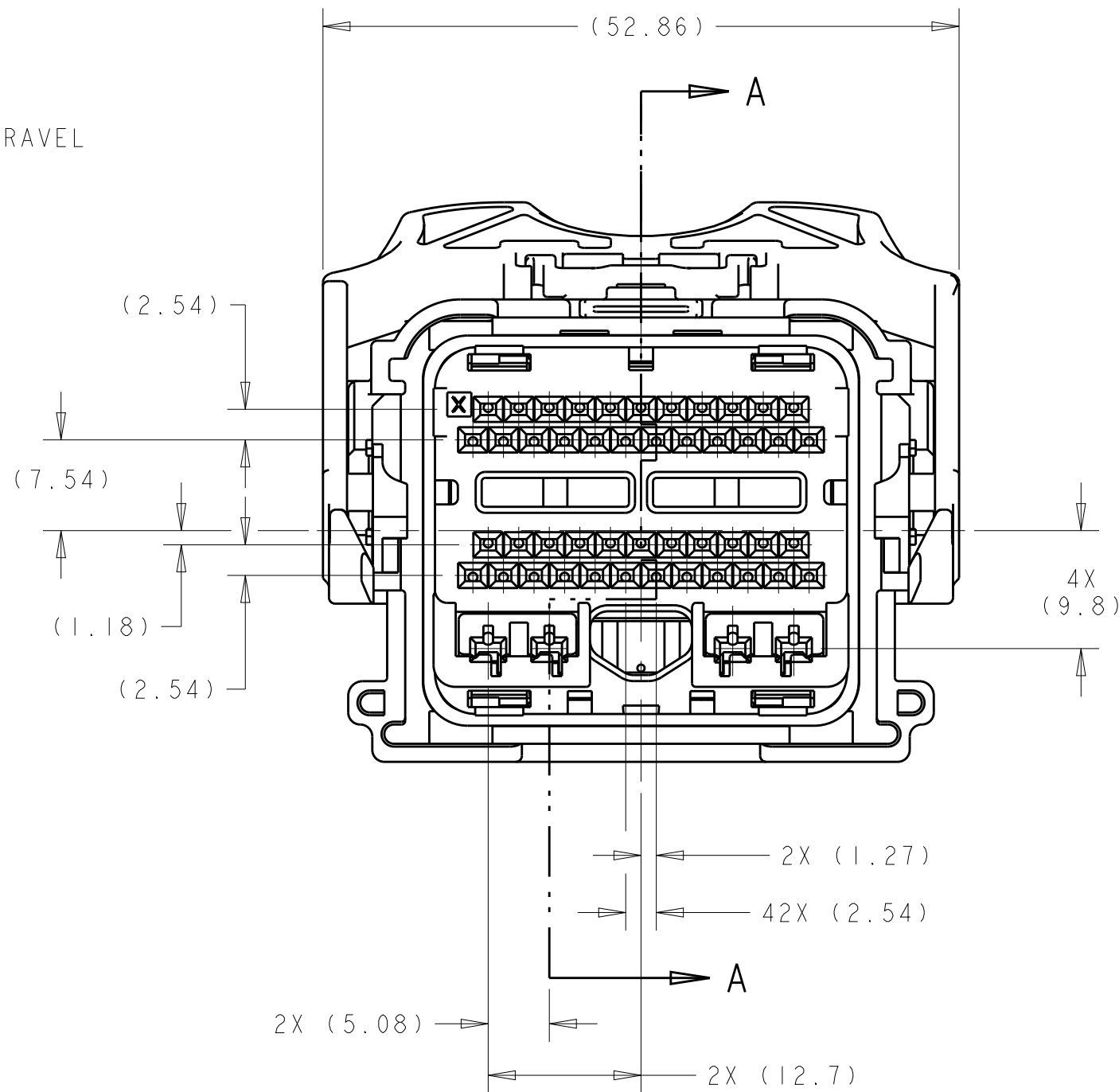


REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
F32		REVISED PER ECO-16-003418	08MAR2016	DLD	DCM
F33		REVISED PER ECO-16-018427	25JAN2017	DLD	DCM
F34		REVISED PER ECO-17-007768	30MAY2017	DLD	DCM
F35		REVISED PER ECO-17-014872	24OCT2017	JMS	CM

- 1 PRINT PART NUMBER (5S4T-14A464-L*-***, 5S4T-14A464-M*-***, 5S4T-14A464-N*-***) AND TRACEABILITY (YY : 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE IN THE LOCATION AT ASSEMBLY. SEE SHEET 3 THRU 7 (-*) PART NUMBERS.
2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²
3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
4. REFERENCE TE CONNECTIVITY INSTRUCTION SHEET 408-8893.
- 5 COMPANY LOGO.



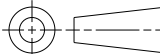
SECTION A-A
SPACER AND LEVER IN
PRE-SEATED POSITION
(DELIVERY CONDITION)



SCALE 1:1

APPLICABLE COMPONENTS (FOR REFERENCE ONLY)						
DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

ANY DESIGN CHANGES ON THIS ASSEMBLY MAY
ALSO BE REQUIRED ON ASSEMBLY DRAWING 1438691

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN R. VESTAL 15APR2005		TE TE Connectivity 50-WAY HARNESS ASSEMBLY, PCM									
				CHK T. VALASEK 15APR2005											
APVD T. VALASEK 15APR2005		NAME													
PRODUCT SPEC		SIZE													
APPLICATION SPEC		CAGE CODE													
DRAWING NO		RESTRICTED TO		CUSTOMER DRAWING		SCALE		SHEET		OF		REF			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		WEIGHT		A100779		1:1		1		10		35	
mm		0 PLC ±.3 1 PLC ±0.10 2 PLC ±.10 3 PLC ±. 4 PLC ±. ANGLES ±1°		FINISH		CUSTOMER DRAWING		SCALE		SHEET		OF		REF	
															

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



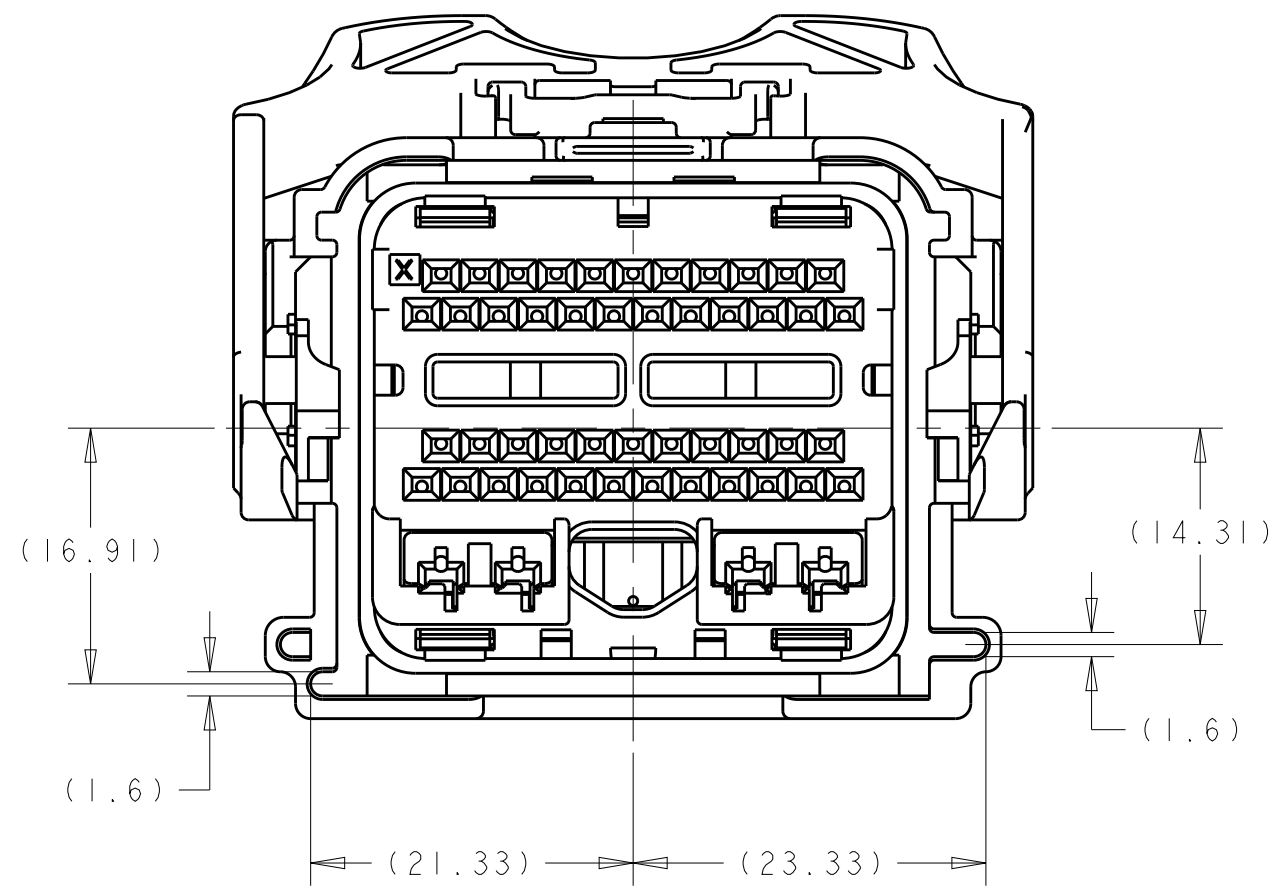
1438129-1
KEYING OPTION "A"



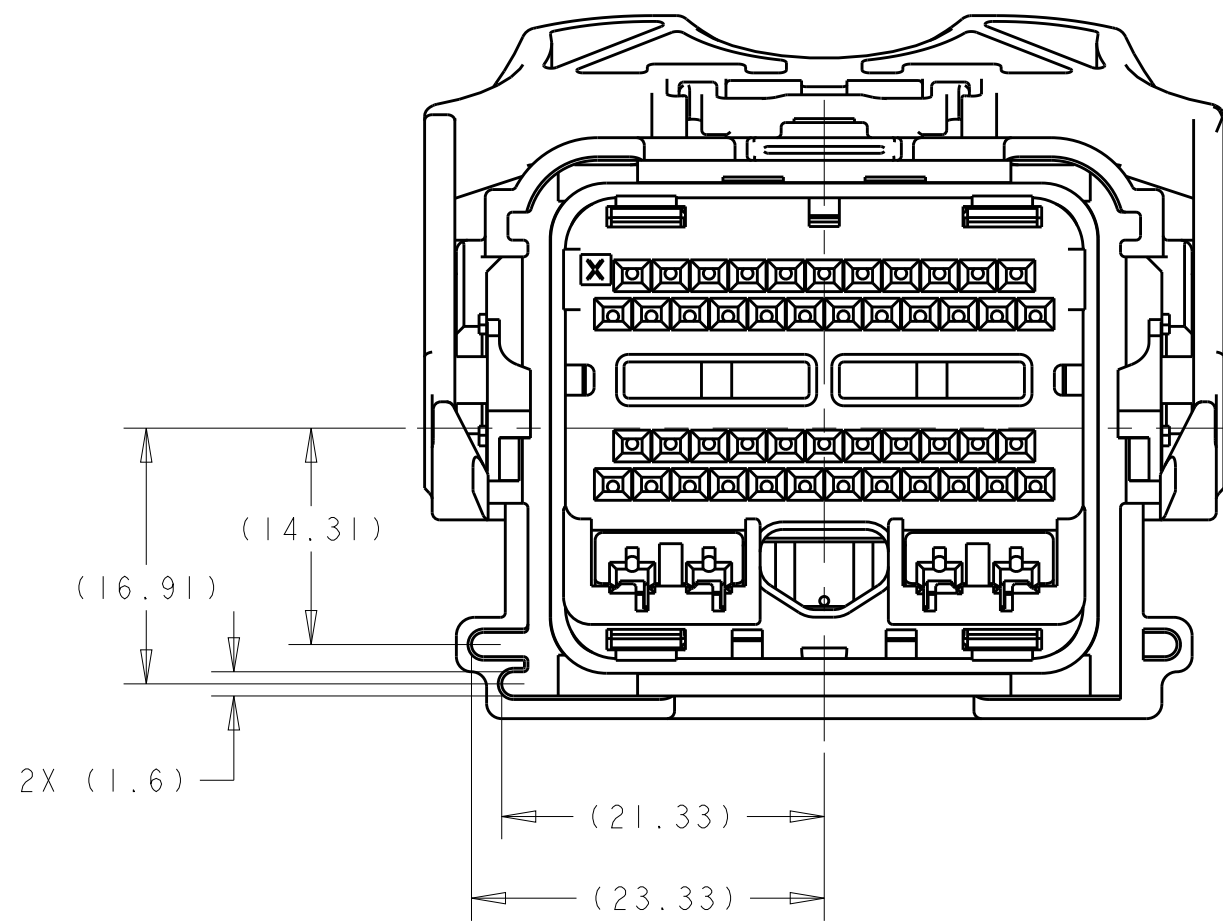
1438129-2
KEYING OPTION "B"



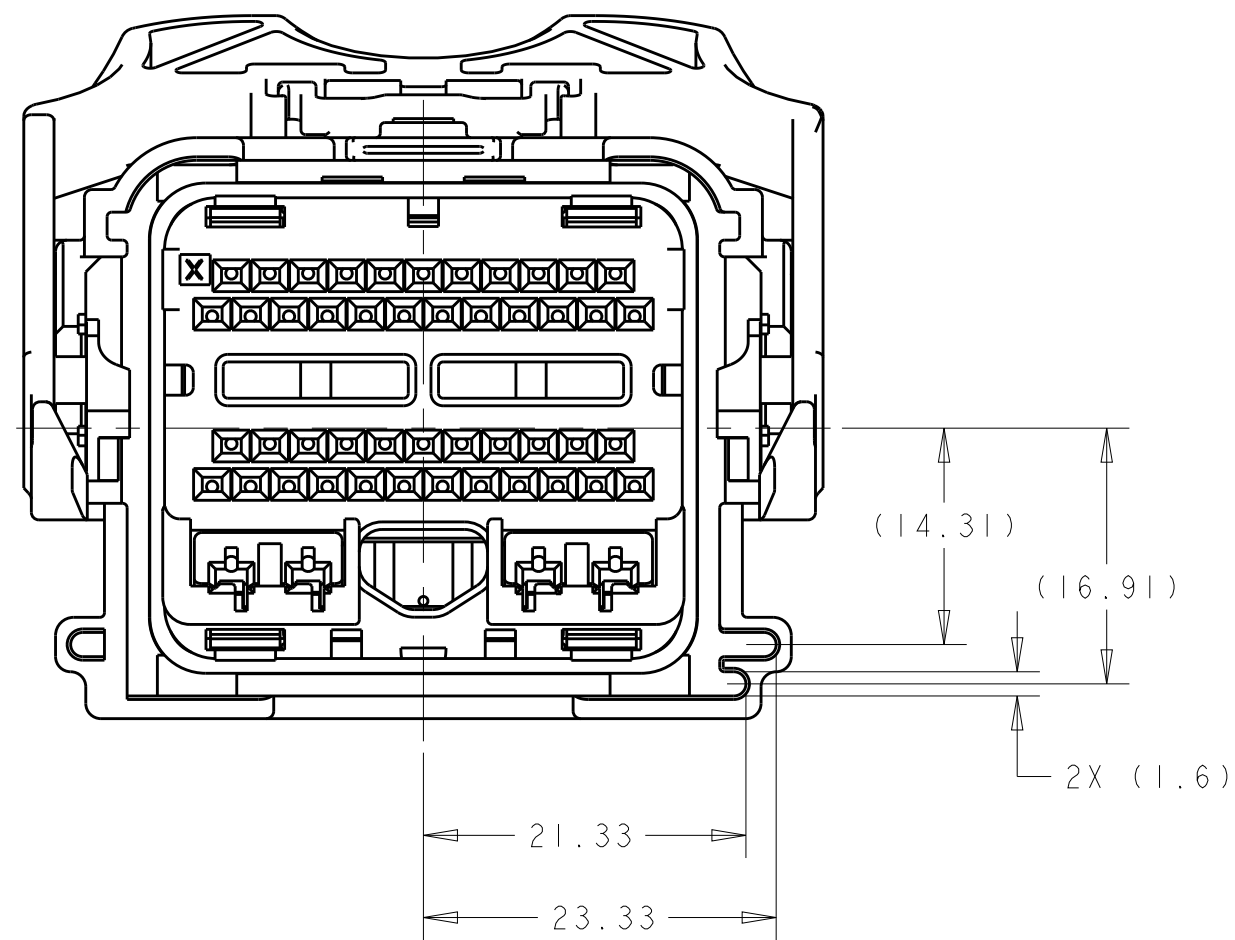
1438129-3
KEYING OPTION "C"



1438129-4
KEYING OPTION "D"



1438129-5
KEYING OPTION "E"



1438129-6
KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM	
	0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1° FINISH	PRODUCT SPEC APPLICATION SPEC	SIZE A100779	
MATERIAL	-	WEIGHT	C=1438129	
-	-	CUSTOMER DRAWING	SCALE 2:1 SHEET 2 OF 10 REV F35	

THIS DRAWING IS A CONTROLLED DOCUMENT.						DWN	15APR2005					
						R. VESTAL	15APR2005				TE Connectivity	
						CW VALASEK	15APR2005					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				APUR	VALASEK 15APR2005		NAME		50-WAY HARNESS ASSEMBLY.	
mm						PRODUCT SPEC				PCM		
		0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±1°				APPLICATION SPEC				SIZE CASE CODE DRAWING NO		
MATERIAL		FINISH				WEIGHT		A1		100779C-1438129		
-		-				-		SCALE		1:1 SHEET 3 OF 10 REF 35		
CUSTOMER DRAWING												

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																REVISONS			
P		LTR		DESCRIPTION										DATE		DWN		APVD	
-		-		SEE SHEET 1										-		-		-	

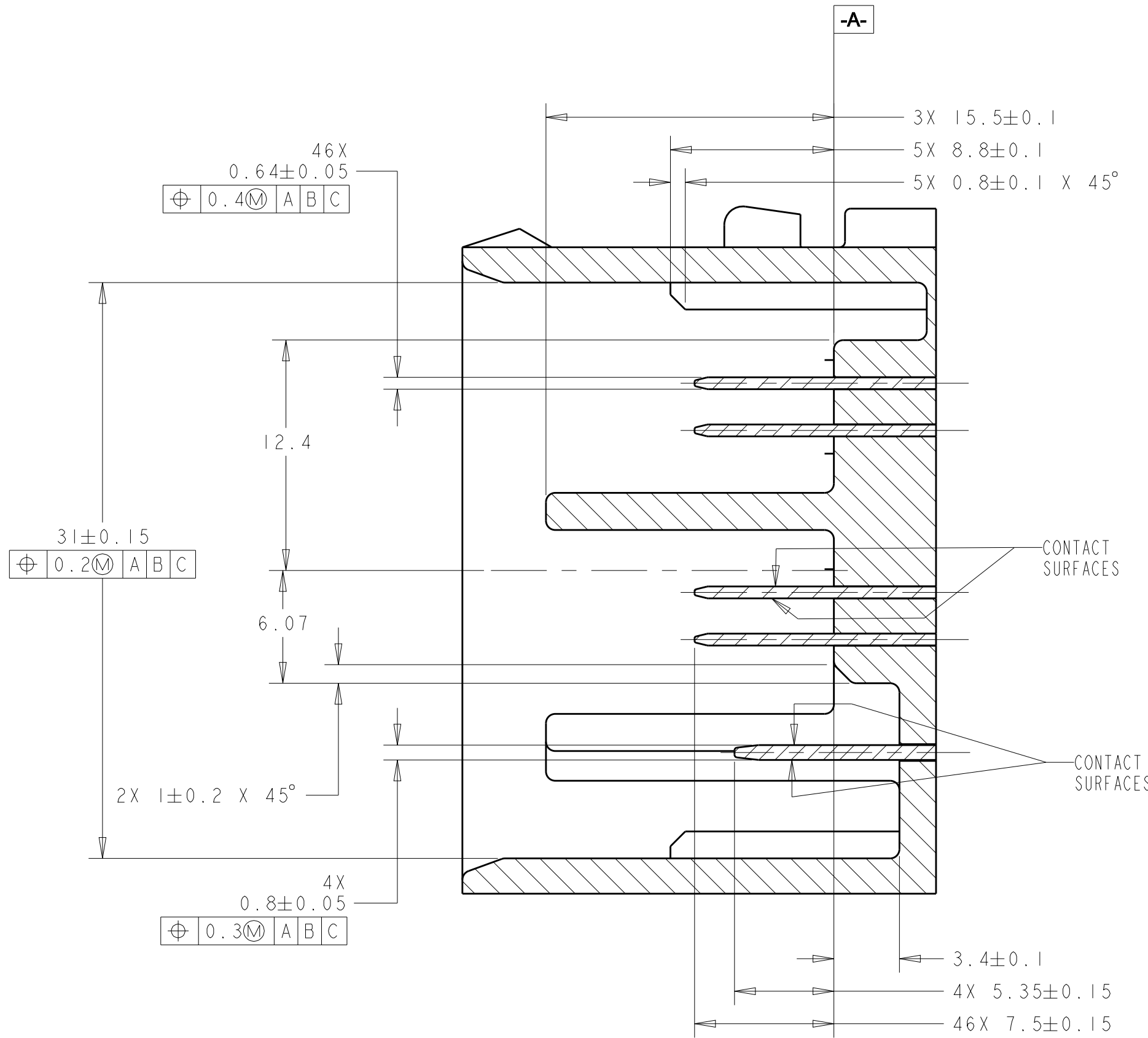
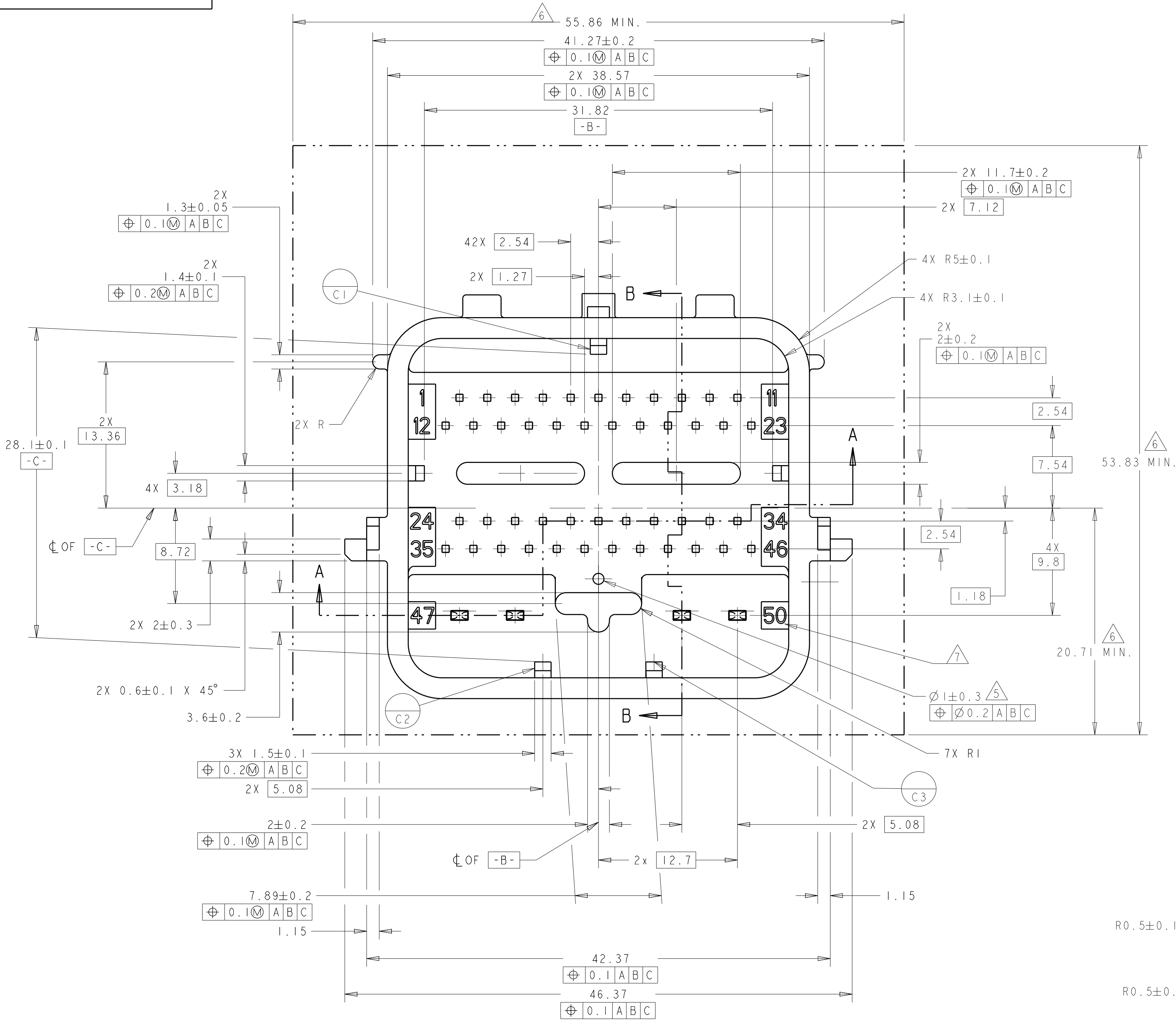
KEYING OPTION B

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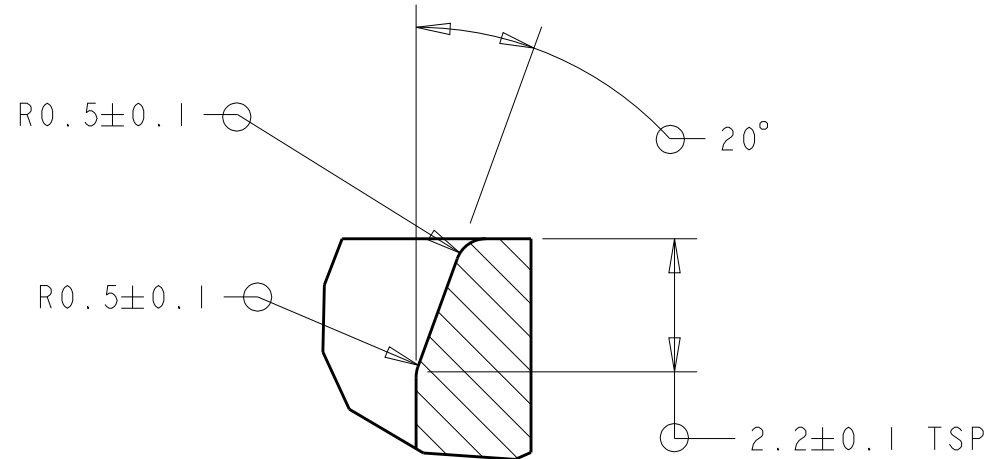
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SCALE 2:1



SECTION B-B



DETAIL E
SCALE 8:1

NOTES: UNLESS OTHERWISE SPECIFIED

- GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS
- DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
- SEALING SURFACE, NO WITNESS LINES OR DAMAGE PERMITTED.
- ALL UNMARKED RADIUS TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED.
- VENT HOLE SIZE AND LOCATION IS OPTIONAL.
- THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
- TERMINAL POSITION IDENTIFICATION.
- MATES WITH TYCO ELECTRONICS PART NUMBERS 1438129-# & 1438950-*



SECTION A-A

SEE RECOMMENDED CONTACT
PIN 0.8 X 1.5 DETAIL

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005	SIZE	CAGE CODE
	0 PLC	±	0.3	PRODUCT SPEC	
	1 PLC	±	0.10	APPLICATION SPEC	
	2 PLC	±	0.10		
	3 PLC	±	0.10		
MATERIAL	FINISH	WEIGHT		RESTRICTED TO	
-	-	-	-	REV	35
CUSTOMER DRAWING		SCALE	1:1	SHEET	9 OF 10

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DESIGNED BY: J. VESTAL 15APR2005 CHK CHECKED BY: T. VALASER 15APR2005 APP'D APPROVED BY: T. VALASER 15APR2005		 TE Connectivity	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0 1 PLC ±.03 2 PLC ±0.10 3 PLC ±.05 4 PLC ±.05 5 PLC ±.05 ANGLES ±1°		NAME 50-WAY HARNESS ASSEMBLY, PCM -	
MATERIAL - - -		FINISH - - -		WEIGHT - CUSTOMER DRAWING	
				PRODUCT SPEC APPLICATION SPEC SIZE CAGE CODE DRAWING NO A100779C1438129 RESTRICTED TO -	
				SCALE 1:1 SHEET 10 OF 10 REF 35	

Компания «Life Electronics» занимается поставками электронных компонентов импортного и отечественного производства от производителей и со складов крупных дистрибьюторов Европы, Америки и Азии.

С конца 2013 года компания активно расширяет линейку поставок компонентов по направлению коаксиальный кабель, кварцевые генераторы и конденсаторы (керамические, пленочные, электролитические), за счёт заключения дистрибьюторских договоров

Мы предлагаем:

- Конкурентоспособные цены и скидки постоянным клиентам.
- Специальные условия для постоянных клиентов.
- Подбор аналогов.
- Поставку компонентов в любых объемах, удовлетворяющих вашим потребностям.
- Приемлемые сроки поставки, возможна ускоренная поставка.
- Доставку товара в любую точку России и стран СНГ.
- Комплексную поставку.
- Работу по проектам и поставку образцов.
- Формирование склада под заказчика.
- Сертификаты соответствия на поставляемую продукцию (по желанию клиента).
- Тестирование поставляемой продукции.
- Поставку компонентов, требующих военную и космическую приемку.
- Входной контроль качества.
- Наличие сертификата ISO.

В составе нашей компании организован Конструкторский отдел, призванный помогать разработчикам, и инженерам.

Конструкторский отдел помогает осуществить:

- Регистрацию проекта у производителя компонентов.
- Техническую поддержку проекта.
- Защиту от снятия компонента с производства.
- Оценку стоимости проекта по компонентам.
- Изготовление тестовой платы монтаж и пусконаладочные работы.



Тел: +7 (812) 336 43 04 (многоканальный)

Email: org@lifeelectronics.ru

www.lifeelectronics.ru